

GEHL®

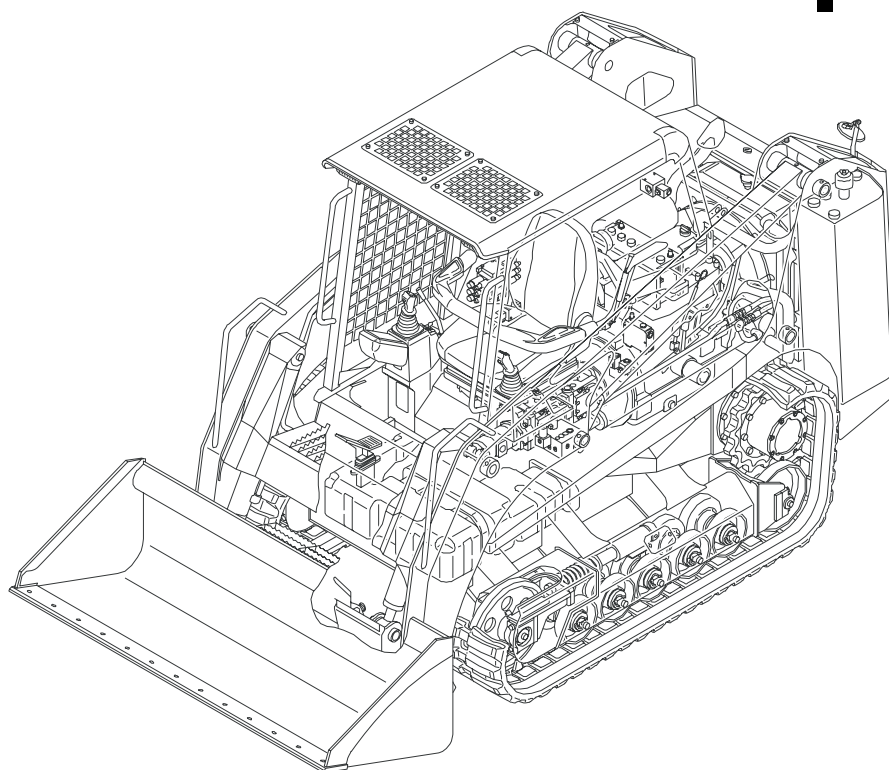
Form No.
917316

Revision C
11/09

CTL 55

Compact

Track Loader



PARTS MANUAL

Introduction

For your safety and continued proper operation, use only genuine GEHL® service parts. When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model and serial number decal for this unit is located on the right rear riser. “Right” and “Left” are determined from a position sitting on the seat and facing forward.

GEHL Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are also provided on the inside back cover.

Items shown in the parts list that do not have part numbers are shown for reference purposes only and are NOT available for purchase.

NOTE: The following abbreviations and symbols may be used herein:

A		Ampere
AR		As Required
ASSY		Assembly
AUX		Auxiliary
CCA		Cold Cranking Amperage
CYL		Cylinder
DH		Dual Hand
DJS		Dual Joystick
FL		Flare
FOPS		Falling Object Protective Structure
GA		Gauge
HEX		Hexagon
H/F		Hand/Foot
HF		High Flow
HYD		Hydraulic
JIC		Joint Industrial Council
kW		Kilowatt
LBS		Pounds
M		Meter
MM (mm)		Millimeter
NA		Naturally Aspirated
N/A		Not Applicable
NEG		Negative
N•m		Newton meter
NO		Number
NPT		National Pipe Thread
PN		Part Number
POS		Positive
PSI		Pounds per Square Inch
QTY		Quantity
REF		Reference
REQ'D		Required
ROPS		Roll Over Protective Structure
RPM		Revolutions Per Minute
SAE		Society of Automotive Engineers
SN		Serial Number
SQ		Square
ST		Straight
TB		T-Bar
TB/JS		T-Bar/Joystick
TURBO		Turbocharger
V		Volt

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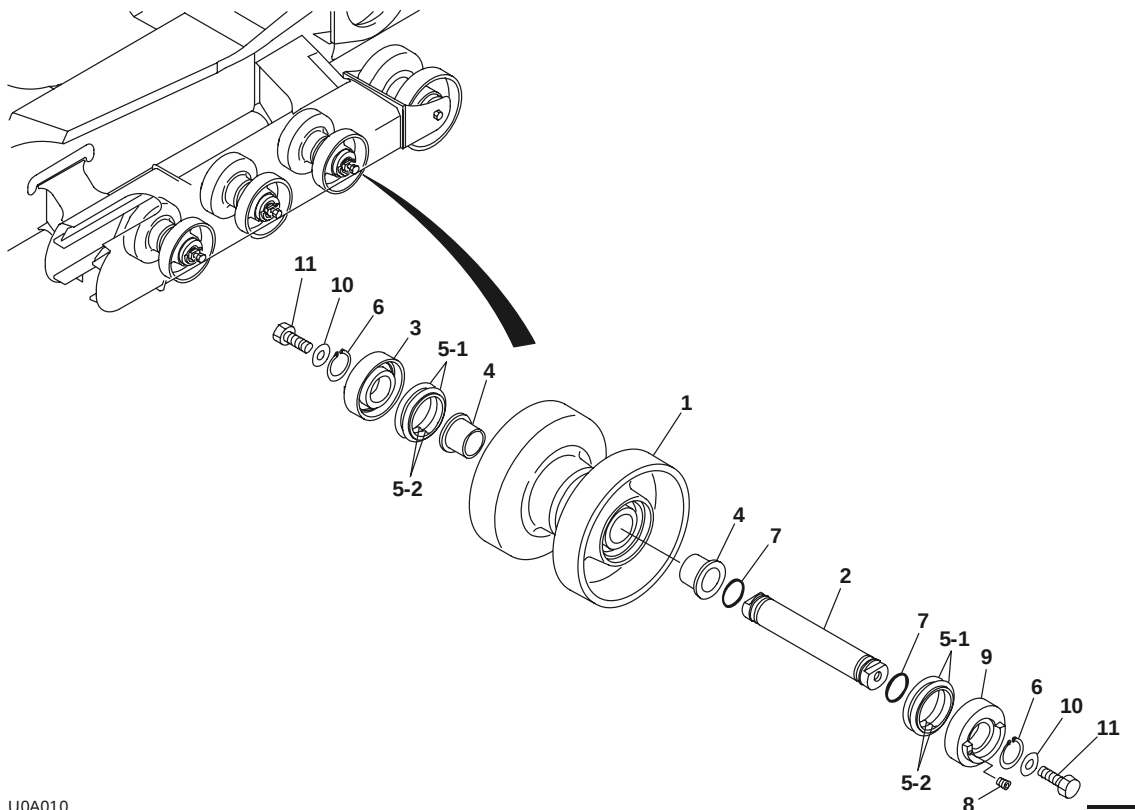
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SECTION A: MAIN LOADER COMPONENTS

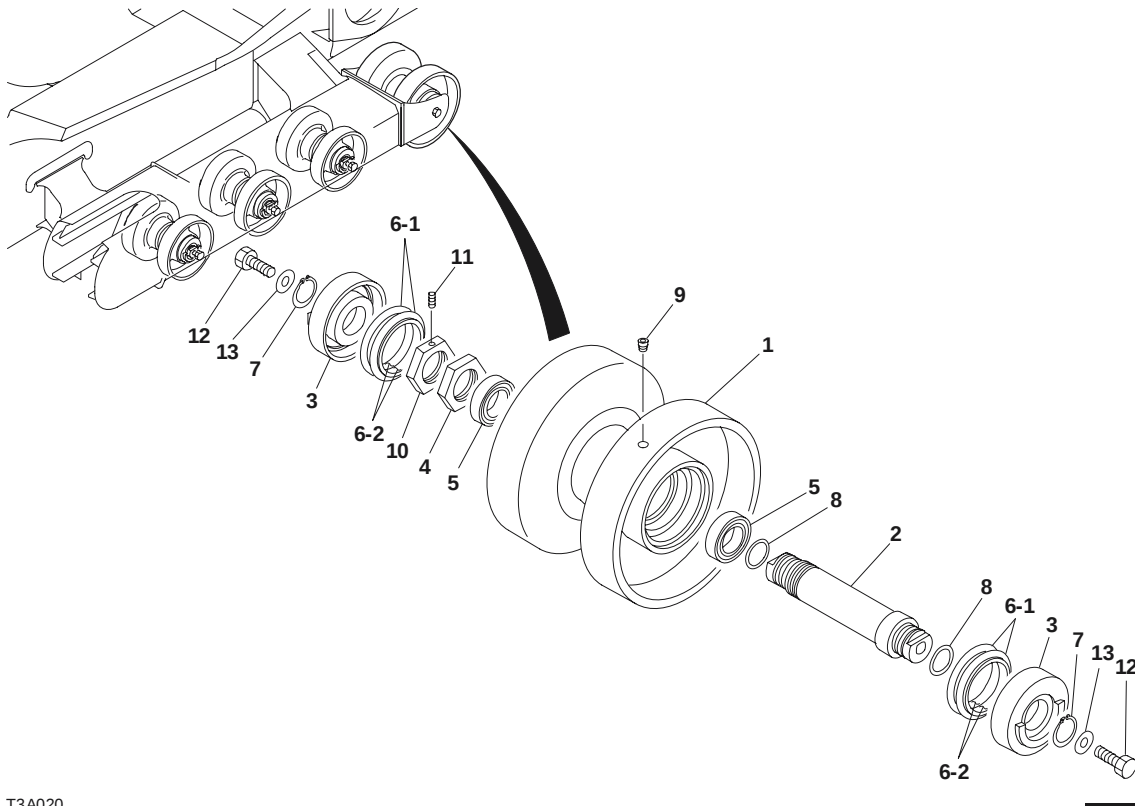
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TRACK ROLLER A



U0A010

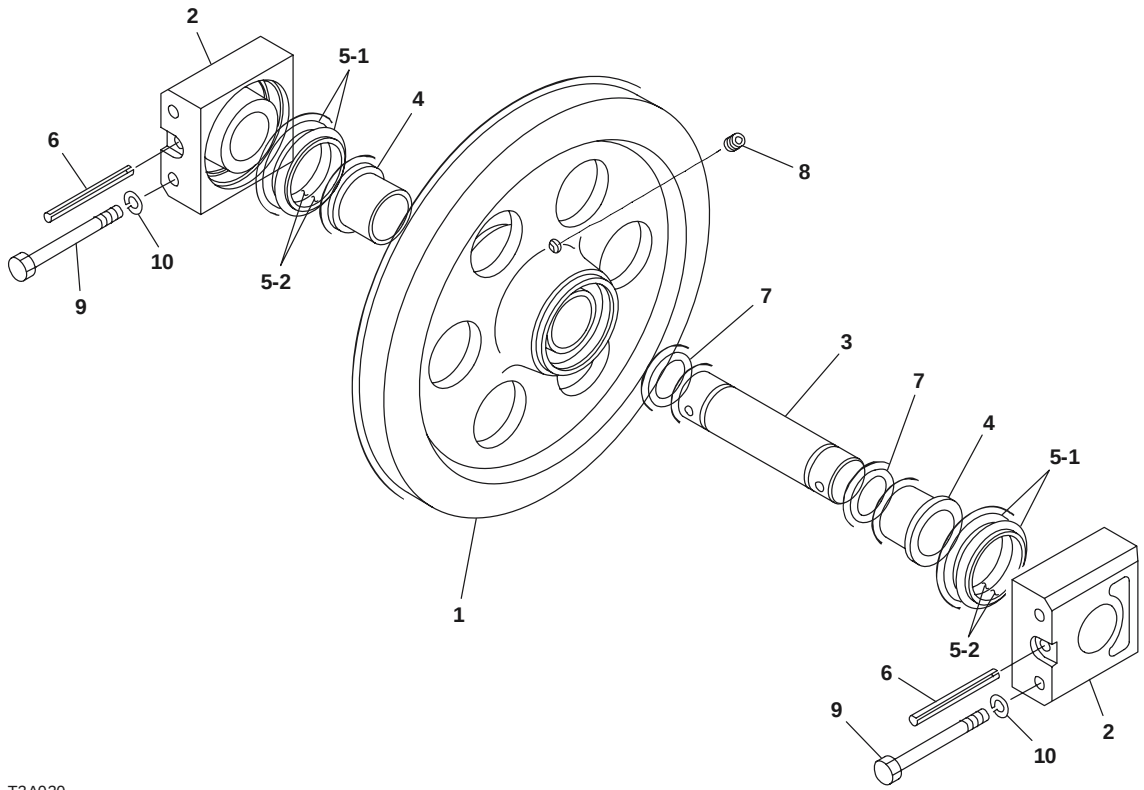
Ref. No.	Part No.	Description	Quantity
0-1	196425	ROLLER SUB ASSY, track	6
1	196931	.ROLLER	1
2	180851	.SHAFT	1
3	180217	.COVER	1
4	180164	.BUSHING	2
5	180837	.SEAL, floating TWO PIECES EQUALS ONE SEAL	2
5-1		..O-RING TWO PIECES EQUALS ONE SEAL	2
5-2		..RING, sea TWO PIECES EQUALS ONE SEAL	2
6	180760	.RING, retaining	2
7	180551	.O-RING	2
8	196038	.PLUG	1
9	185847	.COVER	1
10	181033	WASHER	12
11	180097	BOLT	12



T3A020

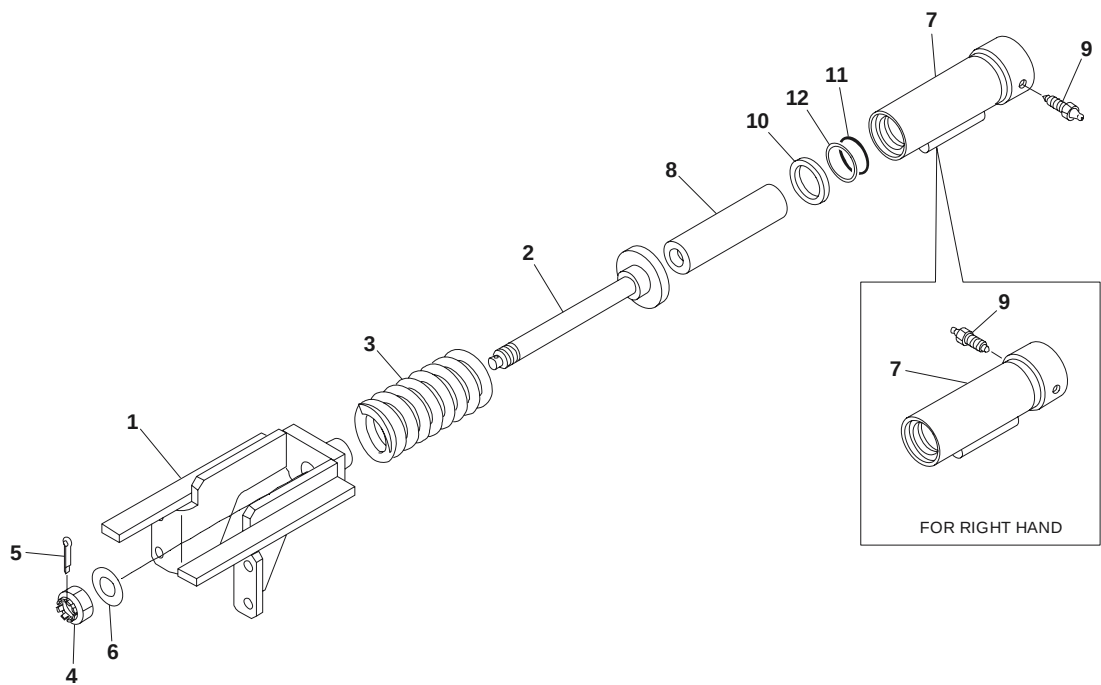
Ref. No.	Part No.	Description	Quantity
0-1	196667	ROLLER SUB ASSY, track	2
1	196862	.ROLLER	1
2	196664	.SHAFT	1
3	196663	.COVER	2
4	196665	.NUT	1
5	180052	.BEARING	2
6	196871	.SEAL, floating TWO PIECES EQUALS ONE SEAL	2
6-1		..O-RING TWO PIECES EQUALS ONE SEAL	2
6-2		..RING, seal TWO PIECES EQUALS ONE SEAL	2
7	180760	.RING, retaining	2
8	180551	.O-RING	2
9	180684	.PLUG	1
10	196666	.NUT	1
11	196867	.SET-SCREW	1
12	180097	BOLT	4
13	181033	WASHER	4

FRONT IDLER



Ref. No.	Part No.	Description	Quantity
0-1	196426	IDLER SUB ASSY, front	2
1	196932	.IDLER	1
2	196933	.COVER	2
3	196934	.SHAFT	1
4	181542	.BUSHING	2
5	180838	.SEAL, floating TWO PIECES EQUALS ONE SEAL	2
5-1		..O-RING TWO PIECES EQUALS ONE SEAL	2
5-2		..RING, seal TWO PIECES EQUALS ONE SEAL	2
6	197021	.PIN, spring	2
7	180552	.O-RING	2
8	180684	.PLUG	1
9	196674	BOLT	8
10	181052	WASHER, spring 12 MM	8

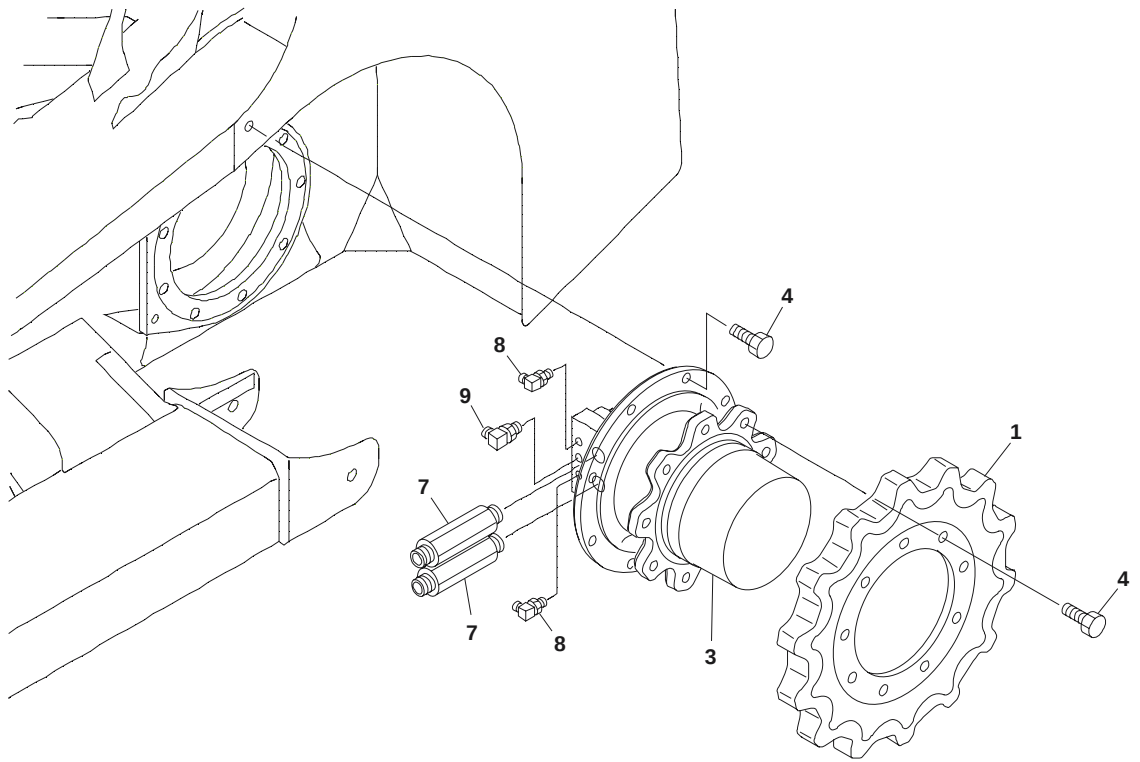
TRACK ADJUSTER



T3A040

Ref. No.	Part No.	Description	Quantity
0-1	196427	SPRING SUB ASSY	2
1	196428	.YOKE	1
2	180765	.ROD	1
3	180886	.SPRING	1
4	180525	.NUT	1
5	180617	.PIN, split	1
6	181035	.WASHER	1
0-2	196429	CYLINDER ASSY (L.H.)	1
	196432	CYLINDER ASSY (R.H.)	1
7	196430	.CYLINDER, grease (L.H.)	1
	196433	.CYLINDER, grease (R.H.)	1
8	196431	.PISTON	1
9	180987	.VALVE ASSY, check	1
10	196694	.SEAL, oil	1
11	196702	.O-RING	1
12	196870	.RING, back-up	1

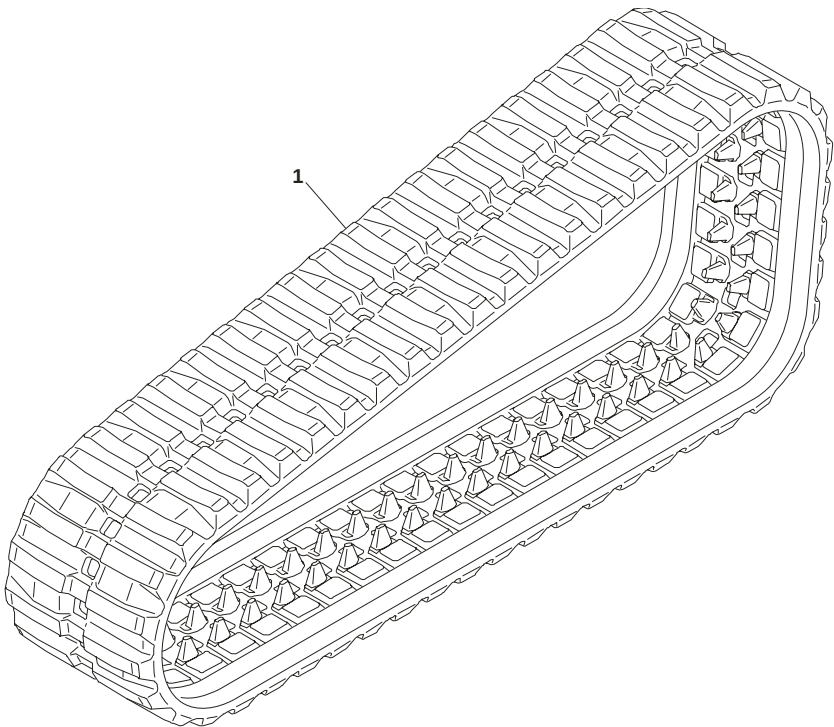
TRAVEL DEVICE



T3A050

Ref. No.	Part No.	Description	Quantity
1	196434	SPROCKET	2
3	196820	MOTOR, travel	2
4	185355	BOLT	36
7	182793	ADAPTOR	4
	180547	.O-RING	1
8	180312	ELBOW	4
	180540	.O-RING	1
9	196706	ELBOW	2
	180542	.O-RING	1

A) TO CHECK FOR SPROCKET WEAR, ORDER P/N 190762 - SPROCKET WEAR GAUGE.

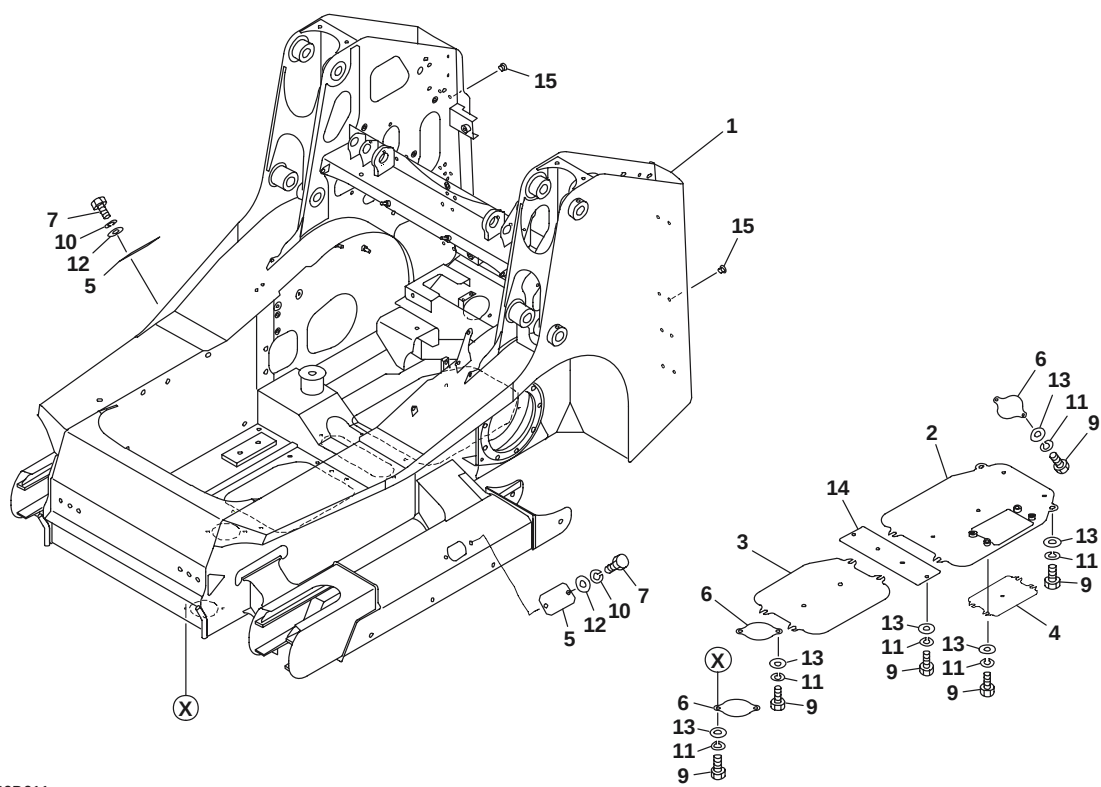


T7A060

S=1/12

Ref. No.	Part No.	Description	Quantity
1	196860	BELT, rubber crawler	2
	197243	BELT, rubber crawler (flat tread pattern)	2

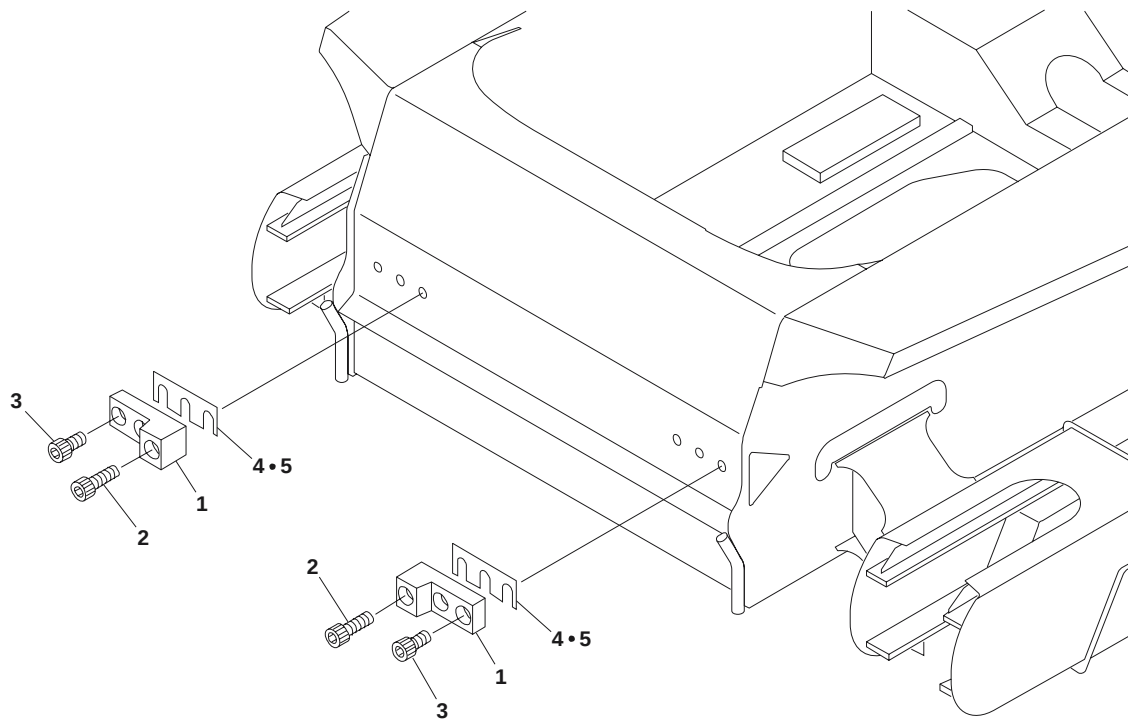
MAINFRAME



U0B011

Ref. No.	Part No.	Description	Quantity
1		FRAME	1
2	196437	COVER	1
3	196435	COVER	1
4	196438	COVER	1
5	180218	COVER	2
6	180228	COVER	3
7	180077	BOLT	4
9	181494	BOLT	20
10	181050	WASHER, spring	4
11	181051	WASHER, spring	20
12	181022	WASHER	4
13	181023	WASHER	20
14	196436	COVER	1
15	196064a	CAP	16

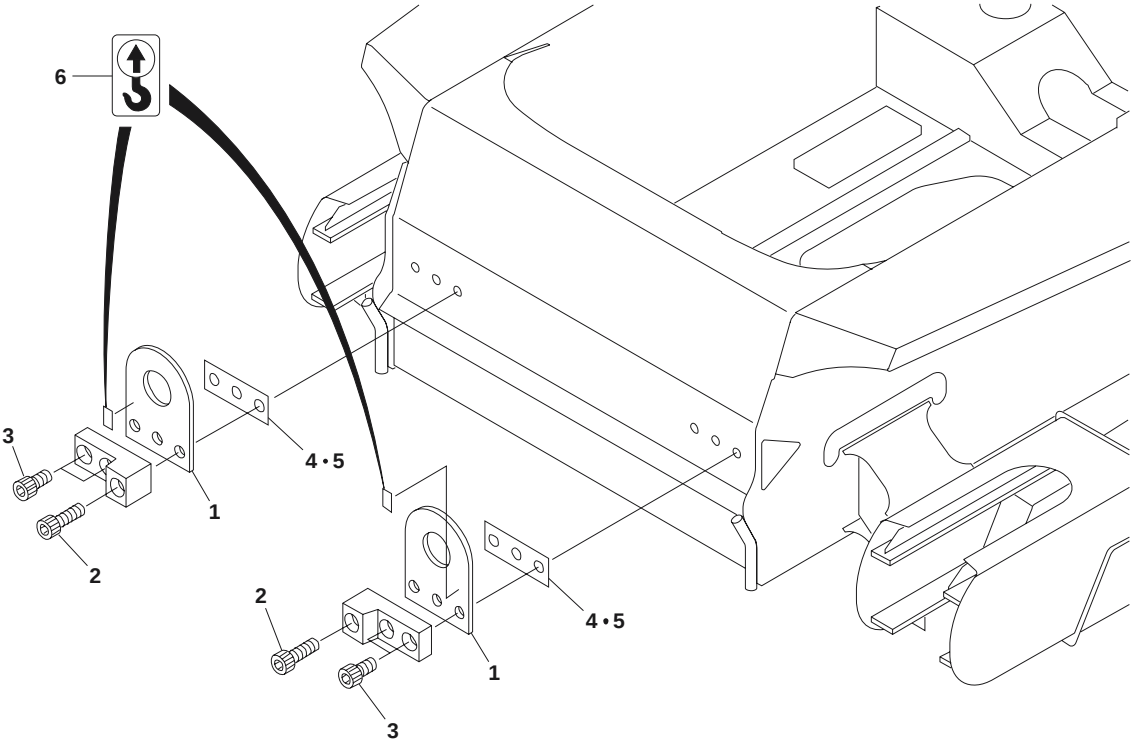
a) SN 222000016 and Up



T3B020

Ref. No.	Part No.	Description	Quantity
1	180923	STOPPER	2
2	196677	SCREW, cap	2
3	180821	SCREW, cap	4
4	180867	SHIM 0.5 MM	AR
5	180866	SHIM 1.0 MM	AR

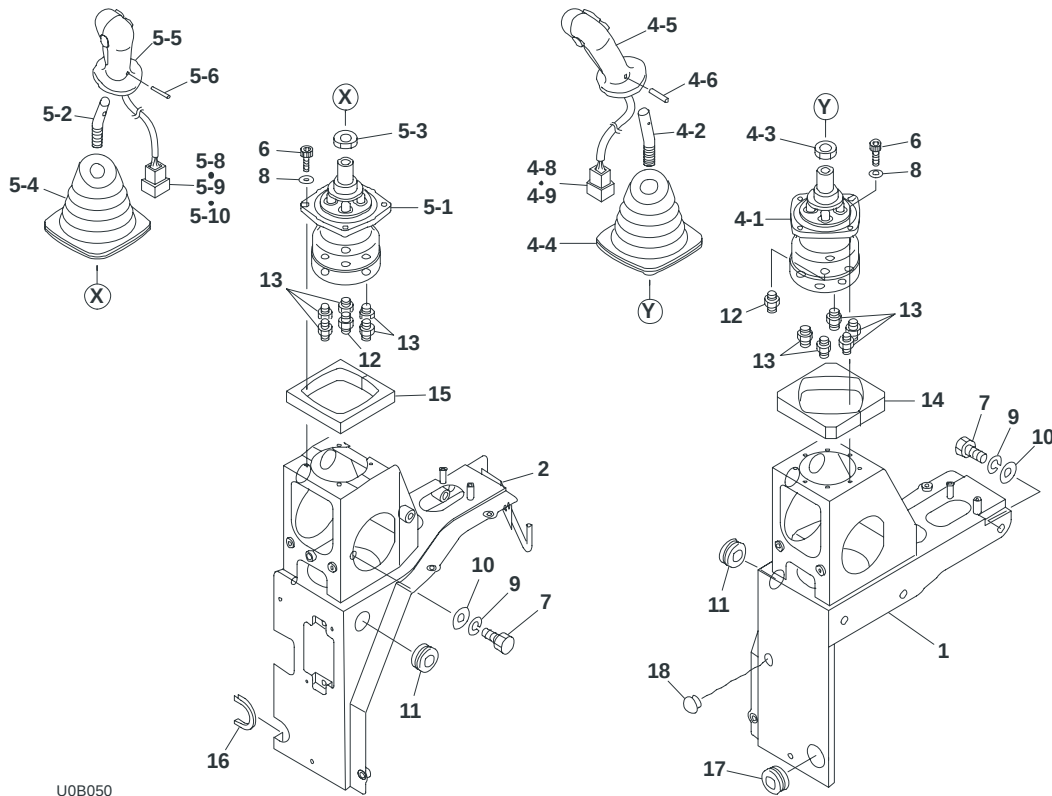
LIFT ARM STOP (WITH HOOK ASSEMBLY)



T3B050

Ref. No.	Part No.	Description	Quantity
1	196439	HOOK	2
2	196678	SCREW, cap	2
3	180821	SCREW, cap	4
4	180867	SHIM 0.5 MM	AR
5	180866	SHIM 1.0 MM	AR
6	196213	DECAL	2

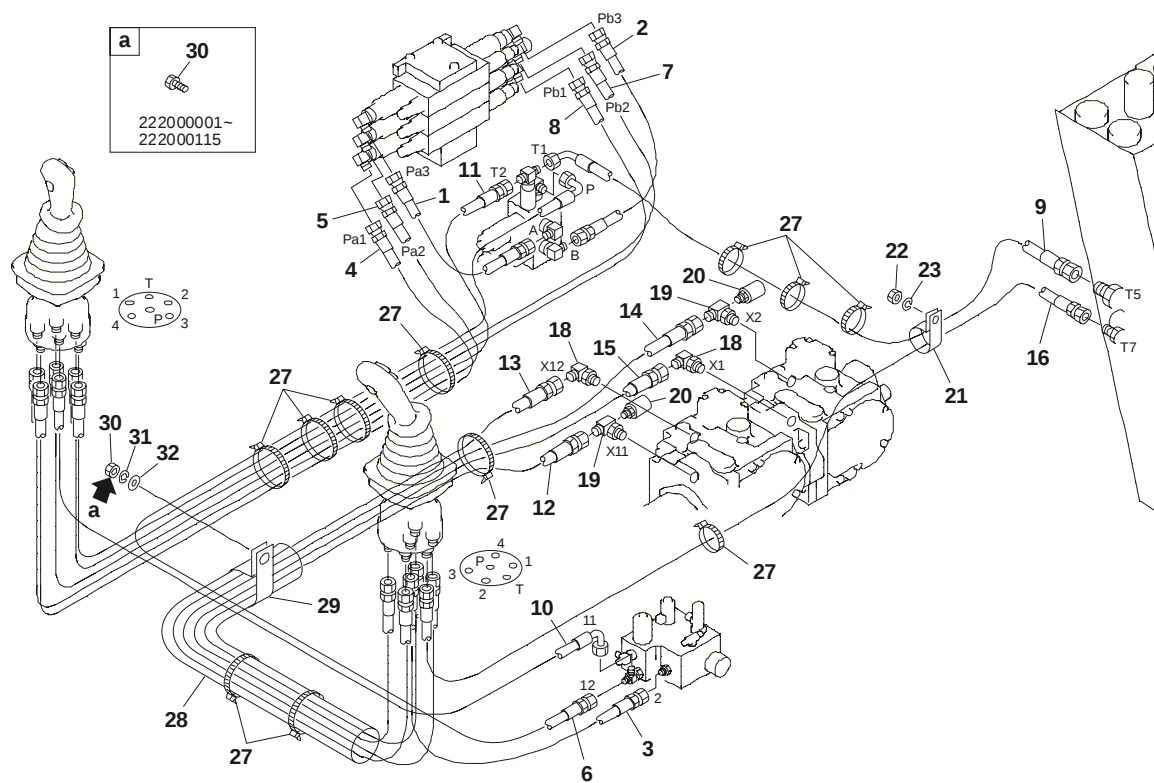
OPERATION LEVER AND STAND



U0B050

Ref. No.	Part No.	Description	Quantity
1	196505	BRACKET (L.H.)	1
2	196506	BRACKET (R.H.)	1
4	196508	VALVE ASSY (L.H.)	1
4-1	196999	.VALVE, pilot (L.H.)	1
4-2	196652	.LEVER	1
4-3	197000	.NUT	1
4-4	196418	.BOOT	1
4-5	196710	.GRIP (L.H.)	1
4-6	197001	.PIN, spring	1
4-8	197002	.RECEPTACLE	1
4-9	197003	.WEDGE	1
5	196509	VALVE ASSY (R.H.)	1
5-1	197004	.VALVE, pilot (R.H.)	1
5-2	196652	.LEVER	1
5-3	197000	.NUT	1
5-4	196418	.BOOT	1
5-5	196711	.GRIP (R.H.)	1
5-6	197001	.PIN, spring	1
5-8	197005	.RECEPTACLE	1
5-9	197006	.WEDGE	1
5-10	197007	.PLUG	3
6	185361	SCREW, cap	8
7	181494	BOLT	6
8	181021	WASHER	8
9	181051	WASHER, spring	6
10	181007	WASHER	6
11	185408	GROMMET	2
12	180029	ADAPTOR (with filter)	2
	180540	.O-RING	1
13	180024	ADAPTOR	10
	180540	.O-RING	1
14	196503	SPONGE	1
15	196504	SPONGE	1
16	196889	TRIM 11 CM	1
17	180371	GROMMET	1
18	180179	CAP	1

PIPING; OPERATION LEVER



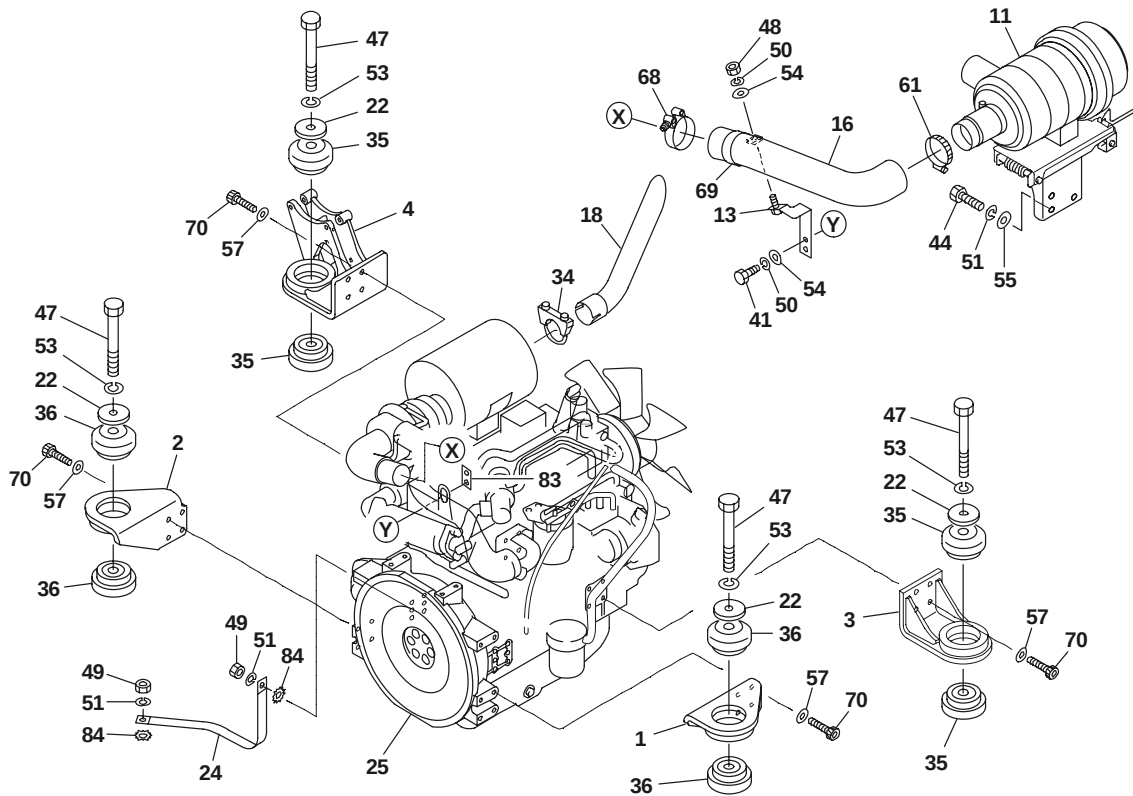
U0B041

Ref. No.	Part No.	Description	Quantity
1	196551	HOSE ASSY	1
2	196552	HOSE ASSY	1
3	196553	HOSE ASSY	1
4	196566	HOSE ASSY	1
5	196554	HOSE ASSY	1
6	196555	HOSE ASSY	1
7	196556	HOSE ASSY	1
8	196557	HOSE ASSY	1
9	196558	HOSE ASSY	1
10	196559	HOSE ASSY	1
11	196560	HOSE ASSY	1
12	196561	HOSE ASSY	1
13	196562	HOSE ASSY	1
14	196563	HOSE ASSY	1
15	196564	HOSE ASSY	1
16	196565	HOSE ASSY	1
18	196046	ELBOW	2
	055897	.O-RING	1
19	196039	ELBOW	2
	055897	.O-RING	1
20	180933	SWITCH, pressure	2
21	181096	CLAMP	1
22	180518	NUT	1
23	181051	WASHER, spring	1
27	180048	BAND	11
28	181980	PROTECTOR 63 CM	1
29	185843	CLAMP	1
30	180518b	NUT	1
	180808a	BOLT	1
31	181050	WASHER, spring	1
32	181022	WASHER	1

a) SN 222000001 - 222000115

b) SN 222000116 and Up

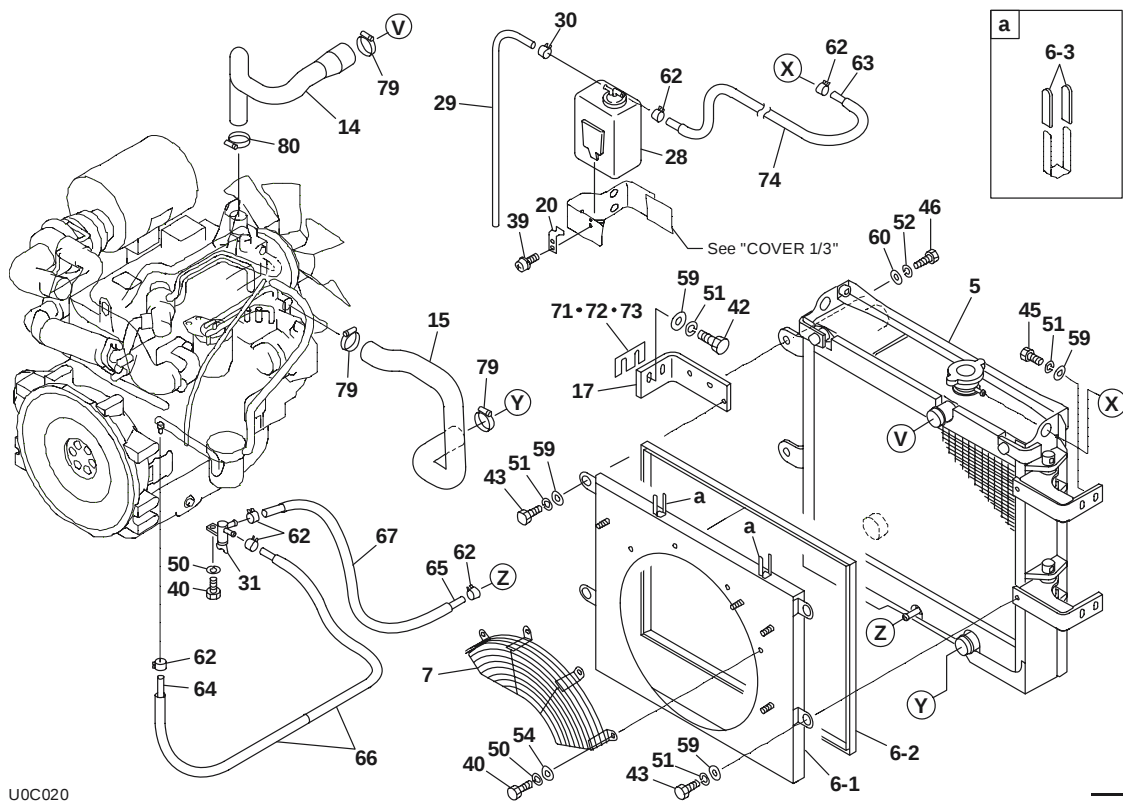
ENGINE AND ACCESSORIES (1/4)



U0C050

Ref. No.	Part No.	Description	Quantity
1	196447	FOOT, engine (F.L.)	1
2	196459	FOOT, engine (F.R.)	1
3	196452	FOOT, engine (R.H.)	1
4	196453	FOOT, engine (R.R.)	1
11	196468	CLEANER ASSY, air	1
	198003	CLIP/METAL/COVER RETAINER/SINGLE	AR
13	196461	BRACKET	1
16	196462	HOSE	1
18	196451	PIPE	1
22	182802	WASHER	4
24	196333	CABLE	1
25	196821	ENGINE YANMAR 4TNV84T-ZKTBL	1
34	196707	CLAMP	1
35	180794	RUBBER, cushion	4
36	196712	RUBBER, cushion	4
41	181501	BOLT	2
44	180087	BOLT	3
47	180100	BOLT	4
48	180518	NUT	1
49	180518	NUT	2
50	181050	WASHER, spring	3
51	181051	WASHER, spring	5
53	181053	WASHER, spring	4
54	181022	WASHER	3
55	181023	WASHER	3
57	181531	WASHER	16
61	181603	BAND	1
68	196328	BAND	1
69	185345	CLAMP	1
70	181516	SCREW, cap	16
83	196221	PLATE	1
84	181018	WASHER	2

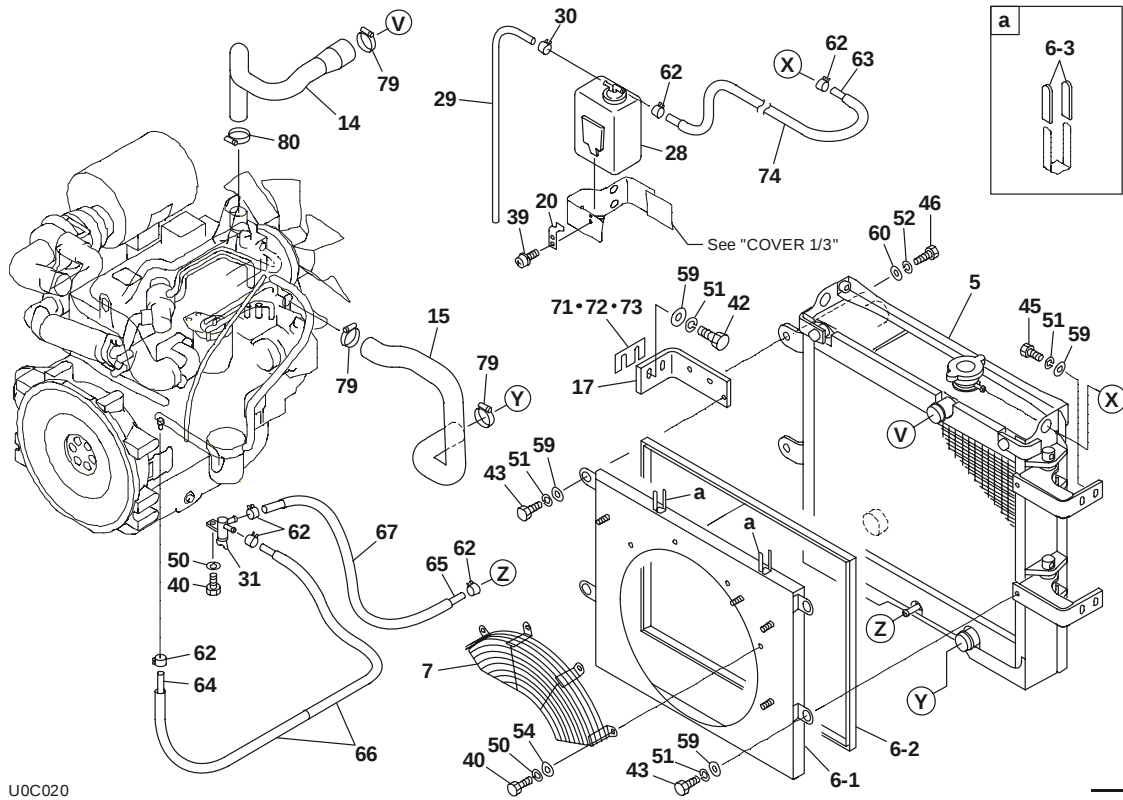
ENGINE AND ACCESSORIES (2/4)



U0C020

Ref. No.	Part No.	Description	Quantity
5		RADIATOR ASSY	1
6	196469	SHROUD ASSY	1
6-1	196470	.SHROUD	1
6-2	196910	.TRIM 220 CM	1
6-3	180969	.TUBE	4
7	196460	GUARD	1
14	196455	HOSE	1
15	196448	HOSE	1
17	196463	BRACKET	2
20	180649	PLATE	1
28	186479	TANK, sub	1
29	186301	HOSE	1
30	197065	BAND	1
31	425-34854	VALVE	1
39	180803	SCREW	2
40	180077	BOLT	5
42	180089	BOLT	4
43	181494	BOLT	4
45	180088	BOLT	4

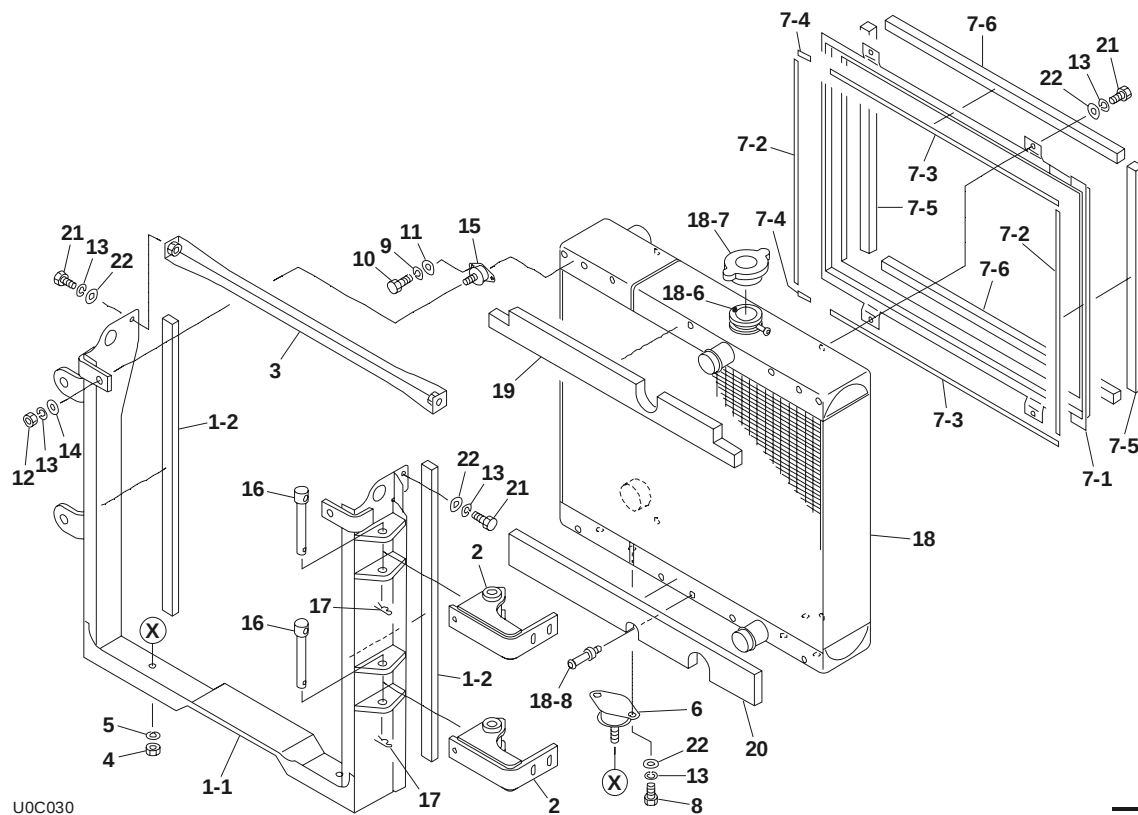
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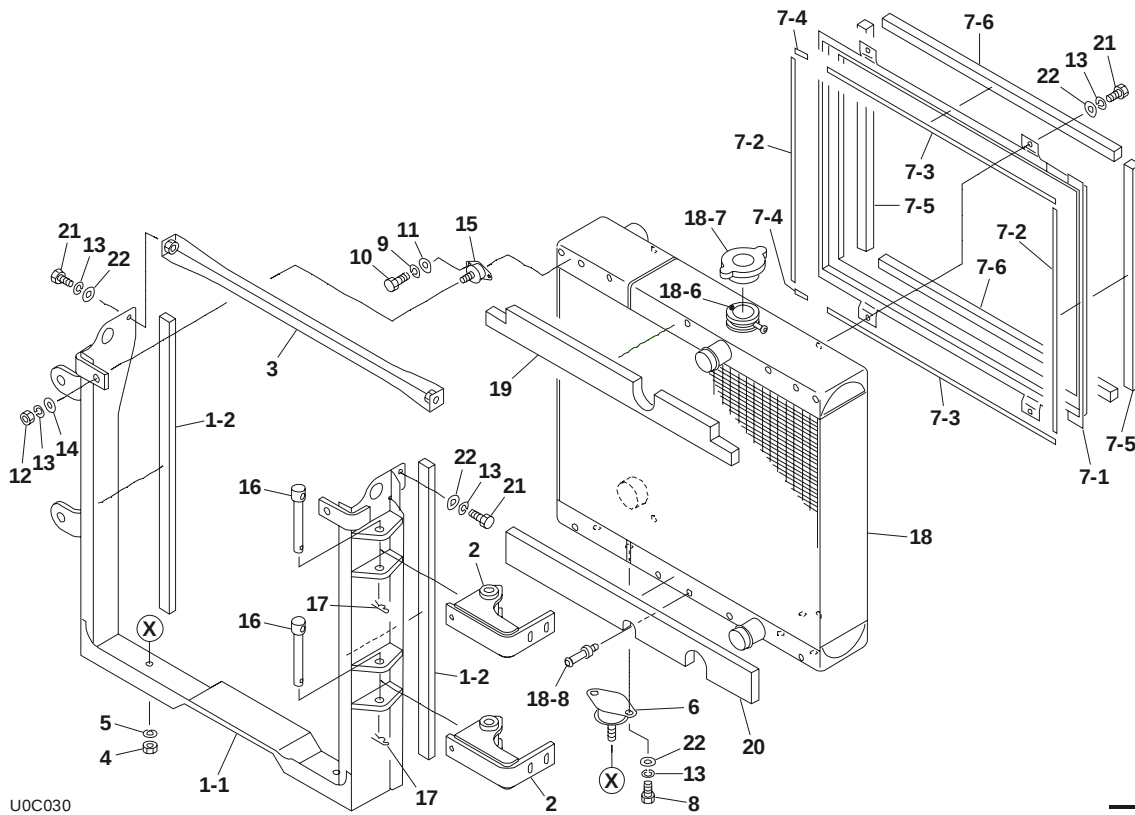
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Ref. No.	Part No.	Description	Quantity
46	180093	BOLT	2
50	181050	WASHER, spring	5
51	181051	WASHER, spring	12
52	181052	WASHER, spring	2
54	181022	WASHER	4
59	181008	WASHER	12
60	180863	SHIM	2
62	186347	BAND	6
63	197267	HOSE 120 CM	1
64	196191	HOSE 130 CM	1
65	196875	HOSE 38 CM	1
66	196878	HOSE 60 CM	2
67	186143	HOSE 32 CM	1
71	181102	SHIM	AR
72	181103	SHIM	AR
73	181104	SHIM	AR
74	180398	HOSE 110 CM	1
79	180197	BAND	3
80	196708	BAND	1



Ref. No.	Part No.	Description	Quantity
0-1		RADIATOR ASSY	1
1	196465	.FRAME ASSY	1
1-1	196466	..FRAME	1
1-2	196900	..SPONGE 62 CM	2
2	196467	.HINGE	2
3	196456	.STAY	1
4	180518	.NUT	2
5	181051	.WASHER, spring	2
6	188200	.RUBBER, cushion	2
7	196449	.COVER ASSY	1
7-1	196450	..COVER	1
7-2	196921	..SPONGE 49 CM	2
7-3	196899	..SPONGE 56 CM	2
7-4	188323	..SPONGE 3 CM	2
7-5	196901	..SPONGE 48 CM	2
7-6	196902	..SPONGE 59 CM	2
8	180077	.BOLT	4

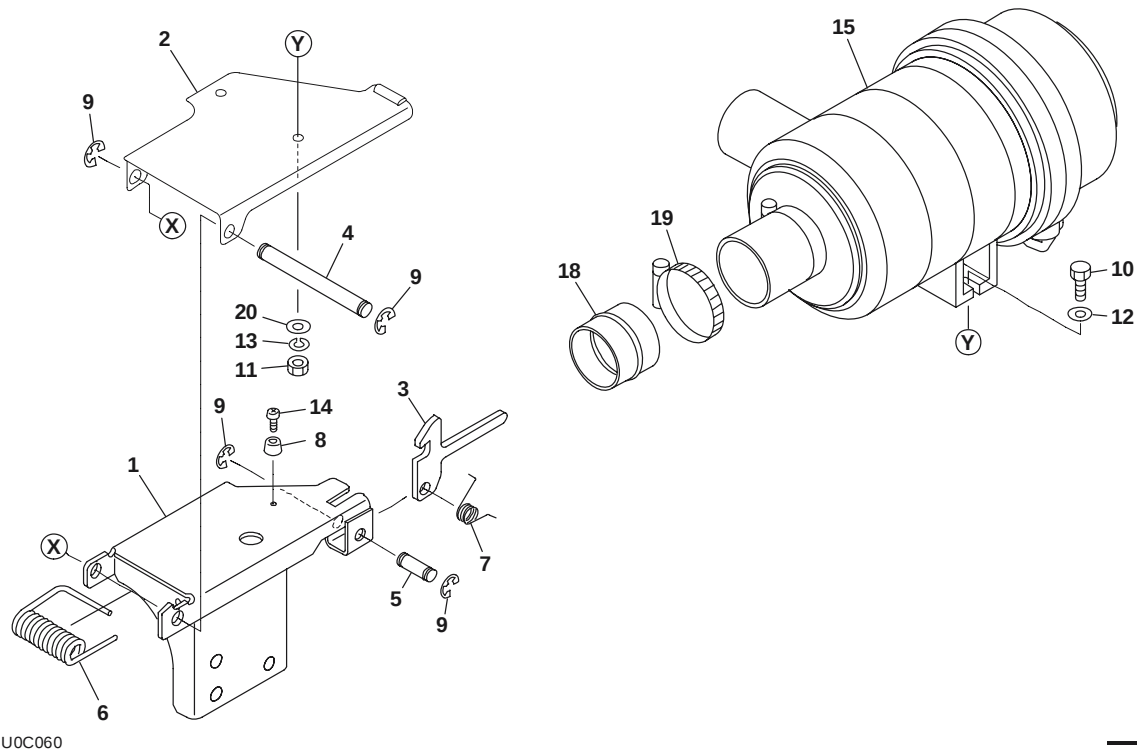
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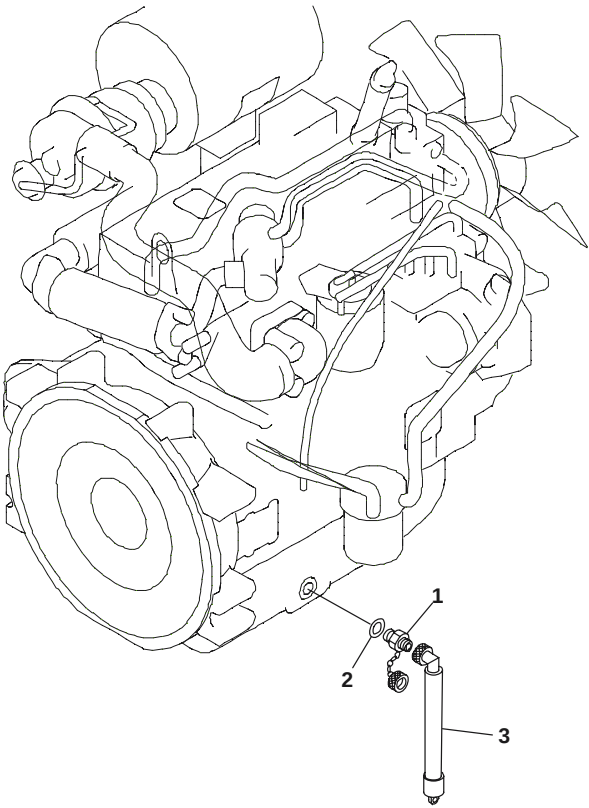
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Ref. No.	Part No.	Description	Quantity
9	181049	.WASHER, spring	4
10	185349	.BOLT	4
11	181021	.WASHER	4
12	180518	.NUT	2
13	181050	.WASHER, spring	12
14	181008	.WASHER	2
15	196060	.RUBBER, cushion	2
16	180601	.PIN	2
17	180615	.PIN, snap	2
18	196822	.RADIATOR & COOLER, oil	1
18-6	196112	..FITTING, hose	1
18-7	196114	..CAP, radiator	1
18-8	196113	..NIPPLE	1
19	196457	.SPONGE	1
20	196464	.SPONGE	1
21	180808	.BOLT	6
22	181022	.WASHER	10

ENGINE AND ACCESSORIES (4/4)



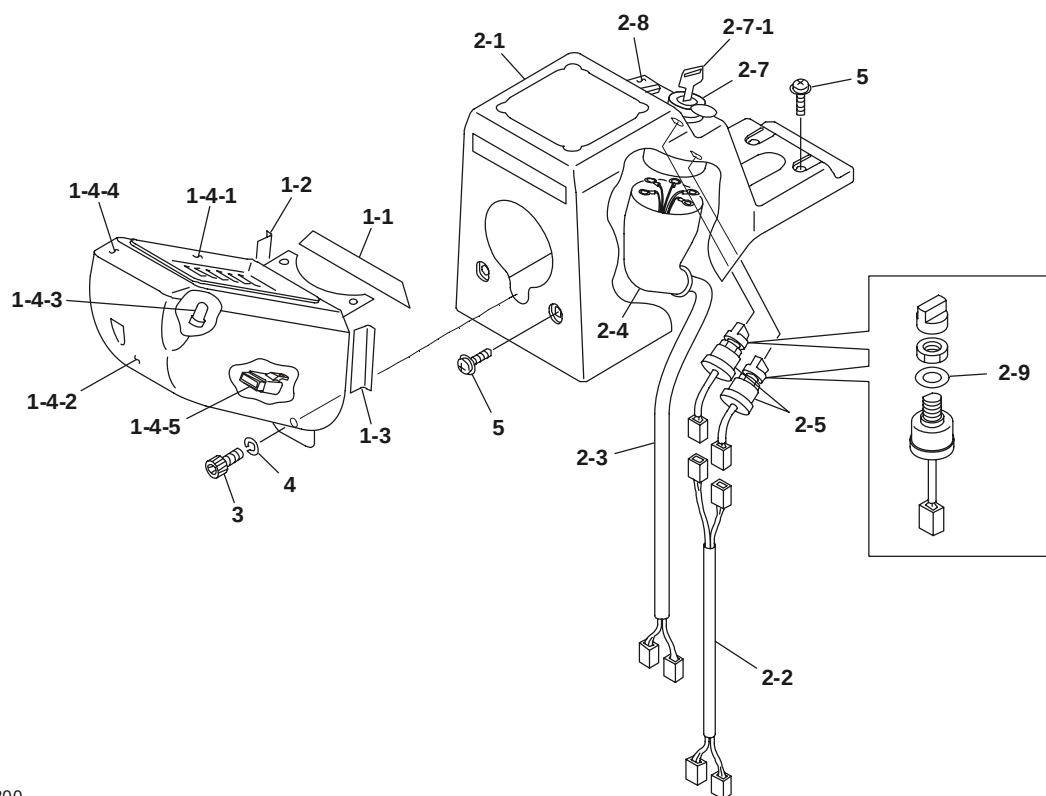
Ref. No.	Part No.	Description	Quantity
0-2	196468	CLEANER ASSY, air	1
	198003	CLIP/METAL/COVER RETAINER/SINGLE	AR
1	197016	.BRACKET	1
2	196458	.PLATE	1
3	185879	.PLATE	1
4	196454	.PIN	1
5	185857	.PIN	1
6	185858	.SPRING	1
7	185859	.SPRING	1
8	196063	.RUBBER	1
9	196032	.RING, retaining	4
10	181504	.BOLT	2
11	180518	.NUT	2
12	181012	.WASHER	2
13	181050	.WASHER, spring	2
14	196024	.SCREW	1
15	197574	.CLEANER, air	1
	198003	CLIP/METAL/COVER RETAINER/SINGLE	AR
18	185877	.PIPE	1
19	180204	.BAND	1
20	181022	.WASHER	2



U0C070

Ref. No.	Part No.	Description	Quantity
1	180686	PLUG	1
2	196036	WASHER	1
3	182010	TUBE	1

CONTROL BOX - RIGHT



U0C200

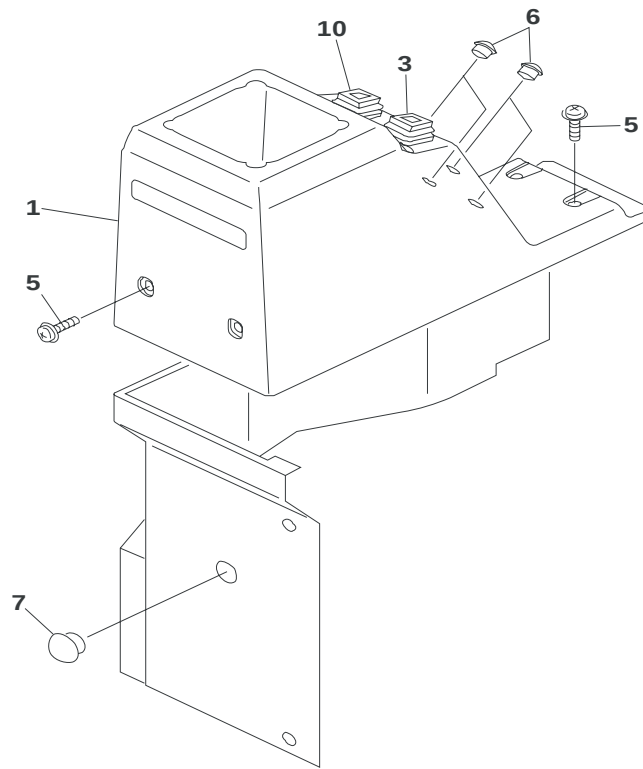
Ref. No.	Part No.	Description	Quantity
1	REFc	GAUGE ASSY, cluster	1
	196482a	GAUGE ASSY, cluster	1
1-1	180008	.ABSORBENT, noise	1
1-2	180009	.ABSORBENT, noise	1
1-3	180010	.ABSORBENT, noise	1
1-4	197274b	.GAUGE, cluster	1
	196731a	.GAUGE, cluster	1
1-4-1	180367	..GLASS	1
1-4-2	181660	..COVER	1
1-4-3	196730	..BULB 14 V, 1.4 W	10
1-4-4	181661	..VISOR	1
1-4-5	180731	..RELAY	1
2	199932	COVER ASSY, sub (R.H.)	1
2-1	180244	.COVER (R.H.)	1
2-2	180378	.HARNESS, wiring	1
2-3	199918	.HARNESS, wiring	1
2-4	180221	.COVER	1
2-5	180932	.SWITCH, lamp	2
2-7	199958	.SWITCH, starter	1
2-7-1	180486	.KEY	1
2-8	180931	.ORNAMENT	1
2-9	181036	.WASHER	2
3	181515	SCREW, cap	1
4	181050	WASHER, spring	1
5	181532	SCREW	4

a) SN 222000001 - 222000061

b) SN 222000062 and Up

c) Not serviced at this level. SN 222000062 and Up

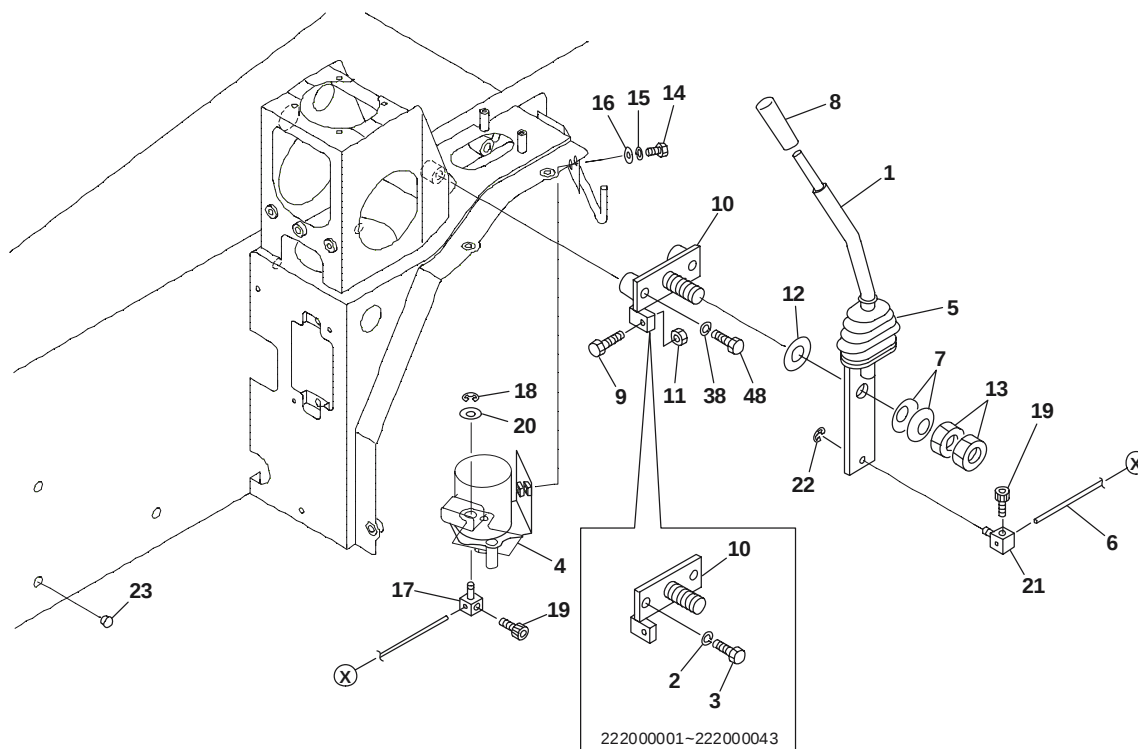
CONTROL BOX - LEFT



T7C040

Ref. No.	Part No.	Description	Quantity
1	180241	COVER (L.H.)	1
3	180929	SWITCH	1
5	181532	SCREW, sems	4
6	180178	CAP	4
7	180179	CAP	1
10	180930	SWITCH	1

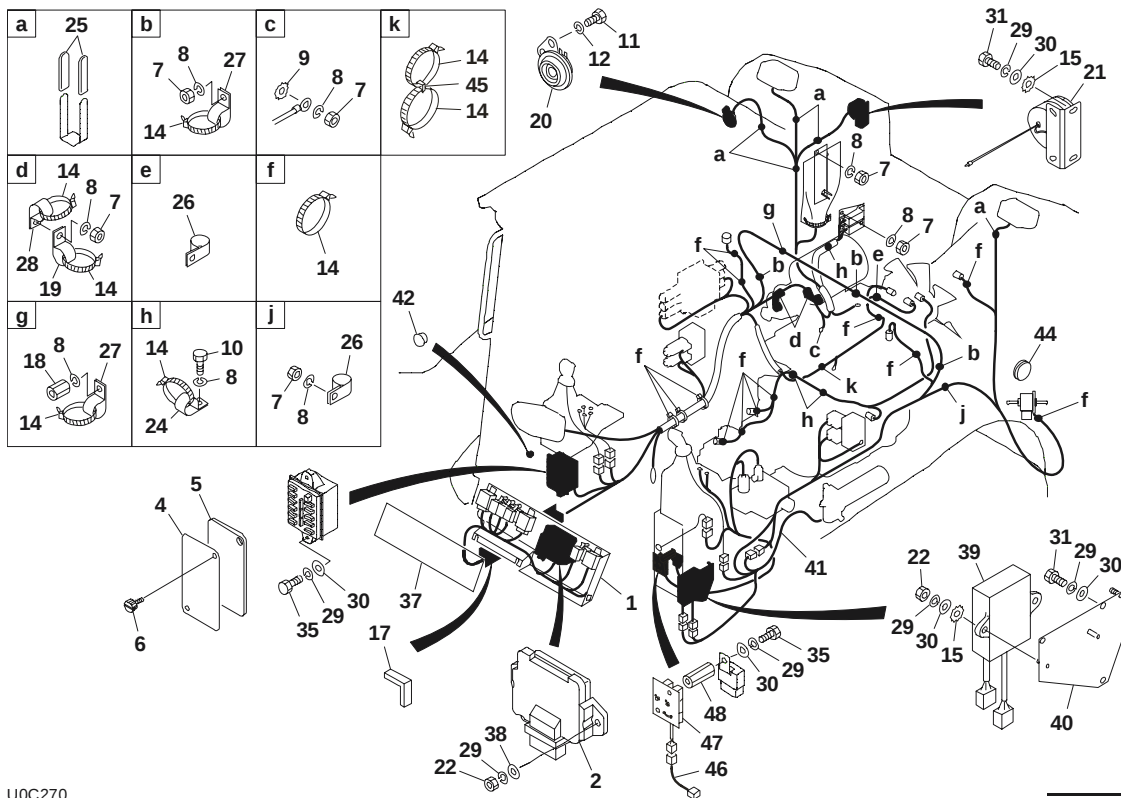
ENGINE CONTROL



Ref. No.	Part No.	Description	Quantity
1	196473	LEVER	1
2	181051a	WASHER, spring	2
3	181494a	BOLT	2
4	196107	SENSOR, accel.	1
5	180110	BOOT	1
6	196471	WIRE	1
7	185020	WASHER, conical	2
8	180368	GRIP	1
9	181504	BOLT	1
10	197275b	PLATE	1
	196472a	PLATE	1
11	180518	NUT	1
12	181034	WASHER	1
13	180515	NUT	2
14	180070	BOLT	2
15	181049	WASHER, spring	2
16	181021	WASHER	2
17	181099	PIN	1
18	196031	RING, retaining	1
19	180814	SCREW, cap	2
20	181022	WASHER	1
21	180597	PIN	1
22	180752	RING, retaining	1
23	197270b	CAP	3
38	181050b	WASHER, spring	2
48	197265b	BOLT	2

a) SN 222000001 - 222000043

b) SN 222000044 and Up

SN 222000001 -
222000254

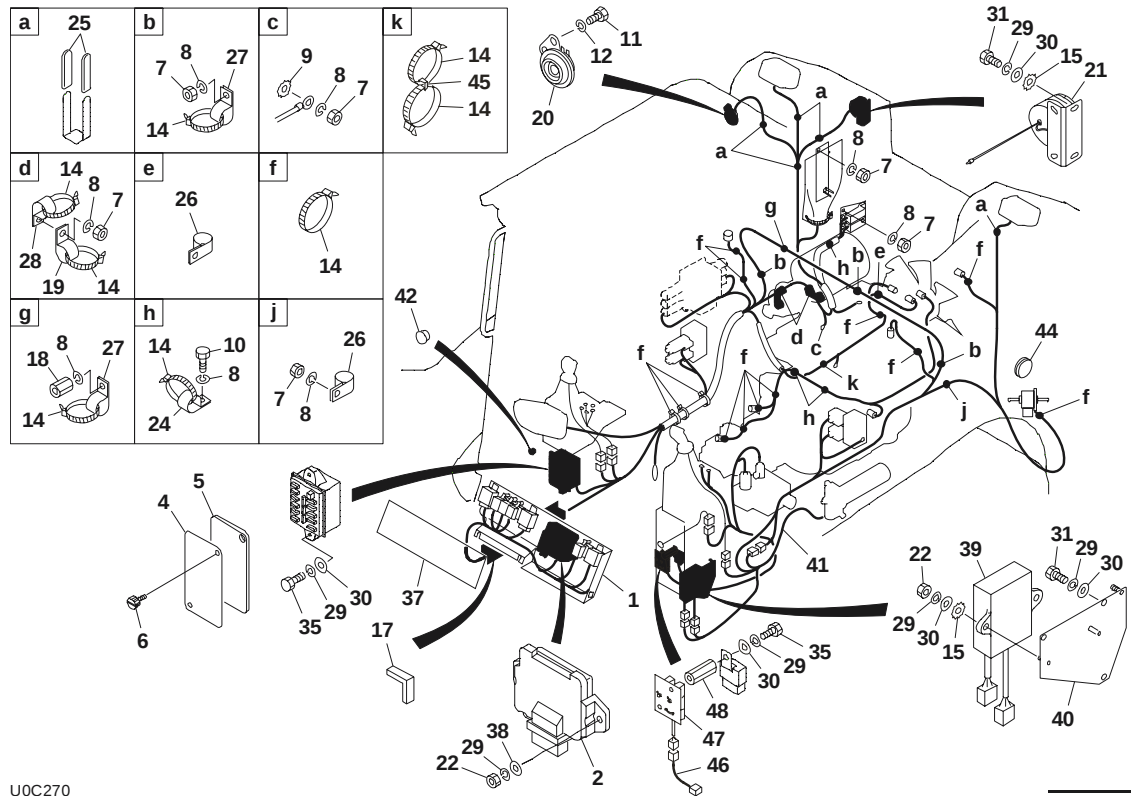
U0C270

Ref. No.	Part No.	Description	Quantity
1		UNIT ASSY, relay	1
2		E-ECU	1
4	180231	COVER	1
5	180478	INSULATOR	1
6	180806	SCREW	2
7	180518	NUT	11
8	181051	WASHER, spring	14
9	181018	WASHER	1
10	180085	BOLT	2
11	180075	BOLT	2
12	181050	WASHER, conical	2
14	180046	BAND	43
15	196686	WASHER	2
17	196720	TRIM 9 CM	1
18	196685	NUT	1
19	196727	CLAMP	2
20	180386	HORN	1
21	196071	BUZZER	1
22	180516	NUT	5
24	185428	CLAMP	2

Parts Listing Continued On Next Page

ELECTRICAL (1/2)

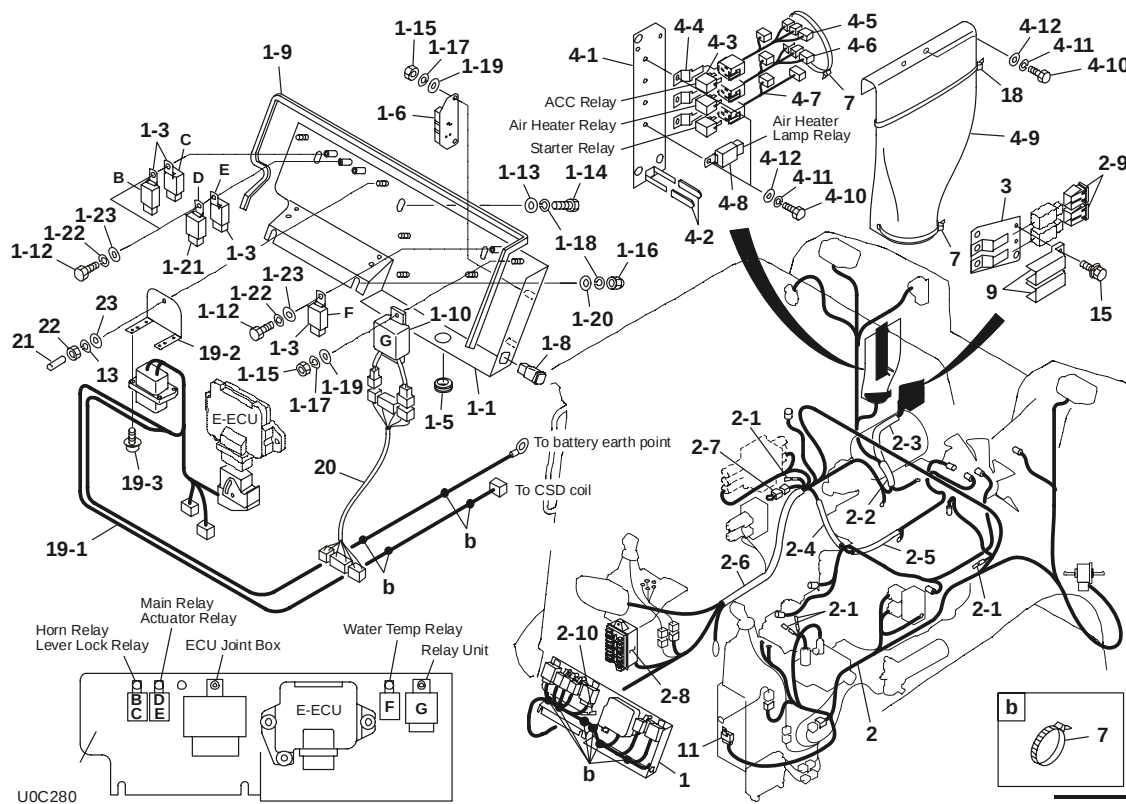
SN 222000001 -
222000254



U0C270

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Ref. No.	Part No.	Description	Quantity
25	180969	TUBE	12
26	199959	CLAMP	2
27	181656	CLAMP	4
28	181657	CLAMP	2
29	181049	WASHER, spring	13
30	181021	WASHER	10
31	181931	BOLT	5
35	185349	BOLT	3
37	182835	RUBBER	1
38	181012	WASHER	3
39	197086	CONTROLLER	1
40	197034	BRACKET	1
41	197248	HARNESS, wiring	1
42	196718	CAP	1
44	197080	BUSHING	1
45	197081	BAND	1
46	197249	HARNESS, wiring	1
47	197251	RESISTOR	1
48	196347	NUT	1

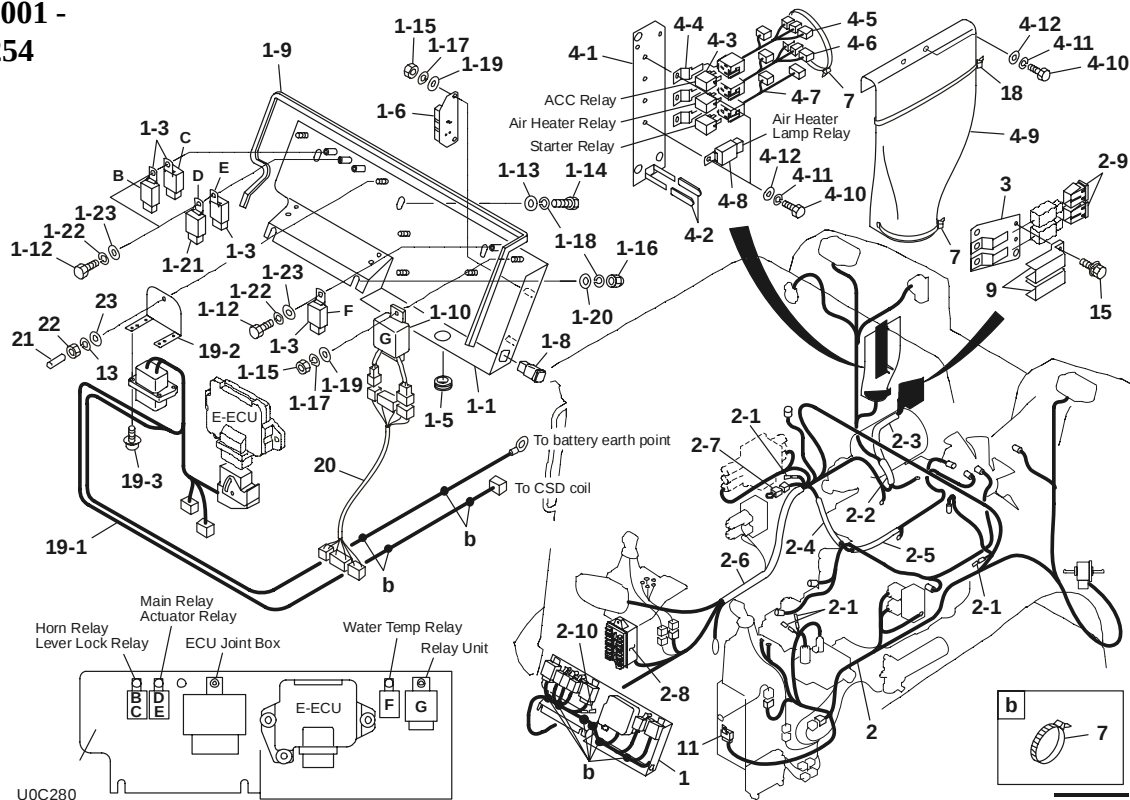
SN 222000001 -
222000254

Ref. No.	Part No.	Description	Quantity
0-1		UNIT ASSY, relay	1
1		..RELAY UNIT	1
1-1	197010	..BOX	1
1-3	180733	..RELAY	4
1-5	196716	..BUSHING	1
1-6	185892	..RESISTOR	1
1-8	196722	..LAMP, pilot	1
1-9	196065	..TRIM 100 CM	1
1-10	180730	..RELAY	1
1-12	180070	..BOLT	3
1-13	181012	..WASHER	3
1-14	180077	..BOLT	3
1-15	180516	..NUT	3
1-16	180527	..NUT	2
1-17	181049	..WASHER, spring	3
1-18	181050	..WASHER, spring	5
1-19	181021	..WASHER	3
1-20	181022	..WASHER	2
1-21	193206	..RELAY	1
1-22	181048	..WASHER, spring	3
1-23	181020	..WASHER	3
2		..HARNES ASSY, wiring	1
2-1	180306	..DIODE (3A yellow)	4
2-2	196201	..PROTECTOR 20 CM	1
2-3	185395	..PROTECTOR 25 CM	1
2-4	181978	..PROTECTOR 35 CM	1
2-5	197268	..PROTECTOR 30 CM	1
2-6	185401	..PROTECTOR 80 CM	1
2-7	185846	..CONNECTOR, short	1

Parts Listing Continued On Next Page

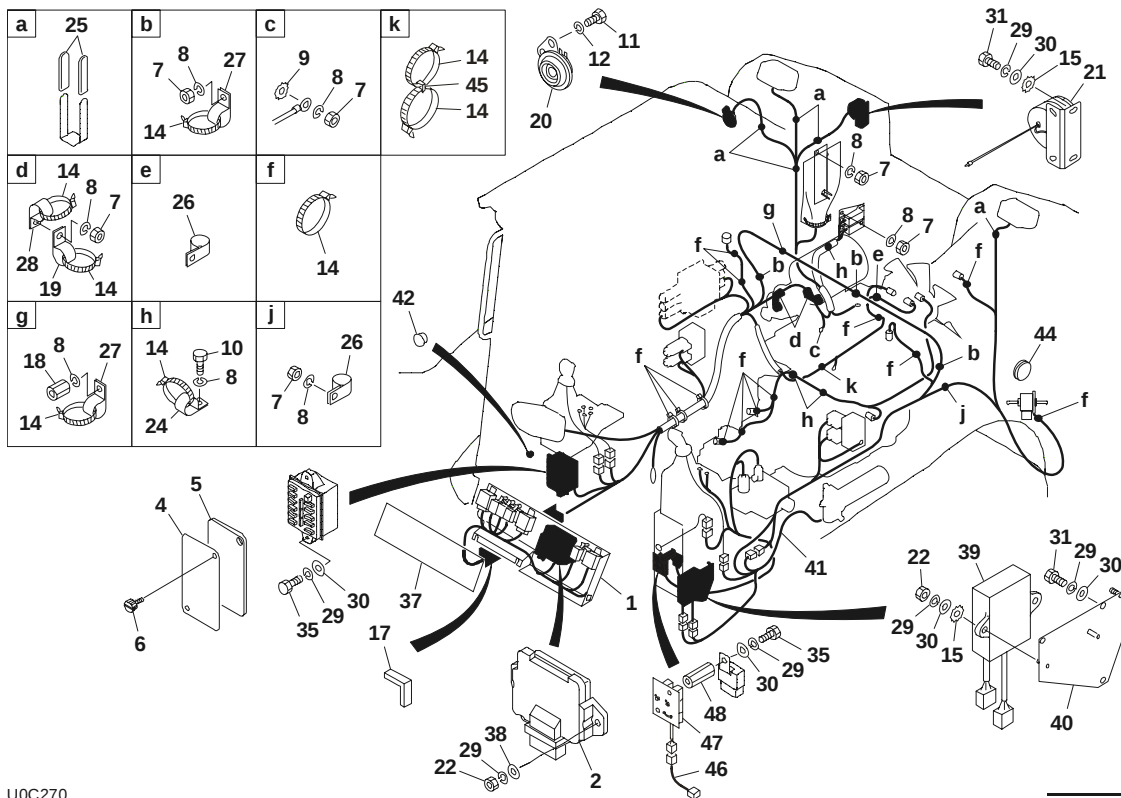
ELECTRICAL (2/2)

SN 222000001 -
222000254



continued from previous page

Ref. No.	Part No.	Description	Quantity
2-8	196379	..BOX, fuse	1
2-9	180505	..LINK, fusible	2
2-10	196334	..DIODE (3A)	1
3	197012	..BRACKET	1
4	197129	..RELAY UNIT	1
4-1	197018	..BRACKET	1
4-2	180969	..TUBE	2
4-3	197663	..RELAY	3
4-4	197127	..BRACKET	3
4-5	197039	..HARNESS, wiring	1
4-6	197038	..HARNESS, wiring	1
4-7	197037	..HARNESS, wiring	1
4-8	197084	..RELAY	1
4-9	182838	..RUBBER	1
4-10	185349	..BOLT	6
4-11	181049	..WASHER, spring	6
4-12	185211	..WASHER	6
7	180046	..BAND	7
9	180233	..COVER	2
11	180733	..RELAY	1
13	181049	..WASHER, spring	1
15	185710	..BOLT, sems	2
18	185409	..BAND	1
19	197035	..HARNESS ASSY, joint	1
19-1	197040	..HARNESS, joint	1
19-2	197041	..BRACKET	1
19-3	197061	..SCREW	4
20	197036	..HARNESS, wiring	1
21	197142	..CAP	1
22	180516	..NUT	1
23	181021	..WASHER	1

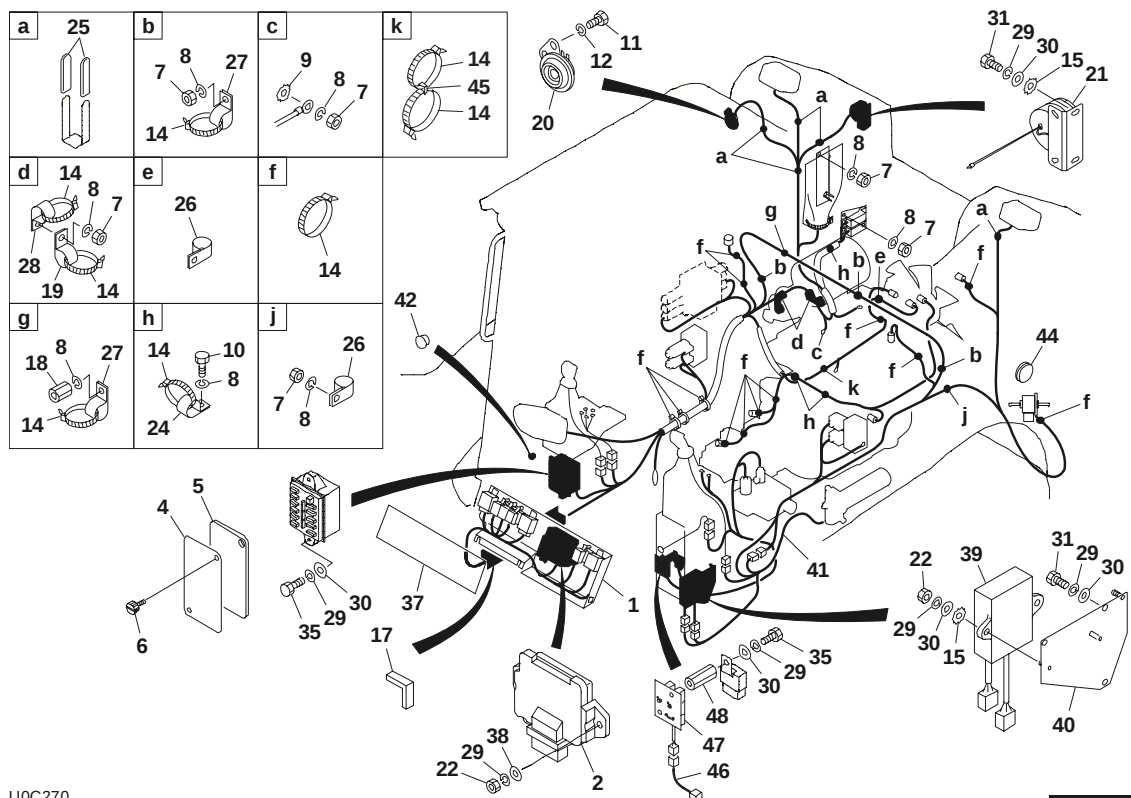
SN 222000255 -
222000353

U0C270

Ref. No.	Part No.	Description	Quantity
1		UNIT ASSY, relay	1
2		E-ECU	1
4	180231	COVER	1
5	180478	INSULATOR	1
6	180806	SCREW	2
7	180518	NUT	11
8	181051	WASHER, spring	14
9	181018	WASHER	1
10	180085	BOLT	2
11	180075	BOLT	2
12	181050	WASHER, conical	2
14	180046	BAND	27
15	196686	WASHER	2
17	196720	TRIM 9 CM	1
18	196685	NUT	1
19	196727	CLAMP	2
20	180386	HORN	1
21	196071	BUZZER	1
22	180516	NUT	5
24	185428	CLAMP	2

Parts Listing Continued On Next Page

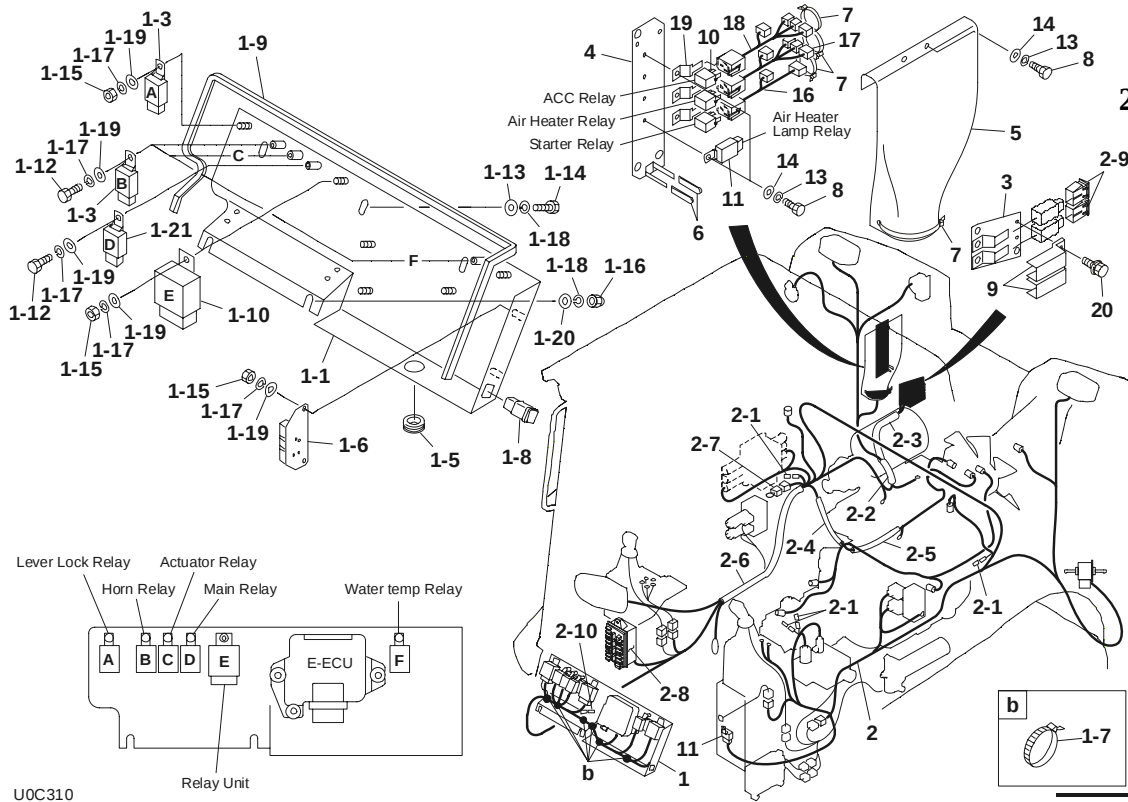
SN 222000255 -
222000353



U0C270

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Ref. No.	Part No.	Description	Quantity
25	180969	TUBE	12
26	199959	CLAMP	2
27	181656	CLAMP	4
28	181657	CLAMP	2
29	181049	WASHER, spring	13
30	181021	WASHER	10
31	181931	BOLT	5
35	185349	BOLT	3
37	182835	RUBBER	1
38	181012	WASHER	3
39	197086	CONTROLLER	1
40	197034	BRACKET	1
41	197248	HARNESS, wiring	1
42	196718	CAP	1
44	197080	BUSHING	1
45	197081	BAND	1
46	197249	HARNESS, wiring	1
47	197251	RESISTOR	1
48	196347	NUT	1

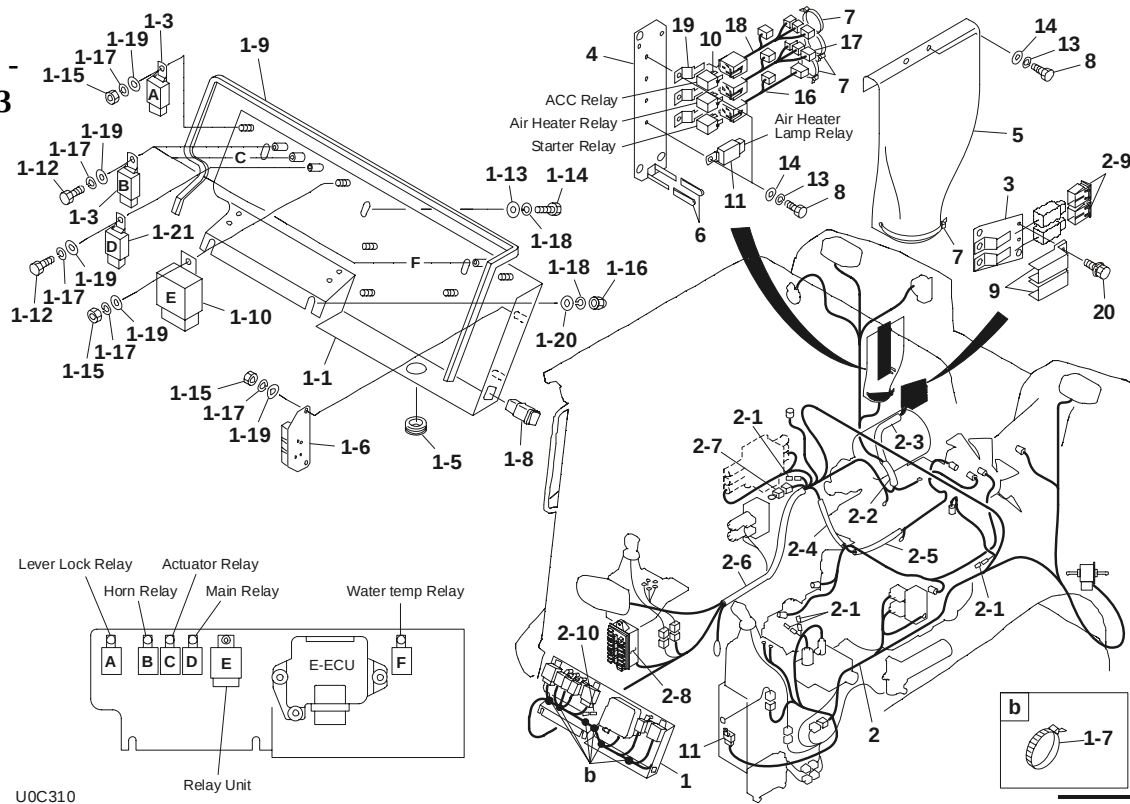


Ref. No.	Part No.	Description	Quantity
0-1		UNIT ASSY, relay	1
1		..RELAY UNIT	1
1-1	197010	..BOX	1
1-3	180733	..RELAY	4
1-5	196716	..BUSHING	1
1-6	185892	..RESISTOR	1
1-7	180046	..BAND	6
1-8	196722	..LAMP, pilot	1
1-9	196065	..TRIM 100 CM	1
1-10	180730	..RELAY	1
1-12	180070	..BOLT	4
1-13	181012	..WASHER	2
1-14	180077	..BOLT	2
1-15	180516	..NUT	4
1-16	180527	..NUT	2
1-17	181049	..WASHER, spring	8
1-18	181050	..WASHER, spring	4
1-19	181021	..WASHER	8
1-20	181022	..WASHER	2
1-21	193206	..RELAY	1
2		..HARNES ASSY, wiring	1
2-1	180306	..DIODE (3A yellow)	4
2-2	196201	..PROTECTOR 20 CM	1
2-3	185395	..PROTECTOR 25 CM	1

Parts Listing Continued On Next Page

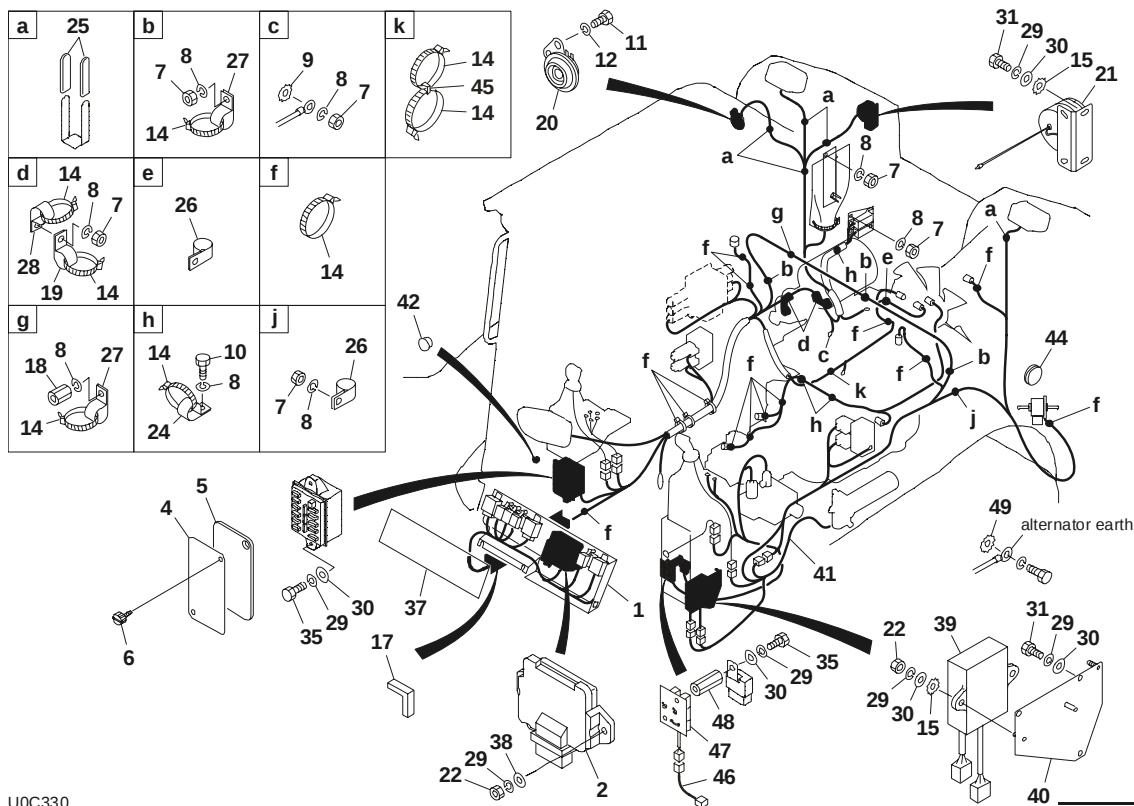
ELECTRICAL (2/2)

SN
222000255 -
222000353



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Ref. No.	Part No.	Description	Quantity
2-4	181978	..PROTECTOR 35 CM	1
2-5	197268	..PROTECTOR 30 CM	1
2-6	185401	..PROTECTOR 80 CM	1
2-7	185846	..CONNECTOR, short	1
2-8	196379	..BOX, fuse	1
2-9	180505	..LINK, fusible	2
2-10	196334	..DIODE (3A)	1
3	197012	..BRACKET	1
4	197252	..BRACKET	1
5	182838	..RUBBER	1
6	180969	..TUBE	2
7	180046	..BAND	4
8	185349	..BOLT	6
9	180233	..COVER	2
10	197663	..RELAY	3
11	180733	..RELAY	2
13	181049	..WASHER, spring	6
14	185211	..WASHER	6
16	197037	..HARNESS, wiring	1
17	197038	..HARNESS, wiring	1
18	197039	..HARNESS, wiring	1
19	197127	..BRACKET	3
20	185710	..BOLT, sems	2

SN 222000354
and Up

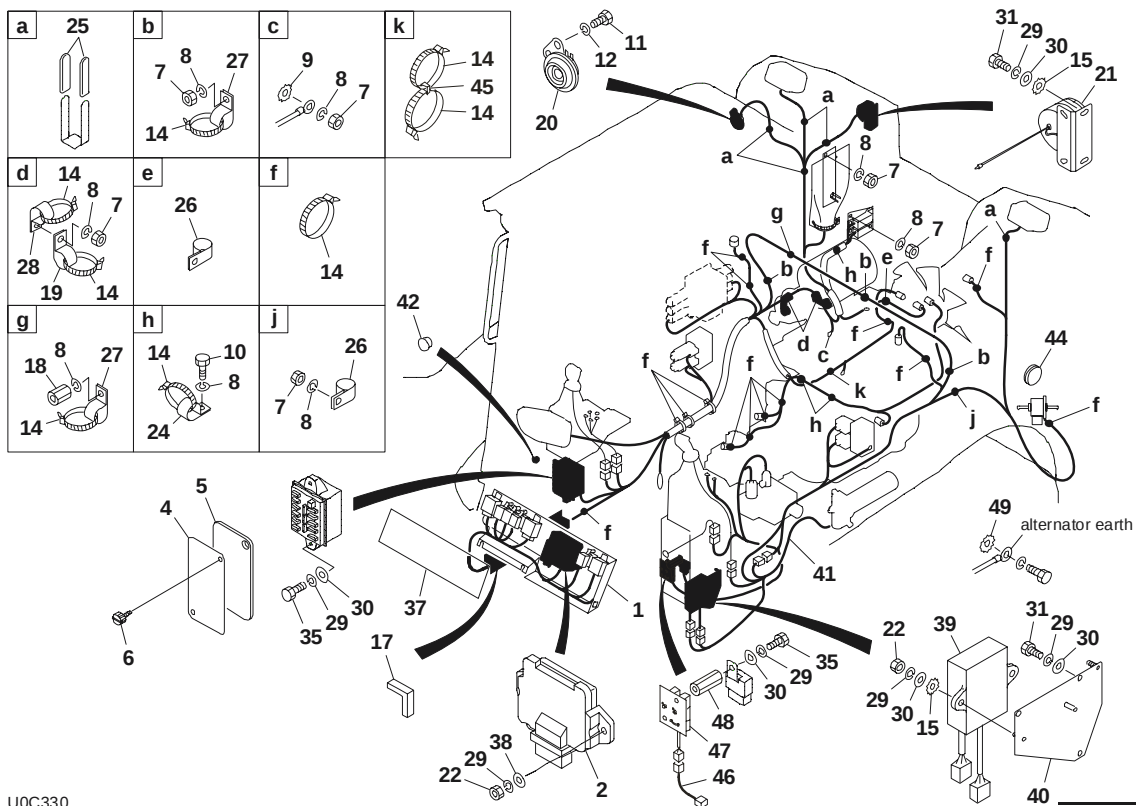
U0C330

Ref. No.	Part No.	Description	Quantity
1		UNIT ASSY, relay	1
2		E-ECU	1
4	180231	COVER	1
5	180478	INSULATOR	1
6	180806	SCREW	2
7	180518	NUT	11
8	181051	WASHER, spring	14
9	181018	WASHER	1
10	180085	BOLT	2
11	180075	BOLT	2
12	181050	WASHER, conical	2
14	185409	BAND	27
	185409	BAND	28
15	196686	WASHER	2
17	196720	TRIM 9 CM	1
18	196685	NUT	1
19	196727	CLAMP	2
20	180386	HORN	1
21	196071	BUZZER	1
22	180516	NUT	5
24	185428	CLAMP	2

Parts Listing Continued On Next Page

ELECTRICAL (1/2)

SN 222000354
and Up

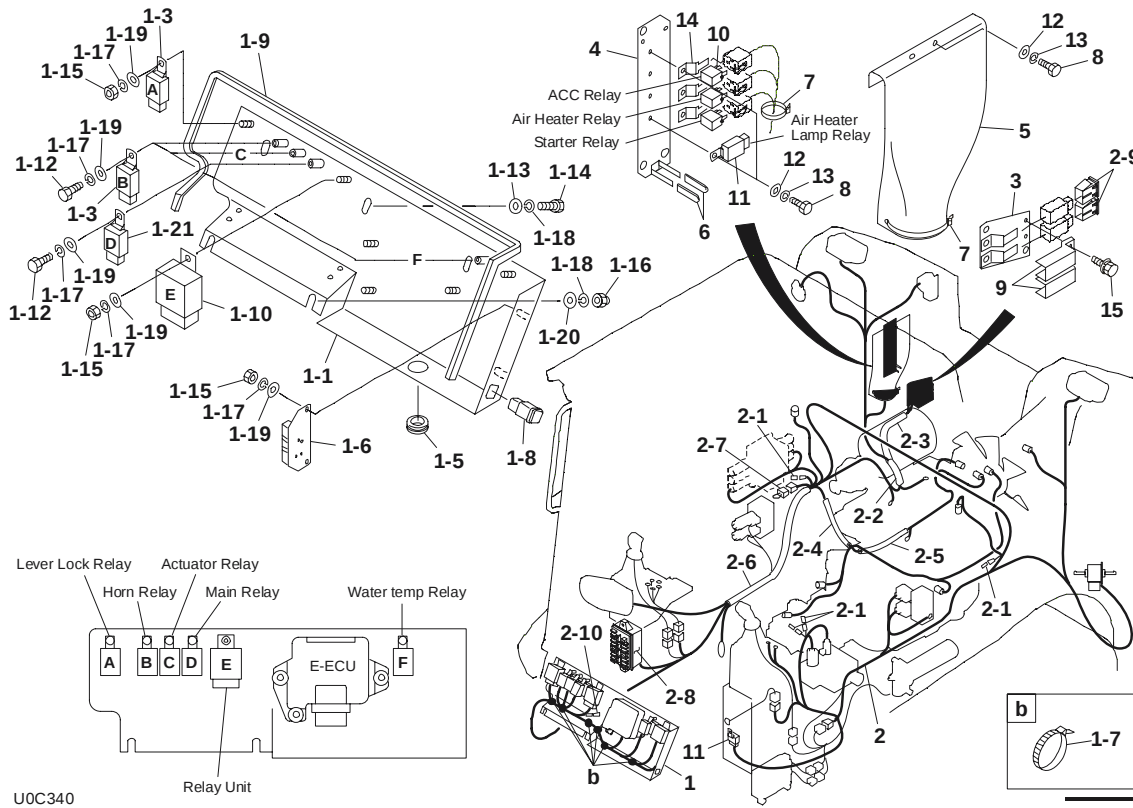


U0C330

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Ref. No.	Part No.	Description	Quantity
25	180969	TUBE	12
26	199959	CLAMP	2
27	181656	CLAMP	4
28	181657	CLAMP	2
29	181049	WASHER, spring	13
30	181021	WASHER	10
31	181931	BOLT	5
35	185349	BOLT	3
37	182835	RUBBER	1
38	181012	WASHER	3
39	197086	CONTROLLER	1
40	197034	BRACKET	1
41	197250	HARNESS, wiring	1
42	196718	CAP	1
44	197080	BUSHING	1
45	197081	BAND	1
46	197249	HARNESS, wiring	1
47	197251	RESISTOR	1
48	196347	NUT	1
49	197266	WASHER	1

SN
222000354
and Up

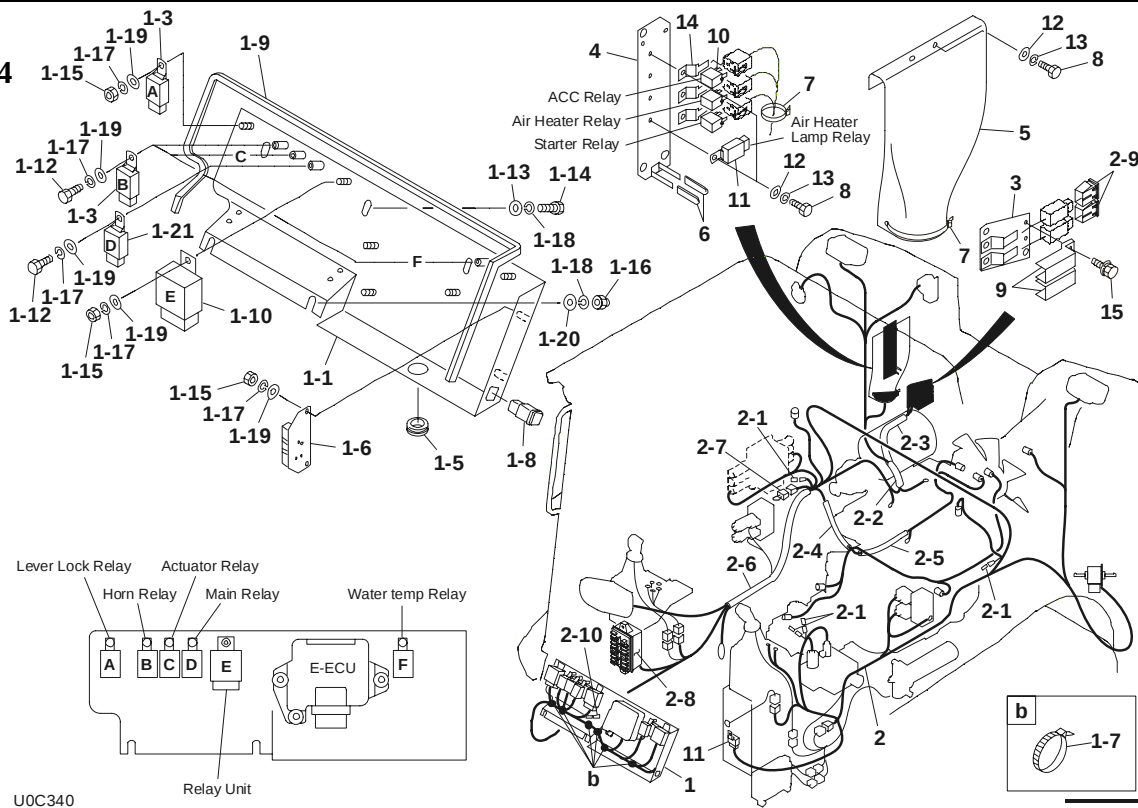


Ref. No.	Part No.	Description	Quantity
0-1		UNIT ASSY, relay	1
1		..RELAY UNIT	1
1-1	197010	..BOX	1
1-3	180733	..RELAY	4
1-5	196716	..BUSHING	1
1-6	185892	..RESISTOR	1
1-7	180046	..BAND	6
1-8	196722	..LAMP, pilot	1
1-9	196065	..TRIM 100 CM	1
1-10	180730	..RELAY	1
1-12	180070	..BOLT	4
1-13	181012	..WASHER	3
1-14	180077	..BOLT	3
1-15	180516	..NUT	4
1-16	180527	..NUT	2
1-17	181049	..WASHER, spring	8
1-18	181050	..WASHER, spring	5
1-19	181021	..WASHER	8
1-20	181022	..WASHER	2
1-21	193206	..RELAY	1
2	197017	..HARNES ASSY, wiring	1
2-1	180306	..DIODE (3A yellow)	4

Parts Listing Continued On Next Page

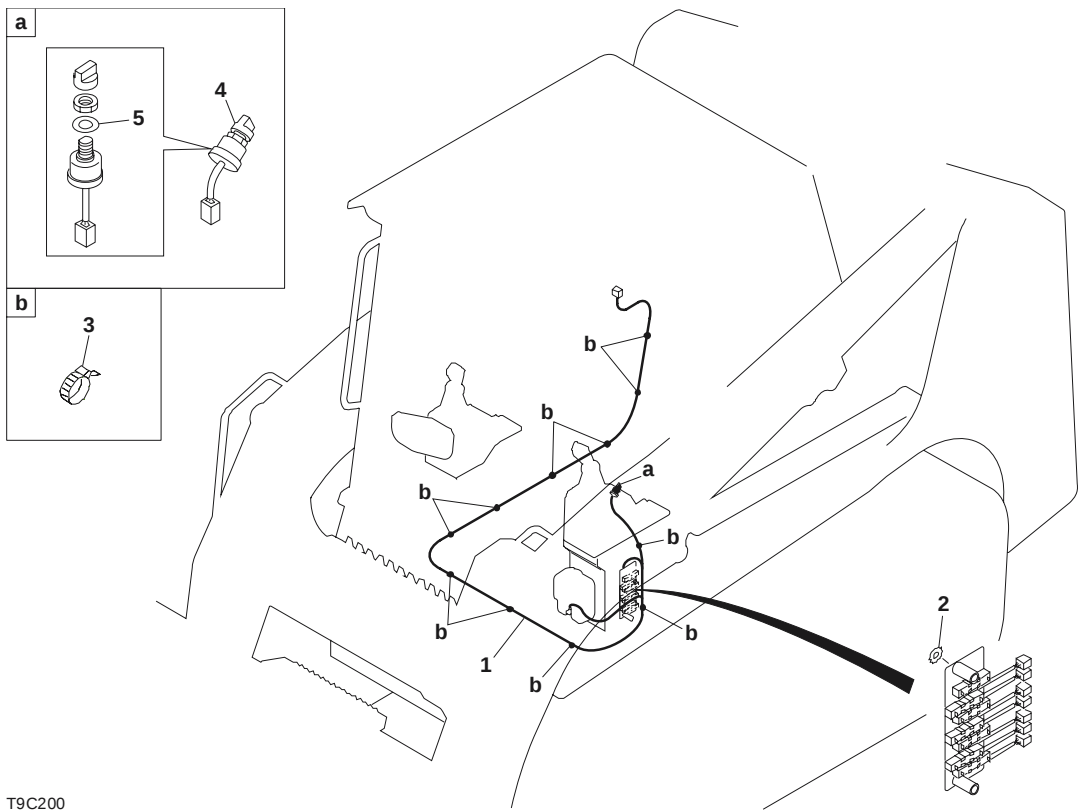
ELECTRICAL (2/2)

SN
222000354
and Up



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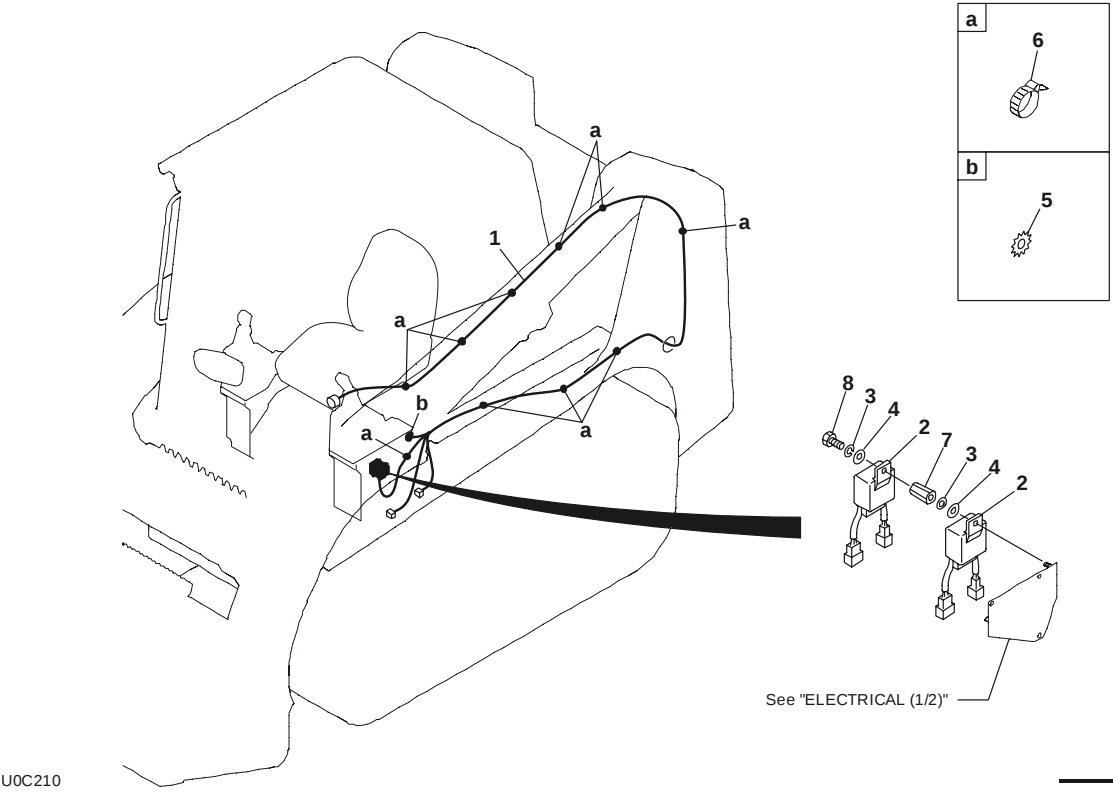
Ref. No.	Part No.	Description	Quantity
2-2	196201	..PROTECTOR 20 CM	1
2-3	185395	..PROTECTOR 25 CM	1
2-4	181978	..PROTECTOR 35 CM	1
2-5	197268	..PROTECTOR 30 CM	1
2-6	185401	..PROTECTOR 80 CM	1
2-7	185846	..CONNECTOR, short	1
2-8	196379	..BOX, fuse	1
2-9	180505	..LINK, fusible	2
2-10	196334	..DIODE (3A)	1
3	197012	..BRACKET	1
4	197263	..BRACKET	1
5	182838	..RUBBER	1
6	180969	..TUBE	2
7	180046	..BAND	2
8	185349	..BOLT	6
9	180233	..COVER	2
10	197663	..RELAY	3
11	180733	..RELAY	2
12	185211	..WASHER	6
13	181049	..WASHER, spring	6
14	197127	..BRACKET	3
15	185710	..BOLT, sems	2



T9C200

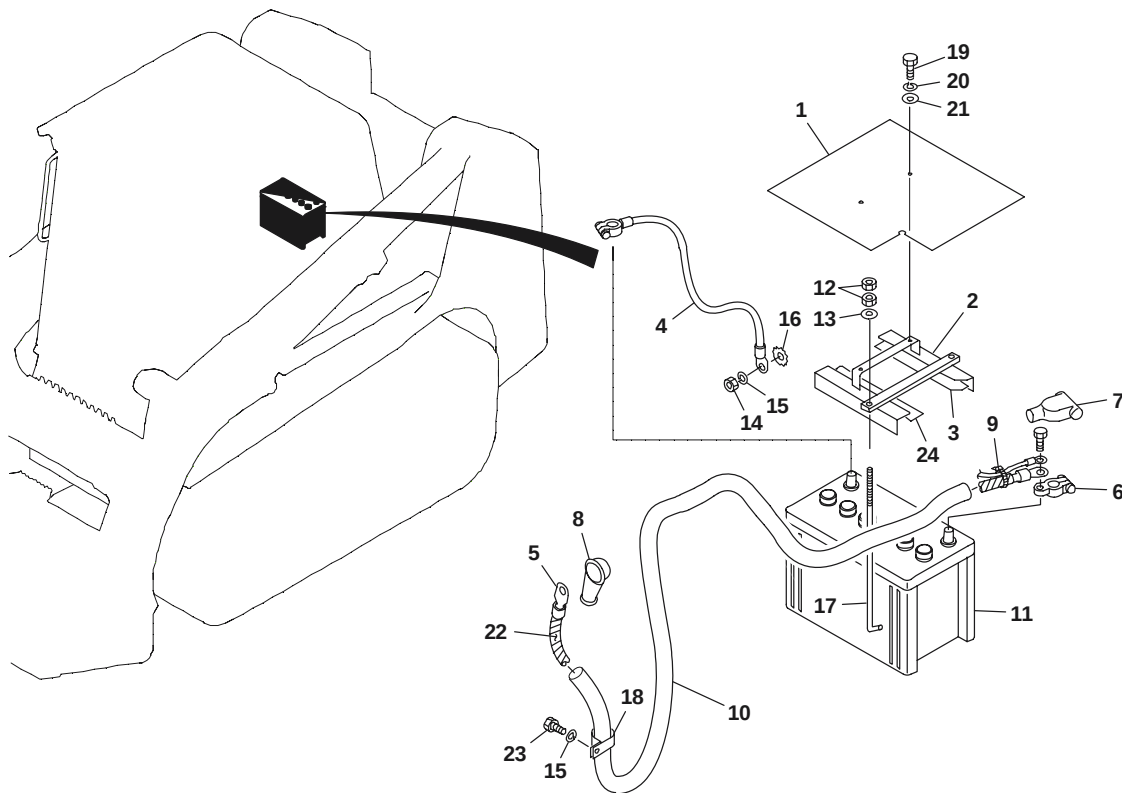
Ref. No.	Part No.	Description	Quantity
1	182662	HARNESS, wiring	1
2	181018	WASHER	1
3	180046	BAND	10
4	185425	SWITCH, wiper	1
5	181036	WASHER	1

ELECTRICAL (Multi-Functional Grip)



Ref. No.	Part No.	Description	Quantity
1	197253b	HARNESS, wiring	1
	196345a	HARNESS, wiring	1
2	180730	RELAY	2
3	181049	WASHER, spring	2
4	181021	WASHER	2
5	181018	WASHER	1
6	181928	BAND	11
7	196347	NUT	1
8	180070	BOLT	1

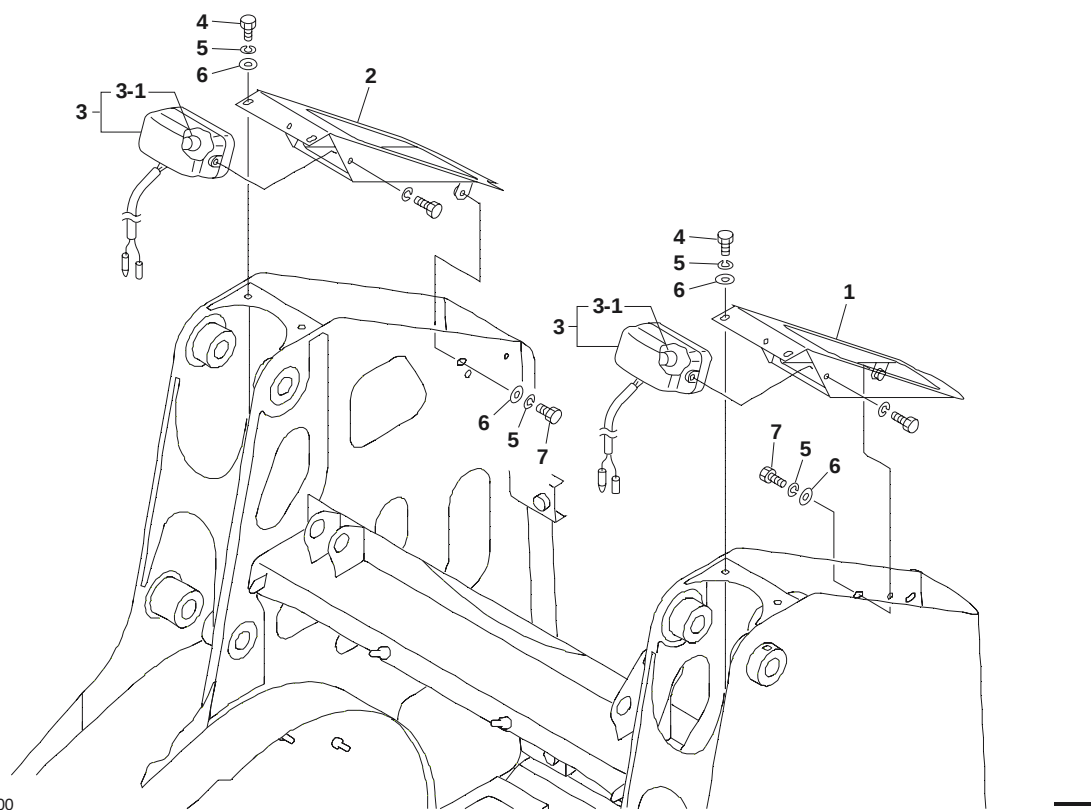
a) SN 222000001 - 222000349
b) SN 222000350 and Up



T3C090

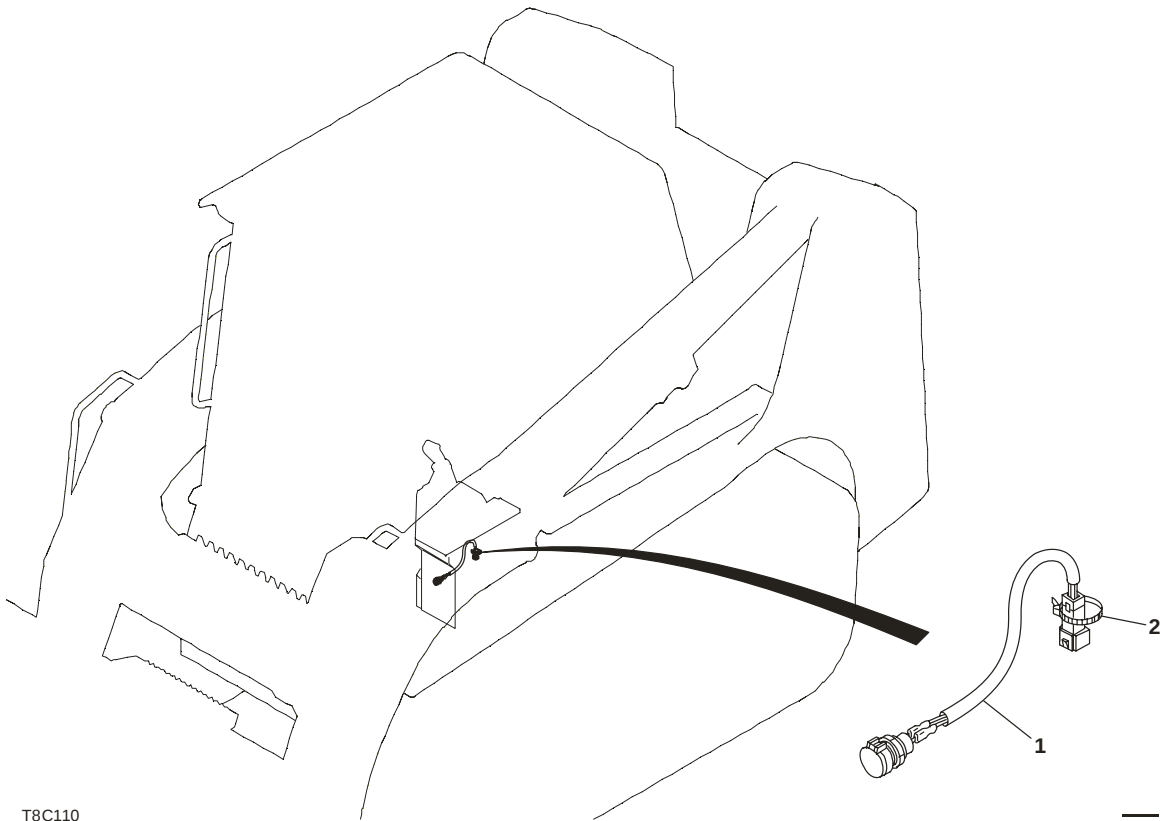
Ref. No.	Part No.	Description	Quantity
1	196483	SHEET	1
2	196484	CLAMP	1
3	196485	RUBBER	1
4	180174	CABLE, earth	1
5	196723	CABLE, battery	1
6	180952	TERMINAL	1
7	181651	COVER	1
8	196070	CAP	1
9	180045	BAND	1
10	196913	PROTECTOR 120 CM	1
11	REF	BATTERY 600 CCA, 115D31R GROUP, 159 RESERVE	1
12	180518	NUT	4
13	181022	WASHER	2
14	180518	NUT	1
15	181051	WASHER, spring	2
16	181018	WASHER	1
17	181647	BOLT	2
18	196727	CLAMP	1
19	180070	BOLT	2
20	181049	WASHER, spring	2
21	181011	WASHER	2
22	196926	PROTECTOR 26 CM	1
23	180085	BOLT	1
24	181982	RUBBER	1

REAR LAMP



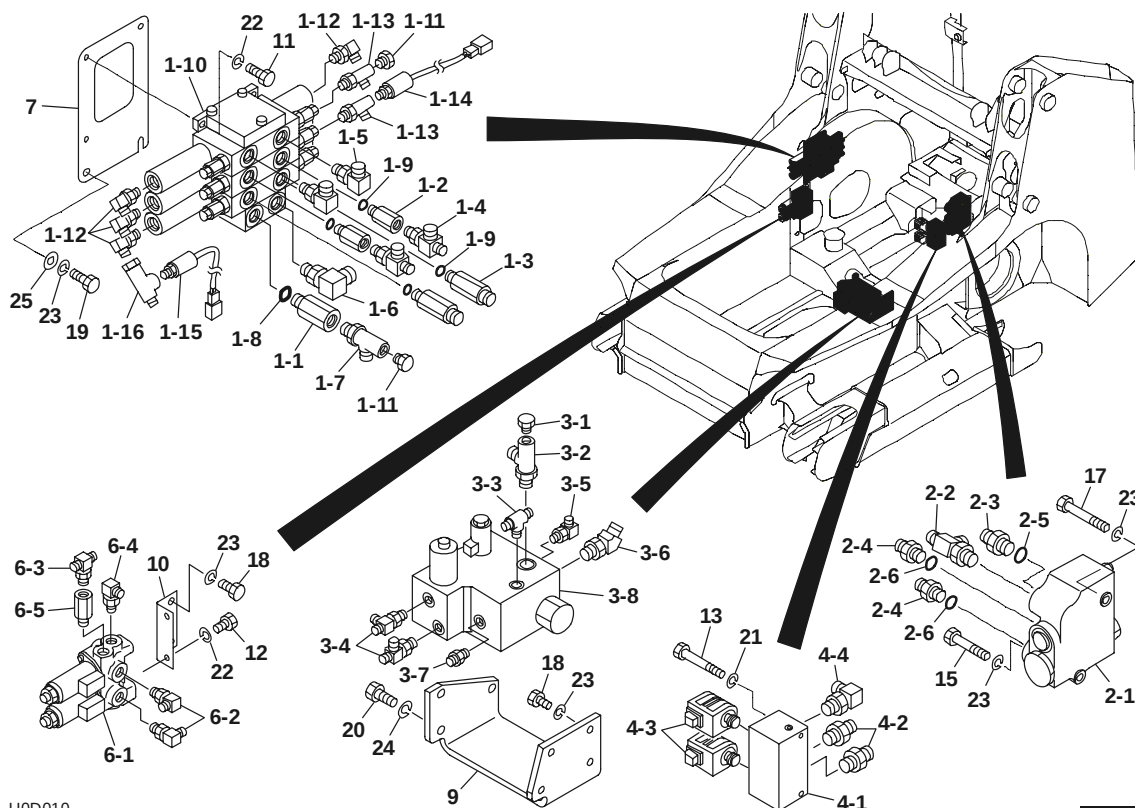
Ref. No.	Part No.	Description	Quantity
1	196500	COVER (L.H.)	1
2	196501	COVER (R.H.)	1
3	180498	LAMP ASSY	2
3-1	180147	.BULB 12V, 55 W	1
4	180077	BOLT	4
5	181050	WASHER, spring	6
6	181012	WASHER	6
7	180808	BOLT	2

MAINTENANCE LIGHT SOCKET



T8C110			
Ref. No.	Part No.	Description	Quantity
1	180871	SOCKET ASSY	1
2	180046	BAND	1

CONTROL VALVE AND ACCESSORIES

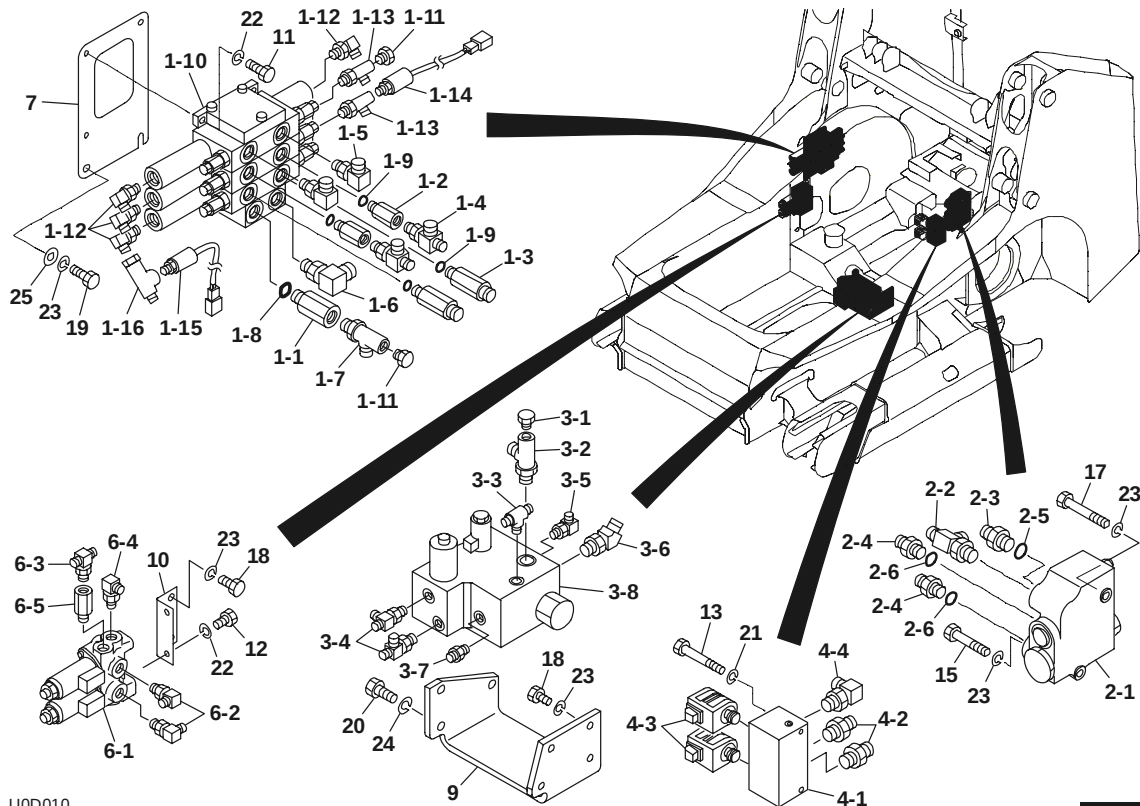


U0D010

Ref. No.	Part No.	Description	Quantity
1		VALVE SUB ASSY	1
1-1	180158	.BUSHING	1
1-2	196410	.BUSHING	2
1-3	196409	.ADAPTOR	2
1-4	196704	.TEE	2
	180544	..O-RING	1
1-5	180320	.ELBOW	2
	055896	..O-RING	1
1-6	180321	.ELBOW	1
	055898	..O-RING	1
1-7	180310	.TEE	1
	180544	..O-RING	1
1-8	180569	.O-RING	1
1-9	180543	.O-RING	4
1-10	196777	.VALVE, control	1
1-11	180680	.PLUG	2
	180540	..O-RING	1
1-12	180312	.ELBOW	4
	180540	..O-RING	1
1-13	181574	.TEE	2
	180540	..O-RING	1
1-14	196066	.SWITCH, pressure	1
	180540	..O-RING	1
1-15	196067	.SWITCH, pressure	1
	180540	..O-RING	1
1-16	196705	.TEE	1
2		VALVE SUB ASSY	1
2-1	196789	.VALVE, self-level	1

Parts Listing Continued On Next Page

CONTROL VALVE AND ACCESSORIES



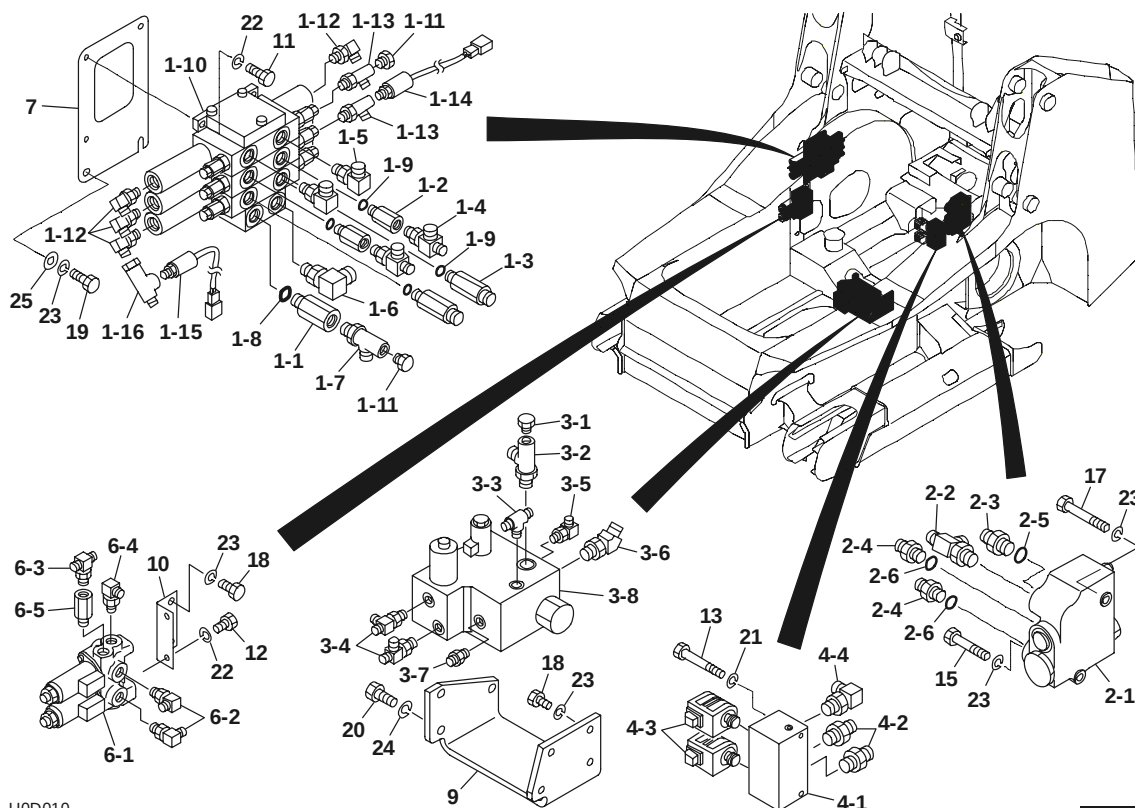
U0D010

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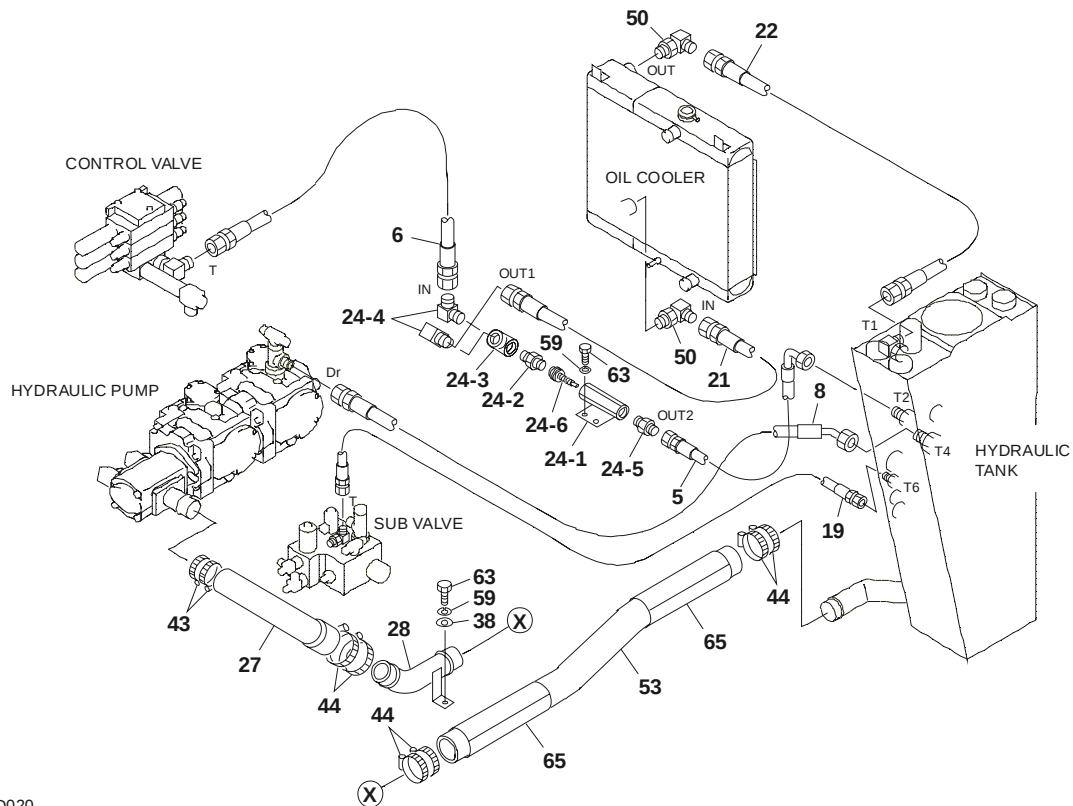
Ref. No.	Part No.	Description	Quantity
2-2	185024	.TEE	1
	055896	..O-RING	1
2-3	185217	.ADAPTOR	1
	055896	..O-RING	1
2-4	185218	.ADAPTOR	2
	055897	..O-RING	1
2-5	180569	.O-RING	1
2-6	180567	.O-RING	2
3		VALVE SUB ASSY	1
3-1	180680	.PLUG	1
	180540	..O-RING	1
3-2	180310	.TEE	1
	180544	..O-RING	1
3-3	180023	.TEE	1
	180540	..O-RING	1
3-4	180944	.TEE	2
	180540	..O-RING	1
3-5	180312	.ELBOW	1
	180540	..O-RING	1
3-6	180318	.ELBOW	1
	180544	..O-RING	1
3-7	180024	.ADAPTOR	1
	180540	..O-RING	1
3-8	196081	.VALVE, sub	1
4		VALVE SUB ASSY	1
4-1	180062	.BLOCK, valve	1
4-2	180026	.ADAPTOR	2
	180544	..O-RING	1

Parts Listing Continued On Next Page

CONTROL VALVE AND ACCESSORIES



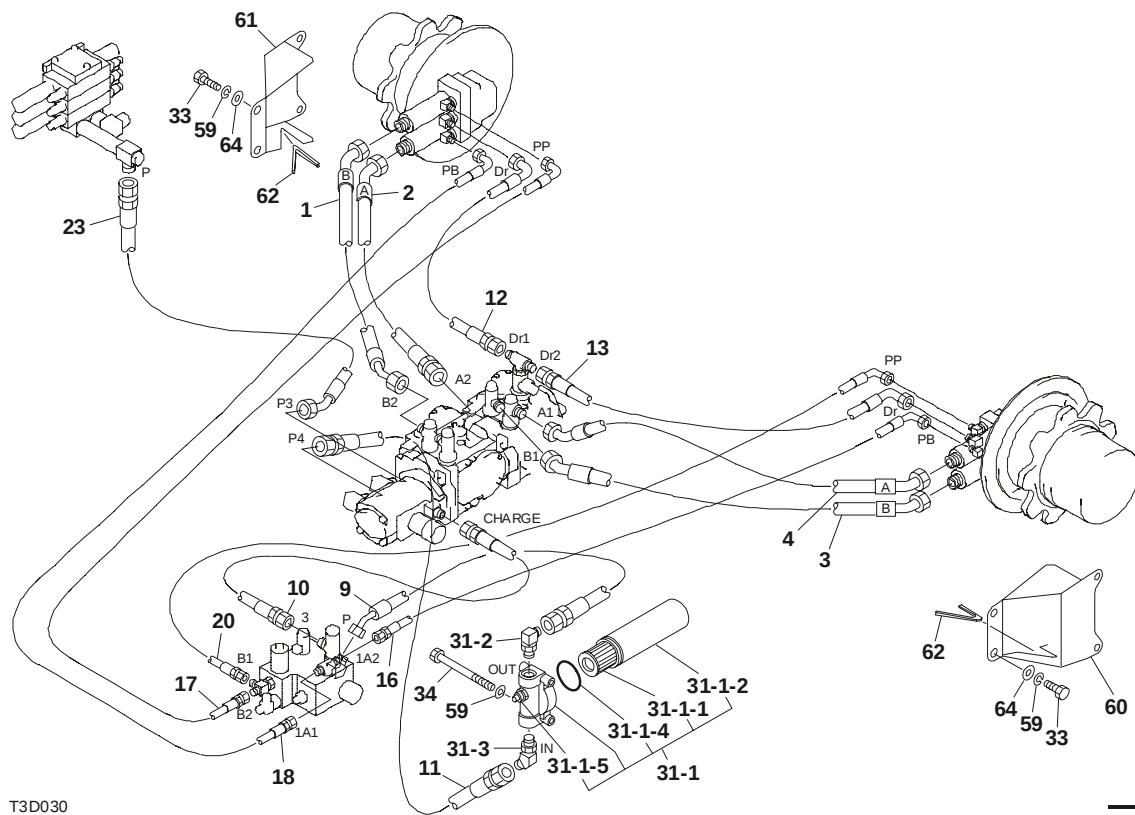
PIPING; HYDRAULIC TANK (1/2)



T3D020

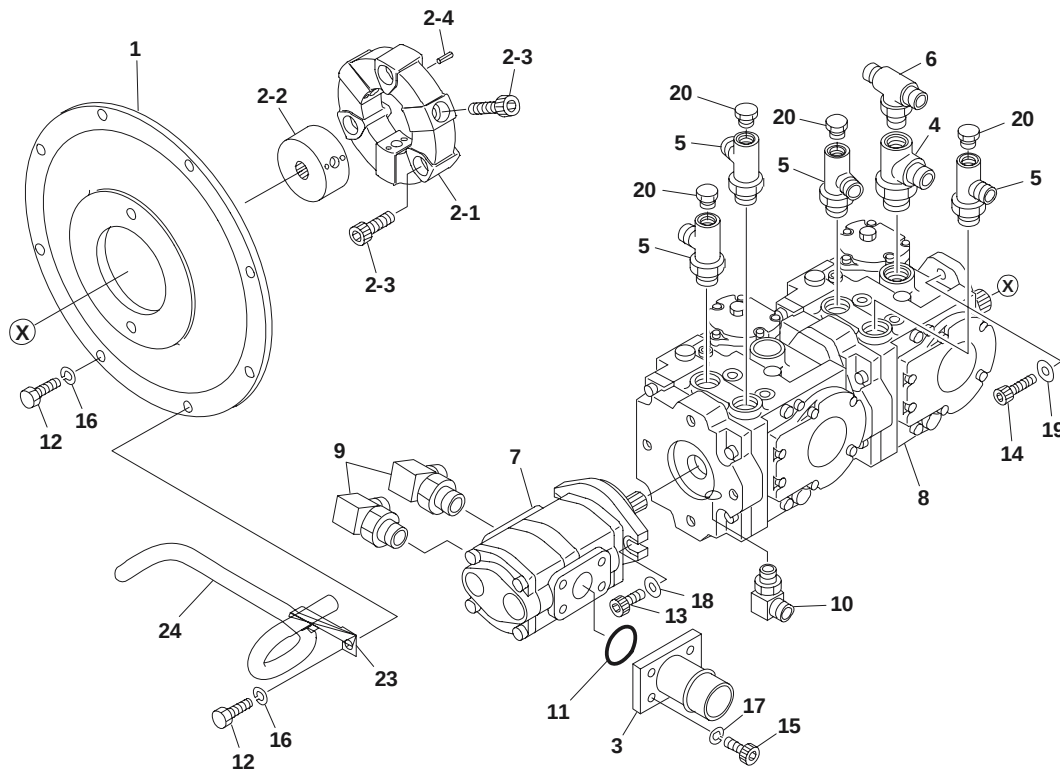
Ref. No.	Part No.	Description	Quantity
5	196529	HOSE ASSY	1
6	196530	HOSE ASSY	1
8	196531	HOSE ASSY	1
19	196540	HOSE ASSY	1
21	196542	HOSE ASSY	1
22	196543	HOSE ASSY	1
24		MANIFOLD ASSY	1
24-1	196545	.JOINT	1
24-2	180020	.ADAPTOR	1
24-3	180943	.TEE	1
24-4	180022	.ELBOW	2
24-5	181587	.ADAPTOR	1
	180547	..O-RING	1
24-6	185040	.VALVE, check	1
27	196546	HOSE	1
28	196547	PIPE	1
38	181023	WASHER	2
43	180203	BAND	2
44	180204	BAND	6
50	185517	ELBOW	2
	180548	..O-RING	1
53	196548	HOSE	1
59	181051	WASHER, spring	4
63	181494	BOLT	4
65	180719	PROTECTOR	2

PIPING; DRIVE MOTORS (2/2)



T3D030

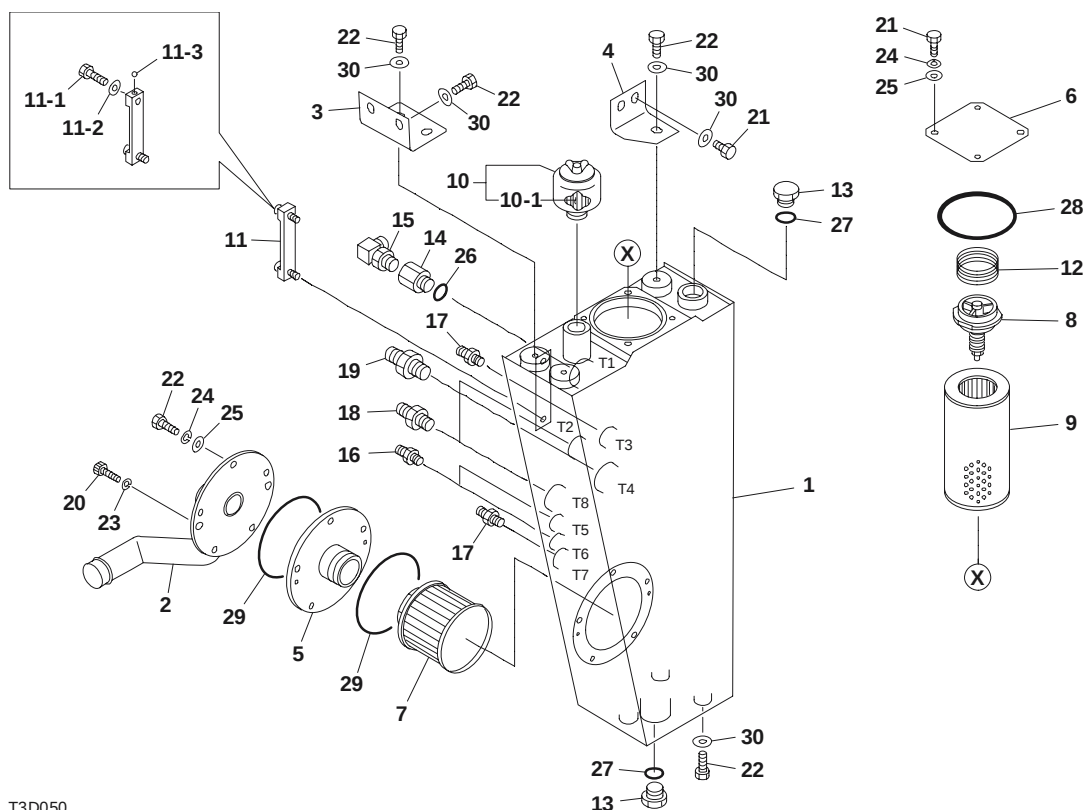
Ref. No.	Part No.	Description	Quantity
1	196525	HOSE ASSY	1
2	196526	HOSE ASSY	1
3	196527	HOSE ASSY	1
4	196528	HOSE ASSY	1
9	196532	HOSE ASSY	1
10	196533	HOSE ASSY	1
11	196534	HOSE ASSY	1
12	196535	HOSE ASSY	1
13	196536	HOSE ASSY	1
16	196537	HOSE ASSY	1
17	196538	HOSE ASSY	1
18	196539	HOSE ASSY	1
20	196541	HOSE ASSY	1
23	196544	HOSE ASSY	1
31		FILTER ASSY	1
31-1	181292	.FILTER	1
31-1-1	180324	..ELEMENT	1
31-1-2		..CASE	1
31-1-4	180554	..O-RING	1
31-1-5	182104	..SWITCH, pressure	1
31-2	180314	.ELBOW	1
	180544	..O-RING	1
31-3	180318	.ELBOW	1
	180544	..O-RING	1
33	180087	BOLT	8
34	180091	BOLT	2
59	181051	WASHER, spring	10
60	196549	COVER (L.H.)	1
61	196550	COVER (R.H.)	1
62	196909	TRIM 15 CM	2
64	181007	WASHER	8



T3D041

Ref. No.	Part No.	Description	Quantity
1	196510	HOUSING	1
2	196512	COUPLING ASSY	1
2-1	196513	.COUPLING, flex	1
2-2	196514	.COUPLING	1
2-3	196866	.SCREW, cap	6
2-4	180620	.PIN, spring	3
3	180019	FLANGE	1
4	180940	TEE	1
	048953	.O-RING	1
5	196511	TEE	4
	048953	.O-RING	1
6	180948	TEE	1
	180544	.O-RING	1
7	196806	PUMP, gear	1
8	196807	PUMP, hydraulic	1
9	180314	ELBOW	2
	180544	.O-RING	1
10	180319	ELBOW	1
	055898	.O-RING	1
11	180553	O-RING	1
12	180088	BOLT	8
13	181987	SCREW, cap	2
14	196675	SCREW, cap	2
15	180827	SCREW, cap	4
16	181051	WASHER, spring	8
17	181044	WASHER, spring	4
18	182014	WASHER	2
19	185679	WASHER	2
20	180680	PLUG	4
	180540	.O-RING	1
23	196008	CLAMP	1
24	196877	HOSE 60 CM	1

HYDRAULIC TANK

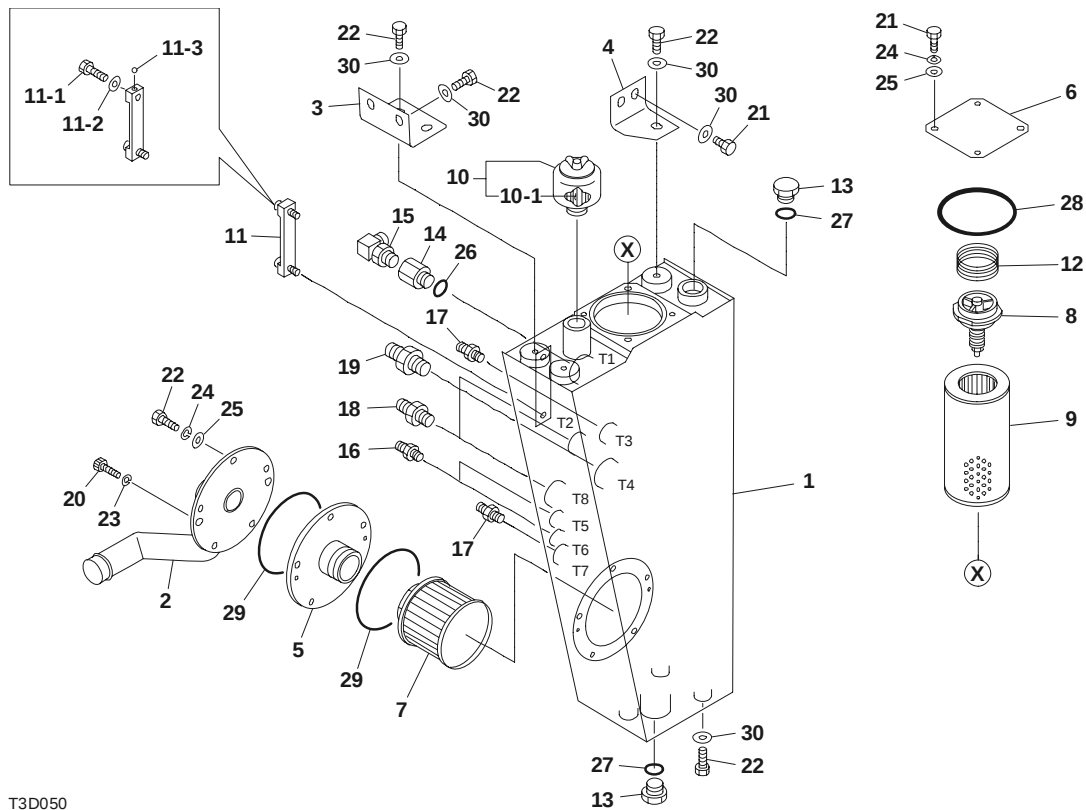


T3D050

Ref. No.	Part No.	Description	Quantity
1	196598	TANK, hydraulic	1
2	196599	PIPE	1
3	196595	BRACKET	1
4	196596	BRACKET	1
5	196597	FLANGE	1
6	185848	PLATE	1
7	196709	STRAINER	1
8	196055	VALVE ASSY	1
9	195564	FILTER	1
10	180144	BREATHER, air	1
10-1	180325	.ELEMENT	1
11	180358	GAUGE	1
11-1	185723	.BOLT	2
11-2	185692	.PACKING	2
11-3	185722	.FLOAT	1
12	185834	SPRING	1
13	180679	PLUG	2
14	180155	BUSHING	1
15	180315	ELBOW	1
	180547	.O-RING	1

Parts Listing Continued On Next Page

HYDRAULIC TANK

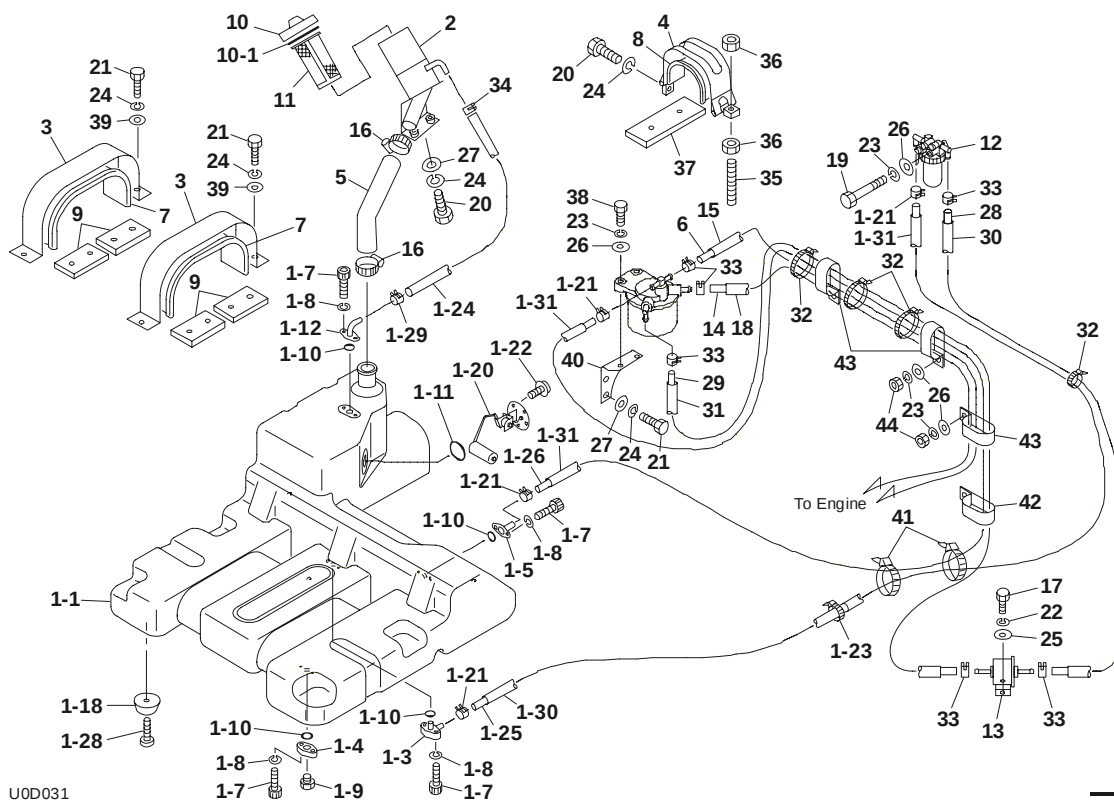


T3D050

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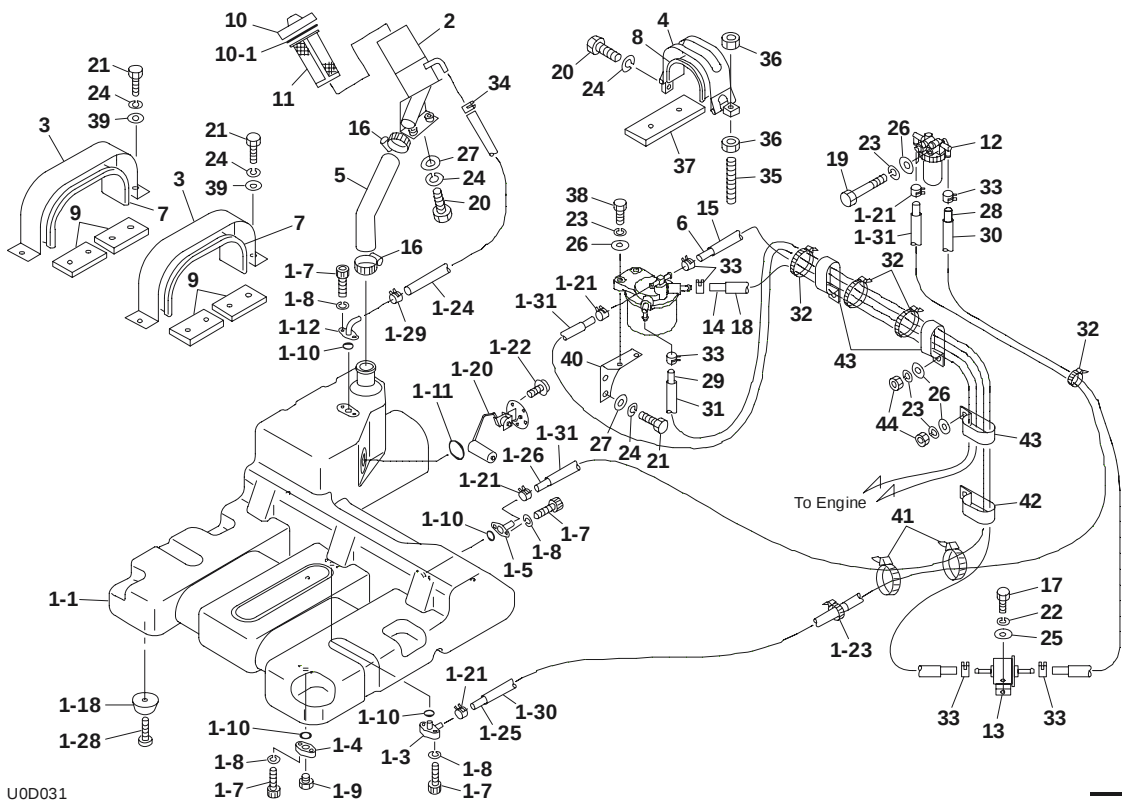
Ref. No.	Part No.	Description	Quantity
16	180024	ADAPTOR	2
	180540	.O-RING	1
17	180025	ADAPTOR	2
	180542	.O-RING	1
18	180026	ADAPTOR	2
	180544	.O-RING	1
19	180027	ADAPTOR	1
	180547	.O-RING	1
20	180070	BOLT	2
21	181494	BOLT	6
22	180087	BOLT	13
23	181049	WASHER, spring	2
24	181051	WASHER, spring	9
25	181023	WASHER	9
26	180547	O-RING	1
27	180548	O-RING	2
28	196185	O-RING	1
29	180555	O-RING	2
30	181008	WASHER	10

FUEL TANK AND PIPING



Ref. No.	Part No.	Description	Quantity
1		TANK SUB ASSY, fuel	1
1-1	196861	.TANK, fuel	1
1-3	196670	.FLANGE	1
1-4	196671	.VALVE, drain	1
1-5	196935	.FLANGE	1
1-7	180824	.SCREW, cap	8
1-8	181049	.WASHER, spring	8
1-9	180680	.PLUG	1
	180540	.O-RING	1
1-10	180544	.O-RING	4
1-11	180564	.O-RING	1
1-12	180338	.FLANGE	1
1-18	181017	.RUBBER	4
1-20	180845	.SENDER, fuel	1
1-21	188313	.BAND	4
1-22	180801	.SCREW	5
1-23	181928	.BAND	1
1-24	185028	.HOSE 57 CM	1
1-25	196884	.HOSE 290 CM	1
1-26	196885	.HOSE 311 CM	1
1-28	180799	.SCREW	4
1-29	180196	.BAND	1
1-30	181591	.PROTECTOR 132 CM	1
1-31	196881	.PROTECTOR 153 CM	3

Parts Listing Continued On Next Page

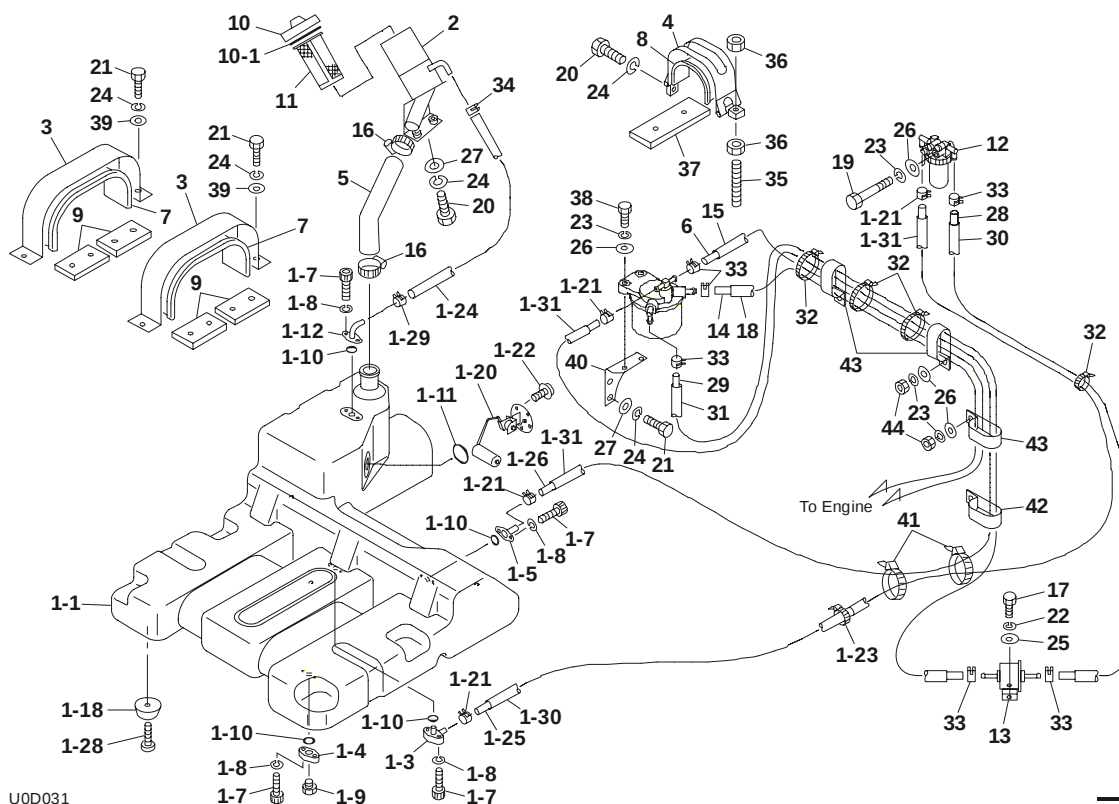


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Ref. No.	Part No.	Description	Quantity
2	196605	PORT, supply	1
3	196600	BAND	2
4	196601	BAND	1
5	196602	HOSE	1
6	196882	HOSE 103 CM	1
7	196603	RUBBER	2
8	196604	RUBBER	1
9	181405	RUBBER	4
10	180176	CAP	1
10-1	180176	.PACKING	1
11	180927	STRAINER	1
12	185466	SEPARATOR, water	1
13	186483	PUMP, feed	1
14	196882	HOSE 103 CM	1
15	196879	HOSE 90 CM	1
16	180203	BAND	2
17	180070	BOLT	2
18	196880	HOSE 95 CM	1
19	180083	BOLT	1
20	181494	BOLT	3
21	180088	BOLT	6
22	181049	WASHER, spring	2
23	181050	WASHER, spring	7

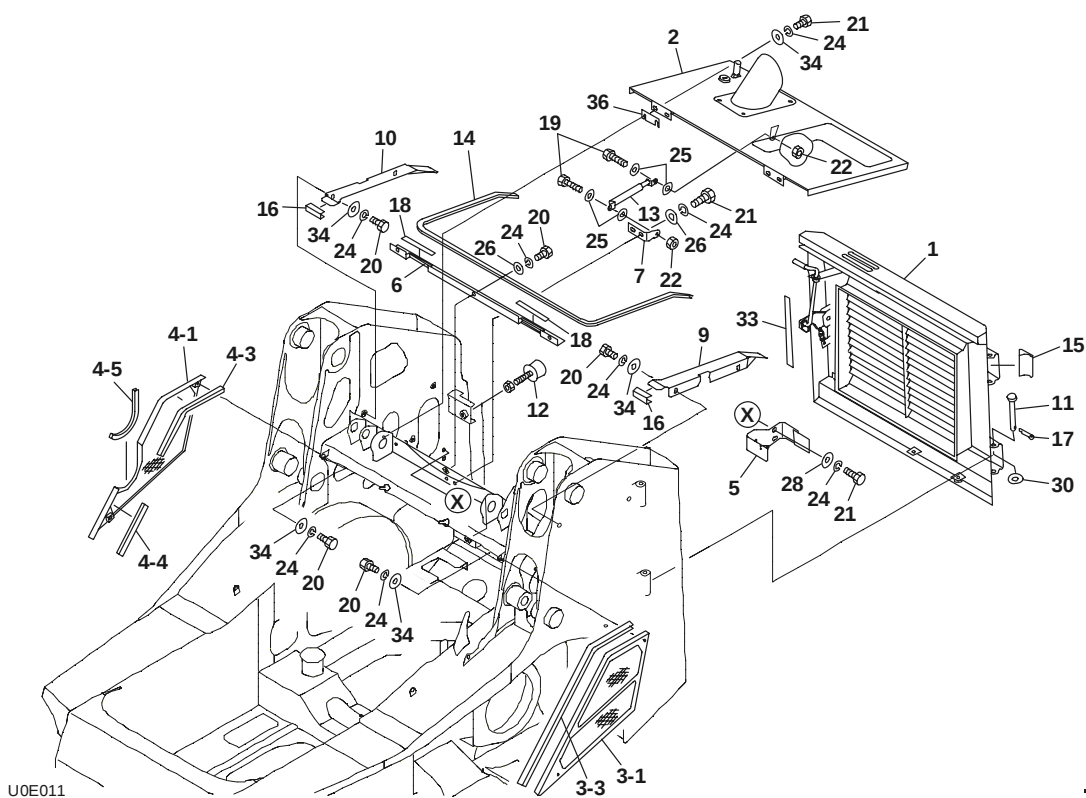
Parts Listing Continued On Next Page

FUEL TANK AND PIPING



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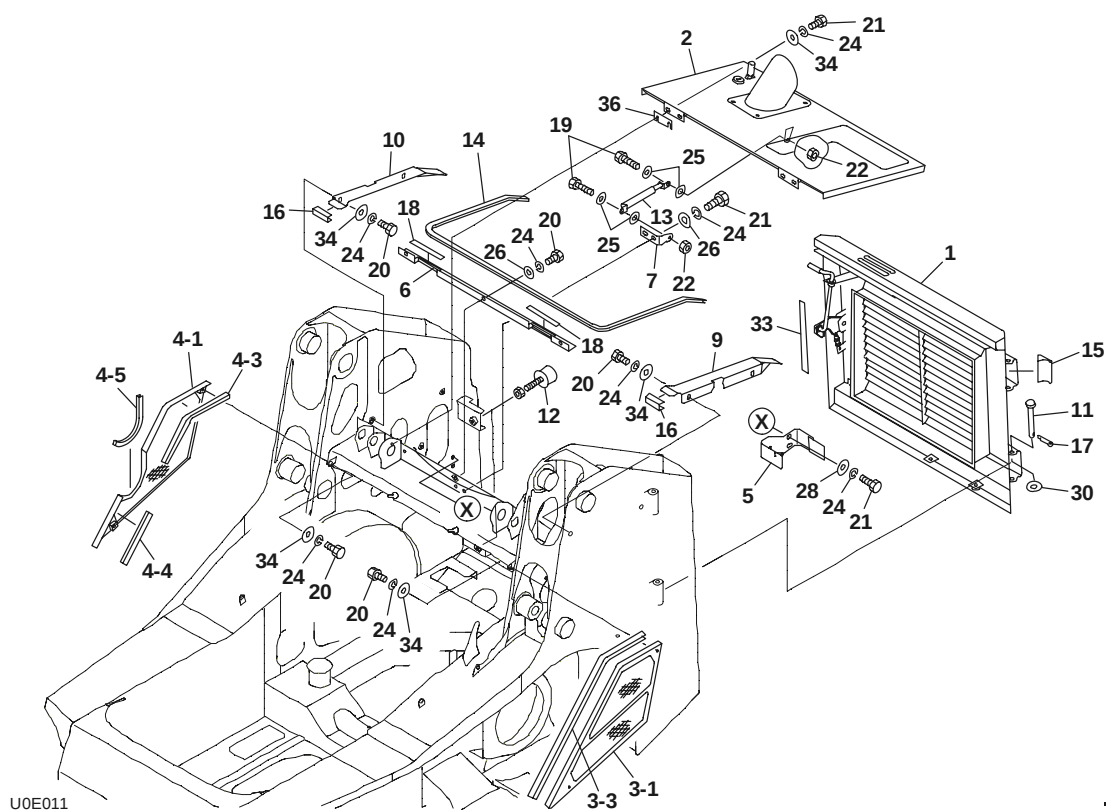
Ref. No.	Part No.	Description	Quantity
24	181051	WASHER, spring	9
25	181021	WASHER	2
26	181022	WASHER	7
27	181023	WASHER	4
28	185033	HOSE 110 CM	1
29	196883	HOSE 168 CM	1
30	185035	PROTECTOR 100 CM	1
31	185388	PROTECTOR 160 CM	1
32	180046	BAND	4
33	188313	BAND	8
34	180196	BAND	1
35	180067	BOLT	1
36	180518	NUT	2
37	181404	RUBBER	1
38	181501	BOLT	2
39	181008	WASHER	4
40	196606	BRACKET	1
41	185476	BAND	1
42	180191	CLAMP	2
43	196413	CLAMP	3
44	180518	NUT	4



Ref. No.	Part No.	Description	Quantity
1	196613	DOOR ASSY, rear	1
2	196615	HOOD, engine	1
3	196620	COVER ASSY, side (L.H.)	1
3-1	196621	.COVER, side (L.H.)	1
3-3	196903	.TRIM 75 CM	1
4	196622	COVER ASSY, side (R.H.)	1
4-1	196623	.COVER, side (R.H.)	1
4-3	196905	.TRIM 37 CM	1
4-4	196904	.TRIM 20 CM	1
4-5	196891	.TRIM 24 CM	1
5	196611	BRACKET	1
6	196610	TABLE	1
7	185529	PLATE	1
9	196607	PLATE (L.H.)	1
10	196608	PLATE (R.H.)	1
11	182777	PIN	2
12	185045	RUBBER	2
13	180916	SPRING, gas	1

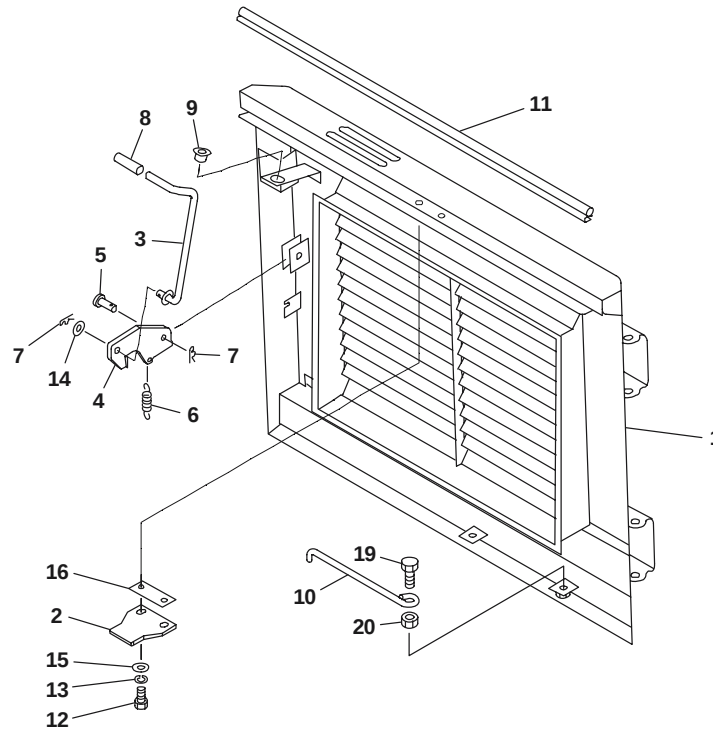
Parts Listing Continued On Next Page

COVER



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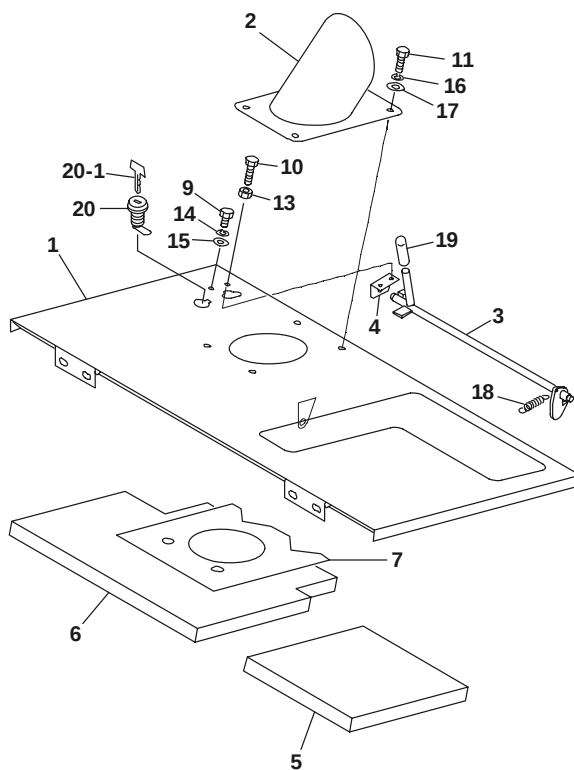
Ref. No.	Part No.	Description	Quantity
14	196912	TRIM 180 CM	1
15	196609	RUBBER	1
16	196907	TRIM 7 CM	2
17	185017	PIN, split	2
18	185076	SPONGE 15 CM	2
19	180079	BOLT	2
20	181494	BOLT	11
21	180087	BOLT	8
22	180518	NUT	2
24	181051	WASHER, spring	19
25	181022	WASHER	4
26	181023	WASHER	5
28	181008	WASHER	2
30	185375	WASHER	2
33	181984	RUBBER	1
34	181007	WASHER	12
36	181994	SHIM 1.6 MM	AR
	181995	SHIM 2.3 MM	AR



U0E020

Ref. No.	Part No.	Description	Quantity
0-1	196613	DOOR ASSY, rear	1
1	196614	.DOOR, rear	1
2	196002	.STRIKER	1
3	185312	.ROD	1
4	182778	.PLATE	1
5	182649	.PIN	1
6	182653	.SPRING	1
7	180614	.PIN, snap	2
8	180177	.CAP	1
9	180165	.BUSHING	1
10	185849	.ROD	1
11	196906	.TRIM 85 CM	1
12	180079	.BOLT	2
13	181050	.WASHER, spring	2
14	181024	.WASHER	1
15	181012	.WASHER	2
16	181082	.SHIM 4.5 MM	AR
	181083	.SHIM 1.6 MM	AR
19	180089	.BOLT	1
20	180518	.NUT	1

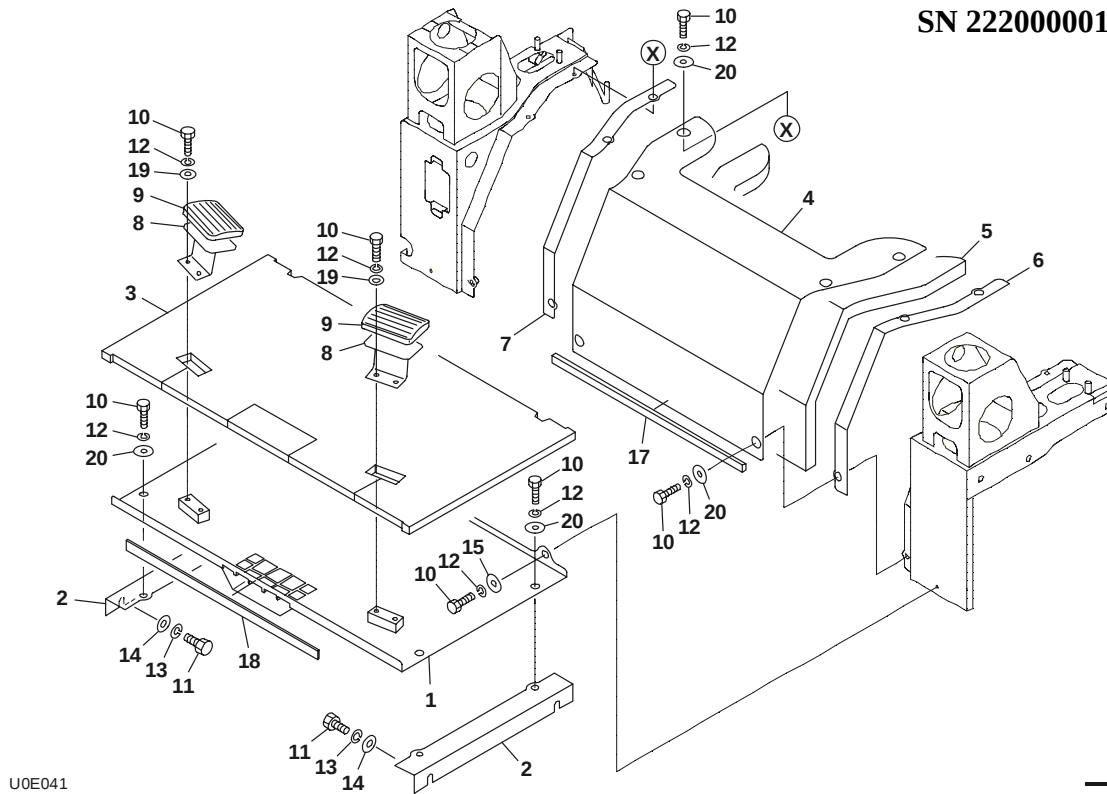
ENGINE COVER



U0E030

Ref. No.	Part No.	Description	Quantity
0-2	196615	HOOD, engine	1
1	196618	.HOOD, engine	1
2	196619	.NOZZLE	1
3	181112	.LEVER	1
4	181106	.ANGLE	1
5	196616	.ABSORBENT, noise	1
6	196612	.ABSORBENT, noise	1
7	196617	.INSULATOR	1
9	185349	.BOLT	1
10	181498	.BOLT	1
11	180077	.BOLT	4
13	180516	.NUT	1
14	181049	.WASHER, spring	1
15	181021	.WASHER	1
16	181050	.WASHER, spring	4
17	181012	.WASHER	4
18	180888	.SPRING	1
19	180177	.CAP	1
20	180508	.LOCK	1
20-1	180486	.KEY	1

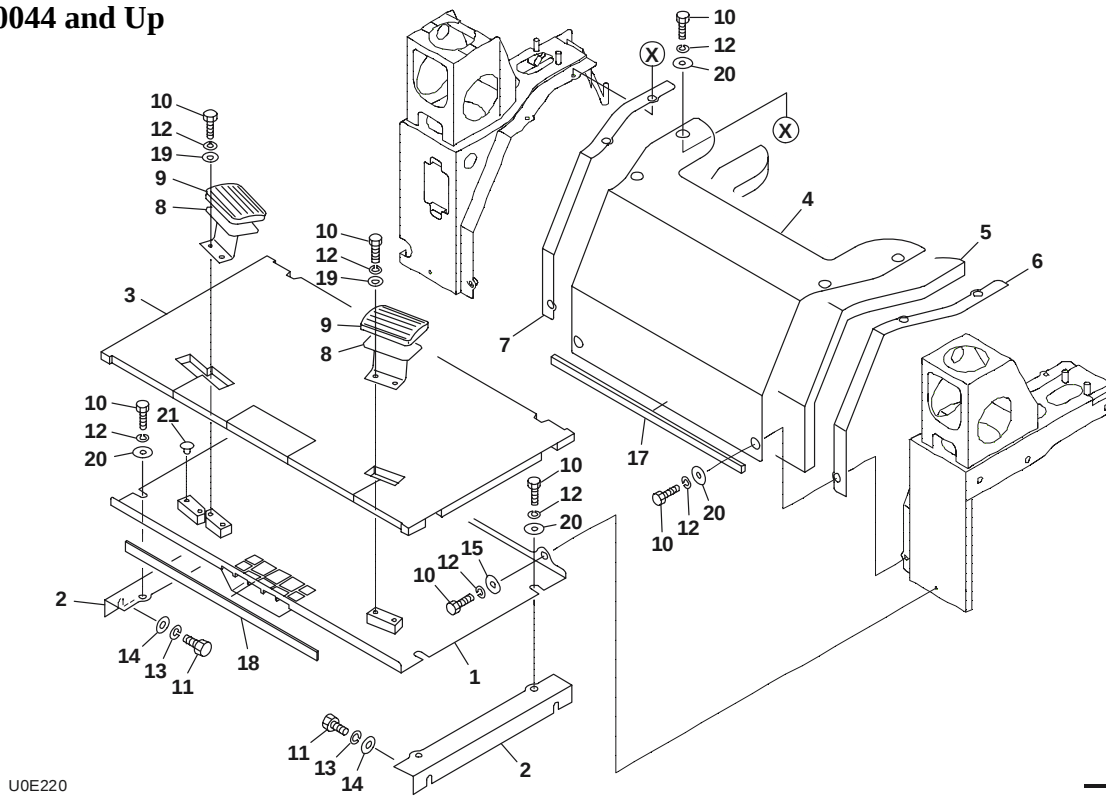
SN 222000001 - 222000043



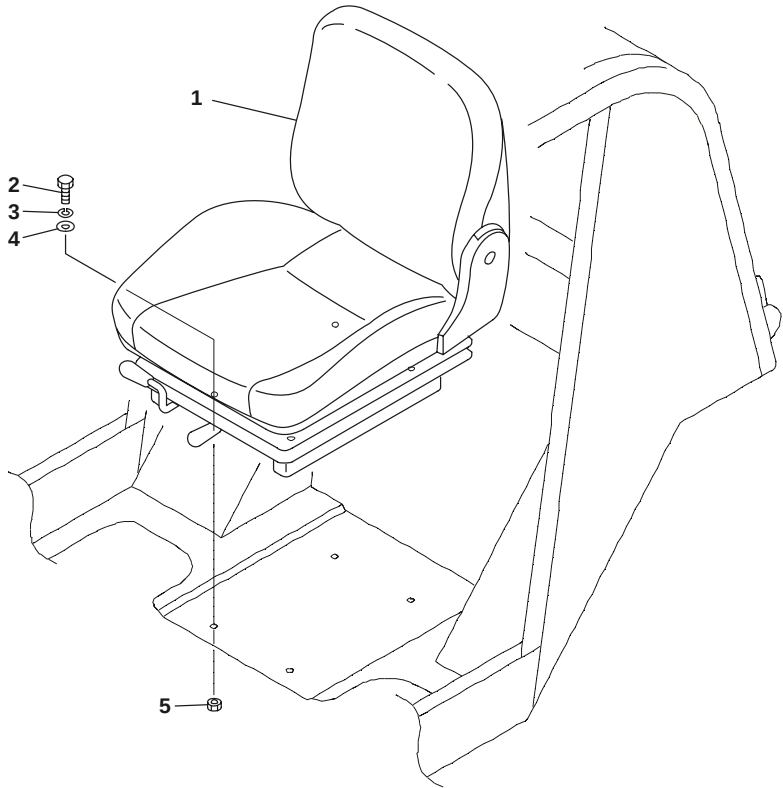
Ref. No.	Part No.	Description	Quantity
1	196446	PLATE	1
2	196443	STAY	2
3	196444	MAT, floor	1
4	196445	COVER	1
5	196440	ABSORBENT, noise	1
6	196441	SPONGE	1
7	196442	SPONGE	1
8	196421	REST, foot	2
9	196420	COVER	2
10	180808	BOLT	16
11	181494	BOLT	4
12	181050	WASHER, spring	16
13	181051	WASHER, spring	4
14	181023	WASHER	4
15	181012	WASHER	2
16	185214	WASHER	4
17	196922	SPONGE 50 CM	1
18	196898	SPONGE 74 CM	1
19	181022	WASHER	4
20	181076	WASHER	10

FLOOR FRAME

SN 222000044 and Up



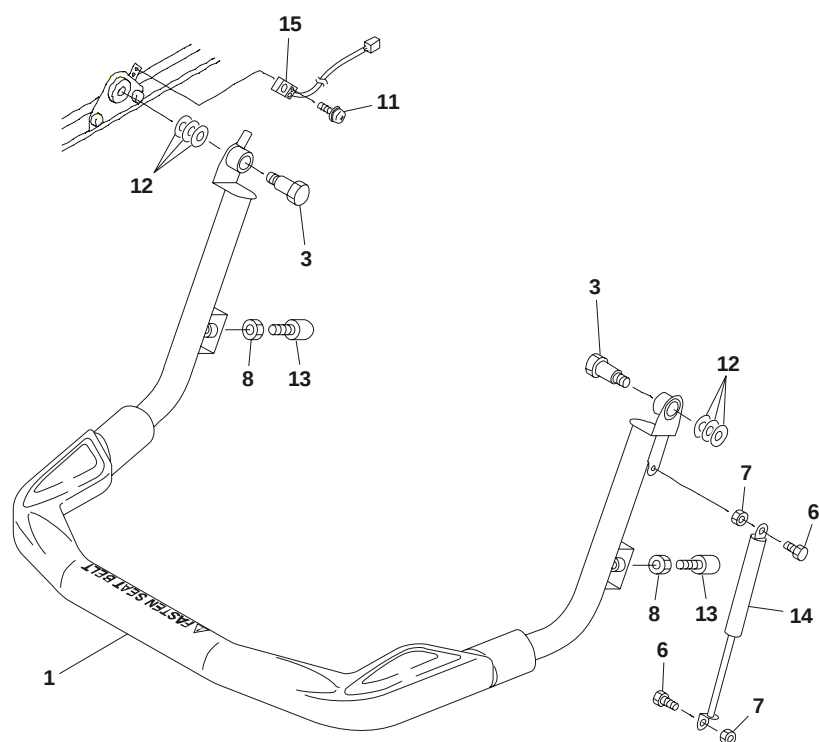
Ref. No.	Part No.	Description	Quantity
1	197246	PLATE	1
2	196443	STAY	2
3	197247	MAT, floor	1
4	196445	COVER	1
5	196440	ABSORBENT, noise	1
6	196441	SPONGE	1
7	196442	SPONGE	1
8	196421	REST, foot	2
9	196420	COVER	2
10	180808	BOLT	16
11	181494	BOLT	4
12	181050	WASHER, spring	16
13	181051	WASHER, spring	4
14	181023	WASHER	4
15	181012	WASHER	2
17	196922	SPONGE 50 CM	1
18	196898	SPONGE 74 CM	1
19	181022	WASHER	4
20	181076	WASHER	10
21	197269	CAP	2



U0E050

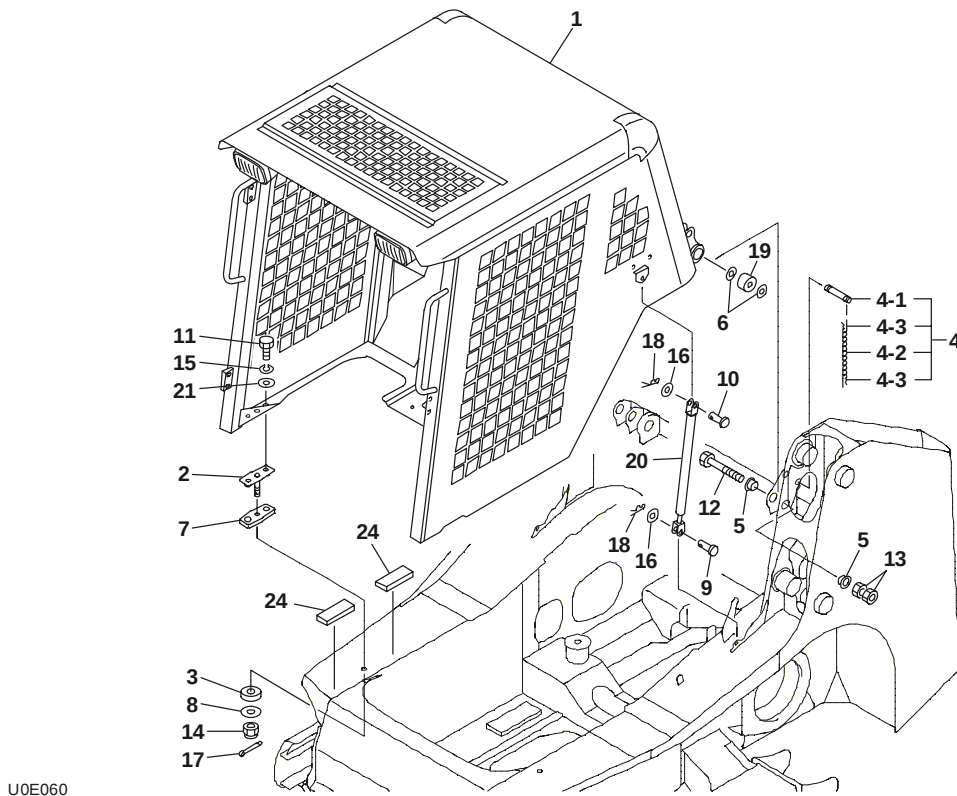
Ref. No.	Part No.	Description	Quantity
1	196859	SEAT ASSY	1
2	196865	BOLT	4
3	181050	WASHER, spring	4
4	181022	WASHER	4
5	180518	NUT	4

RESTRAINT BAR



T3E060

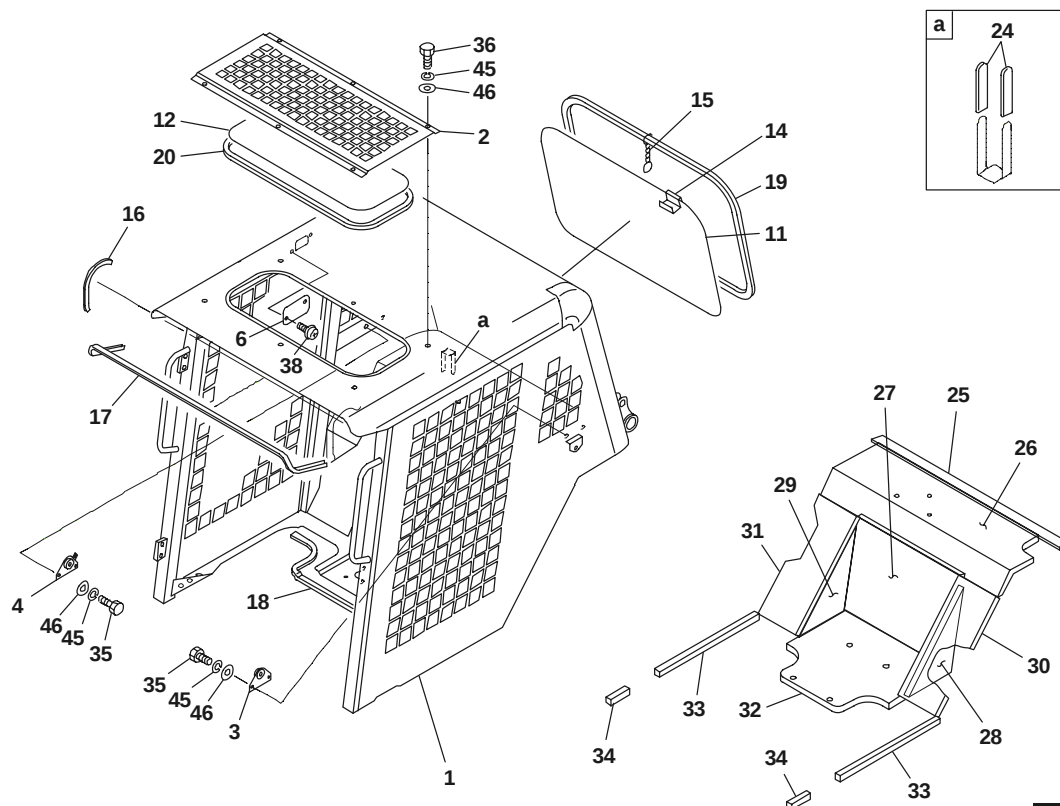
Ref. No.	Part No.	Description	Quantity
1	196487	BAR, safety	1
3	196486	BOLT	2
6	180808	BOLT	2
7	180518	NUT	2
8	180519	NUT	2
11	199940	SCREW	2
12	199897	WASHER	6
13	180925	STOPPER	2
14	180916	SPRING, gas	1
15	185100	SWITCH, proximity	1



U0E060

Ref. No.	Part No.	Description	Quantity
1	196624	CANOPY ASSY	1
2	185338	BOLT ASSY	2
3	185340	RUBBER, cushion	2
4	180612	PIN ASSY	1
4-1	180604	PIN	1
4-2	196331	CHAIN	1
4-3	180615	PIN, snap	2
5	180207	COLLAR	4
6	181015	WASHER	4
7	185339	RUBBER, cushion	2
8	185215	WASHER	2
9	180598	PIN	2
10	180595	PIN	2
11	180092	BOLT	4
12	180098	BOLT	2
13	180520	NUT	4
14	188290	NUT	2
15	181052	WASHER, spring	4
16	181023	WASHER	4
17	180619	PIN, split	2
18	180613	PIN, snap	4
19	180791	RUBBER, cushion	2
20	180915	SPRING, gas	2
21	181010	WASHER	4
24	185822	SPONGE 8 CM	4

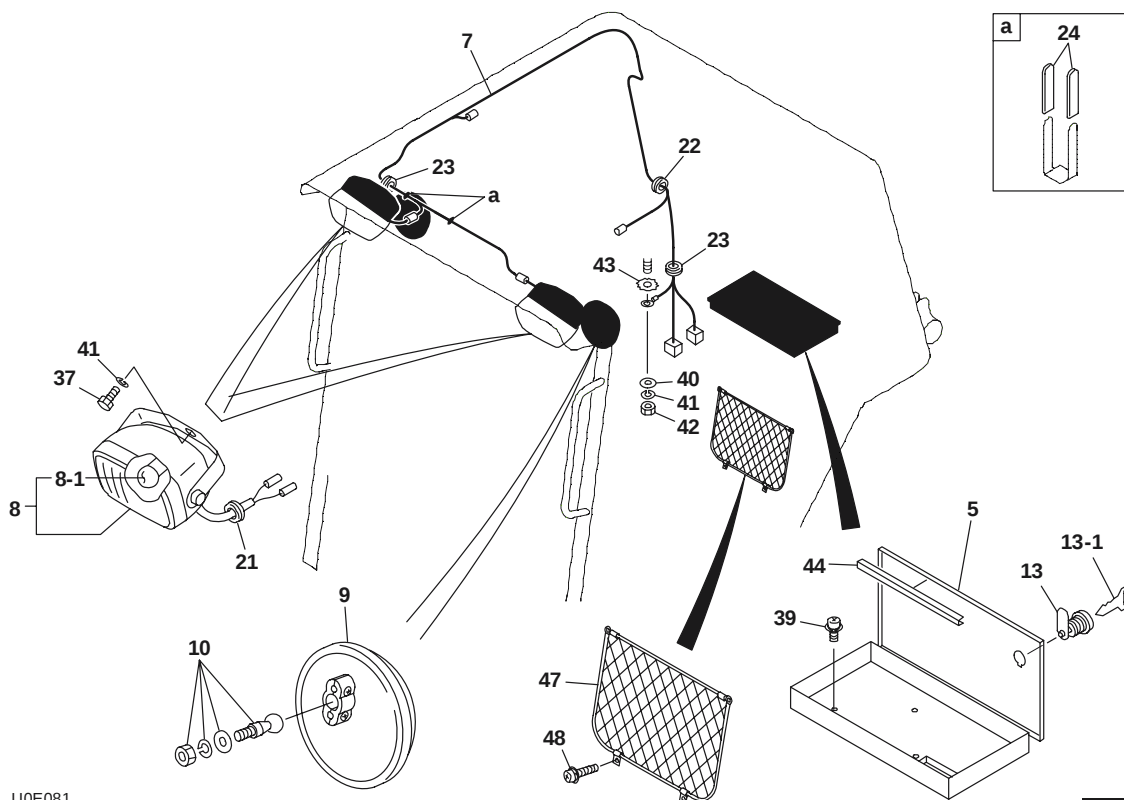
ROPS - CANOPY



U0E070

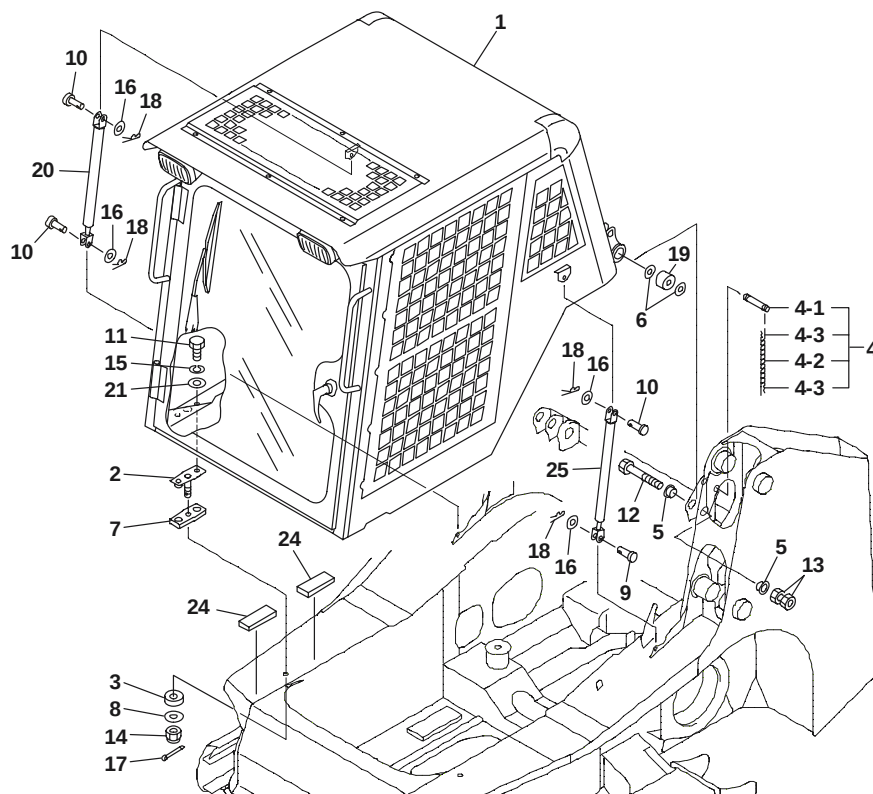
Ref. No.	Part No.	Description	Quantity
0	196624	CANOPY ASSY	1
1	196951	.CANOPY	1
2	196936	.COVER	1
3	196937	.BRACKET (L.H.)	1
4	196938	.BRACKET (R.H.)	1
6	180662	.PLATE	1
11	196625	.GLASS	1
12	196626	.GLASS	1
14	180374	.PLATE	1
15	180749	.RING	1
16	182002	.TRIM 30 CM	1
17	180958	.TRIM 153 CM	1
18	180966	.TRIM 120 CM	1
19	196895	.H-RUBBER 230 CM	1
20	196894	.H-RUBBER 176 CM	1
24	180969	.TUBE	2
25	196939	.SHEET	1
26	196940	.ABSORBENT, noise	1
27	196941	.ABSORBENT, noise	1
28	196942	.ABSORBENT, noise	1
29	196943	.ABSORBENT, noise	1
30	196944	.ABSORBENT, noise	1
31	196945	.ABSORBENT, noise	1
32	196946	.ABSORBENT, noise	1
33	196947	.SHEET	2
34	196948	.SHEET	2
35	180808	.BOLT	4
36	180077	.BOLT	6
38	196688	.SCREW, sems	2
45	181050	.WASHER, spring	10
46	181022	.WASHER	10

ROPS - CANOPY - LIGHTS AND HARNESS



Ref. No.	Part No.	Description	Quantity
0	196624	CANOPY ASSY	1
5	196949	.BOX	1
7	196950	.HARNESS	1
8	180499	.LAMP ASSY	2
8-1	180146	..BULB	1
9	188337	.MIRROR, rearview	2
10	180640	.PIVOT	2
13	180508	.LOCK	1
13-1	180486	.KEY	1
21	181612	.GROMMET	2
22	180370	.GROMMET	1
23	180371	.GROMMET	2
24	180969	.TUBE	4
37	181494	.BOLT	2
39	185013	.SCREW, sems	3
40	181023	.WASHER	1
41	181051	.WASHER, spring	3
42	180518	.NUT	1
43	181018	.WASHER	1
44	196892	.TRIM 25 CM	1
47	197144	.POCKET	1
48	197141	.SCREW	4

ROPS - CAB MOUNT

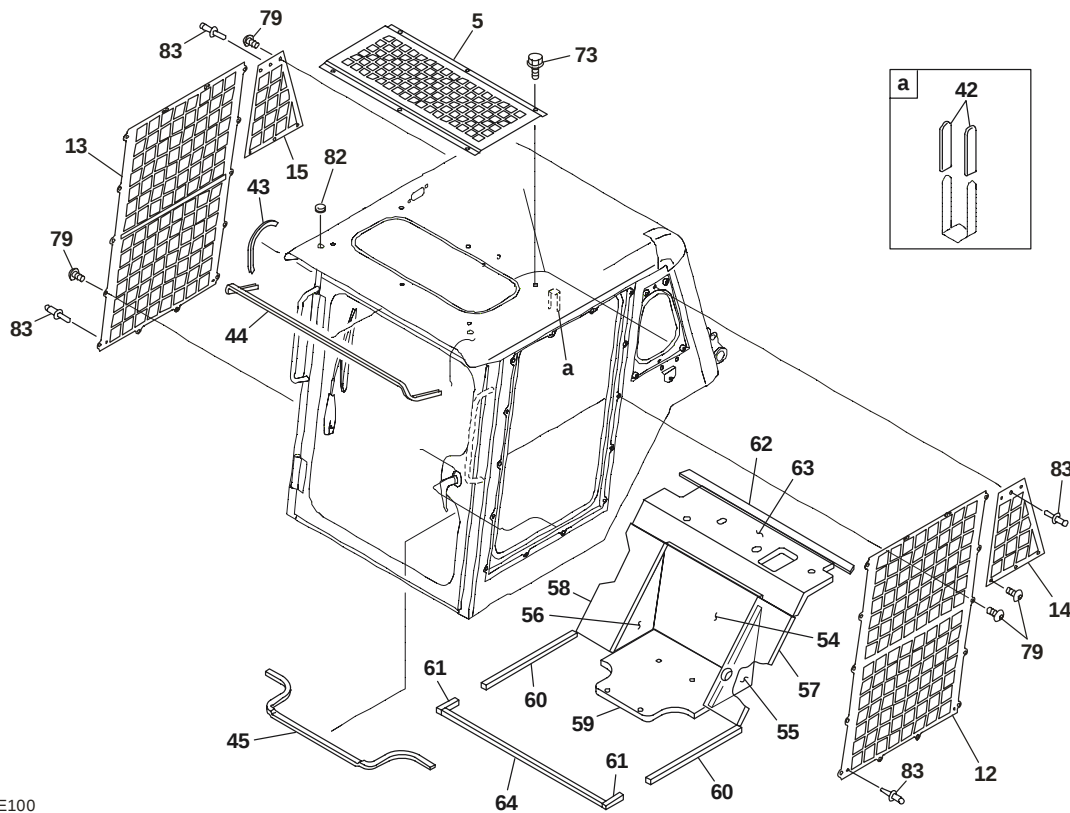


U0E091

Ref. No.	Part No.	Description	Quantity
1	197261b	CAB MOUNT	1
	196627a	CAB ASSY	1
2	185338	BOLT ASSY	2
3	185340	RUBBER, cushion	2
4	180612	PIN ASSY	1
4-1	180604	.PIN	1
4-2	196331	.CHAIN	1
4-3	180615	.PIN, snap	2
5	180207	COLLAR	4
6	181015	WASHER	4
7	185339	RUBBER, cushion	2
8	185215	WASHER	2
9	180598	PIN	2
10	180595	PIN	2
11	180092	BOLT	4
12	180098	BOLT	2
13	180520	NUT	4
14	188290	NUT	2
15	181052	WASHER, spring	4
16	181023	WASHER	4
17	180619	PIN, split	2
18	180613	PIN, snap	4
19	180791	RUBBER, cushion	2
20	196719b	SPRING, gas (RH)	1
	196719a	SPRING, gas (RH)	1
21	181010	WASHER	4
24	185822	SPONGE 8 CM	4
25	185056b	SPRING, gas (LH)	1

a) SN 222000343 and Before

b) SN 222000344 and Up



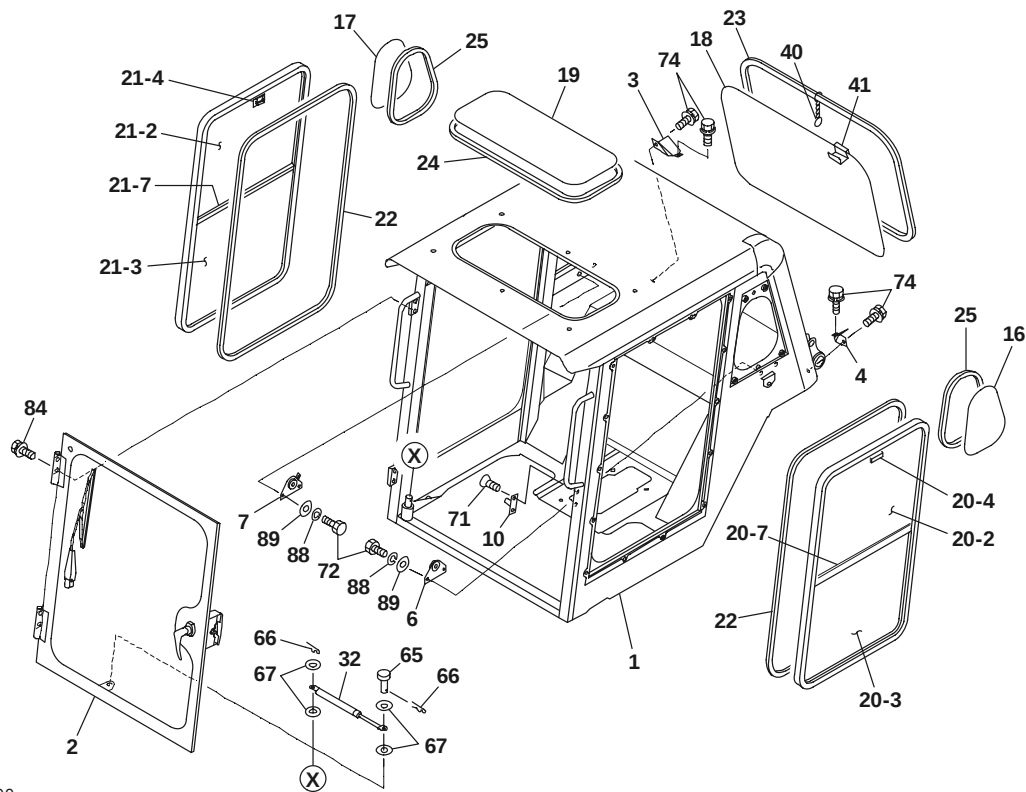
U0E100

Ref. No.	Part No.	Description	Quantity
0	197261b	CAB ASSY	1
	196627a	CAB ASSY	1
5	196936	.COVER	1
12	196962	.PLATE (L.H.)	1
13	196963	.PLATE (R.H.)	1
14	196959	.PLATE (L.H.)	1
15	196960	.PLATE (R.H.)	1
42	180969	.TUBE	2
43	182003	.TRIM 38 CM	1
44	180958	.TRIM 153 CM	1
45	180966	.TRIM 120 CM	1
54	196941	.ABSORBENT, noise	1
55	196942	.ABSORBENT, noise	1
56	196943	.ABSORBENT, noise	1
57	196966	.ABSORBENT, noise	1
58	196945	.ABSORBENT, noise	1
59	196946	.ABSORBENT, noise	1
60	196947	.SPONGE	2
61	197013	.SHEET	2
62	196939	.SPONGE	1
63	196967	.ABSORBENT, noise	1
64	196968	.SHEET	1
73	196980	.BOLT	6
79	196971	.BOLT	36
82	185052	.CAP	2
83	197015	.RIVET	12

a) SN 222000343 and Before

b) SN 222000344 and Up

ROPS - CAB (2/5)



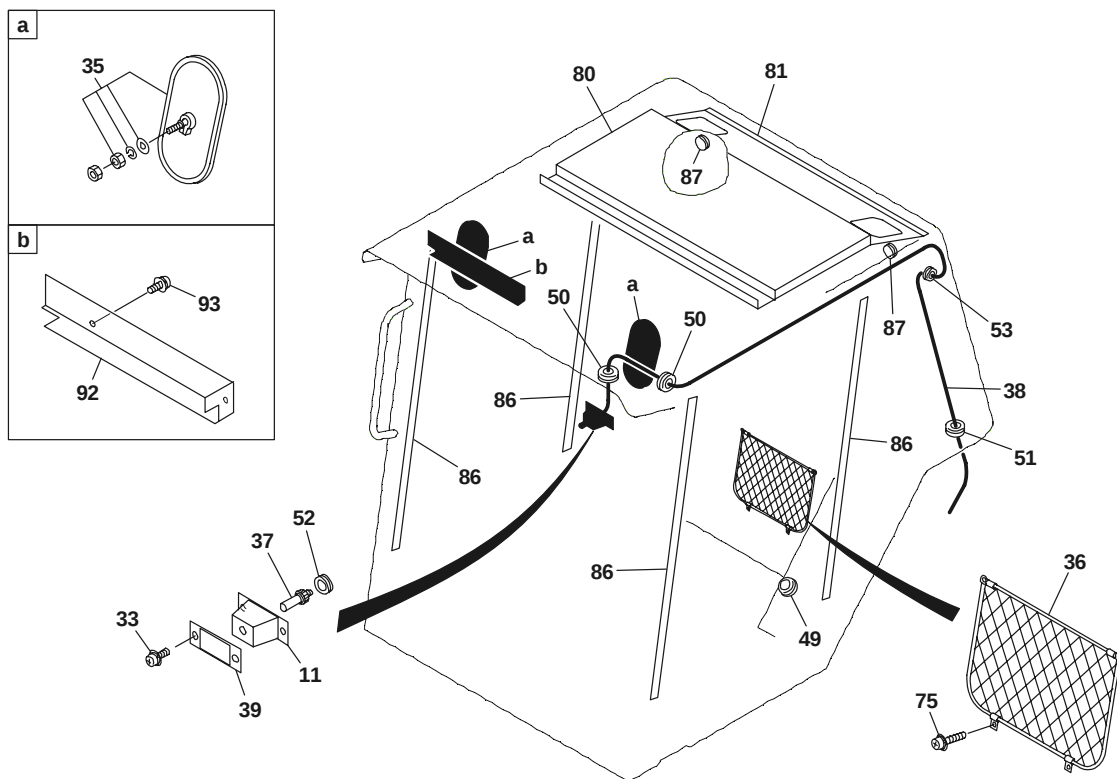
U0E190

Ref. No.	Part No.	Description	Quantity
0	197261b	CAB ASSY	1
	196627a	CAB ASSY	1
1	196976	.CAB	1
2	197259d	.DOOR ASSY, front	1
	196632c	.DOOR ASSY, front	1
3	196954	.COVER (R.H.)	1
4	196955	.COVER (L.H.)	1
6	196937	.BRACKET (L.H.)	1
7	196938	.BRACKET (R.H.)	1
10	196958	.STRIKER	1
16	196628	.GLASS	1
17	196629	.GLASS	1
18	196625	.GLASS	1
19	196626	.GLASS	1
20	196630	.SIDE SASH ASSY (L.H.)	1
20-2	196964	..GLASS	1
20-3	196965	..GLASS	1
20-4	182142	..LOCK ASSY	1
20-7	182760	..STRIP, weather	1
21	196631	.SIDE SASH ASSY (R.H.)	1
21-2	196964	..GLASS	1
21-3	196965	..GLASS	1

- a) SN 222000343 and Before
b) SN 222000344 and Up
c) SN 222000344 - 222000415
d) SN 222000416 and Up

Parts Listing Continued On Next Page

ROPS - CAB (3/5)



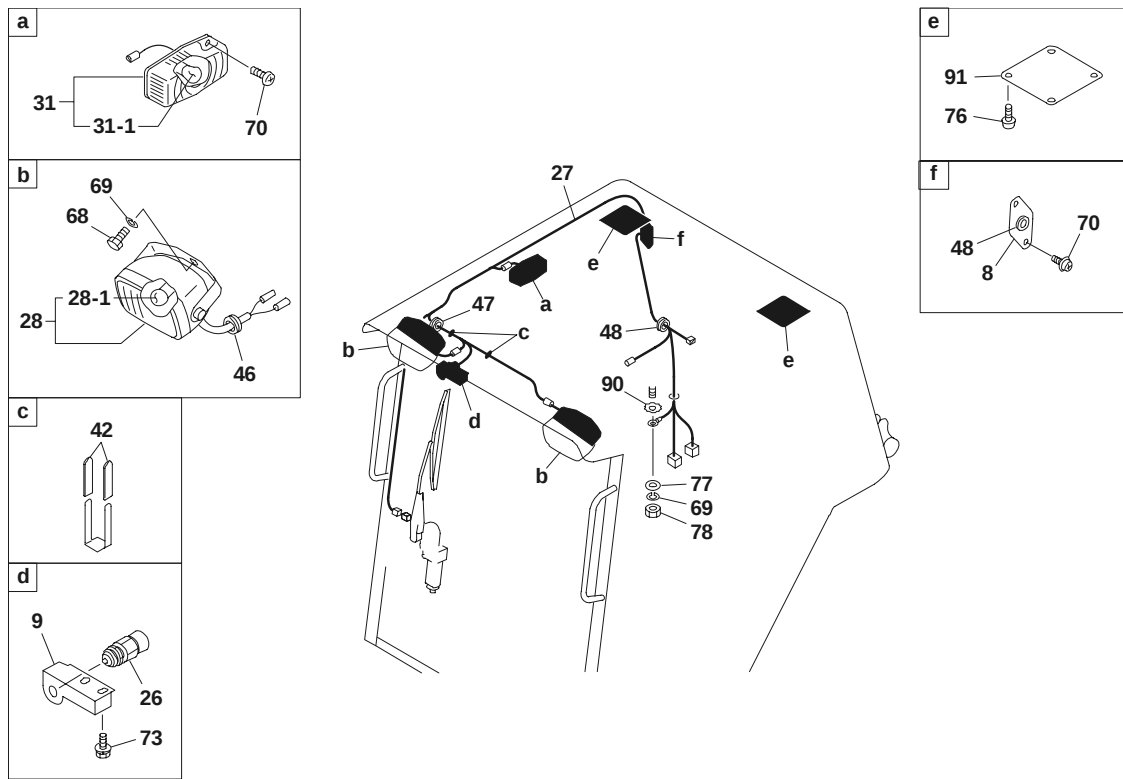
U0E200

Ref. No.	Part No.	Description	Quantity
0	197261b	CAB ASSY	1
	196627a	CAB ASSY	1
11	196961	.COVER	1
33	180805	.SCREW	2
35	182705	.MIRROR, room	2
36	185062	.POCKET	1
37	185430	.NOZZLE	1
38	185111	.HOSE	1
39	196975	.SHEET	1
49	180371	.GROMMET	1
50	185048	.GROMMET	2
51	196984	.GROMMET	1
52	196983	.GROMMET	1
53	196715	.GROMMET	1
75	197019	.SCREW	4
80	196973	.SHEET	1
81	197011	.SHEET	1
86	196974	.SHEET	4
87	196713	.GROMMET	1
92	197260	.COVER	1
93	181532	.SCREW	2

a) SN 222000343 and Before

b) SN 222000344 and Up

ROPS - CAB (4/5) - LIGHTS AND HARNESS



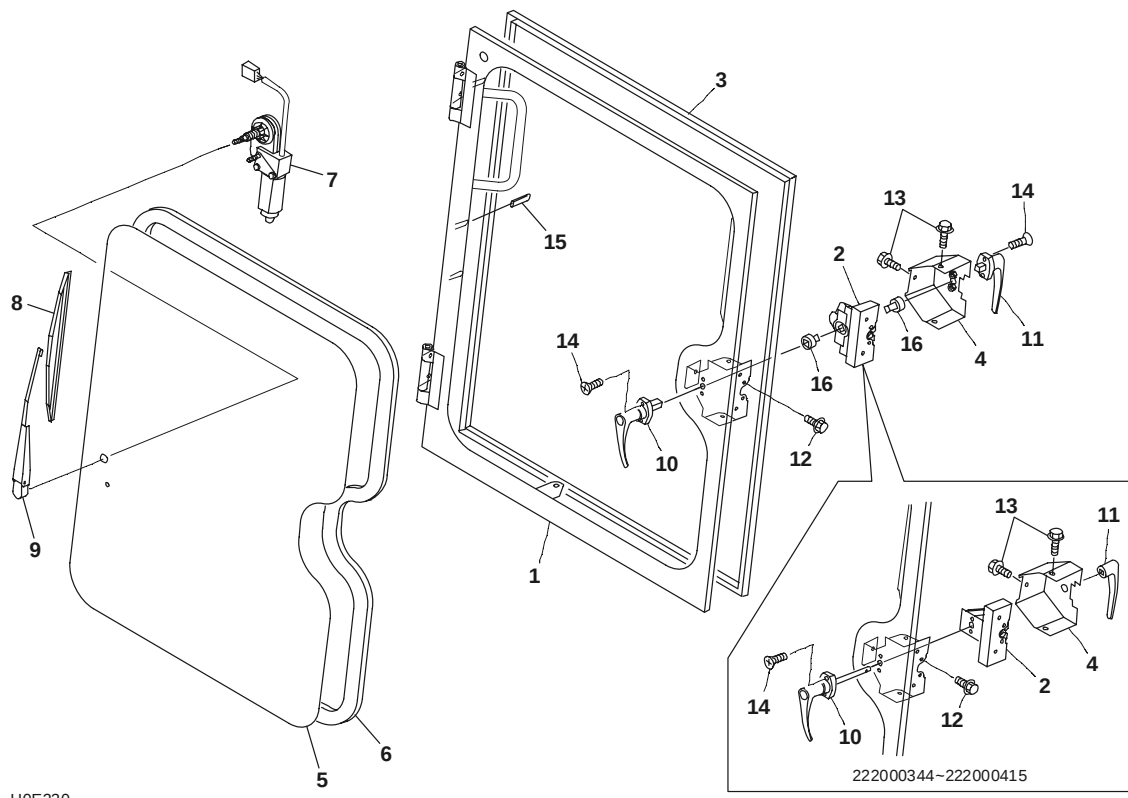
U0E210

Ref. No.	Part No.	Description	Quantity
0	197261b	CAB ASSY	1
	196627a	CAB ASSY	1
8	196956	.PLATE	1
9	196957	.BRACKET	1
26	196721	.SWITCH, limit	1
27	196970	.HARNESS	1
28	180499	.LAMP ASSY	2
28-1	180146	..BULB	1
31	181652	.LAMP, room	1
31-1	181653	..BULB	1
42	180969	.TUBE	4
46	196714	.GROMMET	2
47	196985	.GROMMET	1
48	180370	.GROMMET	2
68	181494	.BOLT	2
69	181051	.WASHER, spring	3
70	196688	.SCREW	4
73	196980	.BOLT	2
76	196679	.SCREW	8
77	181023	.WASHER	1
78	196868	.NUT	1
90	181018	.WASHER	1
91	197262	.PLATE	2

a) SN 222000343 and Before

b) SN 222000344 and Up

ROPS - CAB (5/5) - FRONT DOOR

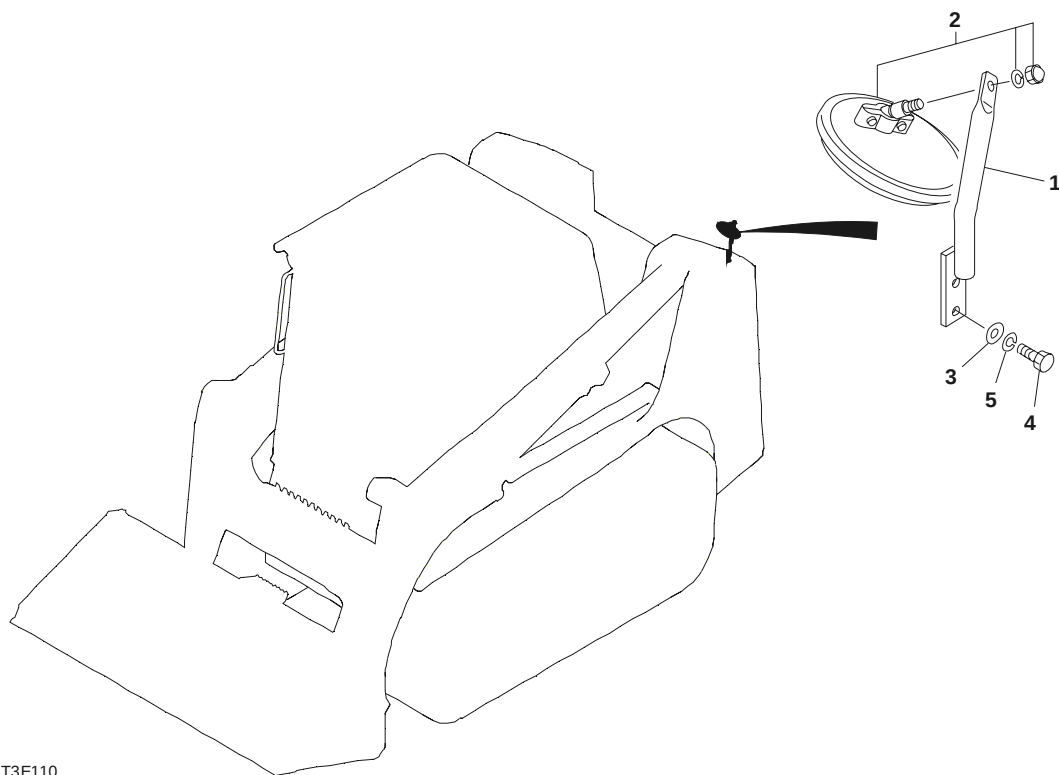


Ref. No.	Part No.	Description	Quantity
0-1	197259b	DOOR ASSY, front	1
	196632a	DOOR ASSY, front	1
1	196641	.DOOR	1
2	197256b	.LATCH	1
	196637a	.LATCH	1
3	196638	.TRIM	1
4	197255b	.COVER	1
	196633a	.COVER	1
5	196634	.GLASS	1
6	196919	.H-RUBBER 346 CM	1
7	182737	.MOTOR, wiper	1
8	196635	.BLADE	1
9	196636	.ARM, wiper	1
10	197257b	.HANDLE	1
	196639a	.HANDLE	1
11	197258b	.HANDLE	1
	196640a	.HANDLE	1
12	196979	.BOLT	4
13	196978	.BOLT	3
14	196982	.SCREW	2
15	196977	.TUBE	3
16	197254b	.JOINT	2

a) SN 222000415 and Before

b) SN 222000416 and Up

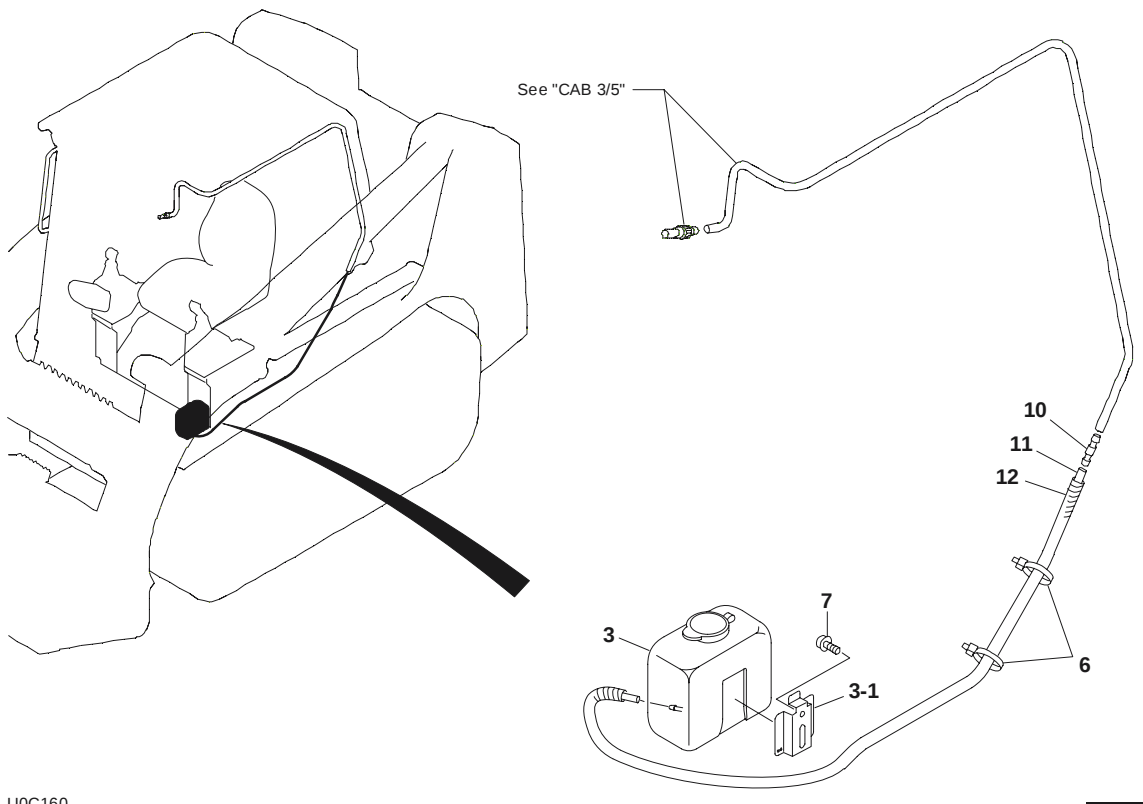
REAR MIRROR



T3E110

Ref. No.	Part No.	Description	Quantity
1	196642	STAY	1
2	188337	MIRROR	1
3	181012	WASHER	2
4	180077	BOLT	2
5	181050	WASHER, spring	2

WINDOW WASHER

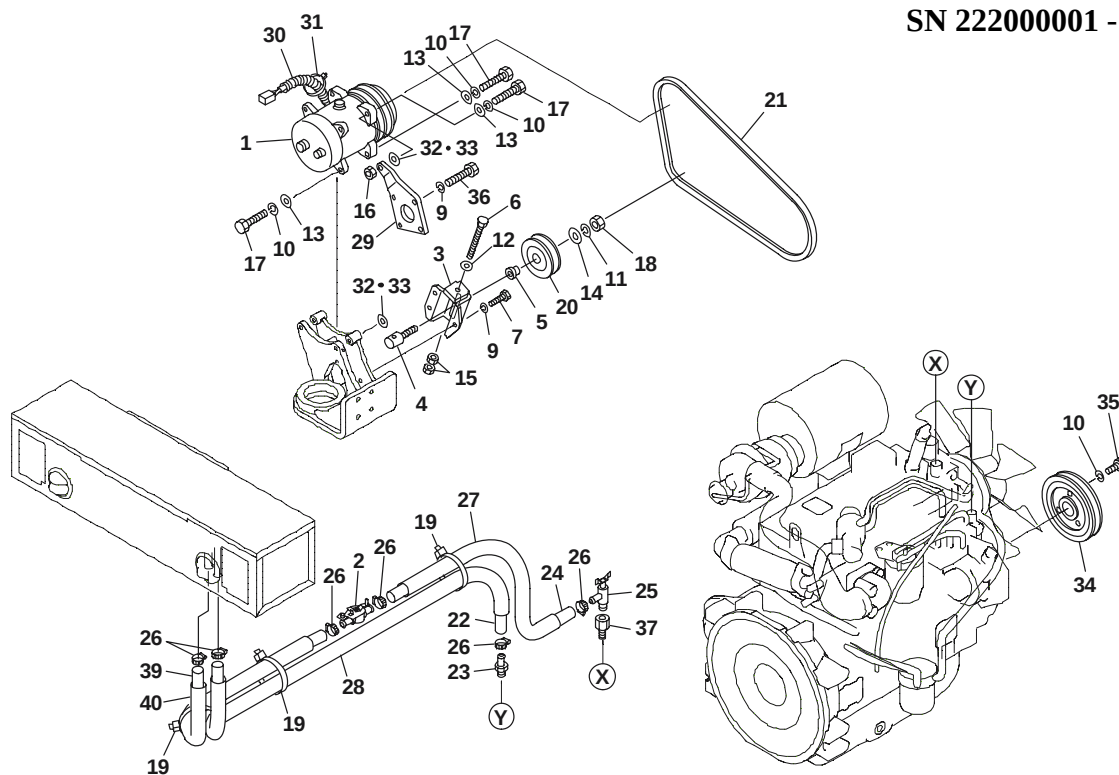


U0C160

Ref. No.	Part No.	Description	Quantity
3	196728	TANK	1
3-1	196729	.BRACKET	1
6	180045	BAND	2
7	185013	BOLT, sems	2
10	185429	JOINT	1
11	196927	HOSE 150 CM	1
12	196925	PROTECTOR 50 CM	1

AIR CONDITIONER (1/5) - COMPRESSOR

SN 222000001 - 222000115



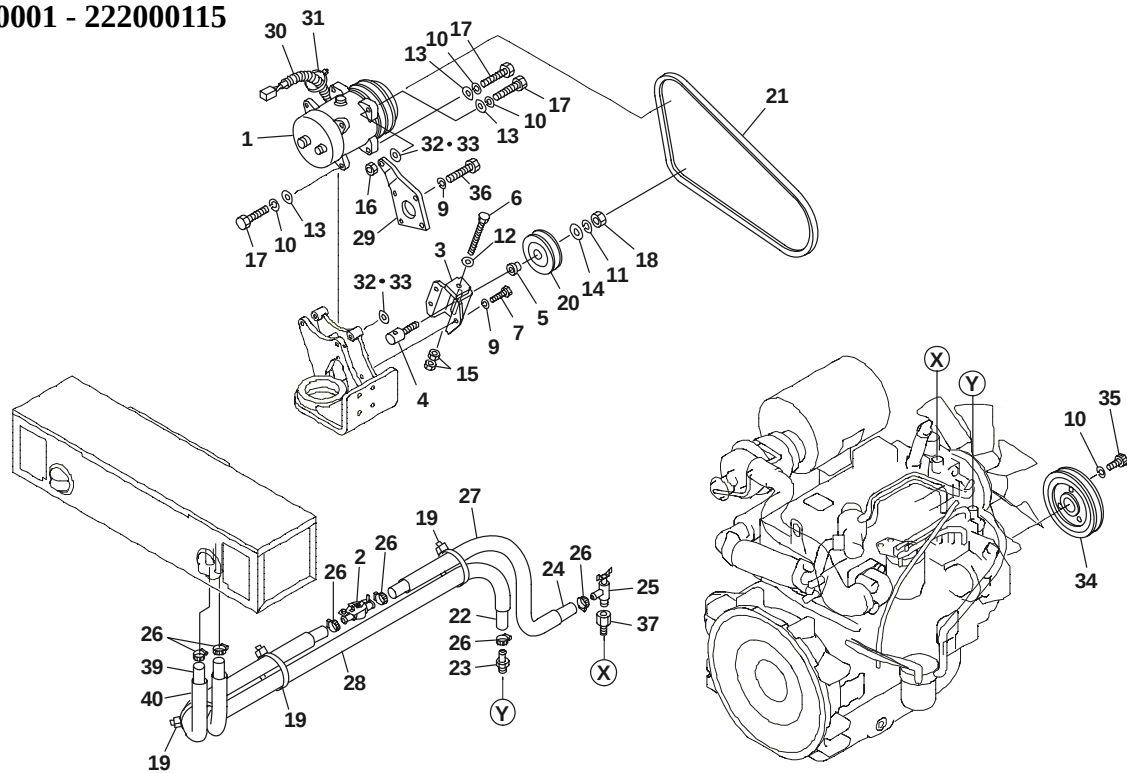
U0E151

Ref. No.	Part No.	Description	Quantity
0		COMPRESSOR ASSY	1
1	196837	.COMPRESSOR	1
2	196836	.VALVE	1
3	196422	.BRACKET	1
4	196423	.SHAFT	1
5	196424	.COLLAR	1
6	196673	.BOLT	1
7	180077	.BOLT	3
9	181050	.WASHER, spring	7
10	181051	.WASHER, spring	8
11	181052	.WASHER, spring	1
12	181022	.WASHER	1
13	181023	.WASHER	5
14	181024	.WASHER	1
15	180518	.NUT	2
16	180521	.NUT	1
17	196676	.BOLT	5
18	180519	.NUT	1
19	185409	.BAND	3
20	196831	.PULLEY	1
21	196850	.V-BELT A44	1

Parts Listing Continued On Next Page

AIR CONDITIONER (1/5) - COMPRESSOR

SN 222000001 - 222000115



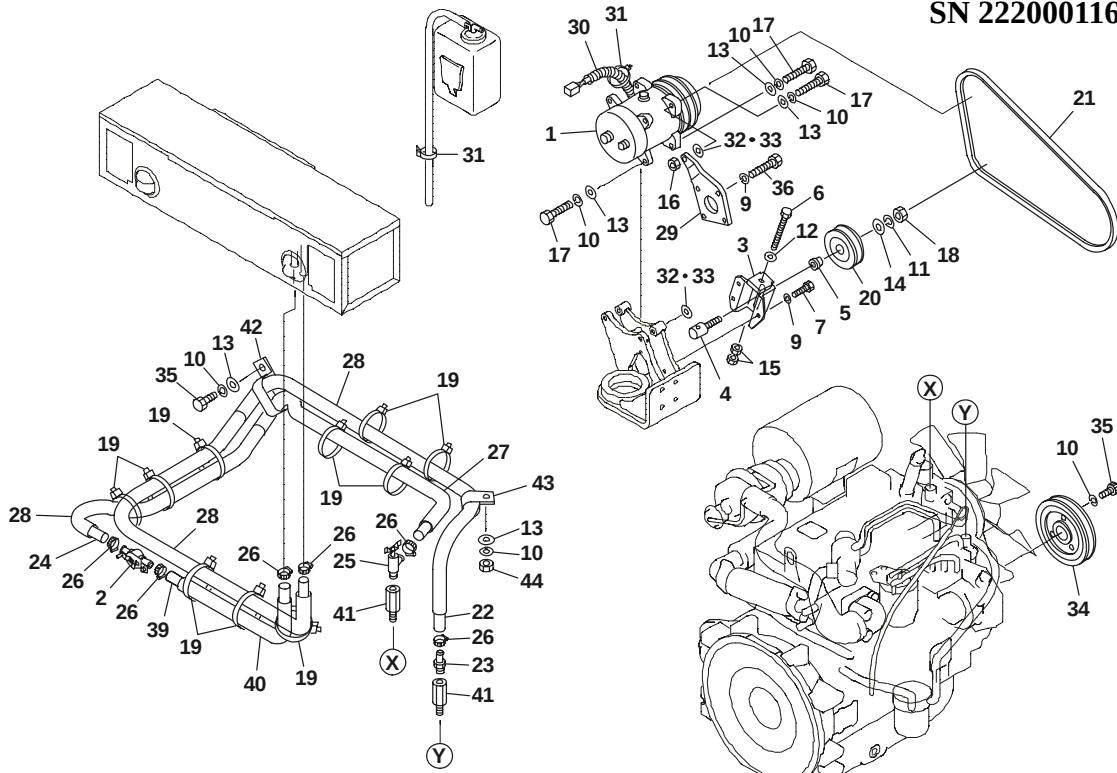
U0E151

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Ref. No.	Part No.	Description	Quantity
22	196930	.HOSE 25 CM	1
23	196411	.ADAPTOR	1
24	196929	.HOSE 70 CM	1
25	196824	.VALVE	1
26	196823	.BAND	6
27	196886	.PROTECTOR 60 CM	1
28	196887	.PROTECTOR 115 CM	1
29	196488	.STAY	1
30	196924	.PROTECTOR 20 CM	1
31	196717	.BAND	1
32	196397	.SHIM 0.2	AR
33	196398	.SHIM 0.3	AR
34	196419	.PULLEY	1
35	181494	.BOLT	3
36	181501	.BOLT	4
37	196703	.CONNECTOR	1
39	196928	.HOSE 50 CM	1
40	185398	.PROTECTOR 40 CM	1

AIR CONDITIONER (1/5) - COMPRESSOR

SN 222000116 and Up

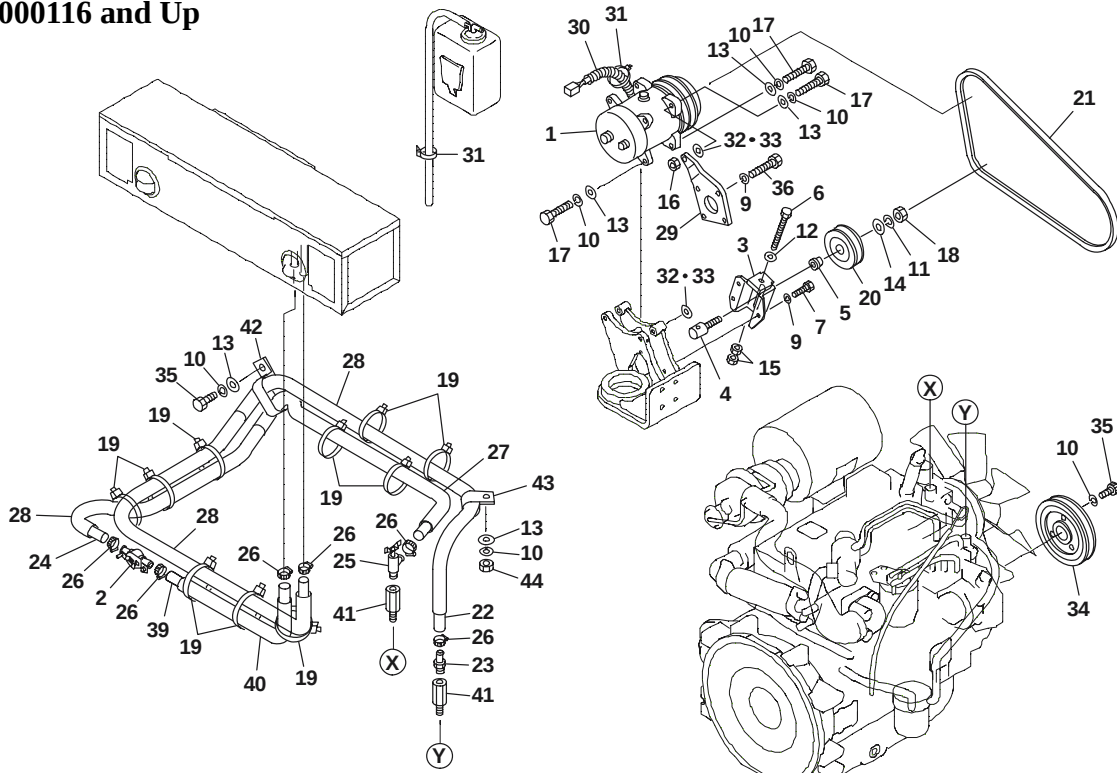


Ref. No.	Part No.	Description	Quantity
0		COMPRESSOR ASSY	1
1	196837	.COMPRESSOR	1
2	196836	.VALVE	1
3	196422	.BRACKET	1
4	196423	.SHAFT	1
5	196424	.COLLAR	1
6	196673	.BOLT	1
7	180077	.BOLT	3
9	181050	.WASHER, spring	7
10	181051	.WASHER, spring	8
11	181052	.WASHER, spring	1
12	181022	.WASHER	1
13	181023	.WASHER	5
14	181024	.WASHER	1
15	180518	.NUT	2
16	180521	.NUT	1
17	196676	.BOLT	5
18	180519	.NUT	1
19	185409	.BAND	3
20	196831	.PULLEY	1
21	196850	.V-BELT A44	1

Parts Listing Continued On Next Page

AIR CONDITIONER (1/5) - COMPRESSOR

SN 222000116 and Up

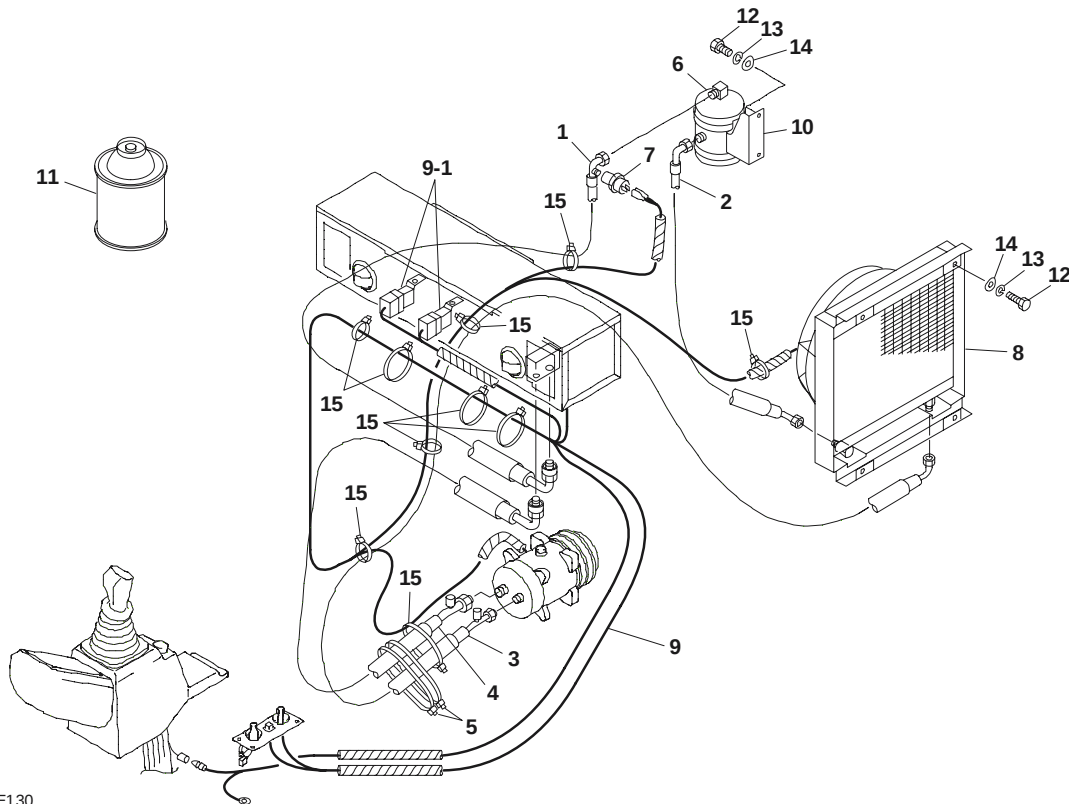


U0E240

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Ref. No.	Part No.	Description	Quantity
22	197273	.HOSE 20 CM	1
23	196411	.ADAPTOR	1
24	197272	.HOSE 50 CM	1
25	196824	.VALVE	1
26	196823	.BAND	6
27	185395	.PROTECTOR 25 CM	1
28	180720	.PROTECTOR 100 CM	3
29	196488	.STAY	1
30	196924	.PROTECTOR 20 CM	1
31	196717	.BAND	1
32	196397	.SHIM 0.2	AR
33	196398	.SHIM 0.3	AR
34	196419	.PULLEY	1
35	181494	.BOLT	3
36	181501	.BOLT	4
39	197271	.HOSE 45 CM	1
40	181978	.PROTECTOR 35 CM	1
41	197244	.CONNECTOR	1
42	197245	.CLAMP	1
43	181096	.CLAMP	1
44	180518	.NUT	1

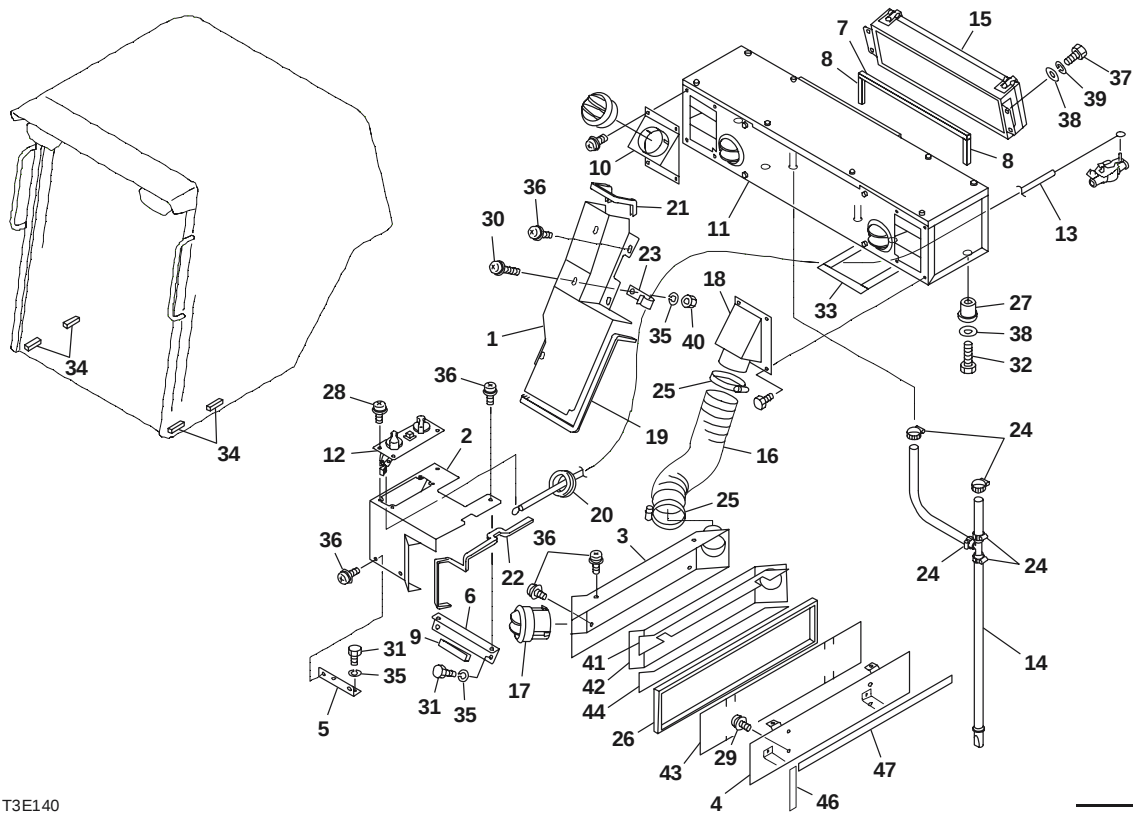
AIR CONDITIONER - (2/5) - CONDENSER



T3E130

Ref. No.	Part No.	Description	Quantity
0		CONDENSER ASSY	1
1	196853	.HOSE ASSY	1
	196828	..O-RING	2
2	196854	.HOSE ASSY	1
	196828	..O-RING	2
3	196855	.HOSE ASSY	1
	196829	..O-RING	2
4	196856	.HOSE ASSY	1
	196830	..O-RING	2
5	181928	.BAND	4
6	196852	.DRYER	1
7	196827	.SWITCH	1
8	196990	.CONDENSER	1
9	196851	.HARNES, wiring	1
9-1	196842	..RELAY	2
10	196489	.BRACKET	1
11	196662	.GAS	4
12	180808	.BOLT	6
13	181050	.WASHER, spring	6
14	181022	.WASHER	6
15	180046	.BAND	10

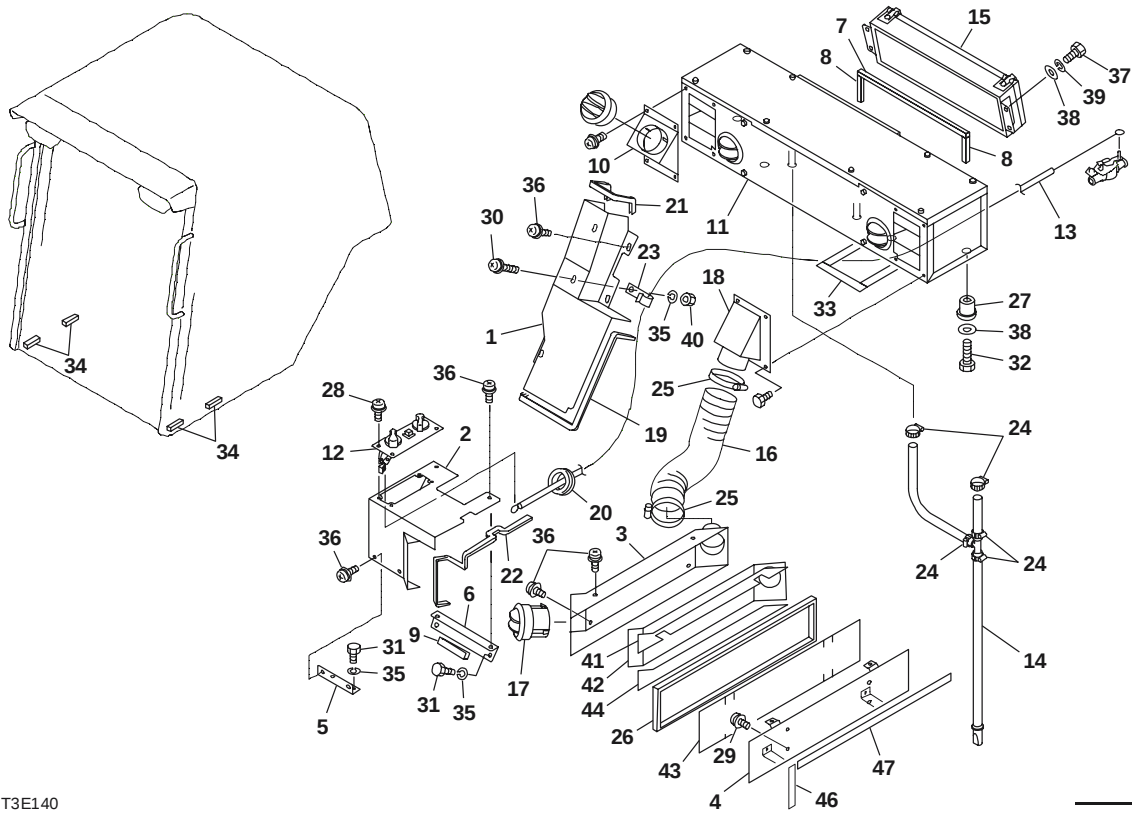
AIR CONDITIONER (3/5) - A/C UNIT



Ref. No.	Part No.	Description	Quantity
0		UNIT ASSY, air conditioner	1
1	196490	.COVER	1
2	196491	.COVER	1
3	196492	.COVER	1
4	196493	.BRACKET	1
5	196498	.BRACKET	1
6	196499	.BRACKET	1
7	196863	.URETHANE	1
8	196669	.URETHANE	2
9	196888	.TRIM 8 CM	1
10	196834	.ADAPTOR	1
11	196857	.UNIT, air conditioner	1
12	196839	.PANEL ASSY	1
13	196835	.CABLE, control	1
14	196841	.TUBE ASSY	1
15	196843	.BOX, filter	1
16	196874	.HOSE	1
17	196849	.LOUVER	1
18	196668	.ADAPTOR	1
19	196893	.TRIM 49 CM	1
20	180371	.GROMMET	1
21	196890	.TRIM 23 CM	1
22	182004	.TRIM 43 CM	1

Parts Listing Continued On Next Page

AIR CONDITIONER (3/5) - A/C UNIT

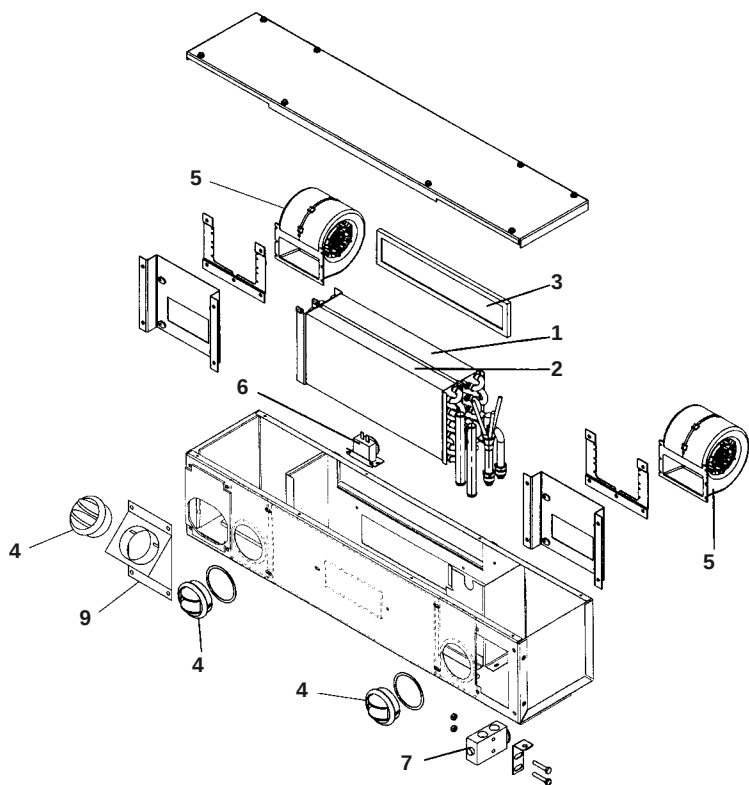


T3E140

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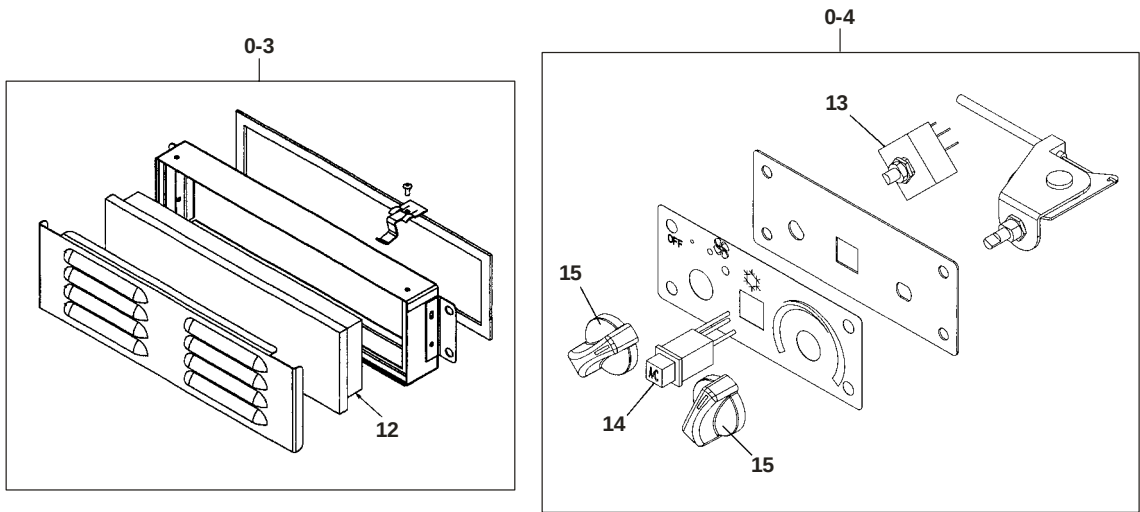
Ref. No.	Part No.	Description	Quantity
23	196412	.CLAMP	1
24	196823	.BAND	5
25	180204	.BAND	2
26	196911	.PACKING 120 CM	1
27	180049	.NUT	4
28	196869	.BOLT, sems	4
29	185015	.BOLT, sems	4
30	196689	.BOLT, sems	1
31	181931	.BOLT	4
32	181501	.BOLT	4
33	196920	.SPONGE 13 CM	4
34	185822	.SPONGE 8 CM	4
35	181049	.WASHER, spring	5
36	181532	.SCREW	12
37	180077	.BOLT	4
38	181022	.WASHER	8
39	181050	.WASHER, spring	4
40	180516	.NUT	1
41	196494	.ABSORBENT, noise	1
42	196495	.ABSORBENT, noise	1
43	196496	.ABSORBENT, noise	1
44	196497	.ABSORBENT, noise	1
46	196896	.SPONGE 11 CM	1
47	196897	.SPONGE 47 CM	1

AIR CONDITIONER (4/5)



T3E150

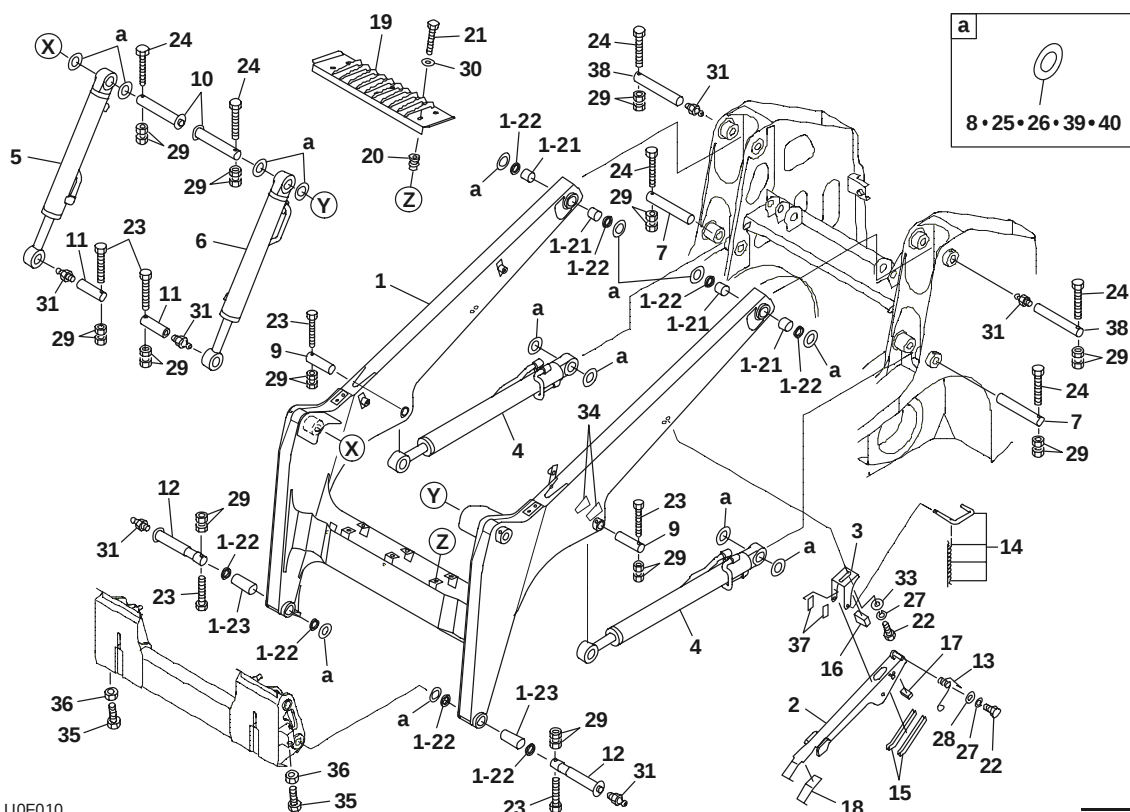
Ref. No.	Part No.	Description	Quantity
0-1	196857	UNIT, air conditioner	1
1	196846	.CORE	1
2	196847	.CORE	1
3	196858	.FILTER	1
4	196838	.LOUVER	2
5	196848	.MOTOR	2
6	196825	.THERMOSTAT	1
7	196826	.VALVE	1
8	196845	.HARNESS ASSY, wiring (NOT SHOWN)	1
9	196834	.ADAPTOR	1



T8E410

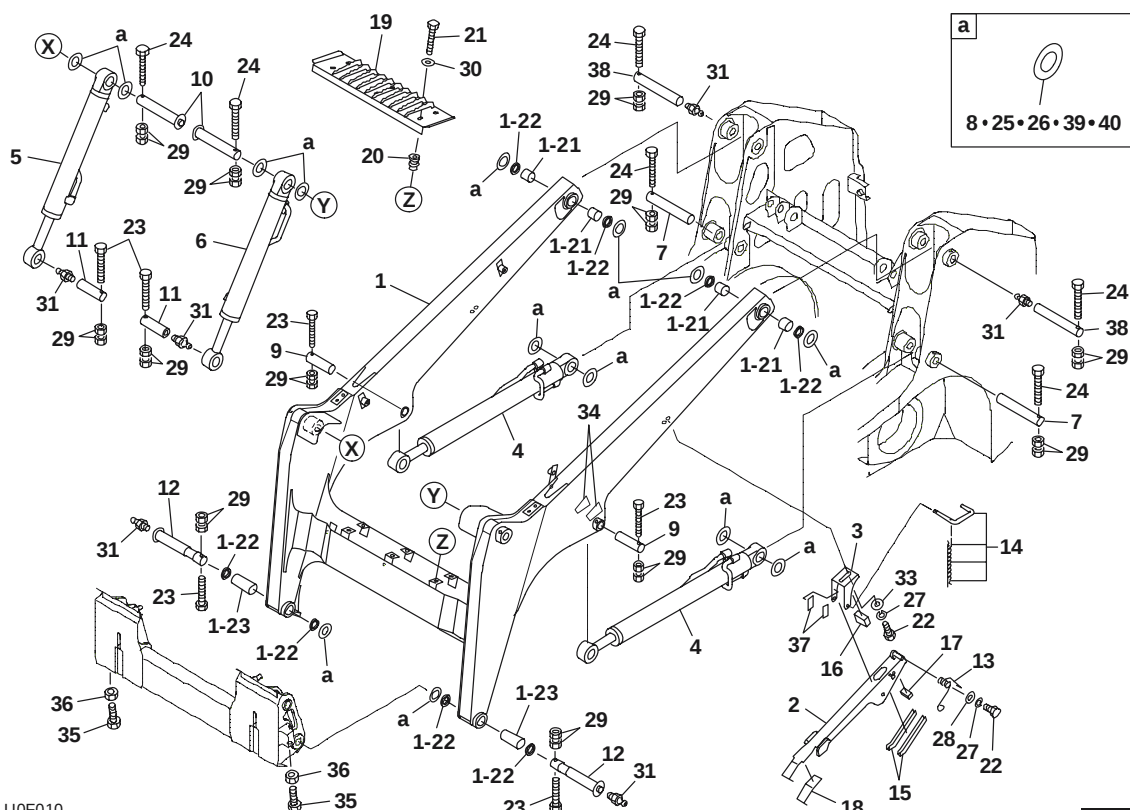
Ref. No.	Part No.	Description	Quantity
0-3	196843	BOX	1
12	196844	.FILTER	1
0-4	196839	PANEL ASSY	1
13	196840	.SWITCH	1
14	196833	.SWITCH	1
15	196832	.KNOB	2

LIFT ARM



Ref. No.	Part No.	Description	Quantity
1	196520	ARM	1
1-21	181937	.BUSHING	4
1-22	180833	.SEAL, dust	8
1-23	196396	.BUSHING	2
2	196518	LOCK	1
3	196519	BRACKET	1
4	196737	CYLINDER, arm	2
5	196757	CYLINDER, bucket (R.H.)	1
6	196759	CYLINDER, bucket (L.H.)	1
7	196416	PIN	2
8	196399	SHIM 1.0 MM	AR
9	196415	PIN	2
10	196393	PIN	2
11	196394	PIN	2
12	196417	PIN	2
13	182127	SPRING	1
14	196516	PIN ASSY	1
15	196923	TRIM 23 CM	2
16	182139	RUBBER	1
17	196515	RUBBER	1
18	180784	RUBBER	1

Parts Listing Continued On Next Page

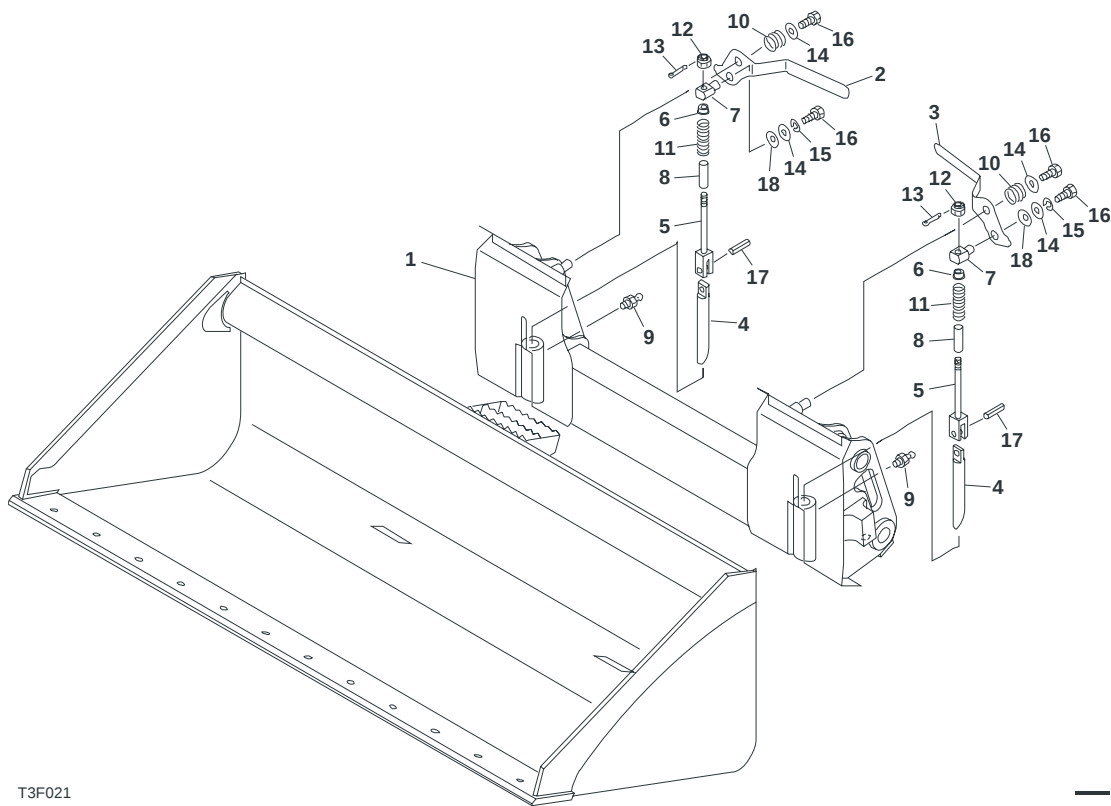


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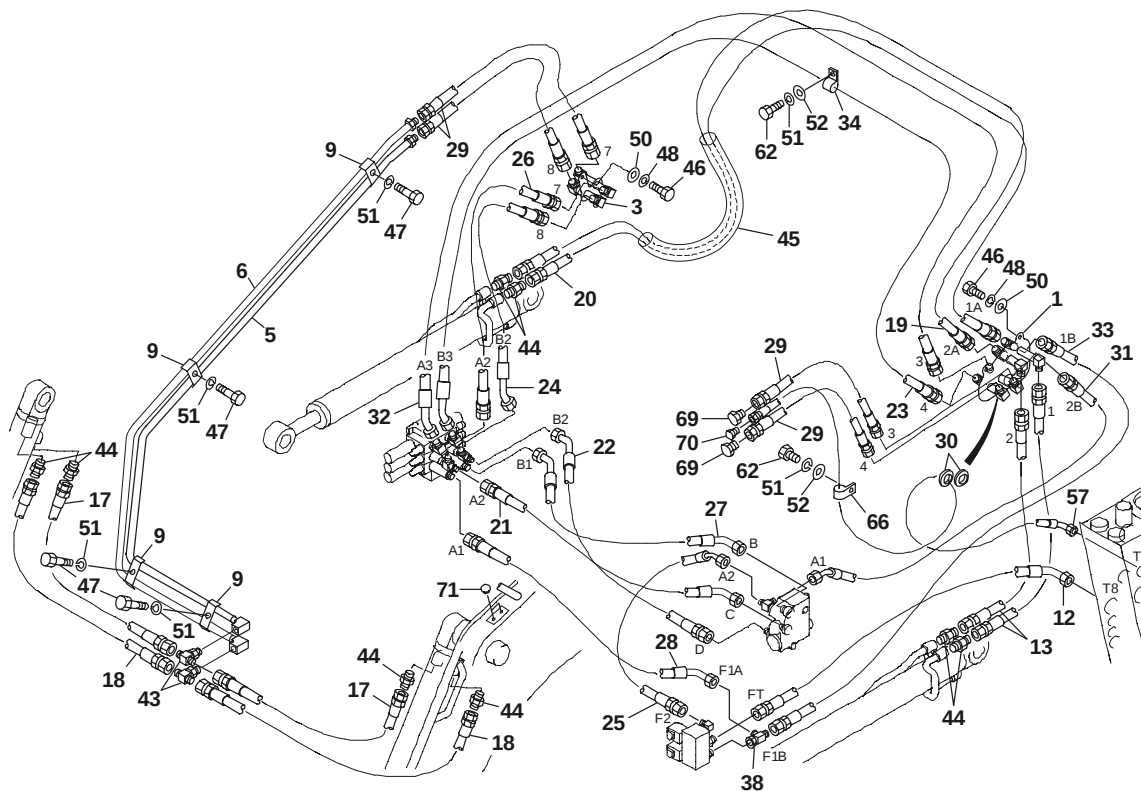
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Ref. No.	Part No.	Description	Quantity
19	196517	STEP	1
20	180049	NUT	6
21	181501	BOLT	6
22	180077	BOLT	3
23	185358	BOLT	6
24	180104	BOLT	6
25	196400	SHIM 0.2 MM	AR
26	196401	SHIM 0.5 MM	AR
27	181050	WASHER, spring	3
28	181012	WASHER	1
29	180521	NUT	24
30	185214	WASHER	6
31	180331	FITTING, grease	6
33	181022	WASHER	2
34	180777	RUBBER	2
35	185344	BOLT	2
36	185281	NUT	2
37	182140	RUBBER	2
38	196395	PIN	2
39	196402	SHIM 1.2 MM	AR
40	196403	SHIM 3.2 MM	AR

ATTACHMENT SYSTEM



Ref. No.	Part No.	Description	Quantity
0	196523	ATTACHMENT ASSY, quick	1
1	196524	.BRACKET	1
2	196521	.LEVER (R.H.)	1
3	196522	.LEVER (L.H.)	1
4	186230	.PIN	2
5	182774	.YOKE	2
6	196320	.WASHER	2
7	180599	.PIN	2
8	186231	.PIPE	2
9	180331	.FITTING, grease	2
10	180887	.SPRING	2
11	186229	.SPRING	2
12	185367	.NUT	2
13	181534	.PIN, split	2
14	181008	.WASHER	4
15	181051	.WASHER, spring	2
16	181494	.BOLT	4
17	180622	.PIN, spring	2
18	181046	.WASHER, conical	2

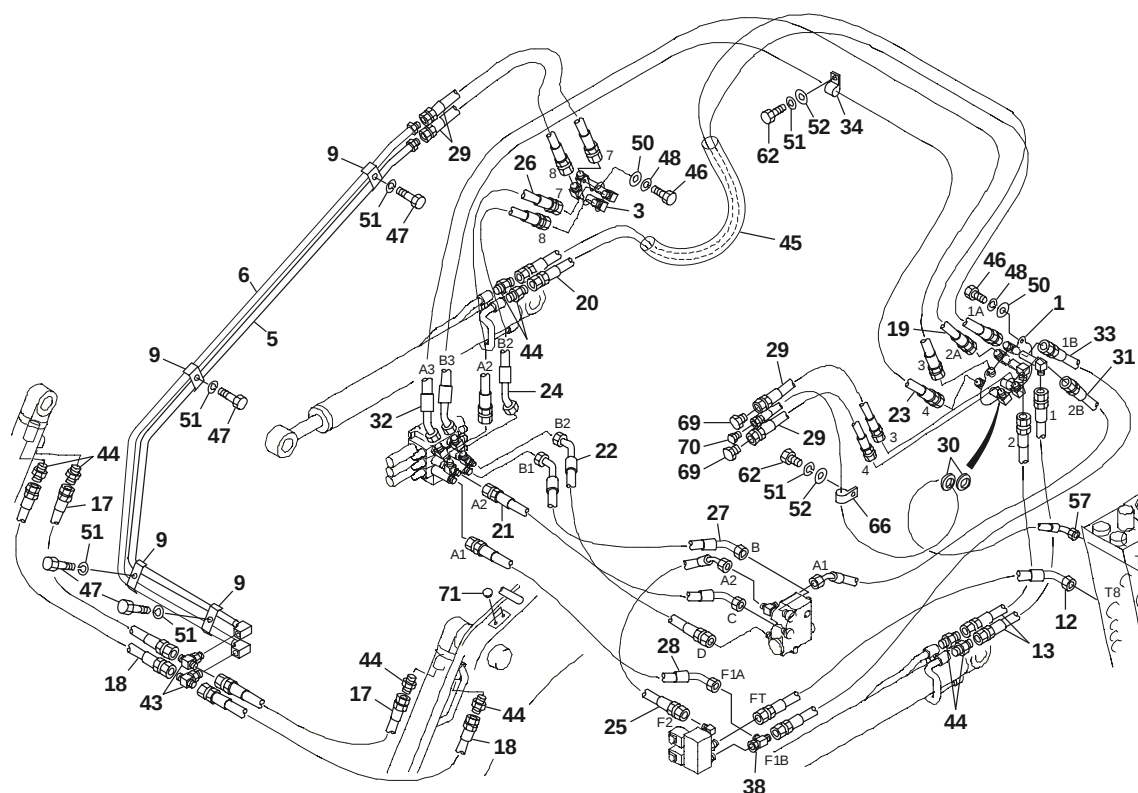


U0F090

Ref. No.	Part No.	Description	Quantity
1	196586	BRACKET (L.H.)	1
3	196567	BRACKET (R.H.)	1
5	196568	PIPE	1
6	196569	PIPE	1
9	180195	CLAMP	4
12	196572	HOSE ASSY	1
13	180466	HOSE ASSY	2
17	196573	HOSE ASSY	2
18	196574	HOSE ASSY	2
19	196582	HOSE ASSY	1
20	196583	HOSE ASSY	1
21	196587	HOSE ASSY	1
22	196588	HOSE ASSY	1
23	196575	HOSE ASSY	1
24	196576	HOSE ASSY	1
25	196589	HOSE ASSY	1
26	196577	HOSE ASSY	1
27	196584	HOSE ASSY	1
28	196585	HOSE ASSY	1
29	196578	HOSE ASSY	4
30	185802	BUSHING	2

Parts Listing Continued On Next Page

PIPING; LIFT ARM

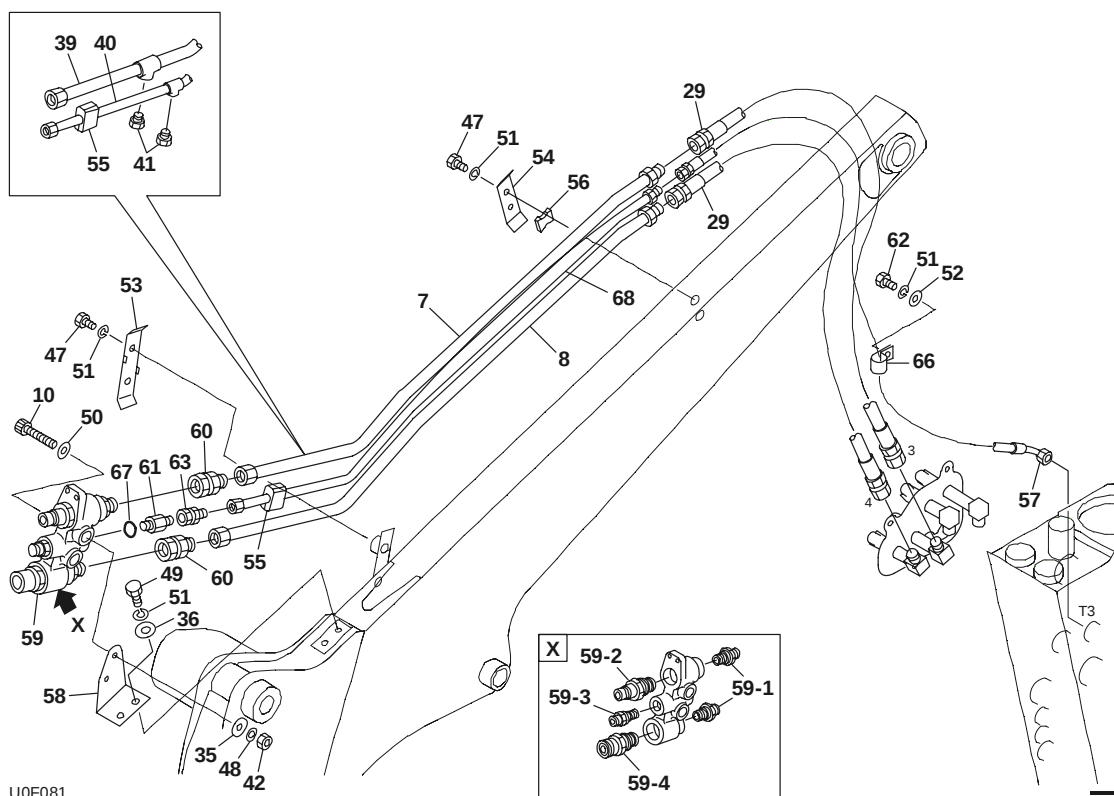


U0F090

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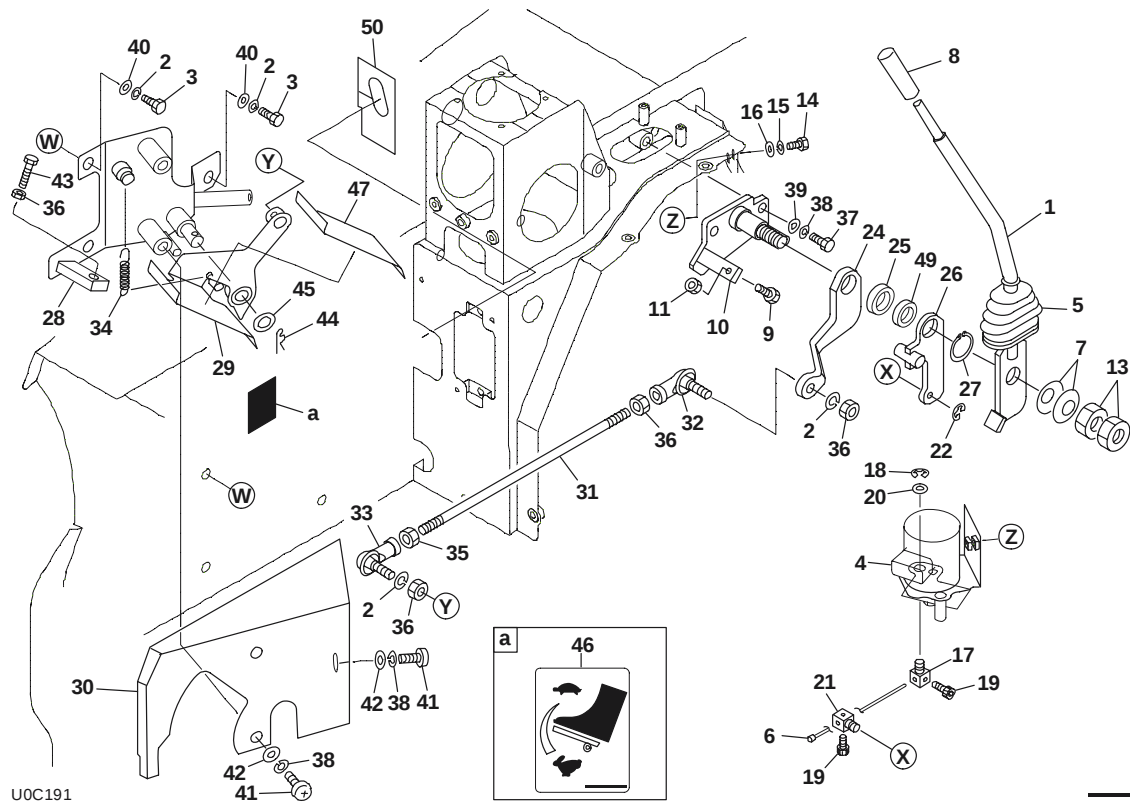
Ref. No.	Part No.	Description	Quantity
31	196590	HOSE ASSY	1
32	196591	HOSE ASSY	1
33	196592	HOSE ASSY	1
34	181656	CLAMP	1
38	180951	TEE	1
43	180948	TEE	2
	180544	.O-RING	1
44	180025	ADAPTOR	8
	180542	.O-RING	1
45	196154	PROTECTOR 60 CM	1
46	180077	BOLT	5
47	180087	BOLT	4
48	181050	WASHER, spring	5
50	181022	WASHER	5
51	181051	WASHER, spring	6
52	181023	WASHER	2
57	196579	HOSE ASSY	1
62	180085	BOLT	2
66	181656	CLAMP	1
69	188302	PLUG	2
70	188301	PLUG	1
71	188317	CAP	2

PIPING; LIFT ARM - AUXILIARY HYDRAULICS



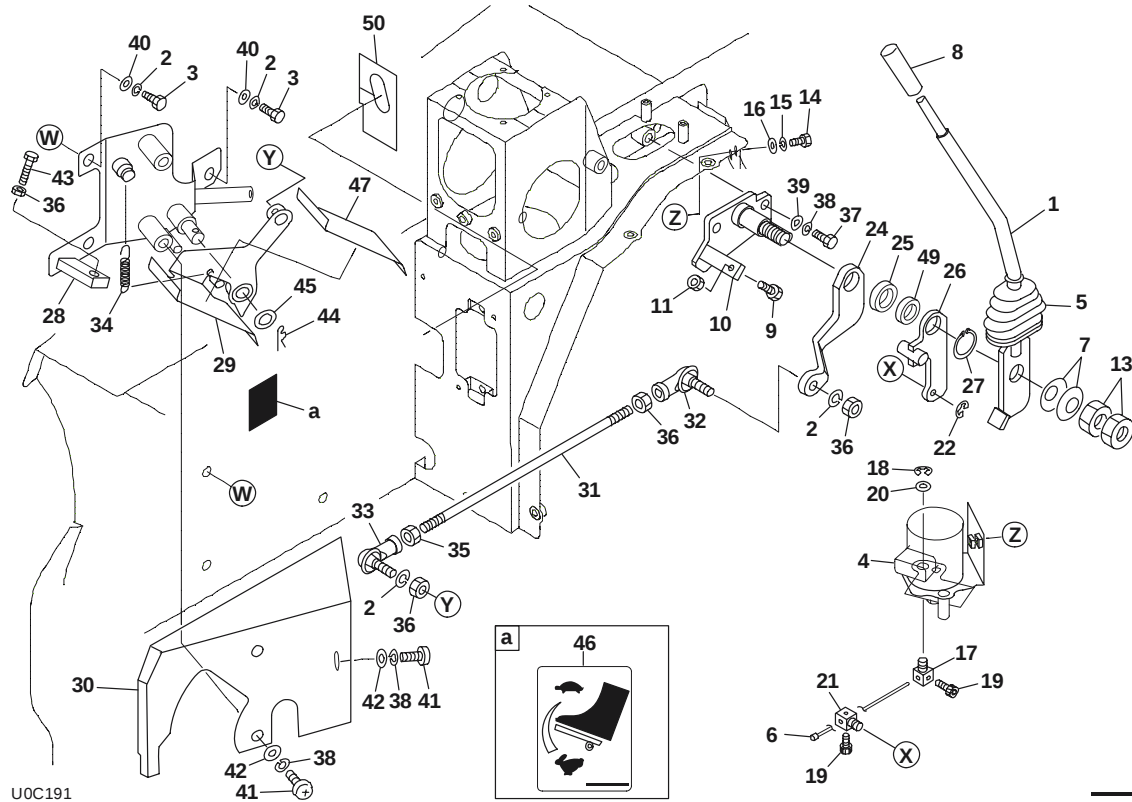
Ref. No.	Part No.	Description	Quantity
7	196570	PIPE	1
8	196571	PIPE	1
10	185673	SCREW, cap	2
29	196578	HOSE ASSY	2
35	181012	WASHER	2
36	181007	WASHER	2
39	196593	PIPE	1
40	196594	PIPE	1
41	180680	PLUG (TAKES 180540 O-RING)	2
42	180518	NUT	2
47	180087	BOLT	4
48	181050	WASHER, spring	2
49	181494	BOLT	2
50	181022	WASHER	2
51	181051	WASHER, spring	7
52	181023	WASHER	1
53	188227	CLAMP	1
54	185674	CLAMP	1
55	185675	RUBBER	1
56	185676	RUBBER	1
57	196579	HOSE ASSY	1
58	196580	BRACKET	1
59	184130	COUPLER, block	1
59-1	184685	.ADAPTOR	2
59-2	184682	.ADAPTOR	1
59-3	184684	.ADAPTOR	1
59-4	184683	.ADAPTOR	1
60	185534	ADAPTOR	2
61	185218	NIPPLE (TAKES 055897 O-RING)	1
62	180085	BOLT	1
63	185530	ADAPTOR (TAKES 180452 O-RING)	1
66	181656	CLAMP	1
67	055897	O-RING	1
68	196581	PIPE	1

FOOT THROTTLE



Ref. No.	Part No.	Description	Quantity
		CONTROL ASSY, engine (with foot pedal)	1
1	196475	LEVER	1
2	181051	WASHER, spring	5
3	181494	BOLT	3
4	196107	SENSOR, accel.	1
5	180110	BOOT	1
6	196479	WIRE	1
7	185020	WASHER, conical	2
8	180368	GRIP	1
9	181504	BOLT	1
10	196474	PLATE	1
11	180518	NUT	1
13	180515	NUT	2
14	180070	BOLT	2
15	181049	WASHER, spring	2
16	181021	WASHER	2
17	181099	PIN	1
18	196031	RING, retaining	1
19	180814	SCREW, cap	2
20	181022	WASHER	1
21	180597	PIN	1
22	180752	RING, retaining	1
24	196478	PLATE	1
25	196477	COLLAR	1

Parts Listing Continued On Next Page



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Ref. No.	Part No.	Description	Quantity
26	196476	PLATE	1
27	196691	RING, retaining	1
28	196647	FRAME	1
29	196646	PEDAL	1
30	196645	COVER	1
31	196406	ROD	1
32	196692	END, rod	1
33	196693	END, rod	1
34	196408	SPRING	1
35	196684	NUT	1
36	180518	NUT	4
37	180079	BOLT	2
38	181050	WASHER, spring	5
39	181022	WASHER	2
40	181023	WASHER	3
41	196681	SCREW	3
42	181012	WASHER	3
43	181934	BOLT	1
44	196690	PIN, snap	1
45	185374	WASHER	1
46	196643	DECAL	1
47	196659	SHEET	1
49	196404a	WASHER	1
50	197264b	SHEET	1

a) SN 222000302 and Up

b) SN 222000362 and Up

SECTION NOTES

GENERAL INFORMATION



CAUTION

ALWAYS follow safety precautions on decals. Replace decals if they become damaged or if the unit is repainted. If repainting, **BE SURE** that all applicable decals are affixed in their proper locations.

Decal location information assists in the selection and application of new decals, in the event the original decals become damaged or the machine is repainted.

For decal replacement compare the location photographs to your machine **BEFORE** starting to refinish. Check off each required decal using the illustrated reference number. Find the part number, description and quantity. Refer to the illustration for replacement locations. Refer to Safety chapter of the Operator's Manual for information on the safety decals.

NEW DECAL APPLICATION

Surfaces **MUST** be free of dirt, dust, grease and foreign material before applying the decal. Remove smaller portion of decal backing paper and apply the exposed adhesive to the clean surface maintaining proper position and alignment. Peel off remaining backing paper and apply hand pressure to smooth out the decal surface.

Specific decal part numbers for type of model and the Gehl logo must be ordered separately.

PAINT FINISH. Use list below to order paint:

- | | |
|--------|----------------------------------|
| 167788 | One Gallon Gehl Yellow |
| 167789 | 6-Pack Spray Cans Gehl Yellow |
| 167754 | One Gallon Gun Metal Gray |
| 167755 | 6-Pack Spray Cans Gun Metal Gray |
| 167792 | One Gallon Red |
| 167793 | 6 (12 oz. Spray Cans) Red |

DECALS

Ref. No.	Part No.	Description	Quantity
1	180296	DECAL	1
2	180297	DECAL	1
3	180298	DECAL	1
4	180293	DECAL	1
5	180294	DECAL	1
6	180304	DECAL	1
7	180299	DECAL	1
8	180300	DECAL	1
9	180279	DECAL	1
10	180286	DECAL	1
11	180280	DECAL	1
12	180281	DECAL	1
13	180282	DECAL	1
14	180287	DECAL	1
15	180301	DECAL	1
16	180283	DECAL	1
17	180284	DECAL	1
18	180285	DECAL	2
19	180292	DECAL	1
20	180288	DECAL	2
21	180302	DECAL	1
22	180291	DECAL	1
23	180271	DECAL	2
24	180272	DECAL	1
25	180273	DECAL	1
26	180289	DECAL	1
28	180278	DECAL	1
29	180275	DECAL	1
30	180274	DECAL	1
31	180276	DECAL	1
32	180277	DECAL	1
33	180303	DECAL	1
34	181116	DECAL	1
35	199905	DECAL	1
36	199925	DECAL	1
37	185736	DECAL	1
47	137661	DECAL/TIE DOWN	2
50	139074	DECAL/AIR CONDITIONER (HVAC ONLY)	2
52	196643	DECAL/FOOT THROTTLE	1

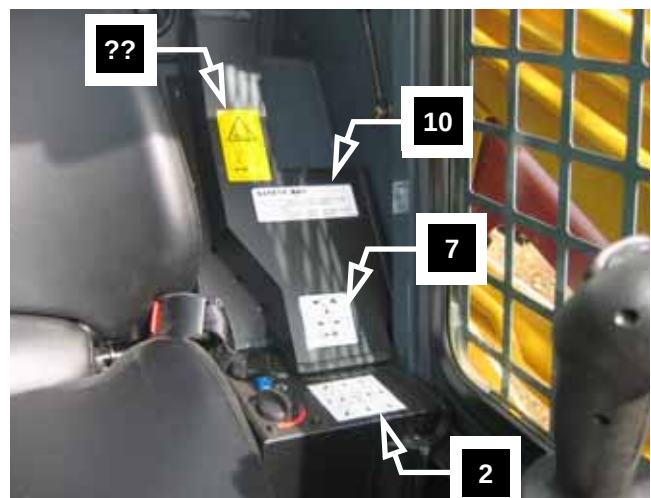
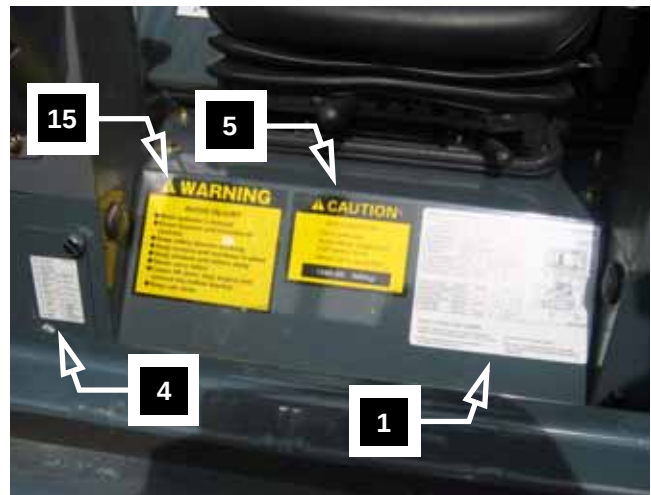
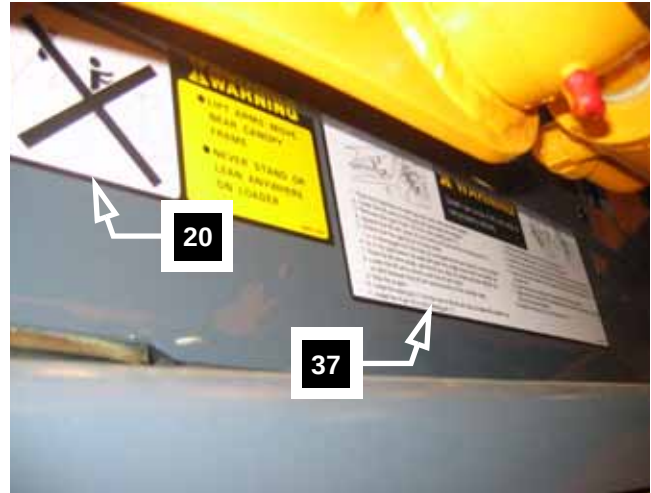
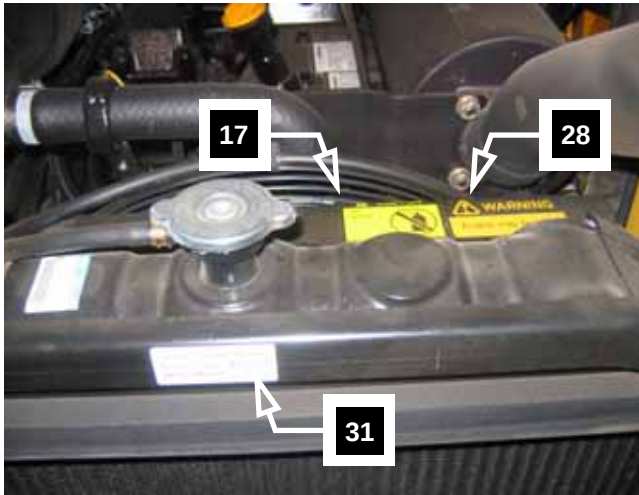
CTL55 Model Designation Decals

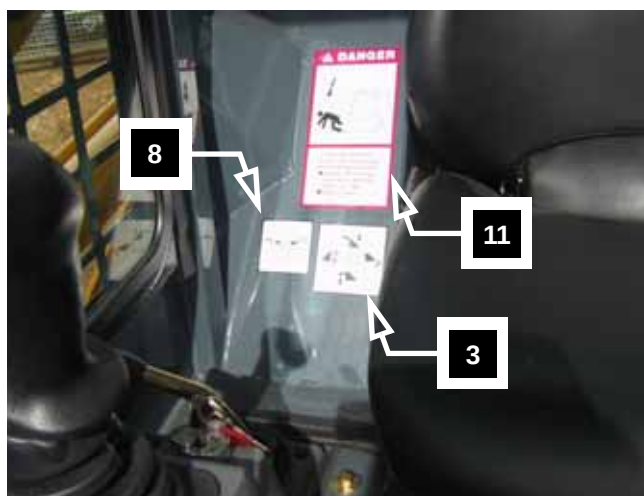
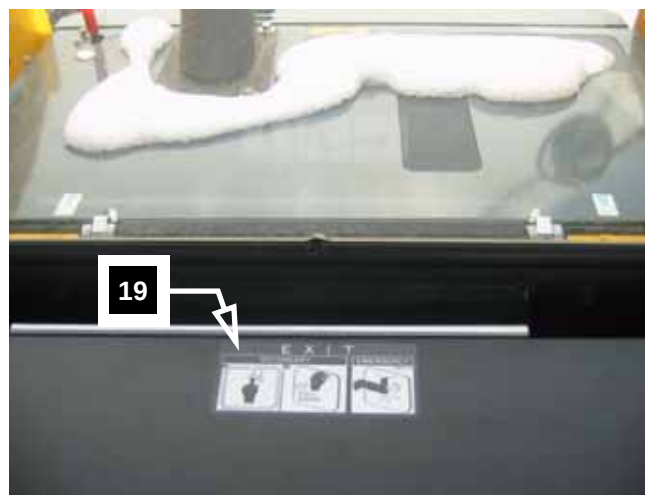
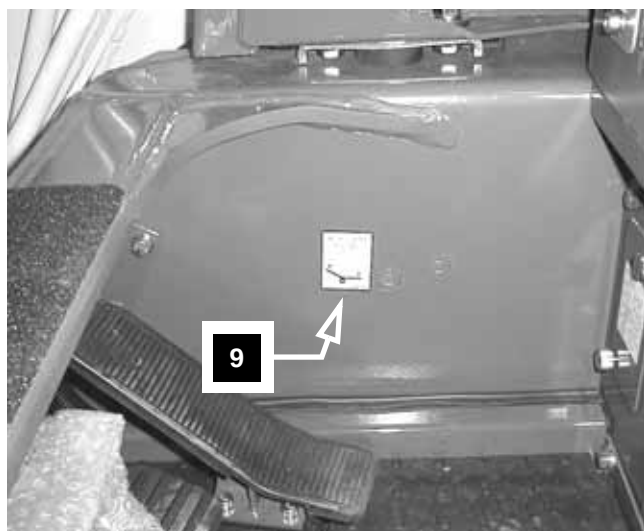
Ref. No.	Part No.	Description	Quantity
38	195013	DECAL/CTL55 RIGHT	1
39	195014	DECAL/CTL55 LEFT	1

Gehl Decals

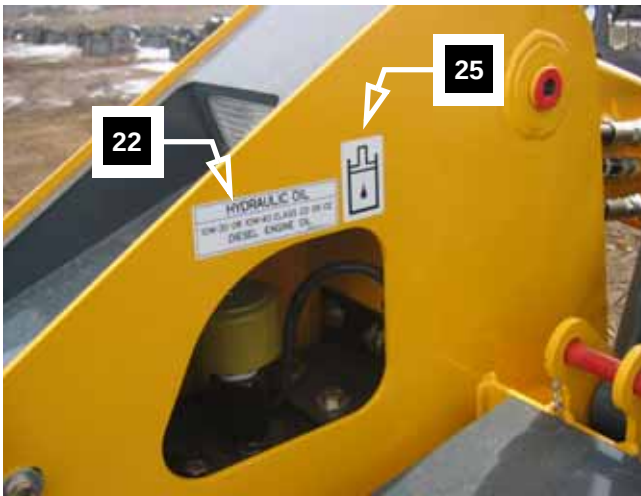
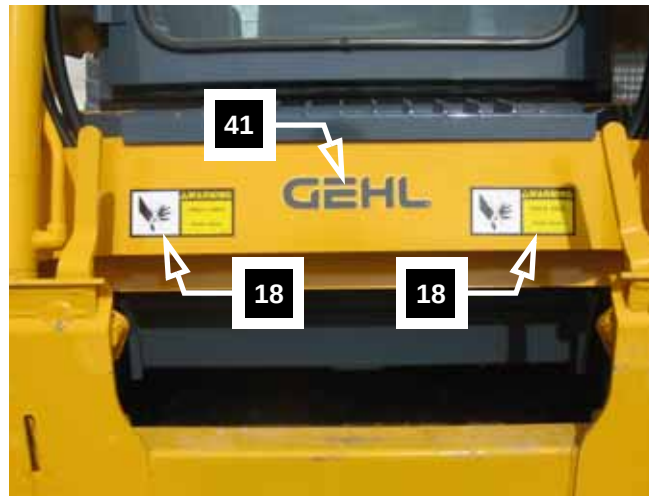
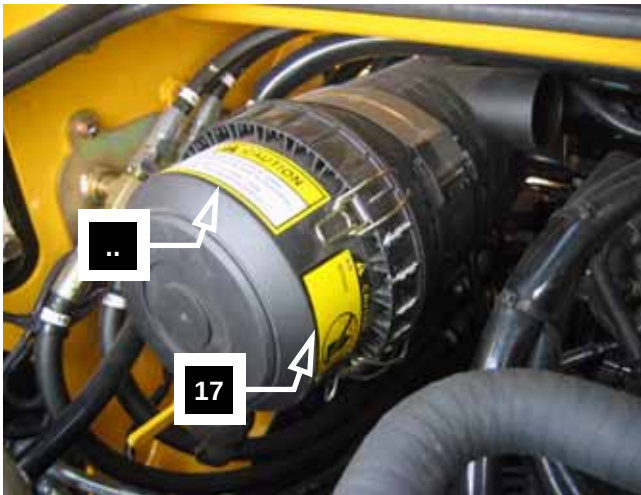
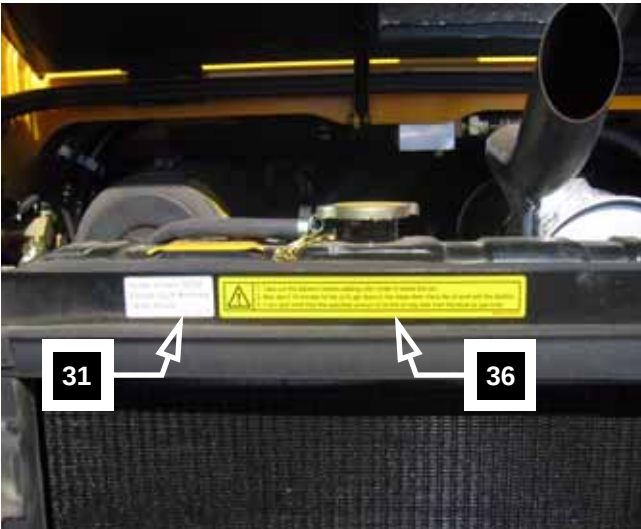
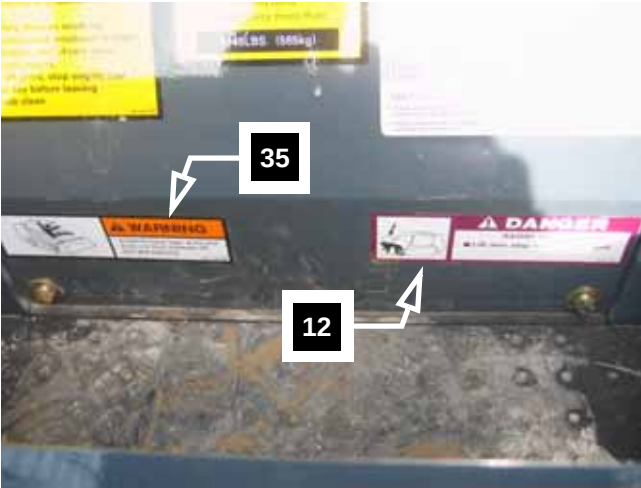
Ref. No.	Part No.	Description	Quantity
40	184043	DECAL/GEHL 3-3/4 X 16 (WHITE)	1
41	102026	DECAL/GEHL 2 X 8.5	1
42	184306	DECAL/GEHL LIFT ARM	2
43	137545	REFLECTOR/RED	2
44	137637	DECAL/LIFT ARM SUPPORT	1
45	181913	DECAL/GEHL CONTROL BOX	1
46	184116	DECAL/TWO-SPEED (SET)	1

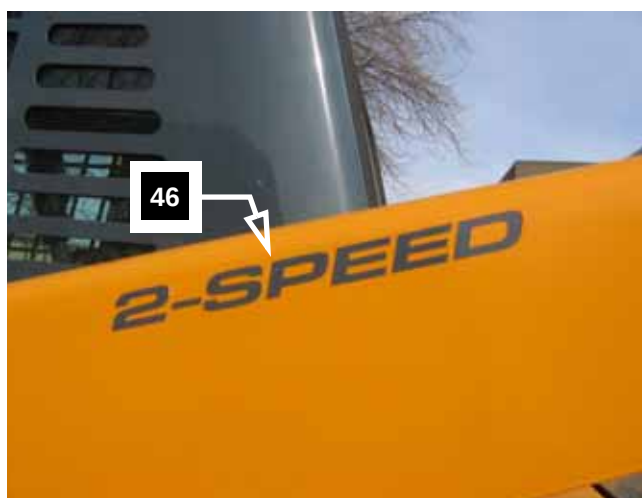
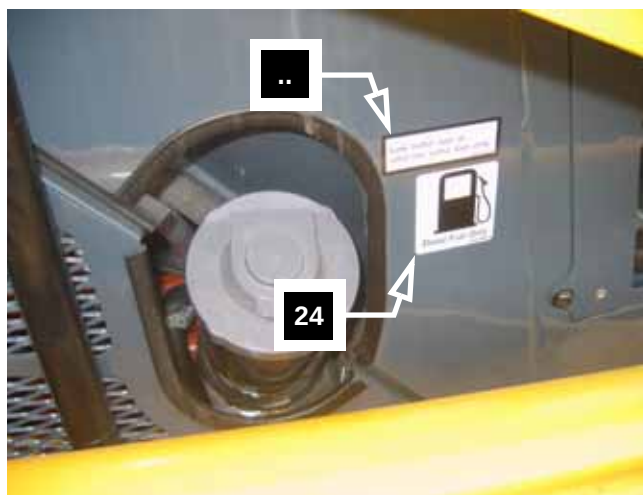
DECALS



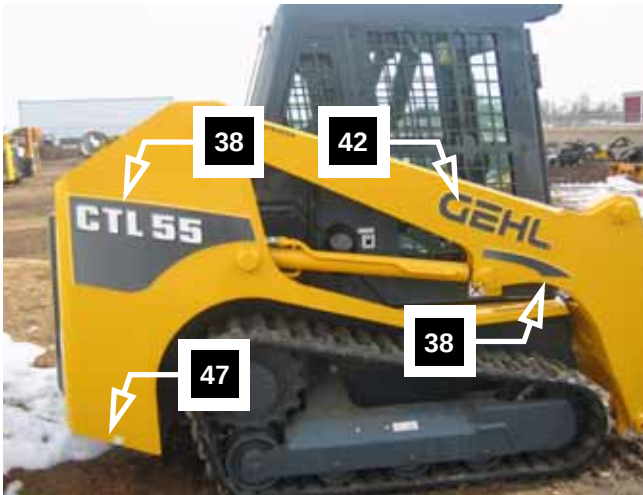
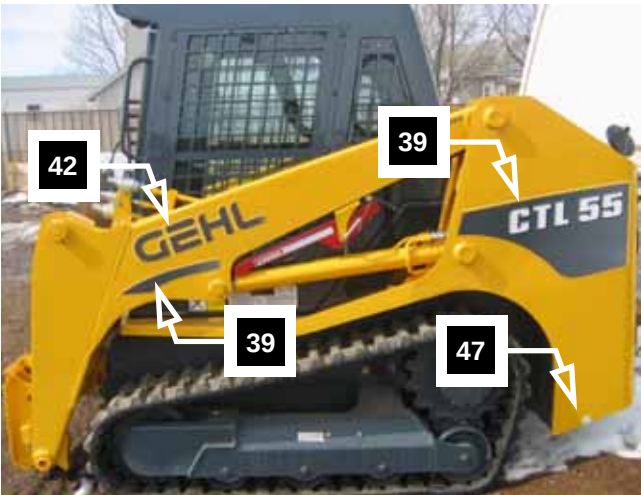


DECALS





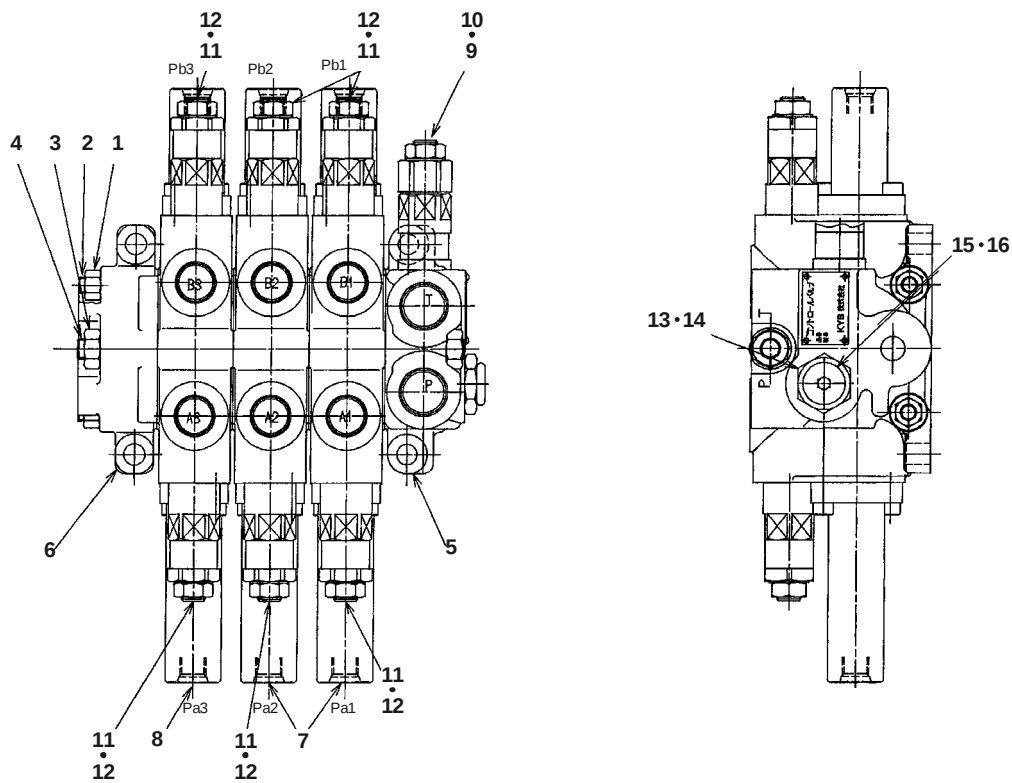
DECALS



SECTION B: HYDRAULIC COMPONENTS

Control Valve	97
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Electrical Proportional Valve	108
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Travel Motors	111
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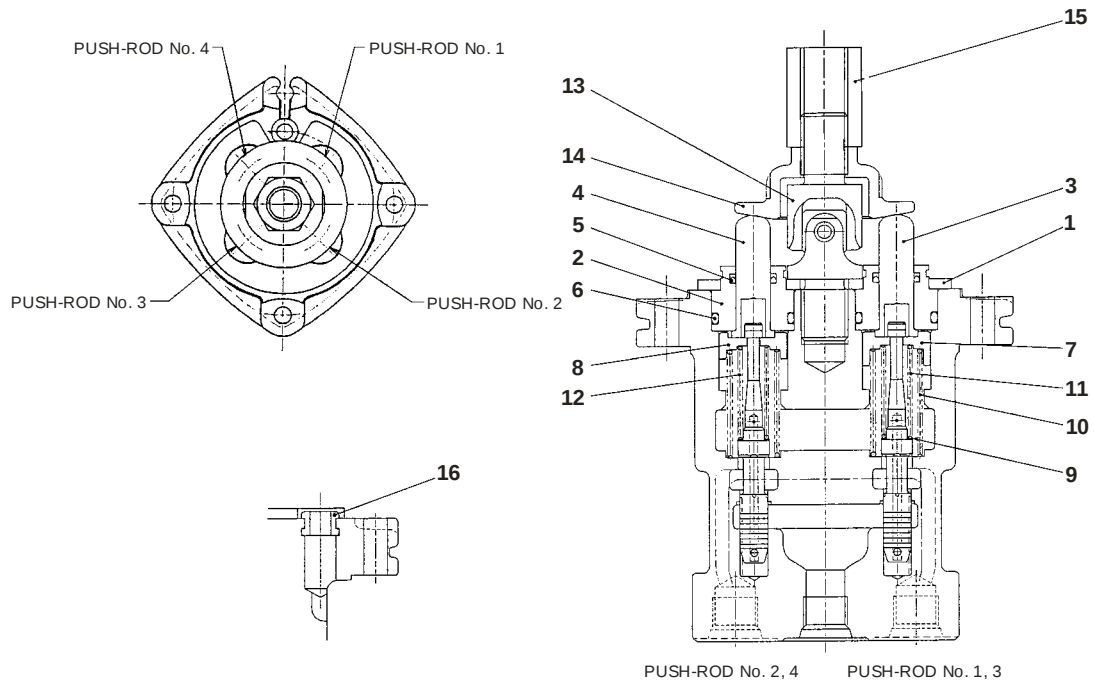
CONTROL VALVE



T3H090

Ref. No.	Part No.	Description	Quantity
0	196777	VALVE ASSY, control	1
1	196683	.NUT	4
2	196774	.ROD, tie	2
3	180521	.NUT	2
4	196773	.ROD, tie	1
5	196778	.HOUSING, inlet	1
6	196766	.HOUSING, outlet	1
7	196780	.VALVE ASSY	2
8	196781	.VALVE ASSY	1
9	196782	.VALVE ASSY	1
10	196765	..O-RING	1
11	196783	.VALVE ASSY	6
12	196765	..O-RING	1
13	196986	.PLUG	1
14	055898	.O-RING	1
15	196775	.PLUG	1
16	180540	..O-RING	1

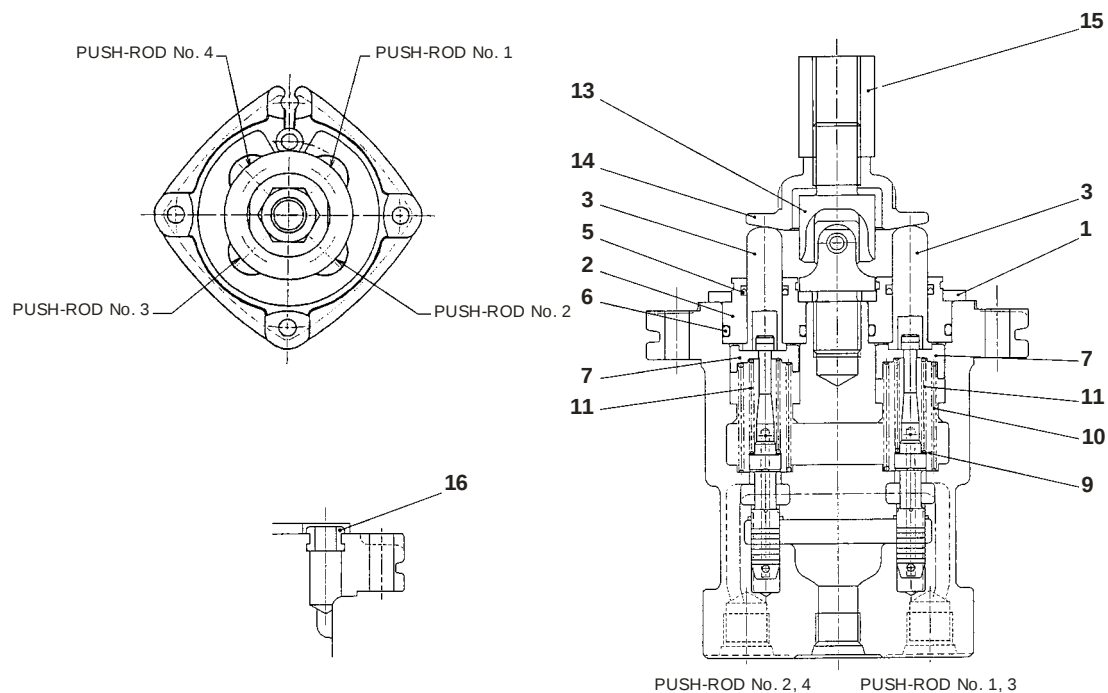
PILOT VALVE (R.H.) (MULTI-FUNCTIONAL GRIP)



U0H050

Ref. No.	Part No.	Description	Quantity
0	197004	VALVE ASSY, pilot	1
1	196784	.PLATE	1
2	180689	.PLUG	4
3	180768	.ROD	2
4	180769	.ROD	2
5	180831	.SEAL	4
6	180545	.O-RING	4
7	196785	.HOLDER	2
8	196786	.HOLDER	2
9	181039	.ROD	4
10	185812	.SPRING	4
11	185813	.SPRING	2
12	185814	.SPRING	2
13	180483	.JOINT	1
14	185815	.PLATE	1
15	180528	.NUT	1
16	180170	.BUSHING	1

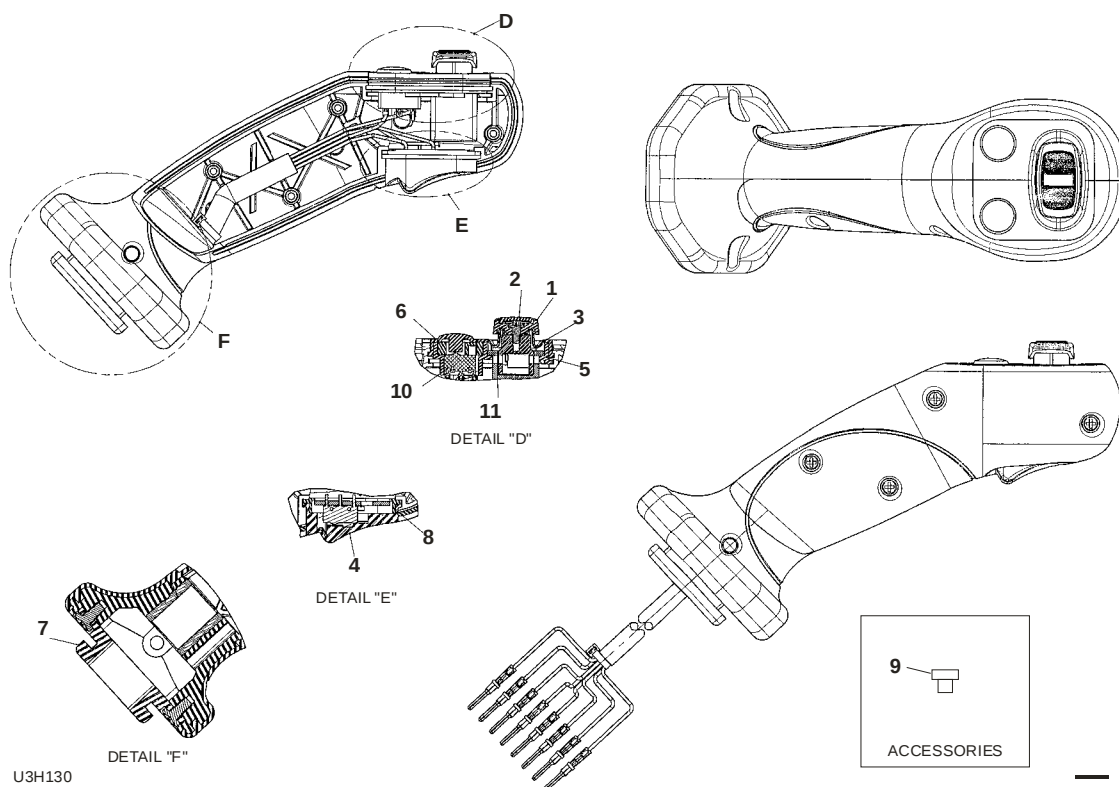
PILOT VALVE (L.H.) (MULTI-FUNCTIONAL GRIP)



U0H060

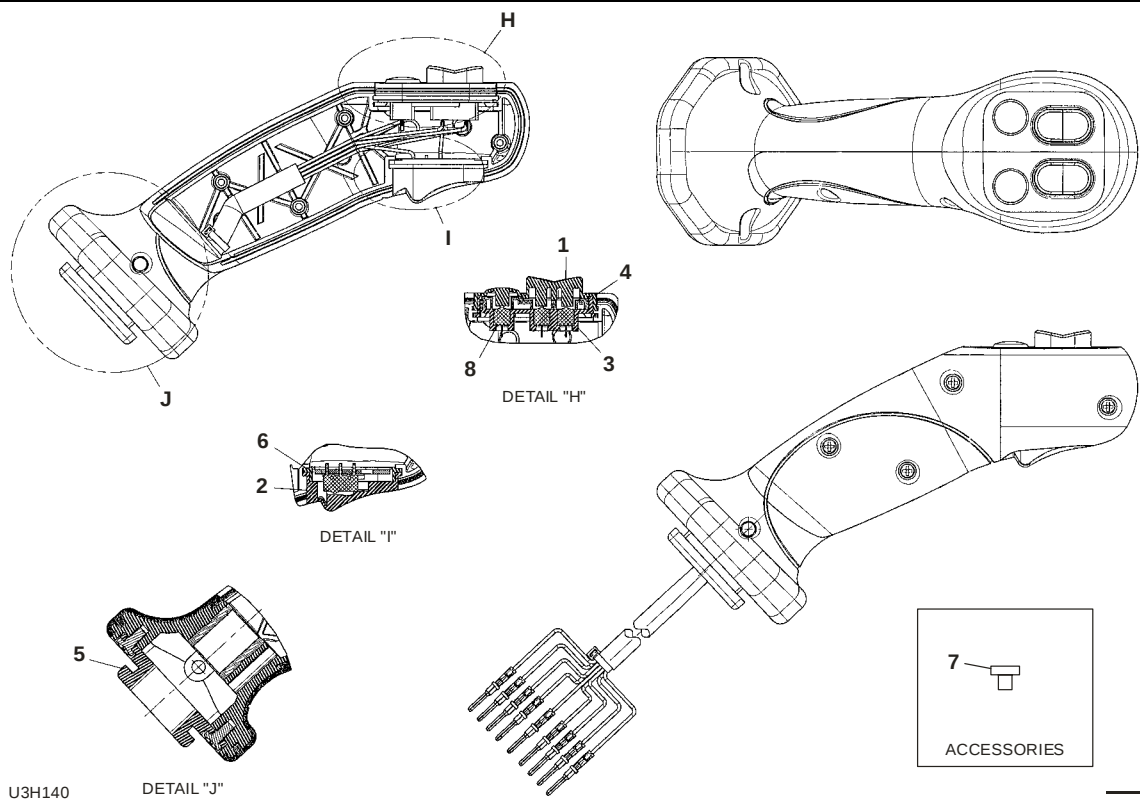
Ref. No.	Part No.	Description	Quantity
0	196999	VALVE ASSY, pilot	1
1	196784	.PLATE	1
2	180689	.PLUG	4
3	180768	.ROD	4
5	180831	.SEAL	4
6	180545	.O-RING	4
7	196785	.HOLDER	4
9	181039	.ROD	4
10	185812	.SPRING	4
11	185817	.SPRING	4
13	180483	.JOINT	1
14	185815	.PLATE	1
15	180528	.NUT	1
16	180170	.BUSHING	1

HANDLE (MULTI-FUNCTIONAL GRIP WITH SLIDE SWITCH)



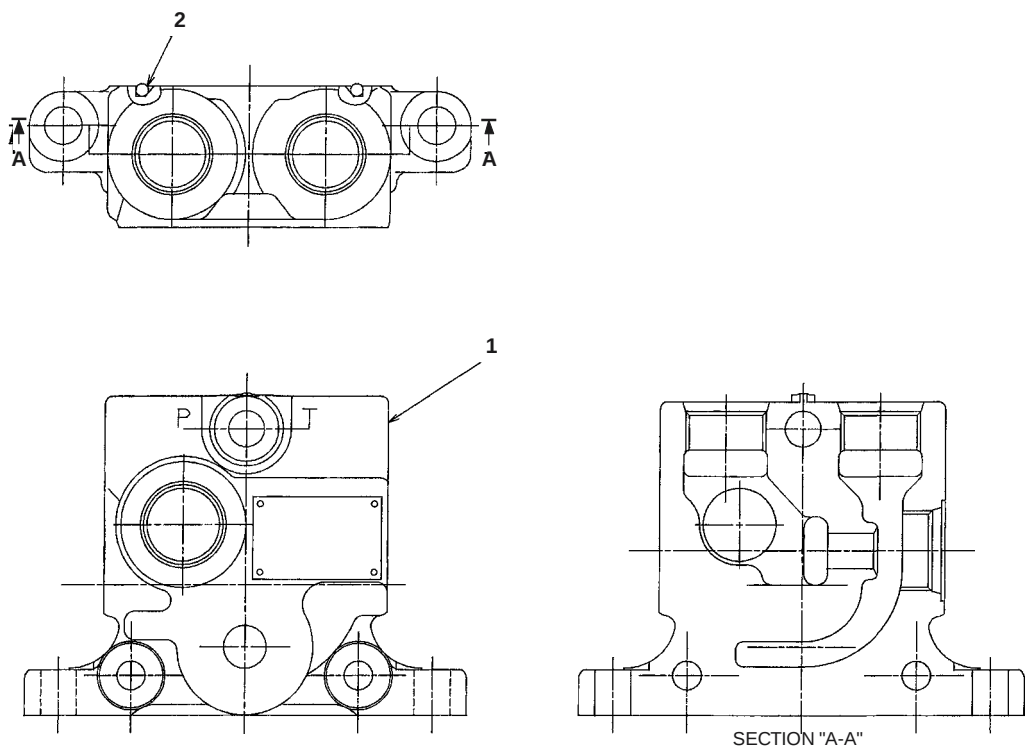
Ref. No.	Part No.	Description	Quantity
0	196710	HANDLE ASSY	1
1	197208	.BAR, slide	1
2	197069	.COVER, slide bar	1
3	197070	.COVER, rubber	1
4	197079	.COVER, switch	1
5	197207	.PLATE, switch	1
6	197067	.SPACER	1
7	197068	.COVER, lower	1
8	197071	.PLATE, switch	1
9	197072	.PIN, blanking	1
10	197073	.SWITCH, micro	2
11	197075	.SWITCH, proportional control	1

HANDLE (MULTI-FUNCTIONAL GRIP WITH FIVE SWITCHES)



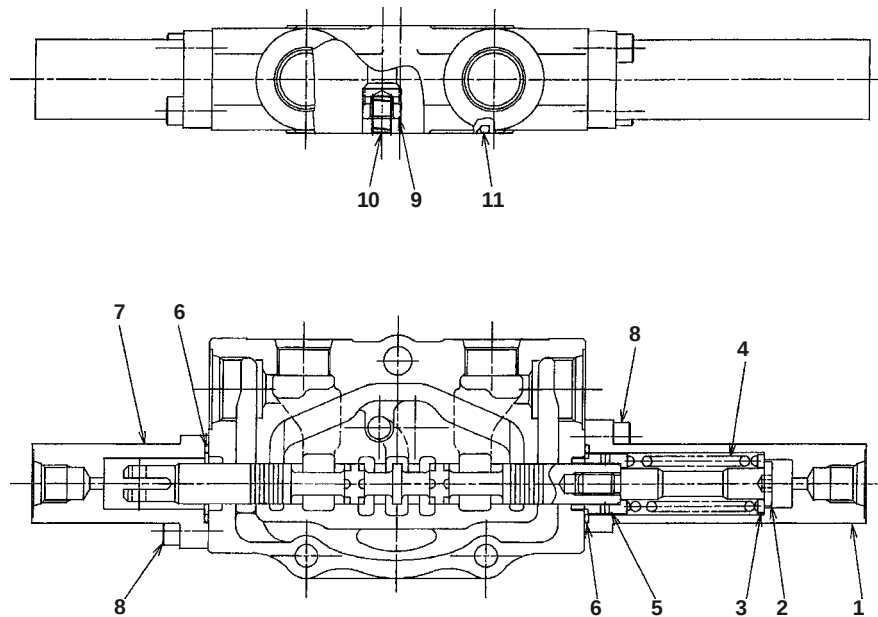
Ref. No.	Part No.	Description	Quantity
0	196711	HANDLE ASSY	1
1	197078	.COVER, rubber	1
2	197079	.COVER, switch	1
3	197076	.PLATE, switch	1
4	197077	.SPACER	1
5	197068	.COVER, lower	1
6	197071	.PLATE, switch	1
7	197072	.PIN, blanking	1
8	197074	.SWITCH, micro	6

INLET HOUSING ASSEMBLY



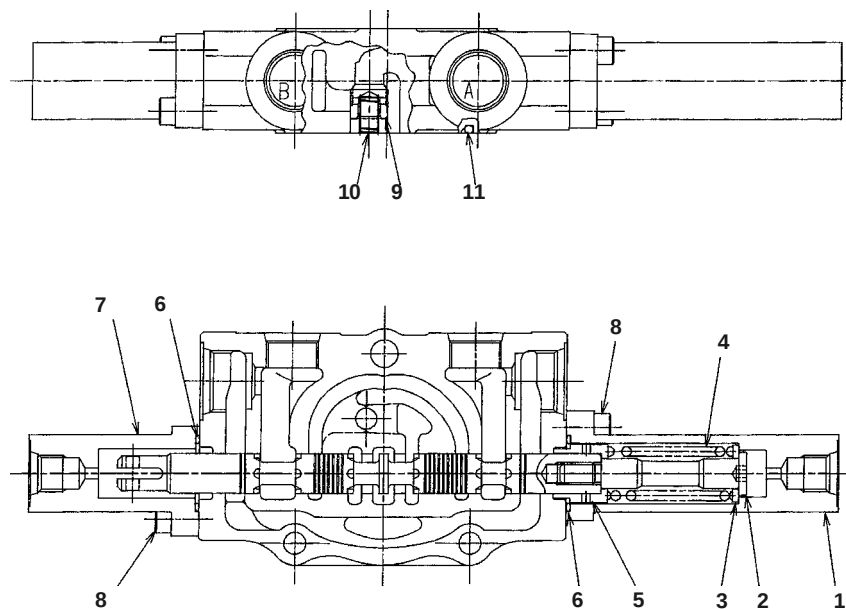
Ref. No.	Part No.	Description	Quantity
0	196778	HOUSING, inlet	1
1	196779	.HOUSING	1
2	196764	.O-RING	1

BLOCK ASSEMBLY; NO. 1



T3H110

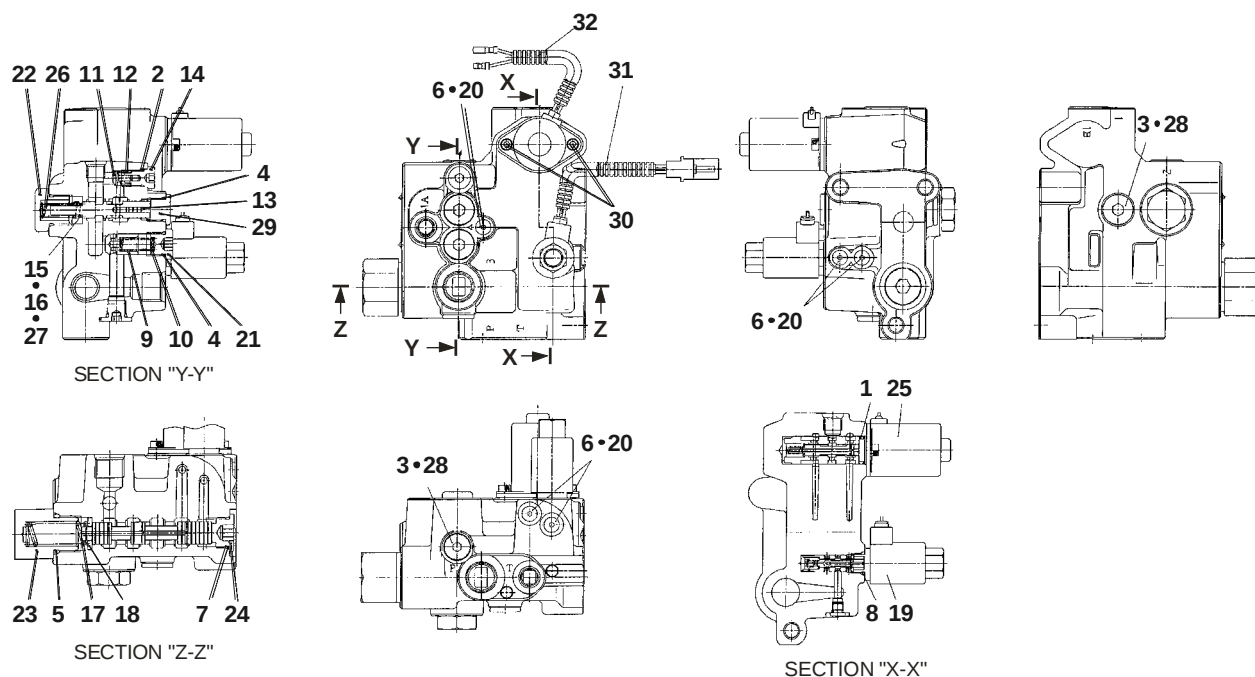
Ref. No.	Part No.	Description	Quantity
0	196780	VALVE ASSY	2
1	196770	.CAP	1
2	196767	.END, spool	1
3	196769	.HOLDER, spring	1
4	196771	.SPRING	1
5	196768	.SEAT, spring	1
6	196701	.O-RING	2
7	196772	.CAP	1
8	196864	.SCREW, cap	4
9	196763	.PLUNGER	1
10	196776	.SPRING	1
11	196764	.O-RING	1



T3H120

Ref. No.	Part No.	Description	Quantity
0	196781	VALVE ASSY	1
1	196770	.CAP	1
2	196767	.END, spool	1
3	196769	.HOLDER, spring	1
4	196771	.SPRING	1
5	196768	.SEAT, spring	1
6	196701	.O-RING	2
7	196772	.CAP	1
8	196864	.SCREW, cap	4
9	196763	.PLUNGER	1
10	196776	.SPRING	1
11	196764	.O-RING	1

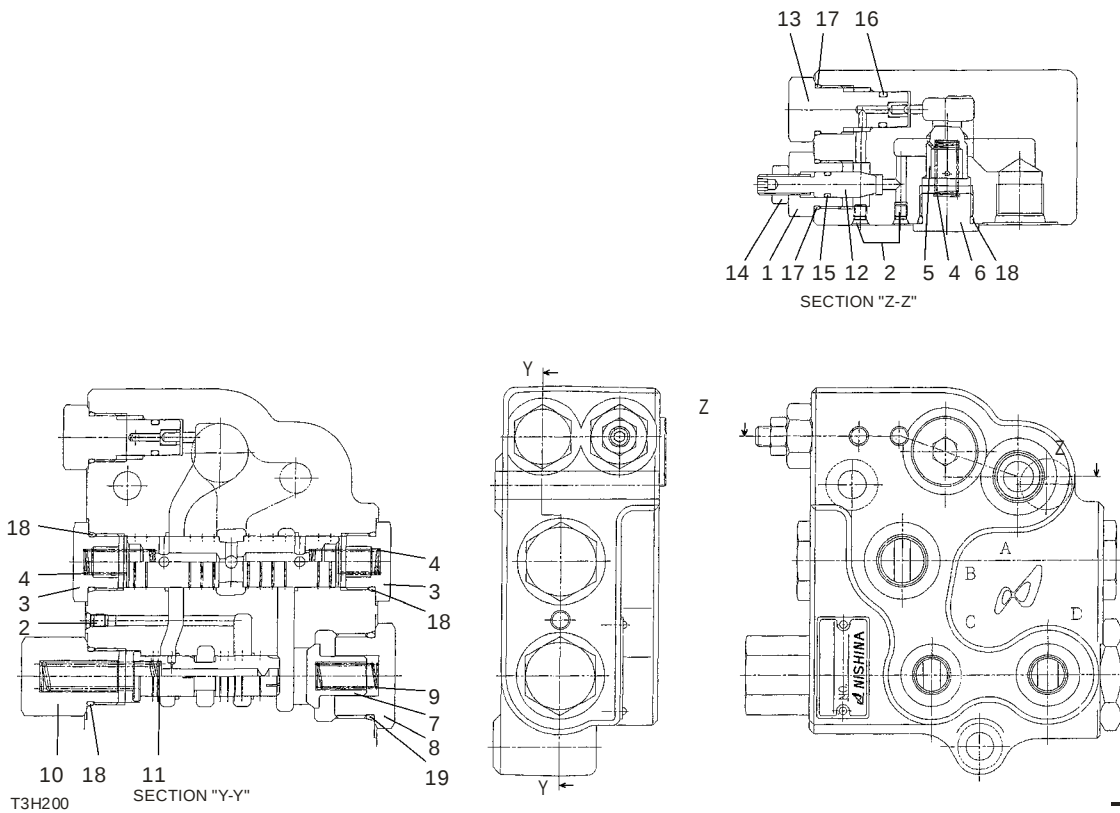
SUB VALVE



T3H010

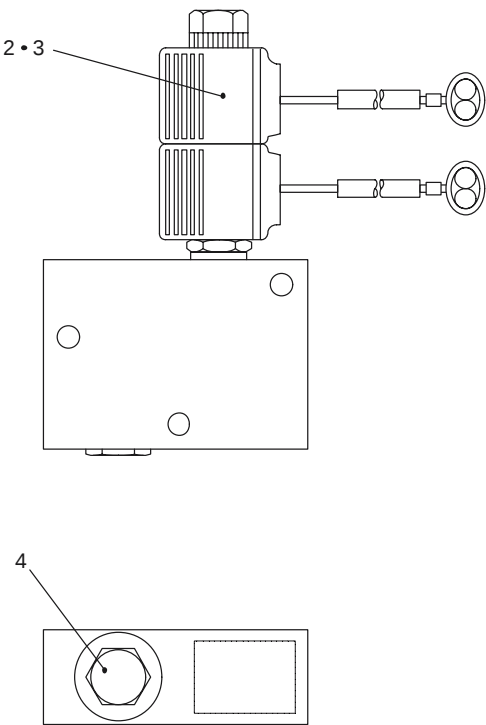
Ref. No.	Part No.	Description	Quantity
0	196081	VALVE, sub	1
0-1	196091	.KIT, seal	1
1		..O-RING	1
2		..O-RING	1
3		..O-RING	2
4		..O-RING	2
5		..O-RING	1
6		..O-RING	5
7		..O-RING	1
8		..O-RING	1
9	180715	.POPPET	1
10	180899	.SPRING	1
11	180713	.PLUNGER	1
12	180891	.SPRING	1
13	196079	.PISTON	1
14	180687	.PLUG	1
15	196077	.SHIM 0.1 MM	1
16	196078	.SHIM 0.2 MM	1
17	180900	.SPRING	1
18	181041	.WASHER	1
19	196082	.SOLENOID	1
20	196083	.PLUG	5
21	196084	.PLUG	1
22	196085	.PLUG	1
23	196086	.PLUG	1
24	196087	.PLUG	1
25	196088	.SOLENOID	1
26	196089	.SPRING	1
27	196090	.SHIM 0.1 MM	1
28	196080	.PLUG	2
29	180680	.PLUG	1
	180540	..O-RING	1
30	180814	.SCREW, cap	2
31	196074	.TUBE	1
32	196092	.TUBE	1

SELF-LEVEL VALVE



Ref. No.	Part No.	Description	Quantity
0	196789	VALVE ASSY, self-level	1
1	196790	.PLUG	1
2		.PLUG	3
3	196791	.PLUG	2
4	196792	.SPRING	3
5	196793	.POPPET	1
6	196794	.PLUG	1
7	196795	.POPPET	1
8	196796	.PLUG	1
9	196797	.SPRING	1
10	196798	.PLUG	1
11	196799	.SPRING	1
12	196800	.NEEDLE	1
13	196801	.PLUG	1
14	182094	.NUT	1
15	180538	.O-RING	1
16	196696	.O-RING	1
17	180542	.O-RING	2
18	055898	.O-RING	4
19	058674	.O-RING	1

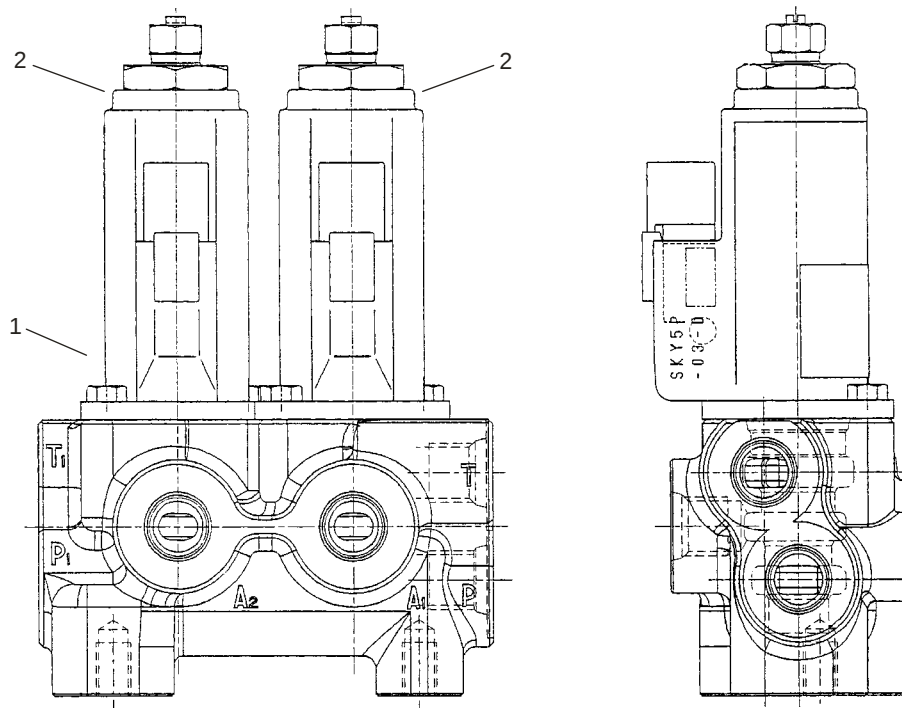
SOLENOID VALVE; 1 BLOCK



U1H020

Ref. No.	Part No.	Description	Quantity
0	196093	VALVE ASSY, solenoid	1
2	196373	.VALVE, solenoid	1
3	196374	.COIL	2
4	196372	.PLUG	1

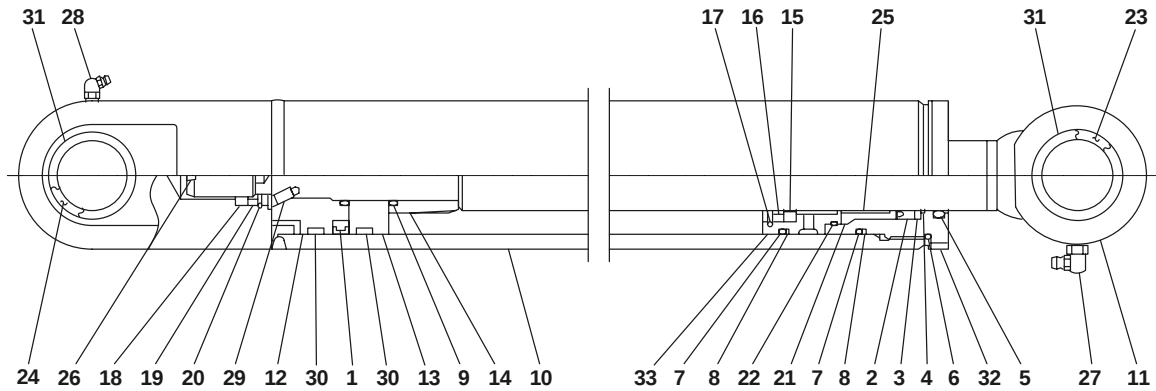
ELECTRICAL PROPORTION VALVE



J3H020

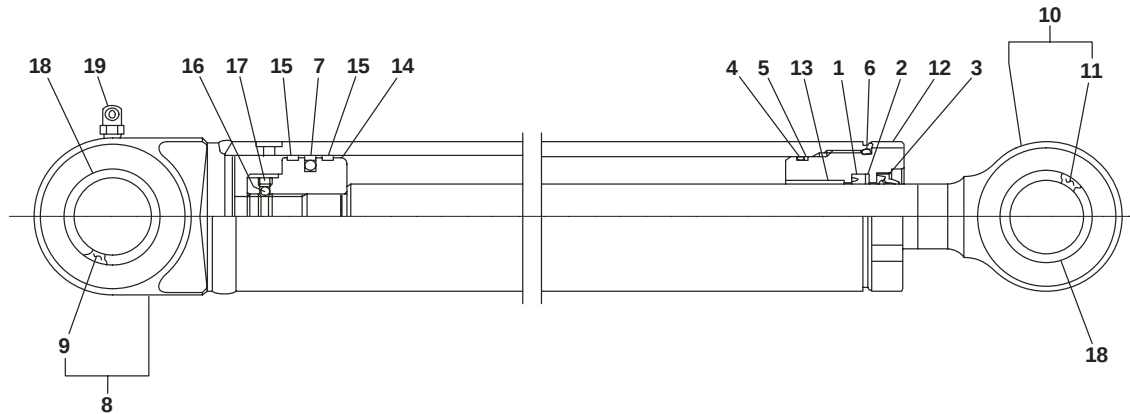
Ref. No.	Part No.	Description	Quantity
0	196094	VALVE ASSY, proportional	1
1	180814	.BOLT	4
2	196095	.VALVE, proportional	2

LIFT CYLINDER



T3H060

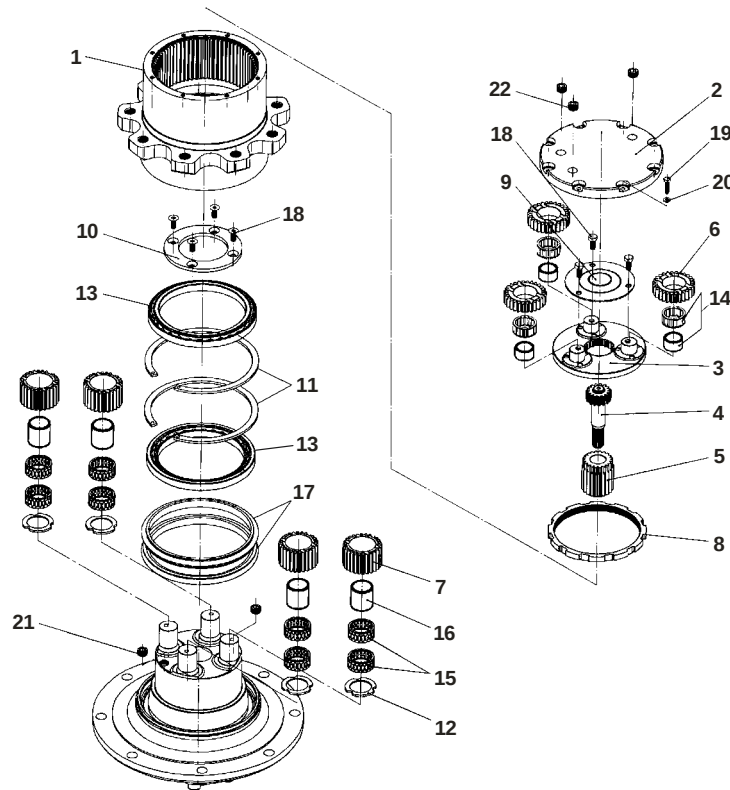
Ref. No.	Part No.	Description	Quantity
0	196737	CYLINDER ASSY	1
0-1	196756	.KIT, seal	1
1		..PACKING, piston	1
2		..PACKING, rod	1
3		..RING, back-up	1
4		..RING, back-up	1
5		..SEAL, dust	1
6		..O-RING	1
7		..O-RING	2
8		..RING, back-up	2
9		..O-RING	2
10	196743	.TUBE ASSY	1
11	196738	.ROD ASSY, piston	1
12	196742	.PISTON	1
13	196744	.HOLDER, packing	1
14	196741	.CUSHION, rod	1
15	196749	.RING, seal	1
16	196752	.STOPPER	1
17	196753	.RING, stop	1
18	196751	.RING, seal	1
19	196750	.STOPPER	1
20	196754	.RING, stop	1
21	196740	.HOLDER	1
22	196745	.RING	1
23	196739	.BUSHING	1
24	196746	.BUSHING	1
25	180162	.BUSHING	1
26	196755	.ORIFICE	1
27	180332	.FITTING, grease	1
28	180333	.FITTING, grease	1
29	180849	.SET-SCREW	1
30	196695	.RING, wear	2
31	180833	.SEAL, dust	4
32	196748	.COVER, rod	1
33	196747	.COVER, rod	1



U0H010

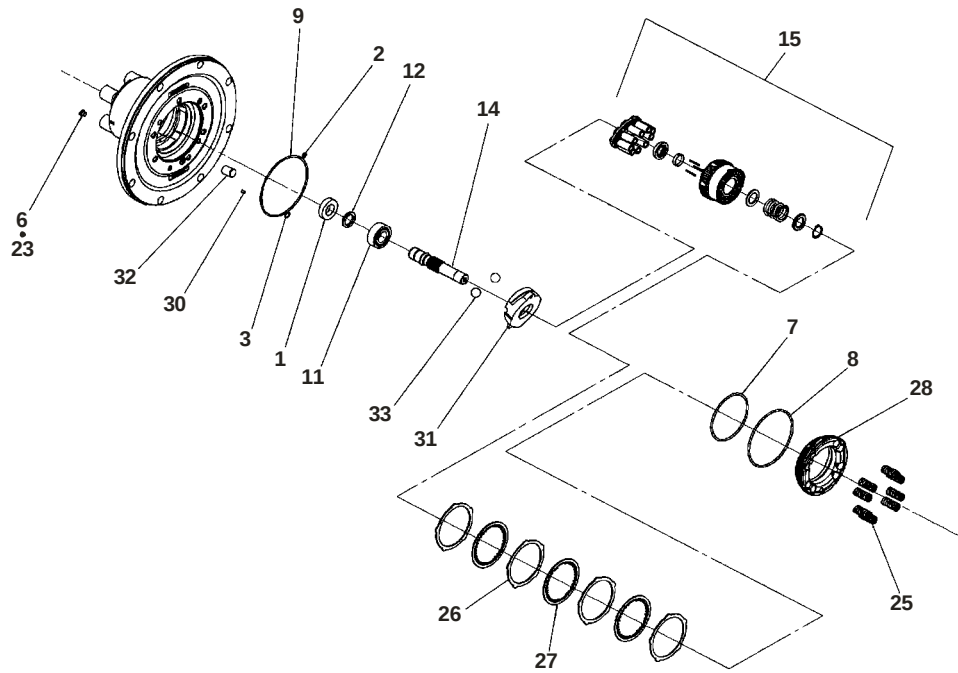
Ref. No.	Part No.	Description	Quantity
0	196757	CYLINDER ASSY (R.H.)	1
	196759	CYLINDER ASSY (L.H.)	1
0-1	196762	.KIT, seal	1
1		..PACKING, rod	1
2		..RING, back-up	1
3		..SEAL, dust	1
4		..O-RING	1
5		..RING, back-up	1
6		..O-RING	1
7		..PACKING, piston	1
8	196758	.TUBE ASSY (R.H.)	1
	196761	.TUBE ASSY (L.H.)	1
9	196732	..BUSHING	1
10	196736	.ROD ASSY, piston	1
11	196732	..BUSHING	1
12	196735	.COVER, rod	1
13	196760	.BUSHING	1
14	196734	.PISTON	1
15	196733	.RING, wear	2
16	181544	.BALL, steel	1
17	181523	.SET-SCREW	1
18	180833	.SEAL, dust	4
19	180333	.FITTING, grease	1

TRAVEL MOTOR (1/3)



U0H020

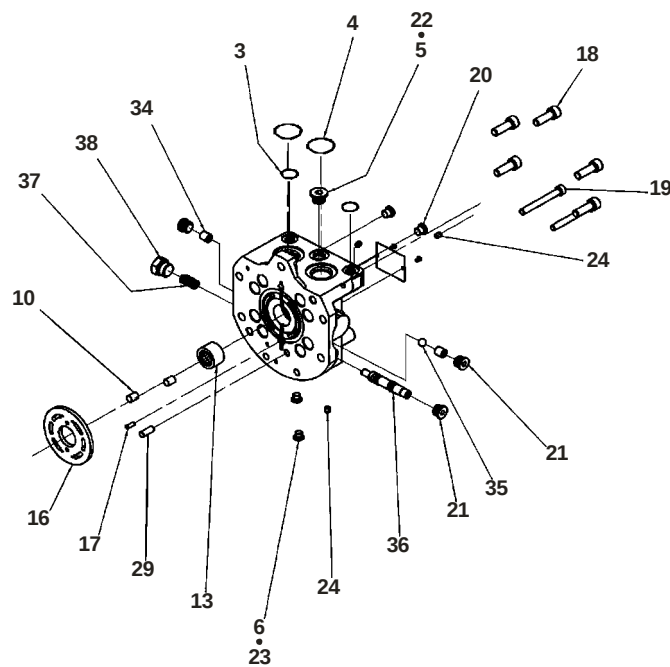
Ref. No.	Part No.	Description	Quantity
0	196820	MOTOR ASSY, travel	2
0-1		..GEAR, reduction	1
1	196991	..GEAR, ring	1
2	199987	..COVER	1
3	196992	..CARRIER	1
4	199989	..GEAR	1
5	199990	..GEAR	1
6	199991	..GEAR	3
7	199992	..GEAR	4
8	185830	..NUT	1
9	199993	..PLATE KIT, stopper	1
10	196993	..PLAT, stopper	1
11	185828	..RING, snap	2
12	199995	..WASHER	4
13	185827	..BEARING	2
14	199996	..BEARING	3
15	199997	..BEARING	8
16	185831	..RACE, inner	4
17	185832	..SEAL KIT, floating	1
18	199998	..BOLT	7
19	196323	..BOLT	8
20	181049	..WASHER, spring	8
21	188299	..PLUG	2
22	199999	..PLUG	3



T8H150

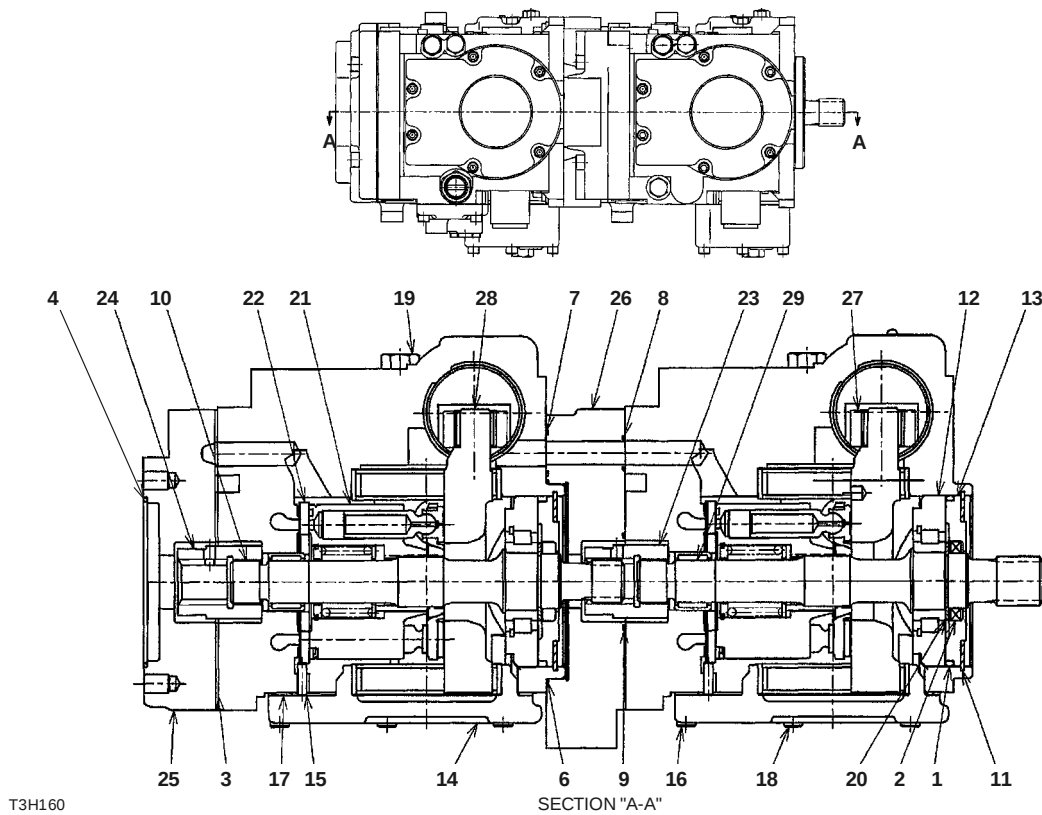
Ref. No.	Part No.	Description	Quantity
0	196820	MOTOR ASSY, travel	2
0-2		..MOTOR ASSY	1
0-3	199986	..KIT, seal	1
1		...SEAL, oil	1
2		...O-RING	1
3		...O-RING	1
6		...O-RING	1
7		...O-RING	1
8		...O-RING	1
9		...O-RING	1
11	199974	..BEARING	1
12	180750	..RING, snap	1
14	199976	..SHAFT	1
15	196987	..CYLINDER BLOCK KIT	1
23	199972	..PLUG	1
25	199980	..SPRING	8
26	199981	..PLATE	4
27	199982	..PLATE	3
28	199983	..PISTON, brake	1
30	196988	..ORIFICE	1
31	199984	..PLATE, swash	1
32	199985	..PISTON	1
33	199941	..BALL, steel	2

TRAVEL MOTOR (3/3)



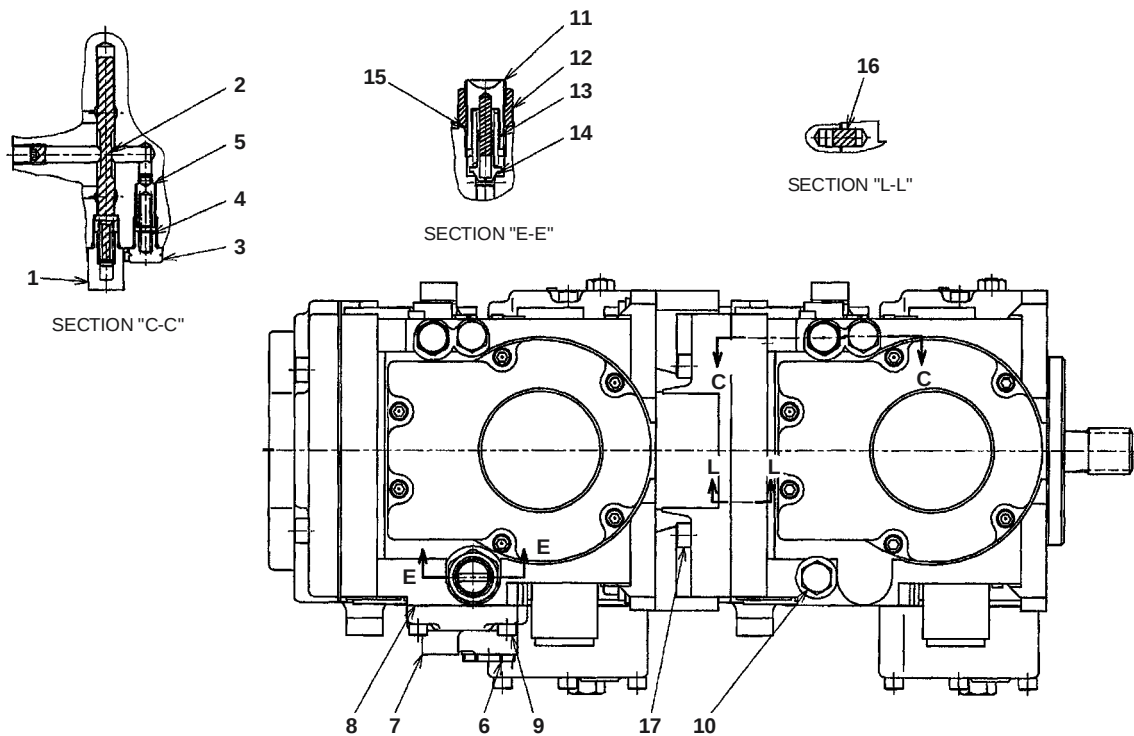
T8H160

Ref. No.	Part No.	Description	Quantity
0	196820	MOTOR ASSY, travel	2
0-2		..MOTOR ASSY	1
3	180540	..O-RING	2
4	199943	..O-RING	4
5	180542	..O-RING	1
6	199944	..O-RING	2
10	180608	..PIN	2
13	199975	..BEARING	1
16	199978	..PLATE	1
17	188346	..PIN	1
18	181516	..SCREW, cap	5
19	199896	..SCREW, cap	2
20	188348	..PLUG ASSY	2
21	188345	..PLUG	3
22	199979	..PLUG	1
23	199972	..PLUG	2
24	188358	..PLUG	3
29	188363	..PIN	1
34	188366	..PLUG	2
35	181543	..BALL, steel	1
36	188367	..SPOOL	1
37	188368	..SPRING	1
38	188349	..PLUG ASSY	1



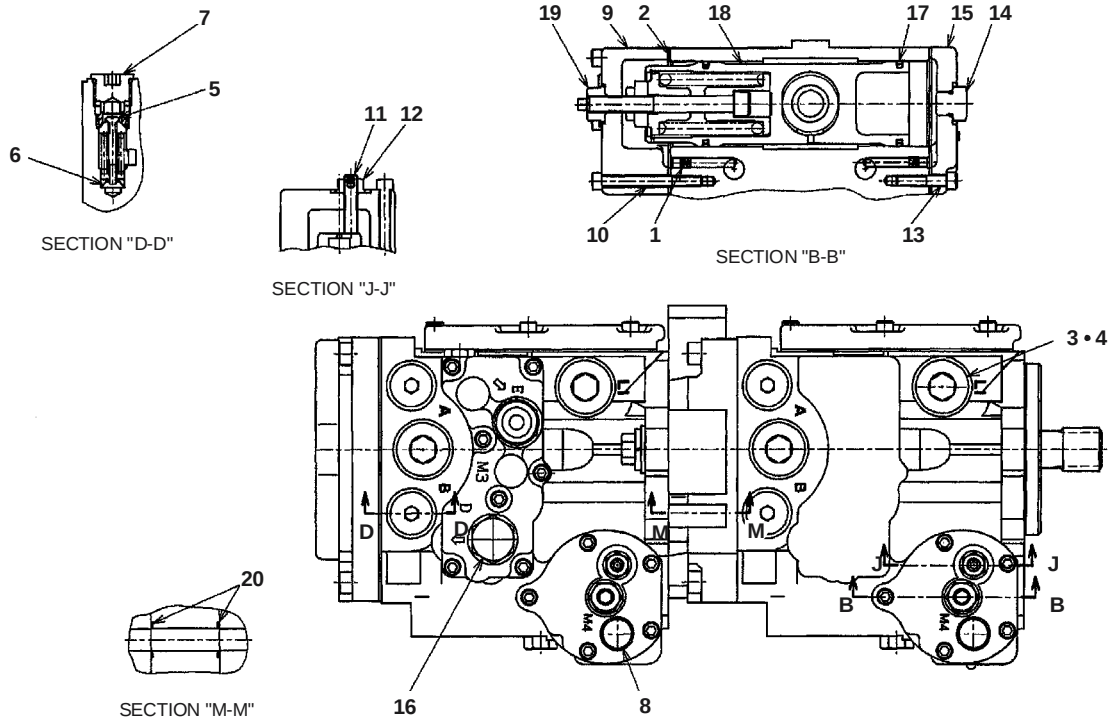
Ref. No.	Part No.	Description	Quantity
0	196807	PUMP, hydraulic	1
0-1	196818	.KIT, seal	1
1	180579	..O-RING	1
2	180840	..SEAL, lip	1
3	181772	..GASKET	1
4	181557	..O-RING	1
6	196700	..O-RING	1
7	196698	..O-RING	1
8	196817	..O-RING	1
9	196699	..O-RING	1
10	196810	.SHAFT	1
11	180755	.RING, retaining	2
12	196811	.BEARING	2
13	196812	.SEAL, carrier	2
14	180246	.COVER ASSY	2
15	180609	.PIN	2
16	180810	.SCREW, cap	4
17	185458	.GASKET	2
18	180182	.SCREW, cap	8
19	199968	.PLUG ASSY	4
20	180754	.RING, retaining	2
21	180487	.BLOCK KIT, cylinder	2
22	180678	.PLATE, valve	2
23	196816	.COUPLING	1
24	196819	.COUPLING	1
25	180030	.ADAPTOR, A pat	1
26	185567	.ADAPTOR, B pat	1
27	196804	.BEARING	2
28	196808	.PLATE, swash	2
29	196809	.SHAFT	1

HYDRAULIC PUMP (2/4)



T3H170

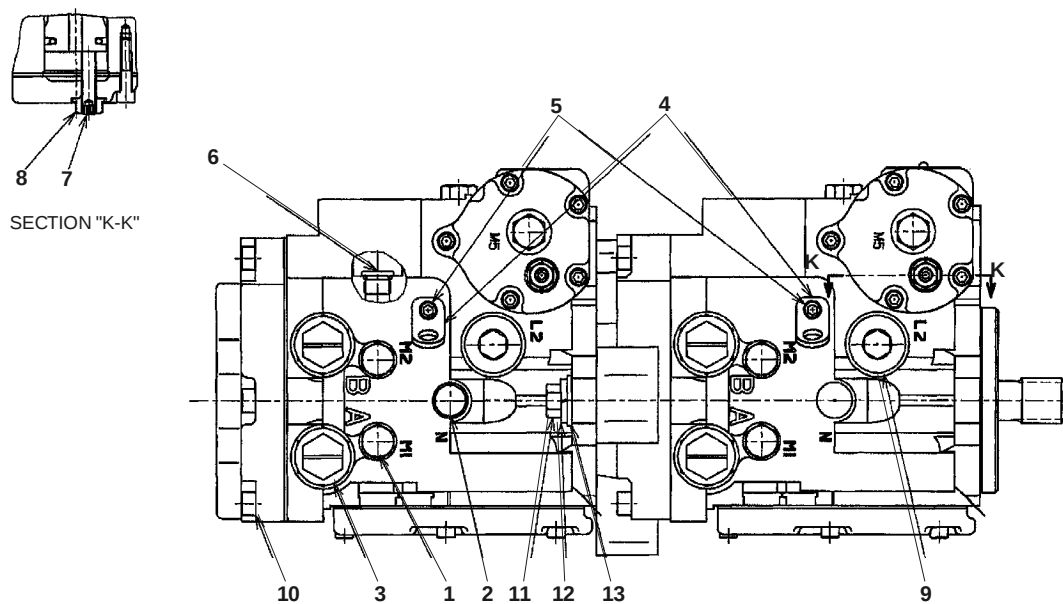
Ref. No.	Part No.	Description	Quantity
0	196807	PUMP, hydraulic	1
1	180711	.PLUG ASSY	2
2	185568	.SPOOL ASSY	2
3	180712	.PLUG ASSY	2
4	180907	.SPRING	2
5	180717	.POPPET	2
6	180696	.PLUG	1
7	180028	.ADAPTOR	1
8	180353	.GASKET	1
9	180182	.SCREW, cap	7
10	199968	.PLUG ASSY	1
11	185168	.PLUG ASSY	1
12	181742	.NUT	1
13	180906	.SPRING	1
14	180716	.POPPET	1
15	055898	.O-RING	1
16	180608	.PIN	4
17	185462	.SCREW, cap	8



T3H180

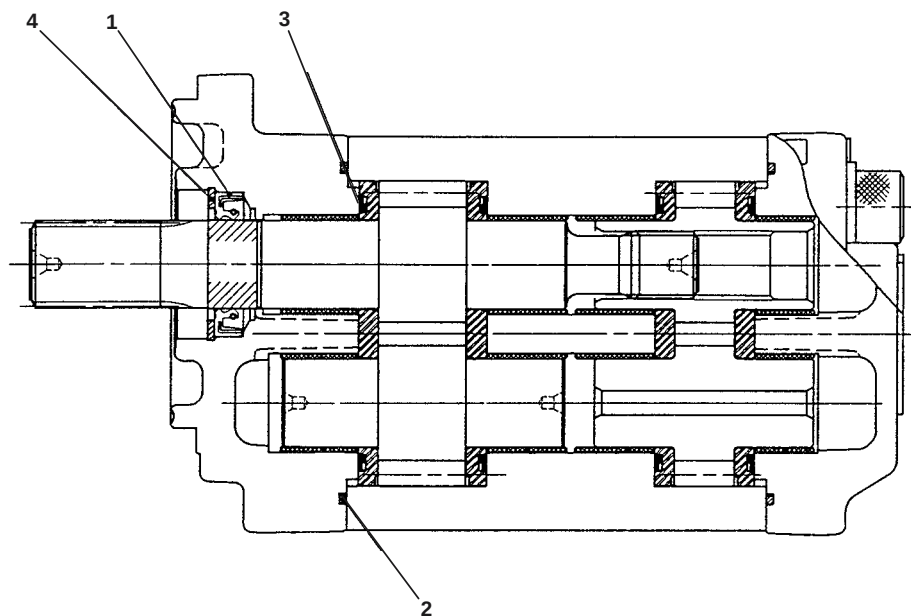
Ref. No.	Part No.	Description	Quantity
0	196807	PUMP, hydraulic	1
1	196813	.ORIFICE	4
2	185459	.GASKET	4
3	180697	.PLUG	4
4	048953	.O-RING	4
5	196814	.VALVE	4
6	185174	.SPRING	4
7	196815	.PLUG ASSY	4
8	199968	.PLUG ASSY	2
9	180237	.COVER	2
10	180183	.SCREW, cap	10
11	180807	.SCREW	2
12	196805	.NUT	2
13	180182	.SCREW, cap	10
14	199968	.PLUG ASSY	2
15	185574	.COVER	2
16	196099	.PLUG ASSY	1
17	180746	.RING, back-up	2
18	180637	.PISTON ASSY	2
19	181809	.NUT, seal	2
20	196697	.O-RING	3

HYDRAULIC PUMP (4/4)



T3H190

Ref. No.	Part No.	Description	Quantity
0	196807	PUMP, hydraulic	1
1	199968	.PLUG ASSY	4
2	199968	.PLUG ASSY	1
3	180706	.PLUG	4
4	196100	.BRACKET	2
5	180810	.SCREW, cap	2
6	199968	.PLUG ASSY	2
7	180807	.SCREW	2
8	196805	.NUT	2
9	180697	.PLUG ASSY	2
10	185462	.SCREW, cap	7
11	181732	.BOLT	2
12	181043	.WASHER, conical	2
13	185575	.WASHER	2



T3H080

Ref. No.	Part No.	Description	Quantity
0	196806	PUMP ASSY, gear	1
0-1	180494	.KIT, seal	1
1		..SEAL, oil	1
2		..GASKET	2
3		..GASKET	4
4		..RING, snap	1

SECTION NOTES

SECTION C: KITS AND ACCESSORIES

810946 Universal Radio Kit	121
Auxiliary Couplers	122
811343 Pre-Cleaner Kit	123
805855 Block Heater Kit	124
811428 14-Pin Connector Kit	125

CTL55 FILTER PART NUMBERS

Fuel filter	193024
Engine oil filter	195568
Air cleaner - Outer	188814
Air cleaner - Inner	188817

Additional Accessories

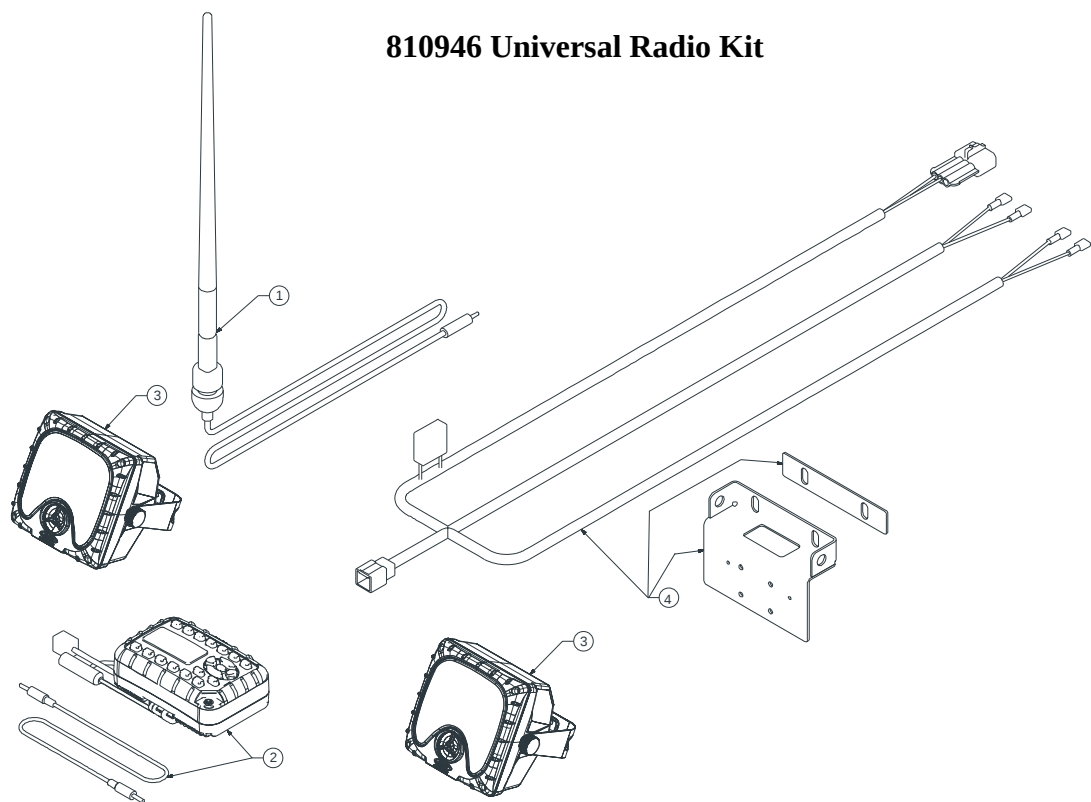
Door Harness Jumper Plugs (for door kits when the door is removed) For part number 191155/193859 Door (Kits 810831/810898)	193749
Door Keys Short ROPS/FOPS	193806
Engine Heater Kit	805855

Analysis Kits - Contact your Gehl Dealer

Hydraulic Oil Analysis Kits (10)	272806
Engine Oil Analysis Kits (10)	272809
Fuel Analysis Kit (1)	272811
Coolant Analysis Kits (10)	272812

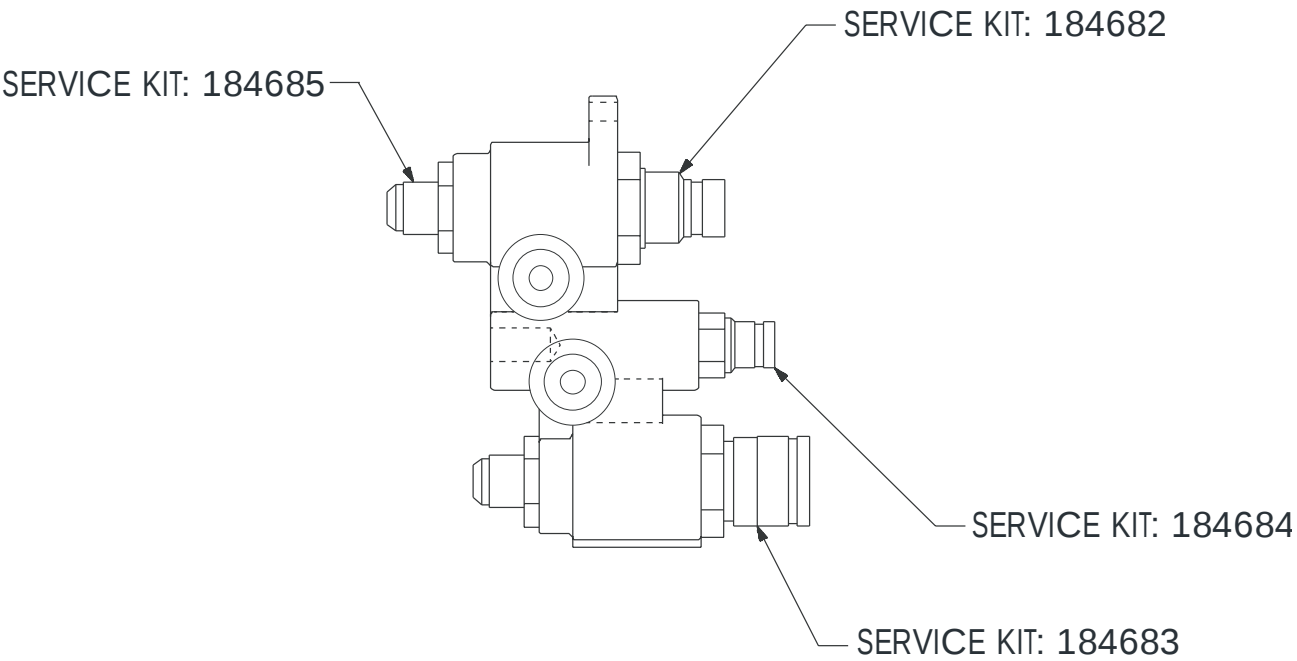
KITS AND ACCESSORIES

810946 Universal Radio Kit



Ref. No.	Part No.	Description	Quantity
1	184507	ANTENNA/RADIO	1
2	192454	RADIO/AM-FM-WB	1
3	192764	SPEAKER/PAIR 3-1/2	1
4	410010	KIT/UNIVERSAL INSTALL	1
	192763	HARNESS/RADIO/AM-FM-WB	1

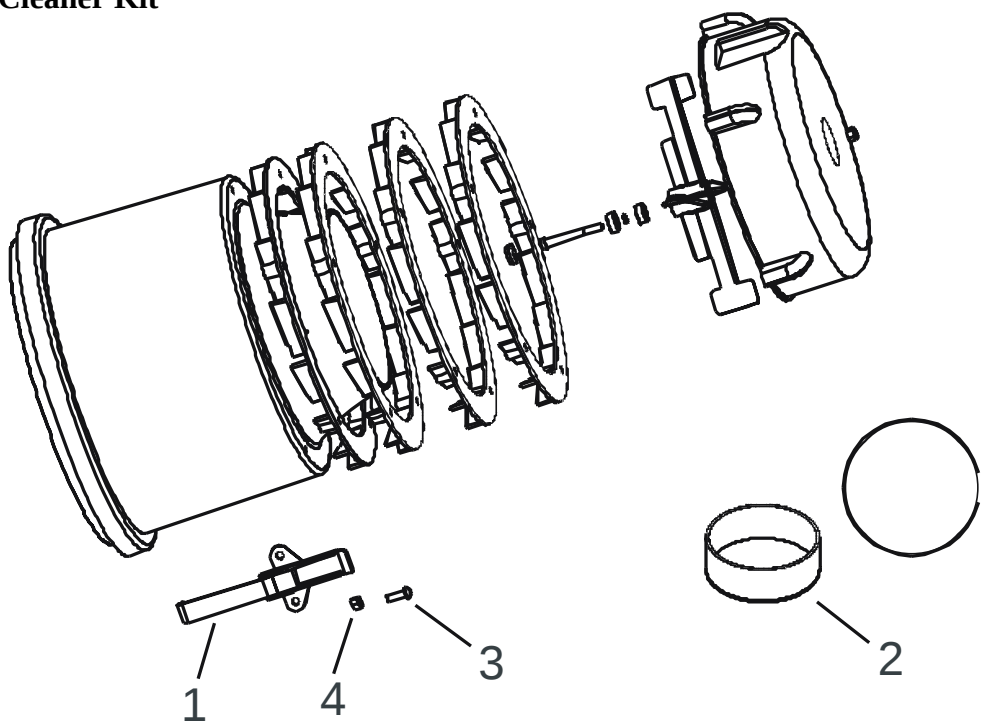
Auxiliary Couplers Service Kits



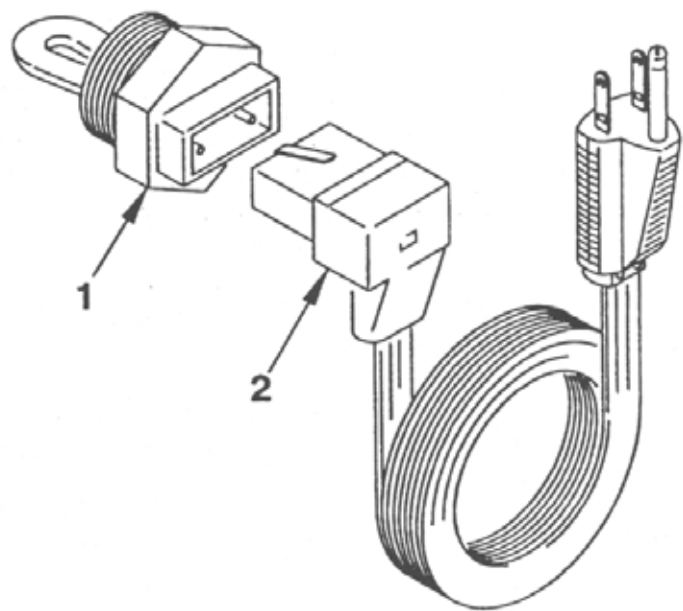
Ref. No.	Part No.	Description	Quantity
	184682	KIT/SERVICE MALE QUICK-COUPLER	1
	184683	KIT/SERVICE FEMALE QUICK-COUPLER	1
	184684	KIT/SERVICE RETURN QUICK-COUPLER	1
	184685	KIT/SERVICE 3/4 SAE FITTING	1

KITS AND ACCESSORIES

811343 Pre-Cleaner Kit



Ref. No.	Part No.	Description	Quantity
	240701	PRE-CLEANER/M&H 7"	1
1	188957	SHORT CLAMP	1
2	195907	2.5" INLET COVER	1
3	650936	8-32 x ½ PPH BOLT	2
4	210-32183	8-32 LOCKNUT	1



Ref. No.	Part No.	Description	Quantity
1	121480	HEATER/ENGINE (includes 2)	1
2	121481	CORD/HEATER	1

KITS AND ACCESSORIES

811428 14-Pin Connector Kit



Ref. No.	Part No.	Description	Qty. Req.
1	196345	WIRE HARNESS/LARGE	1
2	196346	WIRE HARNESS/SMALL	1
3	180730	RELAY	2
4	196347	NUT/THREADED CONNECTOR	1
5	180070	BOLT	1
6	181049	WASHER/LOCK	2
7	181021	WASHER/FLAT	2
8	181018	WASHER/STAR	1
9	180046	TIE STRAP/SMALL PLASTIC	2
10	181928	TIE STRAP/LARGE PLASTIC	13
11	185638	MOLDING/TRIM	1
12	193850	MOUNT/CABLE CONNECTOR (NOT SHOWN)	1
13	650486	BOLT/PLATED 5/16 x 1 (NOT SHOWN)	2
14	654024	WASHER/LOCK 5/16 (NOT SHOWN)	2

Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.
048953	44	4	180049	80	20	180092	41	20	180241	20	1
048953	44	5	180052	2	5	180092	58	11	180244	19	
048953	116	4	180062	40		180092	61	11	180246	114	14
055896	39		180067	49	35	180093	14	46	180271	89	23
055896	40		180070	21	14	180097	1	11	180272	89	24
055896	40		180070	24		180097	2	12	180273	89	25
055897	11	18	180070	28		180098	58	12	180274	89	30
055897	11	19	180070	32		180098	61	12	180275	89	29
055897	40		180070	35	8	180100	12	47	180276	89	31
055897	84	67	180070	36	19	180104	80	24	180277	89	32
055898	39		180070	46	20	180110	21	5	180278	89	28
055898	44	10	180070	48	17	180110	85	5	180279	89	9
055898	97	14	180070	85	14	180144	45	10	180280	89	11
055898	106	18	180070	125	5	180146	60		180281	89	12
055898	115	15	180074	41	13	180146	66	28-1	180282	89	13
058674	106	19	180075	22	11	180147	37		180283	89	16
102026	90	41	180075	26	11	180155	45	14	180284	89	17
121480	124	1	180075	30	11	180158	39		180285	89	18
121481	124	2	180077	7	7	180162	109	25	180286	89	10
137545	90	43	180077	13	40	180164	1	4	180287	89	14
137637	90	44	180077	15	8	180165	52	9	180288	89	20
137661	89	47	180077	24		180170	98	16	180289	89	26
139074	89	50	180077	28		180170	99	16	180291	89	22
180008	19		180077	32		180174	36	4	180292	89	19
180009	19		180077	37	4	180176	48	10	180293	89	4
180010	19		180077	41	12	180176	48		180294	89	5
180019	44	3	180077	53	11	180177	52	8	180296	89	1
180020	42	24-2	180077	59	36	180177	53	19	180297	89	2
180022	42	24-4	180077	68	4	180178	20	6	180298	89	3
180023	40		180077	70	7	180179	10	18	180299	89	7
180023	41		180077	72	7	180179	20	7	180300	89	8
180024	10	13	180077	76	37	180182	114	18	180301	89	15
180024	40		180077	80	22	180182	115	9	180302	89	21
180024	46	16	180077	83	46	180182	116	13	180303	89	33
180025	46	17	180079	41	11	180183	116	10	180304	89	6
180025	83	44	180079	51	19	180191	49	42	180306	24	
180026	40		180079	52	12	180195	82	9	180306	28	
180026	46	18	180079	86	37	180196	47		180306	32	
180027	46	19	180083	48	19	180196	49	34	180310	39	
180028	115	7	180085	22	10	180197	14	79	180310	40	
180029	10	12	180085	26	10	180203	42	43	180312	5	8
180030	114	25	180085	30	10	180203	48	16	180312	39	
180045	36	9	180085	36	23	180204	17	19	180312	40	
180045	69	6	180085	83	62	180204	42	44	180312	41	
180046	22	14	180085	84	62	180204	76	25	180314	41	
180046	25	7	180087	12	44	180207	58	5	180314	43	31-2
180046	26	14	180087	41	19	180207	61	5	180314	44	9
180046	28		180087	43	33	180217	1	3	180315	45	15
180046	29	7	180087	46	22	180218	7	5	180318	40	
180046	32		180087	51	21	180221	19		180318	43	31-3
180046	33	7	180087	83	47	180228	7	6	180319	44	10
180046	34	3	180087	84	47	180231	22	4	180320	39	
180046	38	2	180088	13	45	180231	26	4	180321	39	
180046	49	32	180088	44	12	180231	30	4	180324	43	31-1-1
180046	74	15	180088	48	21	180233	25	9	180325	45	
180046	125	9	180089	13	42	180233	29	9	180331	80	31
180048	11	27	180089	52	19	180233	33	9	180331	81	9
180049	76	27	180091	43	34	180237	116	9	180332	109	27

Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.
180333	109	28	180518	21	11	180542	5	9	180615	58	
180333	110	19	180518	22	7	180542	46	17	180615	61	
180338	47		180518	26	7	180542	83	44	180617	4	5
180353	115	8	180518	30	7	180542	106	17	180619	58	17
180358	45	11	180518	36	12	180542	113	5	180619	61	17
180367	19		180518	36	14	180543	39		180620	44	
180368	21	8	180518	49	36	180544	39		180622	81	17
180368	85	8	180518	49	44	180544	39		180637	116	18
180370	60	22	180518	51	22	180544	40		180640	60	10
180370	66	48	180518	52	20	180544	40		180649	13	20
180371	10	17	180518	56	5	180544	40		180662	59	6
180371	60	23	180518	57	7	180544	41		180678	114	22
180371	65	49	180518	60	42	180544	43	31-2	180679	45	13
180371	75	20	180518	70	15	180544	43	31-3	180680	39	
180374	59	14	180518	72	15	180544	44	6	180680	40	
180374	64	41	180518	73	44	180544	44	9	180680	44	20
180378	19		180518	84	42	180544	46	18	180680	47	
180386	22	20	180518	85	11	180544	47		180680	84	41
180386	26	20	180518	86	36	180544	83	43	180680	105	29
180386	30	20	180519	57	8	180545	98	6	180684	2	9
180398	14	74	180519	70	18	180545	99	6	180684	3	8
180466	82	13	180519	72	18	180547	5	7	180686	18	1
180478	22	5	180520	58	13	180547	42	24-5	180687	105	14
180478	26	5	180520	61	13	180547	45	15	180689	98	2
180478	30	5	180521	70	16	180547	46	19	180689	99	2
180483	98	13	180521	72	16	180547	46	26	180696	115	6
180483	99	13	180521	80	29	180548	42	50	180697	116	3
180486	19		180521	97	3	180548	46	27	180697	117	9
180486	53	20-1	180525	4	4	180551	1	7	180706	117	3
180486	60	13-1	180527	24		180551	2	8	180711	115	1
180487	114	21	180527	28		180552	3	7	180712	115	3
180494	118	0-1	180527	32		180553	44	11	180713	105	11
180498	37	3	180528	98	15	180554	43	31-1-4	180715	105	9
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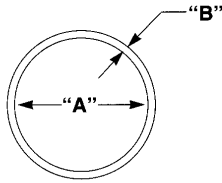
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196420	54	9	196468	12	11	196527	43	3	196583	82	20
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196421	54	8	196469	13	6	196529	42	5	196585	82	28

Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.
196586	82	1	196633	67	4	196697	116	20	196740	109	21
196587	82	21	196634	67	5	196698	114	7	196741	109	14
196588	82	22	196635	67	8	196699	114	9	196742	109	12
196589	82	25	196636	67	9	196700	114	6	196743	109	10
196590	83	31	196637	67	2	196701	103	6	196744	109	13
196591	83	32	196638	67	3	196701	104	6	196745	109	22
196592	83	33	196639	67	10	196702	4	11	196746	109	24
196593	84	39	196640	67	11	196703	71	37	196747	109	33
196594	84	40	196641	67	1	196704	39		196748	109	32
196595	45	3	196642	68	1	196705	39		196749	109	15
196596	45	4	196643	86	46	196706	5	9	196750	109	19
196597	45	5	196643	89	52	196707	12	34	196751	109	18
196598	45	1	196645	86	30	196708	14	80	196752	109	16
196599	45	2	196646	86	29	196709	45	7	196753	109	17
196600	48	3	196647	86	28	196710	10		196754	109	20
196601	48	4	196652	10		196710	100		196755	109	26
196602	48	5	196652	10		196711	10		196756	109	0-1
196603	48	7	196659	86	47	196711	101		196757	79	5
196604	48	8	196662	74	11	196712	12	36	196757	110	
196605	48	2	196663	2	3	196713	65	87	196758	110	8
196606	49	40	196664	2	2	196714	66	46	196759	79	6
196607	50	9	196665	2	4	196715	65	53	196759	110	
196608	50	10	196666	2	10	196716	24		196760	110	13
196609	51	15	196667	2	0-1	196716	28		196761	110	8
196610	50	6	196668	75	18	196716	32		196762	110	0-1
196611	50	5	196669	75	8	196717	71	31	196763	103	9
196612	53	6	196670	47		196717	73	31	196763	104	9
196613	50	1	196671	47		196718	23	42	196764	102	2
196613	52	0-1	196672	41	17	196718	27	42	196764	103	11
196614	52	1	196673	70	6	196718	31	42	196764	104	11
196615	50	2	196673	72	6	196719	61	20	196765	97	10
196615	53	0-2	196674	3	9	196719	61	20	196765	97	12
196616	53	5	196675	44	14	196720	22	17	196766	97	6
196617	53	7	196676	70	17	196720	26	17	196767	103	2
196618	53	1	196676	72	17	196720	30	17	196767	104	2
196619	53	2	196677	8	2	196721	66	26	196768	103	5
196620	50	3	196678	9	2	196722	24		196768	104	5
196621	50		196679	66	76	196722	28		196769	103	3
196622	50	4	196680	64	71	196722	32		196769	104	3
196623	50		196681	86	41	196723	36	5	196770	103	1
196624	58	1	196683	97	1	196727	22	19	196770	104	1
196624	59		196684	86	35	196727	26	19	196771	103	4
196624	60		196685	22	18	196727	30	19	196771	104	4
196625	59	11	196685	26	18	196727	36	18	196772	103	7
196625	63	18	196685	30	18	196728	69	3	196772	104	7
196626	59	12	196686	22	15	196729	69		196773	97	4
196626	63	19	196686	26	15	196730	19		196774	97	2
196627	61	1	196686	30	15	196731	19		196775	97	15
196627	62		196688	59	38	196732	110	9	196776	103	10
196627	63		196688	66	70	196732	110	11	196776	104	10
196627	65		196689	76	30	196733	110	15	196777	39	
196627	66		196690	86	44	196734	110	14	196777	97	
196628	63	16	196691	86	27	196735	110	12	196778	97	5
196629	63	17	196692	86	32	196736	110	10	196778	102	
196630	63	20	196693	86	33	196737	79	4	196779	102	1
196631	63	21	196694	4	10	196737	109		196780	97	7
196632	63	2	196695	109	30	196738	109	11	196780	103	
196632	67	0-1	196696	106	16	196739	109	23	196781	97	8

Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.
196781	104		196828	74	1	196879	48	15	196935	47	
196782	97	9	196828	74	2	196880	48	18	196936	59	2
196783	97	11	196829	74	3	196881	47		196936	62	5
196784	98	1	196830	74	4	196882	48	6	196937	59	3
196784	99	1	196831	70	20	196882	48	14	196937	63	6
196785	98	7	196831	72	20	196883	49	29	196938	59	4
196785	99	7	196832	78	15	196884	47		196938	63	7
196786	98	8	196833	78	14	196885	47		196939	59	25
196789	39		196834	75	10	196886	71	27	196939	62	62
196789	106		196834	77	9	196887	71	28	196940	59	26
196790	106	1	196835	75	13	196888	75	9	196941	59	27
196791	106	3	196836	70	2	196889	10	16	196941	62	54
196792	106	4	196836	72	2	196890	75	21	196942	59	28
196793	106	5	196837	70	1	196891	50		196942	62	55
196794	106	6	196837	72	1	196892	60	44	196943	59	29
196795	106	7	196838	77	4	196893	75	19	196943	62	56
196796	106	8	196839	75	12	196894	59	20	196944	59	30
196797	106	9	196839	78	0-4	196895	59	19	196945	59	31
196798	106	10	196840	78	13	196896	76	46	196945	62	58
196799	106	11	196841	75	14	196897	76	47	196946	59	32
196800	106	12	196842	74		196898	54	18	196946	62	59
196801	106	13	196843	75	15	196898	55	18	196947	59	33
196804	114	27	196843	78	0-3	196899	15		196947	62	60
196805	116	12	196844	78	12	196900	15		196948	59	34
196805	117	8	196845	77	8	196901	15		196949	60	5
196806	44	7	196846	77	1	196902	15		196950	60	7
196806	118		196847	77	2	196903	50		196951	59	1
196807	44	8	196848	77	5	196904	50		196954	63	3
196807	114		196849	75	17	196905	50		196955	63	4
196807	115		196850	70	21	196906	52	11	196956	66	8
196807	116		196850	72	21	196907	51	16	196957	66	9
196807	117		196851	74	9	196909	43	62	196958	63	10
196808	114	28	196852	74	6	196910	13		196959	62	14
196809	114	29	196853	74	1	196911	76	26	196960	62	15
196810	114	10	196854	74	2	196912	51	14	196961	65	11
196811	114	12	196855	74	3	196913	36	10	196962	62	12
196812	114	13	196856	74	4	196915	64	25	196963	62	13
196813	116	1	196857	75	11	196916	64	24	196964	63	20-2
196814	116	5	196857	77	0-1	196917	64	23	196964	63	21-2
196815	116	7	196858	77	3	196918	64	22	196965	63	20-3
196816	114	23	196859	56	1	196919	67	6	196965	63	21-3
196817	114	8	196860	6	1	196920	76	33	196966	62	57
196818	114	0-1	196861	47		196921	15		196967	62	63
196819	114	24	196862	2	1	196922	54	17	196968	62	64
196820	5	3	196863	75	7	196922	55	17	196969	64	65
196820	111		196864	103	8	196923	79	15	196970	66	27
196820	112		196864	104	8	196924	71	30	196971	62	79
196820	113		196865	56	2	196924	73	30	196972	64	32
196821	12	25	196866	44		196925	69	12	196973	65	80
196822	16	18	196867	2	11	196926	36	22	196974	65	86
196823	71	26	196868	66	78	196927	69	11	196975	65	39
196823	73	26	196869	76	28	196928	71	39	196976	63	1
196823	76	24	196870	4	12	196929	71	24	196977	67	15
196824	71	25	196871	2	6	196930	71	22	196978	64	74
196824	73	25	196874	75	16	196931	1	1	196978	67	13
196825	77	6	196875	14	65	196932	3	1	196979	67	12
196826	77	7	196877	44	24	196933	3	2	196980	62	73
196827	74	7	196878	14	66	196934	3	3	196980	66	73

Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.
196981	64	84	197069	100	2	197261	62		199983	112	28
196982	67	14	197070	100	3	197261	63		199984	112	31
196983	65	52	197071	100	8	197261	65		199985	112	32
196984	65	51	197071	101	6	197261	66		199986	112	0-3
196985	66	47	197072	100	9	197262	66	91	199987	111	2
196986	97	13	197072	101	7	197263	33	4	199989	111	4
196987	112	15	197073	100	10	197264	86	50	199990	111	5
196988	112	30	197074	101	8	197265	21	48	199991	111	6
196990	74	8	197075	100	11	197266	31	49	199992	111	7
196991	111	1	197076	101	3	197267	14	63	199993	111	9
196992	111	3	197077	101	4	197268	24		199995	111	12
196993	111	10	197078	101	1	197268	29		199996	111	14
196999	10		197079	100	4	197268	33		199997	111	15
196999	99		197079	101	2	197269	55	21	199998	111	18
197000	10		197080	23	44	197270	21	23	199999	111	22
197000	10		197080	27	44	197271	73	39	240701	123	
197001	10		197080	31	44	197272	73	24	410010	121	4
197001	10		197081	23	45	197273	73	22	650486	125	13
197002	10		197081	27	45	197274	19		650936	123	3
197003	10		197081	31	45	197275	21	10	654024	125	14
197004	10		197084	25		197574	17	15	210-32183	123	4
197004	98		197086	23	39	197663	25		425-34854	13	31
197005	10		197086	27	39	197663	29	10			
197006	10		197086	31	39	197663	33	10			
197007	10		197127	25		198003	12	11			
197010	24		197127	29	19	198003	17	0-2			
197010	28		197127	33	14	198003	17	15			
197010	32		197129	25	4	199896	113	19			
197011	65	81	197141	60	48	199897	57	12			
197012	25	3	197142	25	21	199905	89	35			
197012	29	3	197144	60	47	199918	19				
197012	33	3	197207	100	5	199925	89	36			
197013	62	61	197208	100	1	199932	19	2			
197014	64	66	197243	6	1	199940	57	11			
197015	62	83	197244	73	41	199941	112	33			
197016	17	1	197245	73	42	199943	113	4			
197017	32	2	197246	55	1	199944	113	6			
197018	25		197247	55	3	199958	19				
197019	65	75	197248	23	41	199959	23	26			
197021	3	6	197248	27	41	199959	27	26			
197034	23	40	197249	23	46	199959	31	26			
197034	27	40	197249	27	46	199968	114	19			
197034	31	40	197249	31	46	199968	115	10			
197035	25	19	197250	31	41	199968	116	8			
197036	25	20	197251	23	47	199968	116	14			
197037	25		197251	27	47	199968	117	1			
197037	29	16	197251	31	47	199968	117	2			
197038	25		197252	29	4	199968	117	6			
197038	29	17	197253	35	1	199972	112	23			
197039	25		197254	67	16	199972	113	23			
197039	29	18	197255	67	4	199974	112	11			
197040	25	19-1	197256	67	2	199975	113	13			
197041	25	19-2	197257	67	10	199976	112	14			
197061	25	19-3	197258	67	11	199978	113	16			
197065	13	30	197259	63	2	199979	113	22			
197067	100	6	197259	67	0-1	199980	112	25			
197068	100	7	197260	65	92	199981	112	26			
197068	101	5	197261	61	1	199982	112	27			

O-RING TABLE



FITTING THREAD SIZE	DIAMETER "A"	DIAMETER "B"	GEHL PART NUMBER
9/16 - 18	0.468	0.078	055897
3/4 - 16	0.644	0.087	055896
7/8 - 14	0.755	0.097	055898
1-1/16 - 12	0.924	0.116	048953
1-5/16 - 12	1.171	0.116	058674
1-5/8 - 12	1.475	0.118	077970

O-RING TABLE

JIS B2351 FITTING THREAD SIZE	JIS B2401-1B O-RING SIZE	DIAMETER "A"	DIAMETER "B"	PART NUMBER
G1/4	P11	10.8mm [0.425in.]	2.4mm [0.094in.]	180540
G3/8	P14	13.8 [0.543]	2.4 [0.094]	180542
G1/2	P18	17.8 [0.701]	2.4 [0.094]	180544
G3/4	P24	23.7 [0.933]	3.5 [0.138]	180547
G1	P29	28.7 [1.130]	3.5 [0.138]	180548

Recommended Coupling & Adapter Installation Torque Specifications

For SAE "0" Ring Boss (Steel)

Size		Ft-Lbs	
Dash	Fractional	Minimum	Maximum
-3	3/16	8	10
-4	1/4	14	16
-5	5/16	18	20
-6	3/8	24	26
-8	1/2	50	60
-10	5/8	72	80
-12	3/4	125	135
-14	7/8	160	180
-16	1	200	220
-20	1-1/4	210	280
-24	1-1/2	270	360

For JIC 37° and 45°
(Machined or Flared)

Steel			
Size		Ft-Lbs	
Dash	Fractional	Minimum	Maximum
-4	1/4	10	11
-5	5/16	13	15
-6	3/8	17	19
-8	1/2	34	38
-10	5/8	50	56
-12	3/4	70	78
-16	1	94	104
-20	1-1/4	124	138
-24	1-1/2	156	173
-32	2	219	243

TORQUE SPECIFICATIONS

Use these torque values when tightening hardware (excluding locknuts, and self-tapping, thread-forming, and sheet metal screws) unless otherwise specified.

UNIFIED NATIONAL THREAD	GRADE 2		GRADE 5		GRADE 8	
	DRY	LUBED	DRY	LUBED	DRY	LUBED
8-32	19*	14*	30*	22*	41*	31*
8-36	20*	15*	31*	23*	43*	32*
10-24	27*	21*	43*	32*	60*	45*
10-32	31*	23*	49*	36*	68*	51*
1/4-20	66*	50*	9	75*	12	9
1/4-28	76*	56*	10	86*	14	10
5/16-18	11	9	17	13	25	18
5/16-24	12	9	19	14	25	20
3/8-16	20	15	30	23	45	35
3/8-24	23	17	35	25	50	35
7/16-14	32	24	50	35	70	55
7/16-20	36	27	55	40	80	60
1/2-13	50	35	75	55	110	80
1/2-20	55	40	90	65	120	90
9/16-12	70	55	110	80	150	110
9/16-18	80	60	120	90	170	130
5/8-11	100	75	150	110	220	170
5/8-18	110	85	180	130	240	180
3/4-10	175	130	260	200	380	280
3/4-16	200	150	300	220	420	320
7/8-9	170	125	430	320	600	460
7/8-14	180	140	470	360	660	500
1-8	250	190	640	480	900	680
1-12	270	210	710	530	1000	740
METRIC COARSE THREAD	GRADE 8.8		GRADE 10.9		GRADE 12.9	
	DRY	LUBED	DRY	LUBED	DRY	LUBED
M6-1	8	6	11	8	13.5	10
M8-1.25	19	14	27	20	32.5	24
M10-1.5	37.5	28	53	39	64	47
M12-1.75	65	48	91.5	67.5	111.5	82
M14-2	103.5	76.5	145.5	108	176.5	131
M16-2	158.5	117.5	223.5	165.5	271	200

*All torque values are in ft-lbs except those marked with an * which are in lbs.

For metric torque value (N·m) multiply ft-lbs value by 1.355 or the in-lbs value by 0.113.



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