

GEHL®

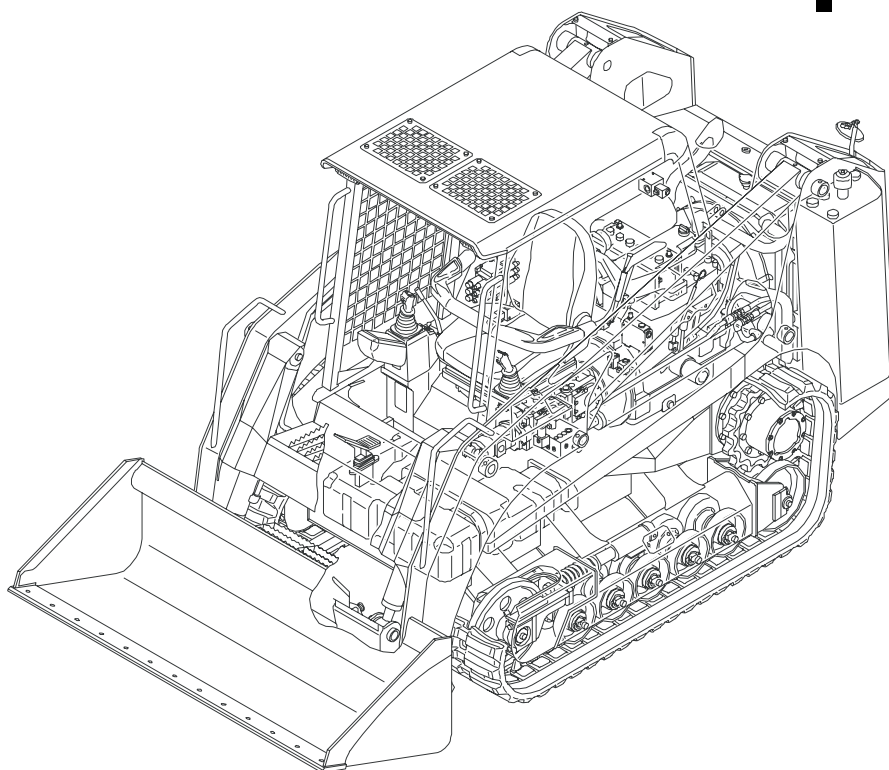
Form No.
917318

Revision B
09/08

CTL 75

Compact

Track Loader



PARTS MANUAL

Introduction

For your safety and continued proper operation, use only genuine GEHL® service parts. When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model and serial number decal for this unit is located on the right rear riser. “Right” and “Left” are determined from a position sitting on the seat and facing forward.

GEHL Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are also provided on the inside back cover.

Items shown in the parts list that do not have part numbers are shown for reference purposes only and are NOT available for purchase.

NOTE: The following abbreviations and symbols may be used herein:

A		Ampere
AR		As Required
ASSY		Assembly
AUX		Auxiliary
CCA		Cold Cranking Amperage
CYL		Cylinder
DH		Dual Hand
DJS		Dual Joystick
FL		Flare
FOPS		Falling Object Protective Structure
GA		Gauge
HEX		Hexagon
H/F		Hand/Foot
HF		High Flow
HYD		Hydraulic
JIC		Joint Industrial Council
kW		Kilowatt
LBS		Pounds
M		Meter
MM (mm)		Millimeter
NA		Naturally Aspirated
N/A		Not Applicable
NEG		Negative
N•m		Newton meter
NO		Number
NPT		National Pipe Thread
PN		Part Number
POS		Positive
PSI		Pounds per Square Inch
QTY		Quantity
REF		Reference
REQ'D		Required
ROPS		Roll Over Protective Structure
RPM		Revolutions Per Minute
SAE		Society of Automotive Engineers
SN		Serial Number
SQ		Square
ST		Straight
TB		T-Bar
TB/JS		T-Bar/Joystick
TURBO		Turbocharger
V		Volt

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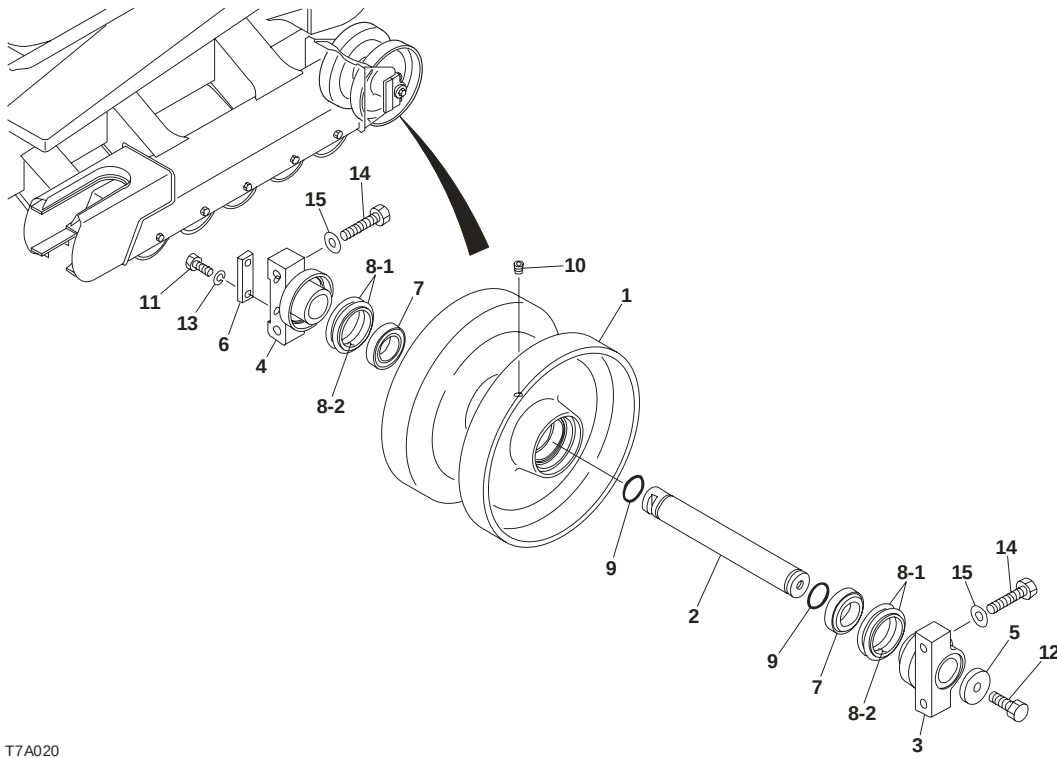
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SECTION A: MAIN LOADER COMPONENTS



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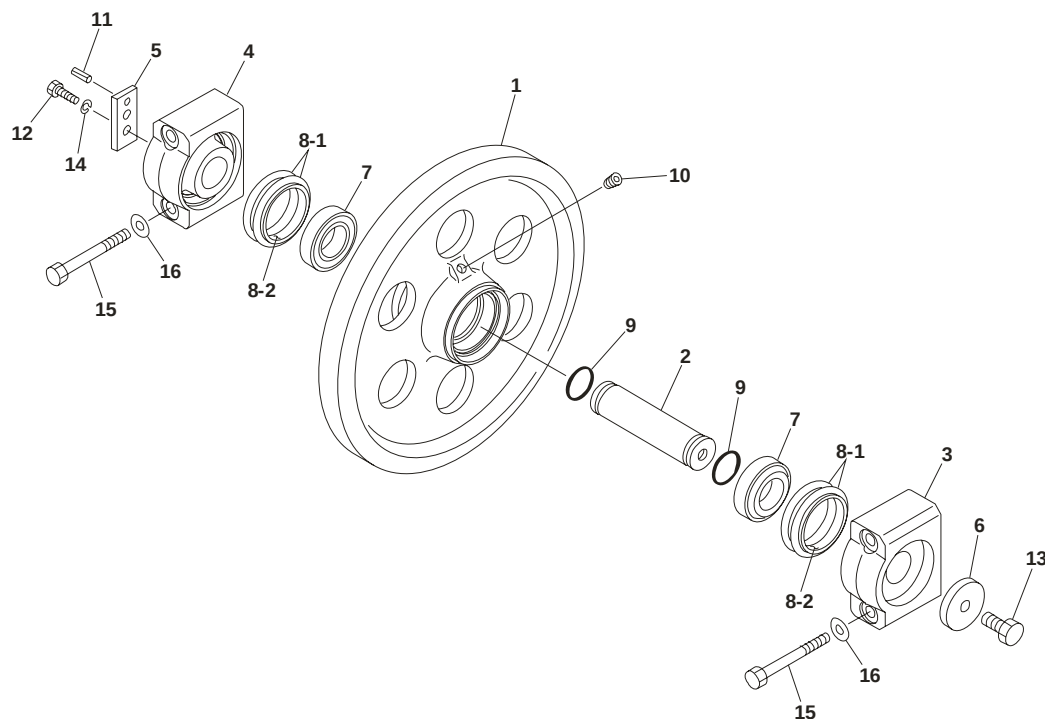


T7A020

S=1/8, 1/2C

Ref. No.	Part No.	Description	Quantity
0-1	181124	ROLLER SUB ASSY, track	2
1		.ROLLER	1
2	181126	.SHAFT	1
3	180226	.COVER	1
4	180227	.COVER	1
5	180657	.PLATE	1
6	180658	.PLATE	1
7	180052	.BEARING	2
8	180838	.SEAL, floating TWO PIECES EQUALS ONE SEAL	2
8-1		..O-RING TWO PIECES EQUALS ONE SEAL	2
8-2		..RING, seal TWO PIECES EQUALS ONE SEAL	2
9	180552	.O-RING	2
10	180684	.PLUG	1
11	180088	.BOLT	2
12	180105	.BOLT	1
13	181051	.WASHER, spring	2
14	180095	BOLT	8
15	181032	WASHER	8

FRONT IDLER



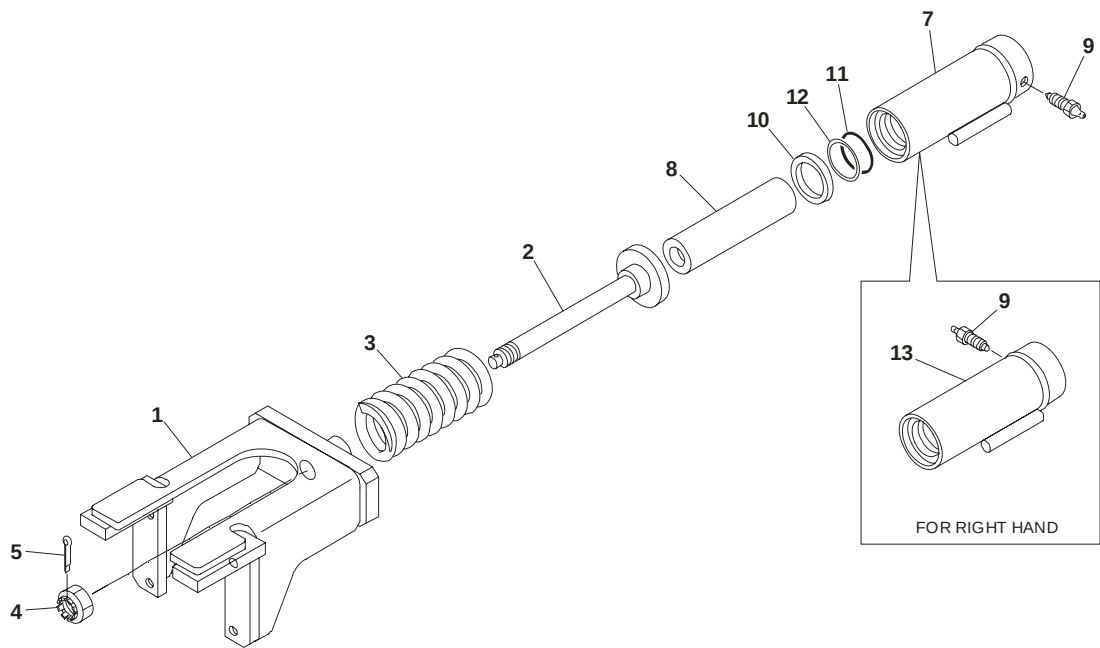
T7A030

S=1/7

Ref. No.	Part No.	Description	Quantity
0-1	181127	IDLER SUB ASSY, front	2
1		.IDLER	1
2	181129	.SHAFT	1
3	181130	.COVER	1
4	181131	.COVER	1
5	181132	.PLATE	1
6	181133	.PLATE	1
7	181540	.BEARING	2
8	181566	.SEAL, floating TWO PIECES EQUALS ONE SEAL	2
8-1		..O-RING TWO PIECES EQUALS ONE SEAL	2
8-2		..RING, seal TWO PIECES EQUALS ONE SEAL	2
9	180553	.O-RING	2
10	180684	.PLUG	1
11	181536	.PIN, spring	1
12	180088	.BOLT	2
13	181514	.BOLT	1
14	181051	.WASHER, spring	2
15	181511	BOLT	8
16	181032	WASHER	8

A) SIX-HOLE PATTERN IDLER IS OPM PART, SOLID PATTERN IDLER IS AFTER MARKET PART.
B) OPM PART NUMBER ONLY, REFERENCE (A) NOTE.

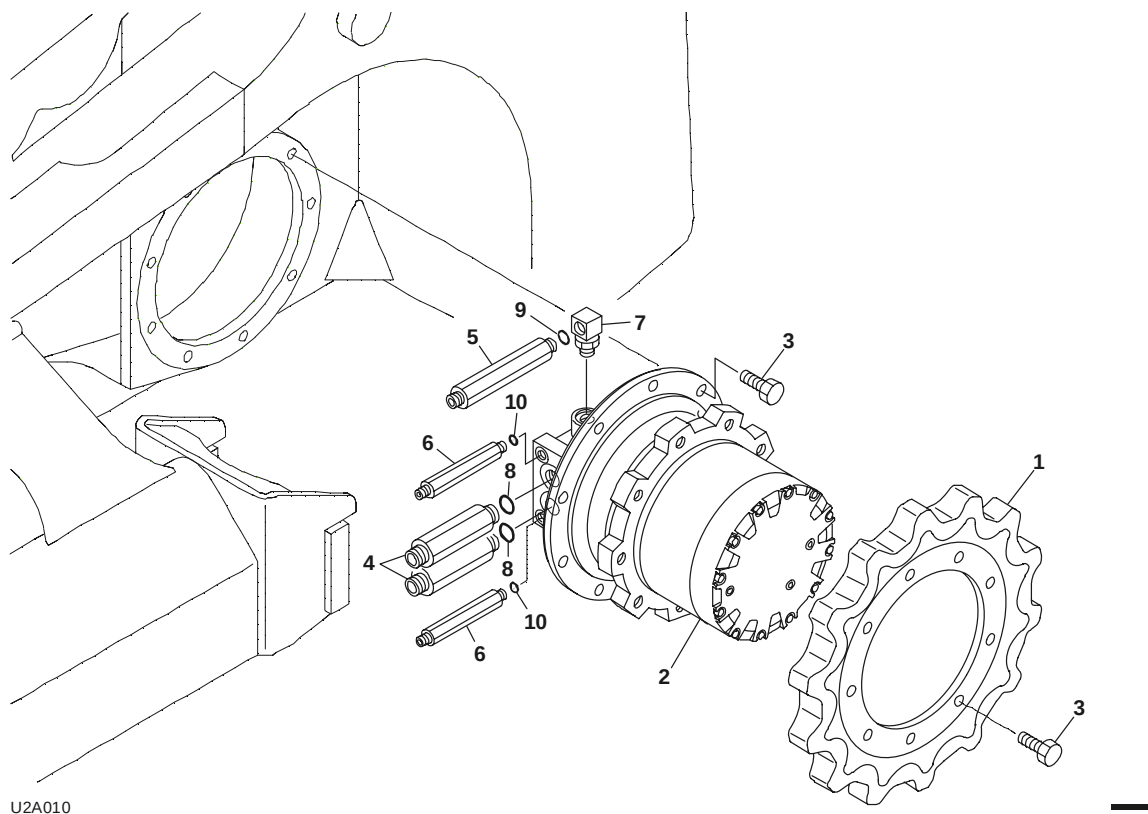
TRACK ADJUSTER



T9A010

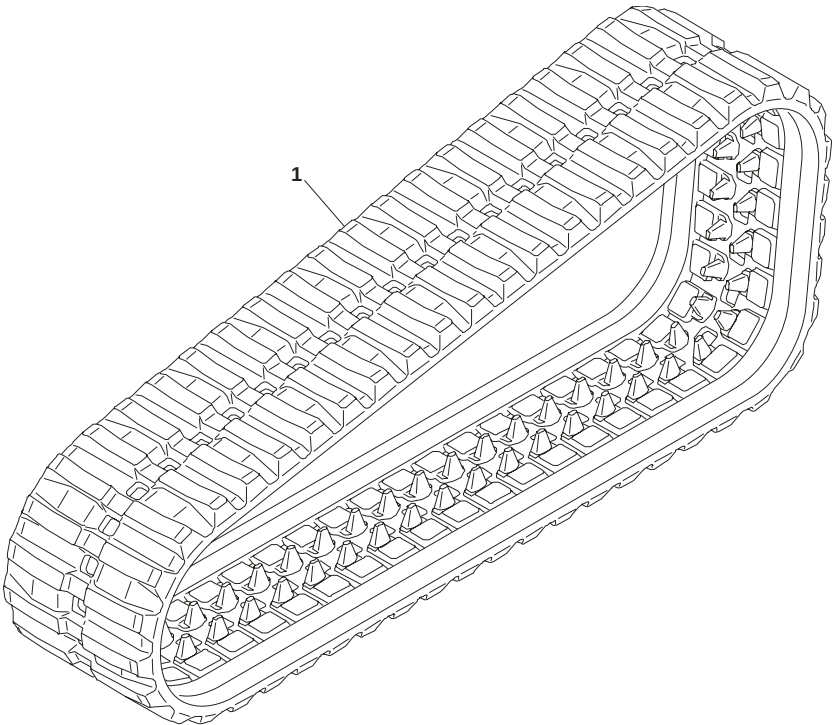
Ref. No.	Part No.	Description	Quantity
0	182789	SPRING ASSY (L.H.)	1
	182790	SPRING ASSY (R.H.)	1
1	182791	.YOKE	1
2	181134	.ROD	1
3	181084	..SPRING	1
4	181525	.NUT	1
5	180617	.PIN, split	1
0-1	188187	..CYLINDER ASSY (L.H.)	1
	188188	..CYLINDER ASSY (R.H.)	1
7	181142	..CYLINDER, grease (L.H.)	1
8	181143	..PISTON	1
9	180987	..VALVE ASSY, check	1
10	185021	..SEAL, oil	1
11	181564	..O-RING	1
12	181562	..RING, back-up	1
13	181144	..CYLINDER, grease (R.H.)	1

TRAVEL DEVICE



Ref. No.	Part No.	Description	Quantity
1	181147A	SPROCKET	2
2	196339	MOTOR, travel	2
3	185355	BOLT	36
4	188262	ADAPTOR	4
5	188172	ADAPTOR	2
6	180015	ADAPTOR	4
7	188300	ELBOW	2
	180547	O-RING	1
8	180547	O-RING	4
9	180544	O-RING	2
10	180540	O-RING	4

A) TO CHECK FOR SPROCKET WEAR, ORDER P/N 190762 - SPROCKET WEAR GAUGE.



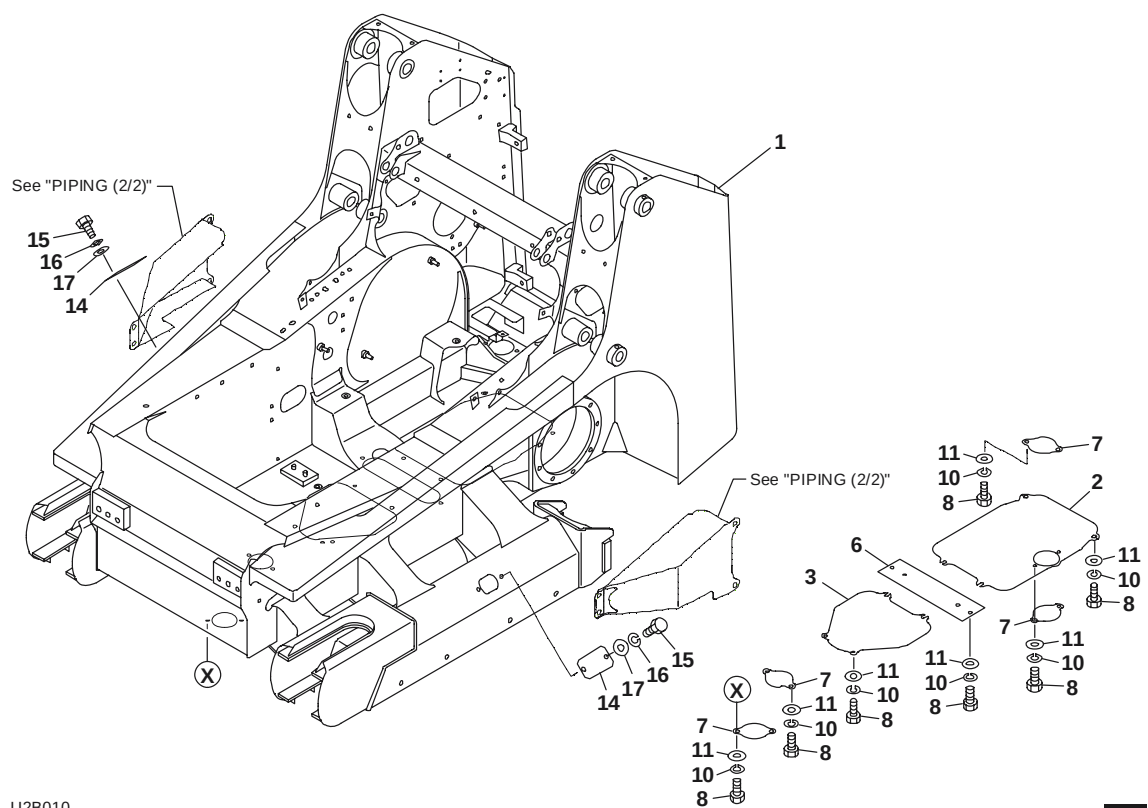
T7A060

S=1/12

Ref. No.	Part No.	Description	Quantity
1	185637	TRACK/WIDE TREAD	2
1	185206	BELT, rubber crawler	2

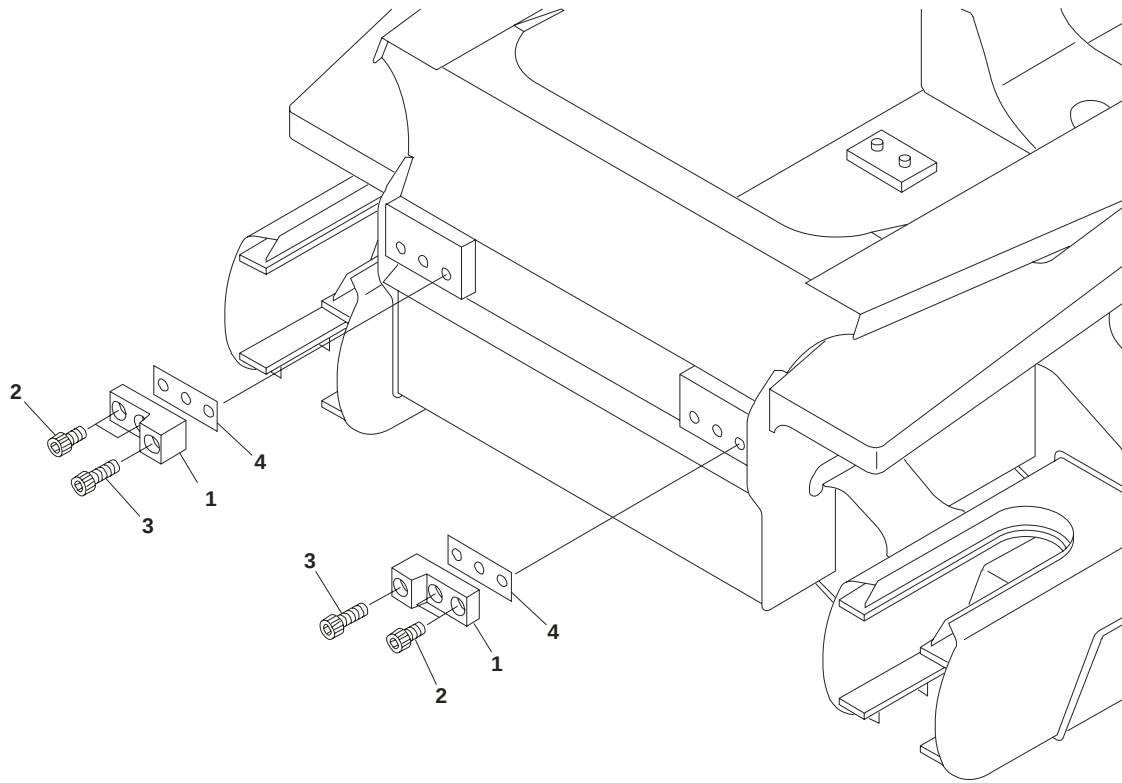
DO NOT MIX WIDE TREAD AND STANDARD WIDTH TREAD ON SAME MACHINE.

MAINFRAME



U2B010

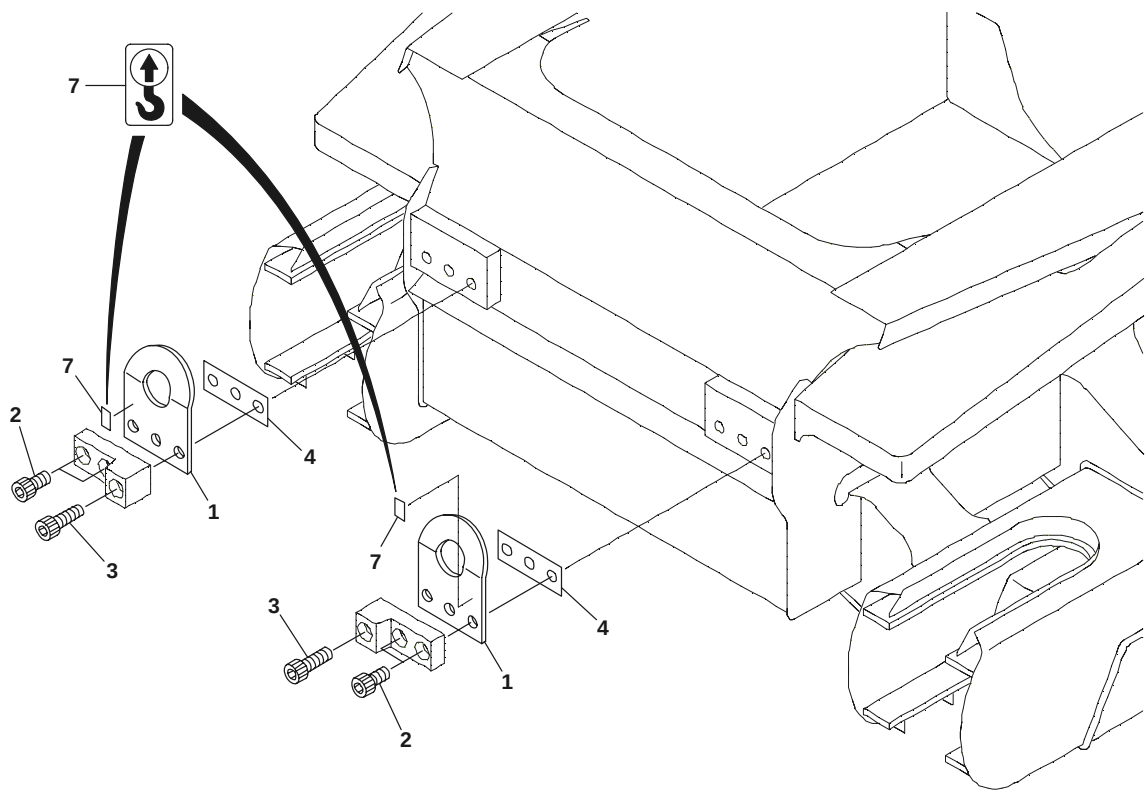
Ref. No.	Part No.	Description	Quantity
1		FRAME	1
2	196216	COVER	1
3	182795	COVER	1
6	180222	COVER	1
7	180228	COVER	4
8	181494	BOLT	16
10	181051	WASHER, spring	18
11	181023	WASHER	16
14	180218	COVER	2
15	180077	BOLT	4
16	181050	WASHER, spring	4
17	181022	WASHER	4



T9B020

Ref. No.	Part No.	Description	Quantity
1	181251	STOPPER, arm	2
2	181517	SCREW, cap	4
3	181518	SCREW, cap	2
4	181252	SHIM 0.5 MM	AR
	181249	SHIM 1.0 MM	AR
	181253	SHIM 3.2 MM	AR

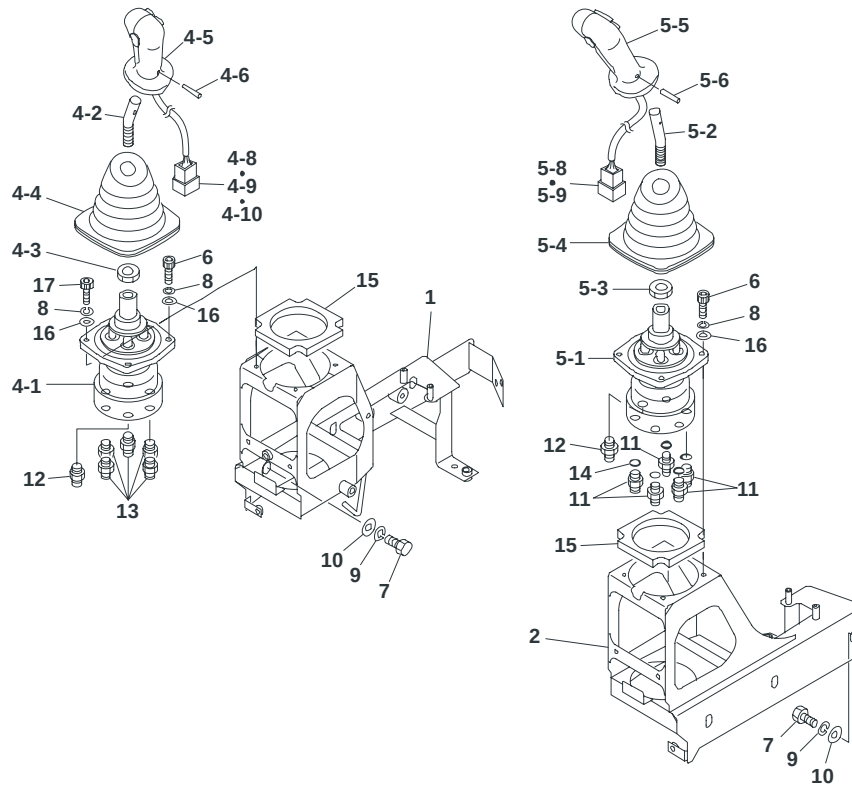
LIFT ARM STOP (WITH HOOK ASSEMBLY)



T9B051

Ref. No.	Part No.	Description	Quantity
1	185239	HOOK	2
2	185363	SCREW, cap	4
3	185364	SCREW, cap	2
4	181252	SHIM 0.5 MM	AR
5	181249	SHIM 1.0 MM	AR
6	181253	SHIM 3.2 MM	AR
7	196213	DECAL	2

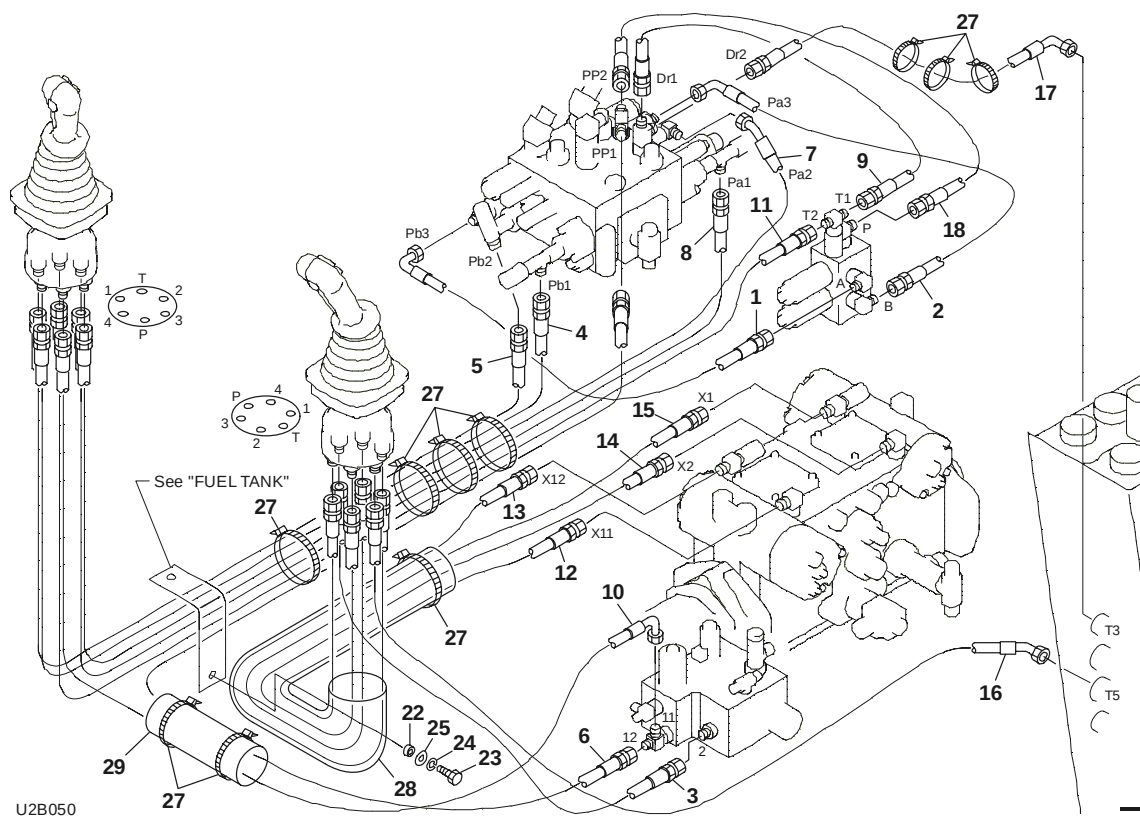
OPERATION LEVER AND STAND



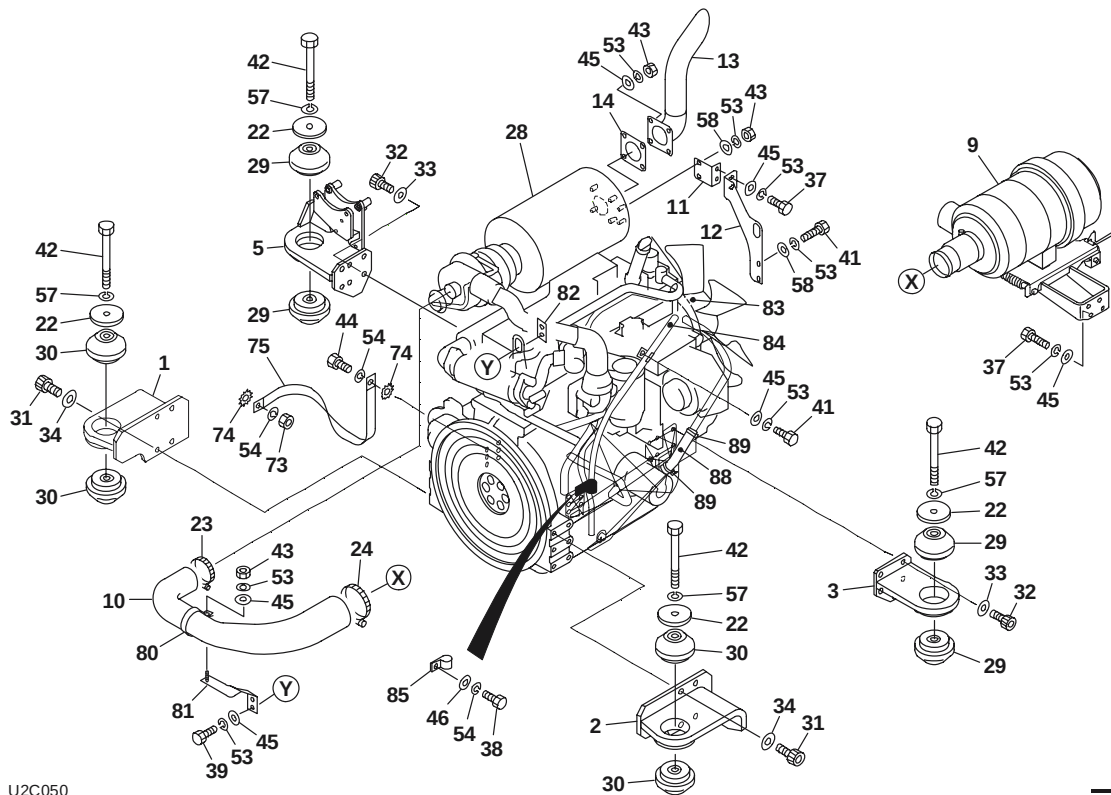
U2B060

Ref. No.	Part No.	Description	Quantity
1	196660	BRACKET (R.H.)	1
2	182859	BRACKET (L.H.)	1
4	196651	VALVE ASSY (R.H.)	1
4-1	196803	.VALVE, pilot (R.H.)	1
4-2	196652	.LEVER	1
4-3	197000	.NUT	1
4-4	196418	.BOOT	1
4-5	196711	.GRIP (R.H.)	1
4-6	197001	.PIN, spring	1
4-8	197005	.RECEPTACLE	1
4-9	197006	.WEDGE	1
4-10	197007	.PLUG	3
5	196649	VALVE ASSY (L.H.)	1
5-1	196802	.VALVE, pilot (L.H.)	1
5-2	196650	.LEVER	1
5-3	197000	.NUT	1
5-4	196418	.BOOT	1
5-5	196710	.GRIP (L.H.)	1
5-6	197001	.PIN, spring	1
5-8	197002	.RECEPTACLE	1
5-9	197003	.WEDGE	1
6	180816	SCREW, cap	6
7	181494	BOLT	6
8	181049	WASHER, spring	8
9	181051	WASHER, spring	6
10	181007	WASHER	6
11	180014	ADAPTOR	5
12	180029	ADAPTOR (with filter)	2
	180540	.O-RING	1
13	180024	ADAPTOR	5
	180540	.O-RING	1
14	180540	O-RING	5
15	181243	SPONGE	2
16	181021	WASHER	8
17	185361	SCREW, cap	2

PIPING; OPERATION LEVER



Ref. No.	Part No.	Description	Quantity
1	196273	HOSE ASSY	1
2	196274	HOSE ASSY	1
3	196275	HOSE ASSY	1
4	196282	HOSE ASSY	1
5	196283	HOSE ASSY	1
6	196284	HOSE ASSY	1
7	196285	HOSE ASSY	1
8	196286	HOSE ASSY	1
9	196276	HOSE ASSY	1
10	182906	HOSE ASSY	1
11	182907	HOSE ASSY	1
12	196277	HOSE ASSY	1
13	196278	HOSE ASSY	1
14	196279	HOSE ASSY	1
15	196280	HOSE ASSY	1
16	196287	HOSE ASSY	1
17	196288	HOSE ASSY	1
18	196281	HOSE ASSY	1
22	180206	COLLAR	1
23	181498	BOLT	1
24	181049	WASHER, spring	1
25	181009	WASHER	1
27	180048	BAND	10
28	196154	PROTECTOR 60 CM	1
29	181975	PROTECTOR	1

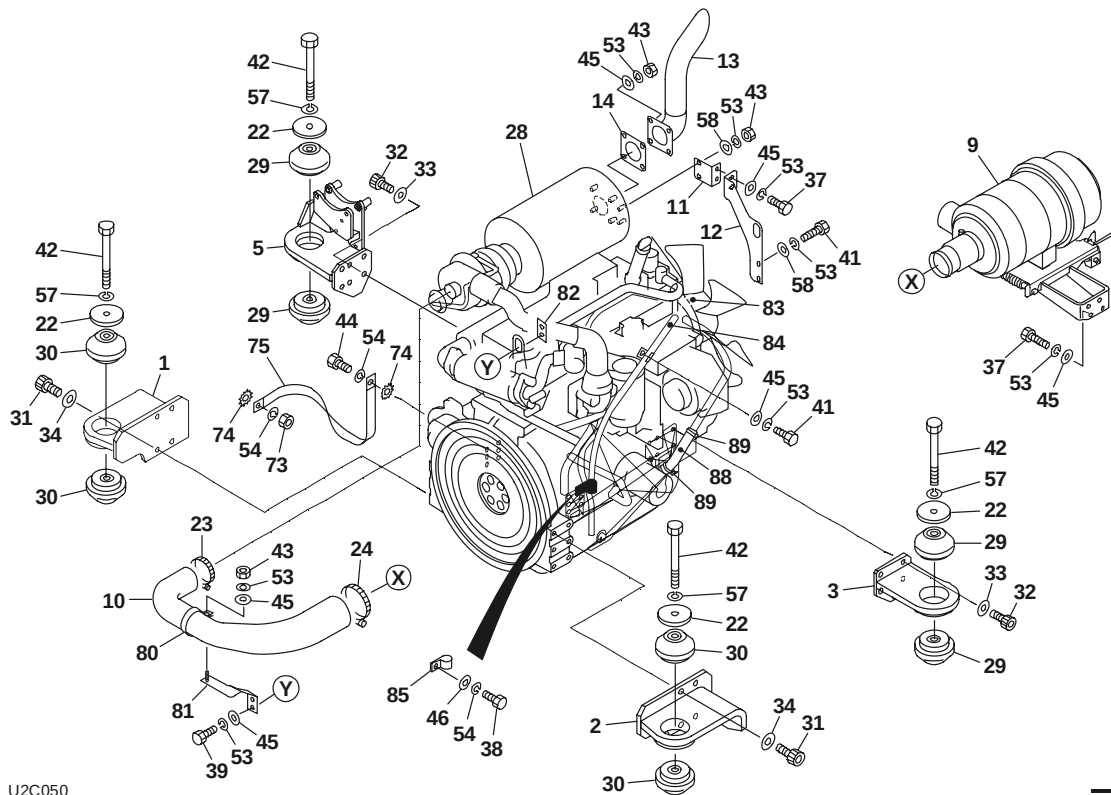


U2C050

Ref. No.	Part No.	Description	Quantity
1	196223	FOOT, engine (F.R.)	1
2	196224	FOOT, engine (F.L.)	1
3	196225	FOOT, engine (R.L.)	1
5	196214	FOOT, engine (R.R.)	1
9	196353	CLEANER ASSY, air	1
10	196239	HOSE	1
11	196237	PLATE	1
12	196233	PLATE	1
13	196317	PIPE	1
14	138104	GASKET	1
22	182802	WASHER	4
23	196328	BAND	1
24	181604	BAND	1
28	196340	ENGINE, YANMAR 4TNV98T-ZNTBL	1
29	180794	RUBBER, cushion	4
30	196330	RUBBER, cushion	4
31	188284	SCREW, cap	8
32	181516	SCREW, cap	10
33	181531	WASHER	10
34	181024	WASHER	8
37	180079	BOLT	6
38	180087	BOLT	1

Parts Listing Continued On Next Page

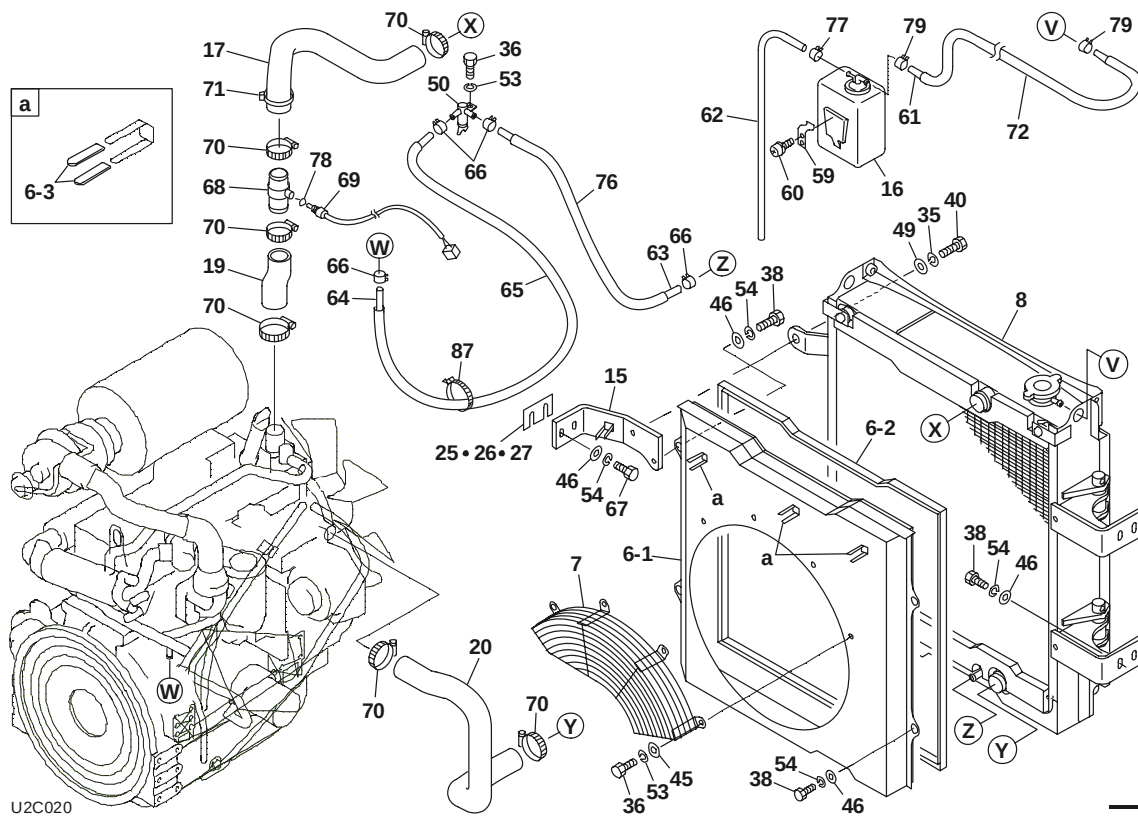
ENGINE AND ACCESSORIES (1/4)



U2C050

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Ref. No.	Part No.	Description	Quantity
39	181501	BOLT	2
41	180808	BOLT	3
42	180100	BOLT	4
43	180518	NUT	7
44	180085	BOLT	1
45	181022	WASHER	14
46	181023	WASHER	1
53	181050	WASHER, spring	18
54	181051	WASHER, spring	3
57	181053	WASHER, spring	4
58	181012	WASHER	4
73	180518	NUT	1
74	181018	WASHER	2
75	196333	CABLE, earth	1
80	185345	CLAMP	1
81	196238	PLATE	1
82	196221	PLATE	1
83	186574	STICK, oil dip	1
84	186574	GUIDE	1
85	196375	CLAMP	1
88	196354	PROTECTOR	1
89	185409	BAND	2

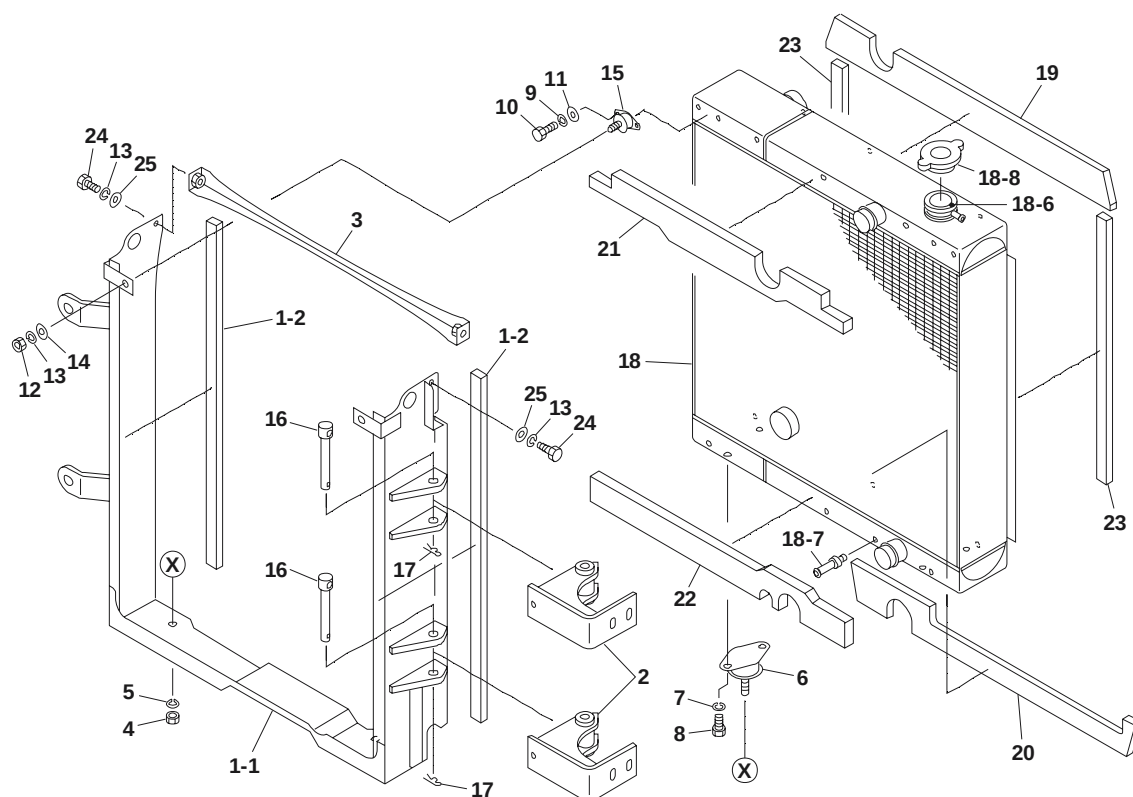


Ref. No.	Part No.	Description	Quantity
6	196231	SHROUD ASSY	1
6-1	196232	.SHROUD	1
6-2	196189	.TRIM 260 CM	1
6-3	180969	.TUBE	6
7	185869	GUARD	1
8		RADIATOR ASSY	1
15	196234	BRACKET	2
16	186479	TANK, sub	1
17	196235	HOSE	1
19	196236	HOSE	1
20	196220	HOSE	1
25	181102	SHIM 1.6 MM	AR
26	181103	SHIM 3.2 MM	AR
27	181104	SHIM 4.5 MM	AR
35	181052	WASHER, spring 12 MM	2
36	180077	BOLT	5
38	180087	BOLT	8
40	180093	BOLT	2
45	181022	WASHER	4
46	181023	WASHER	12
49	180863	SHIM	2

Parts Listing Continued On Next Page



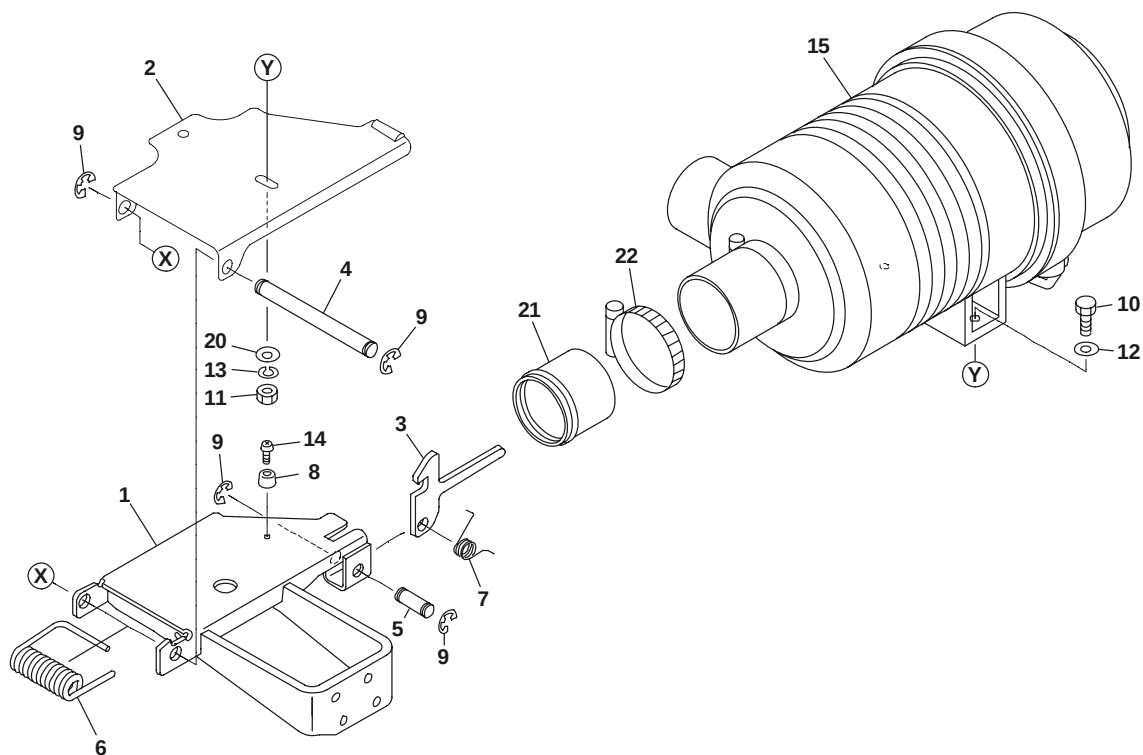
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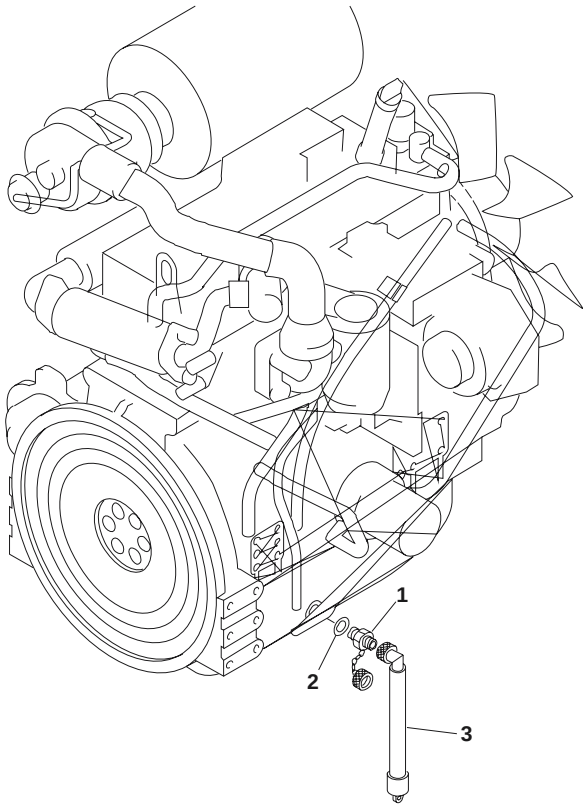
Ref. No.	Part No.	Description	Quantity
0-1		RADIATOR ASSY	1
1	196228	.FRAME ASSY	1
1-1	196229	..FRAME	1
1-2	196208	..SPONGE 73 CM	2
2	196230	.HINGE	2
3	196217	.STAY	1
4	180519	.NUT	2
5	181052	.WASHER, spring 12 MM	2
6	195998	.RUBBER, cushion	2
7	181051	.WASHER, spring	4
8	180085	.BOLT	4
9	181049	.WASHER, spring	4
10	185349	.BOLT	4
11	181021	.WASHER	4
12	180518	.NUT	2
13	181050	.WASHER, spring	4
14	181008	.WASHER	2
15	196060	.RUBBER, cushion	2
16	180601	.PIN	2
17	180615	.PIN, snap	2
18	196341	.RADIATOR & COOLER, oil	1
18-6	196112	..FITTING, hose	1
18-7	196113	..NIPPLE	1
18-8	196114	..CAP, radiator	1
19	196218	.SPONGE	1
20	196219	.SPONGE	1
21	196226	.SPONGE	1
22	196227	.SPONGE	1
23	196207	.SPONGE 58 CM	2
24	180808	.BOLT	2
25	181022	.WASHER	2

ENGINE AND ACCESSORIES (4/4)



U2C070

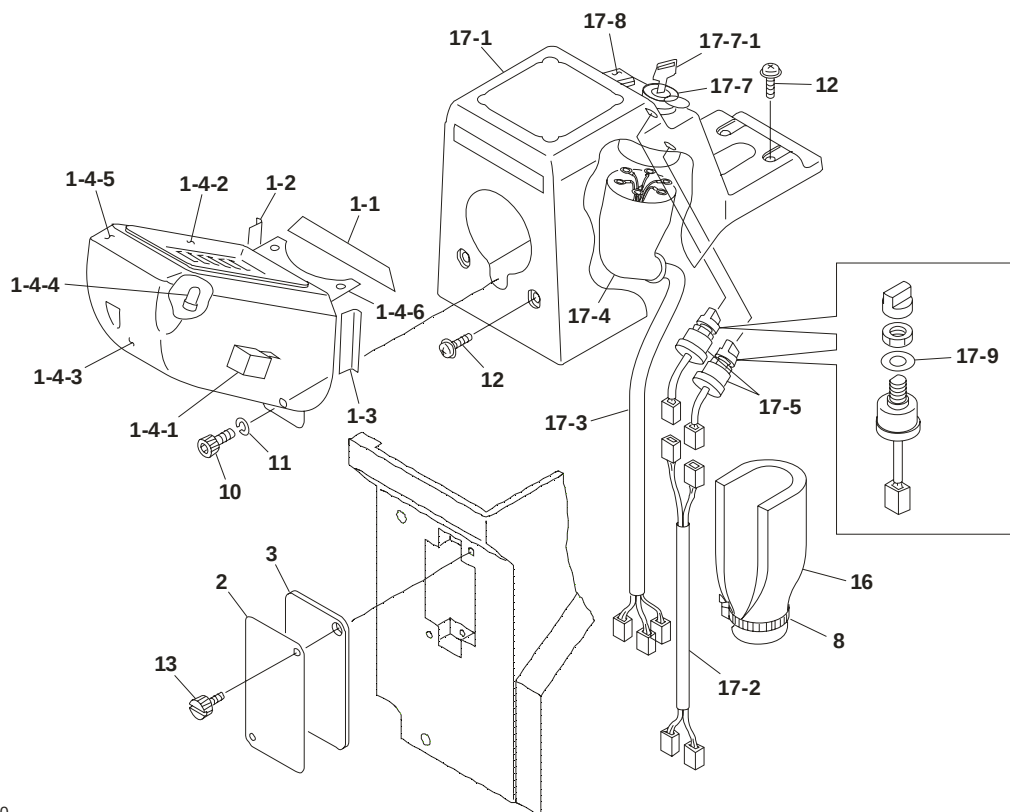
Ref. No.	Part No.	Description	Quantity
0-2	196353	CLEANER ASSY, air	1
1	196222	.BRACKET	1
2	185876	.PLATE	1
3	185879	.PLATE	1
4	185856	.PIN	1
5	185857	.PIN	1
6	185858	.SPRING	1
7	185859	.SPRING	1
8	196063	.RUBBER	1
9	196032	.RING, retaining	4
10	181504	.BOLT	2
11	180518	.NUT	2
12	181012	.WASHER	2
13	181050	.WASHER, spring	2
14	196024	.SCREW	1
15	196376	.CLEANER, air	1
20	181022	.WASHER	2
21	196240	.PIPE	1
22	181604	.BAND	1



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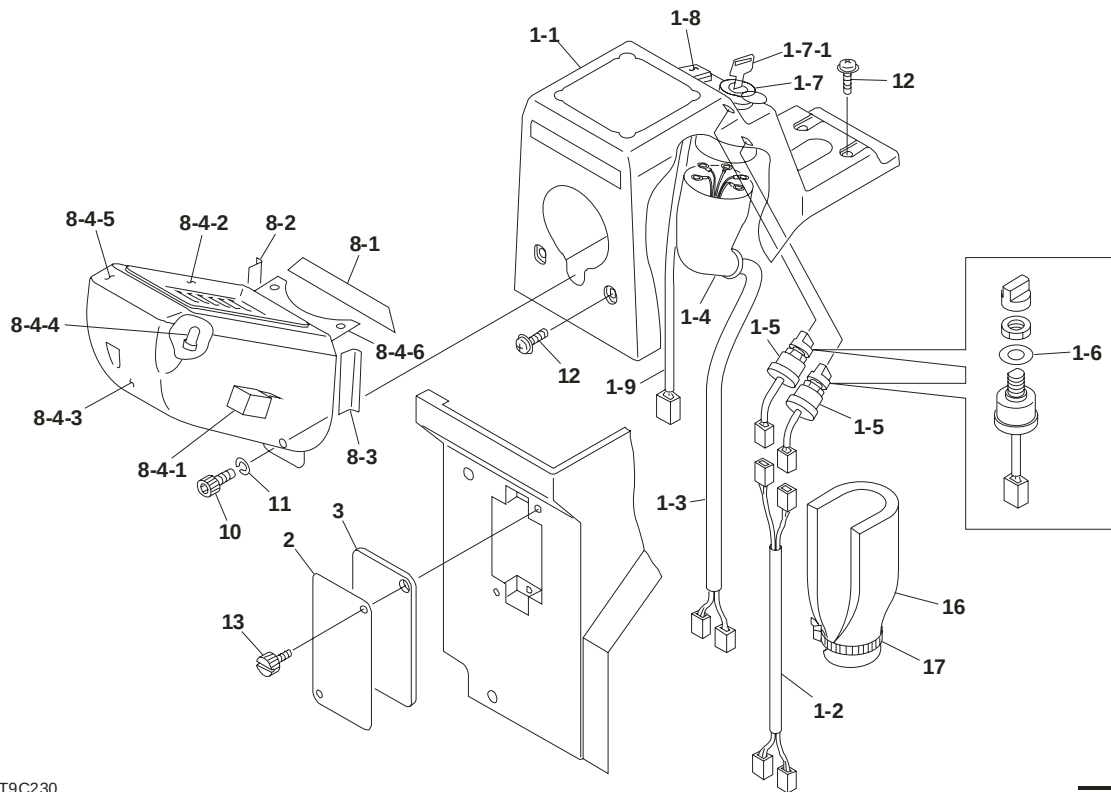
Ref. No.	Part No.	Description	Quantity
1	180686	PLUG	1
2	196036	WASHER	1
3	182010	TUBE	1

CONTROL BOX - RIGHT



Ref. No.	Part No.	Description	Quantity
1	185276	GAUGE ASSY, cluster	1
1-1	180008	..ABSORBENT, noise	1
1-2	180009	..ABSORBENT, noise	1
1-3	180010	..ABSORBENT, noise	1
1-4	185276	..GAUGE, cluster	1
1-4-1	180731	..RELAY 12 V	1
1-4-2	180367	..GLASS	1
1-4-3	181660	..COVER	1
1-4-4	180148	..BULB 14 V, 1.4 W	10
1-4-5	181661	..VISOR	1
1-4-6	181658	..BRACKET	1
2	180231	COVER	1
3	180478	INSULATOR	1
8	180046	BAND	1
10	181515	SCREW, cap	1
11	181050	WASHER, spring	1
12	181532	SCREW	4
13	180806	SCREW	2
16	180479	INSULATOR	1
17	199932	COVER ASSY, sub (R.H.)	1
17-1	180244	..COVER (R.H.)	1
17-2	180378	..HARNESS, wiring	1
17-3	181220	..HARNESS, wiring	1
17-4	180221	..COVER	1
17-5	180932	..SWITCH, lamp	2
17-7	199958	..SWITCH, starter	1
17-7-1	180486	..KEY	1
17-8	180931	..ORNAMENT	1
17-9	181036	..WASHER	2

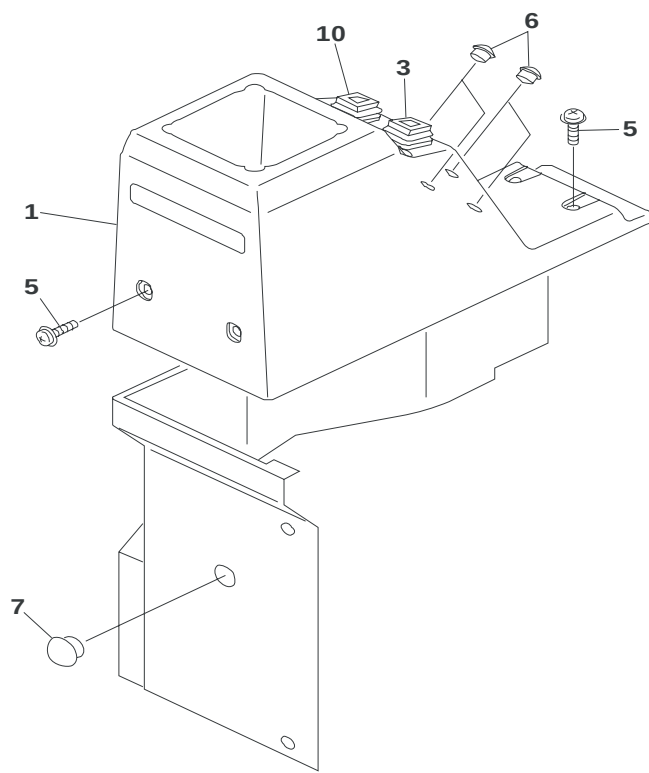
CONTROL BOX - RIGHT - HIGH FLOW



T9C230

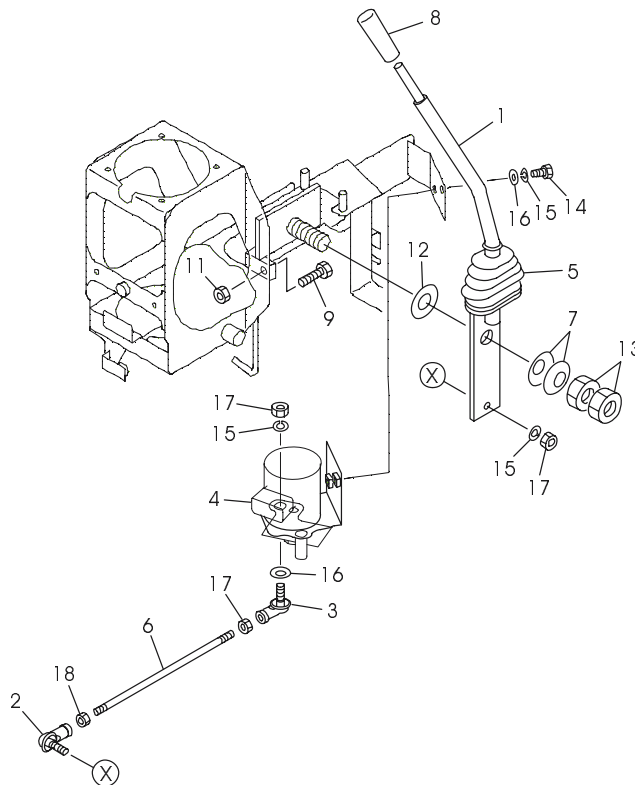
Ref. No.	Part No.	Description	Quantity
1	199917	COVER ASSY	1
1-1	180244	.COVER (R.H.)	1
1-2	180378	.HARNESS, wiring	1
1-3	199918	.HARNESS, wiring	1
1-4	180221	.COVER	1
1-5	180932	.SWITCH, lamp	2
1-6	181036	.WASHER	2
1-7	199958	.SWITCH, starter	1
1-7-1	180486	.KEY	1
1-8	180929	.SWITCH	1
1-9	199919	.HARNESS, wiring	1
2	180231	COVER	1
3	180478	INSULATOR	1
8	185276	GAUGE ASSY, cluster	1
8-1	180008	.ABSORBENT, noise	1
8-2	180009	.ABSORBENT, noise	1
8-3	180010	.ABSORBENT, noise	1
8-4	185276	.GAUGE, cluster	1
8-4-1	180731	..RELAY 12 V	1
8-4-2	180367	..GLASS	1
8-4-3	181660	..COVER	1
8-4-4	180148	..BULB 14 V, 1.4 W	10
8-4-5	181661	..VISOR	1
8-4-6	181658	..BRACKET	1
10	181515	SCREW, cap	1
11	181050	WASHER, spring	1
12	181532	SCREW, sems	4
13	180806	SCREW	2
16	180479	INSULATOR	1
17	180046	BAND	1

CONTROL BOX - LEFT



T7C040

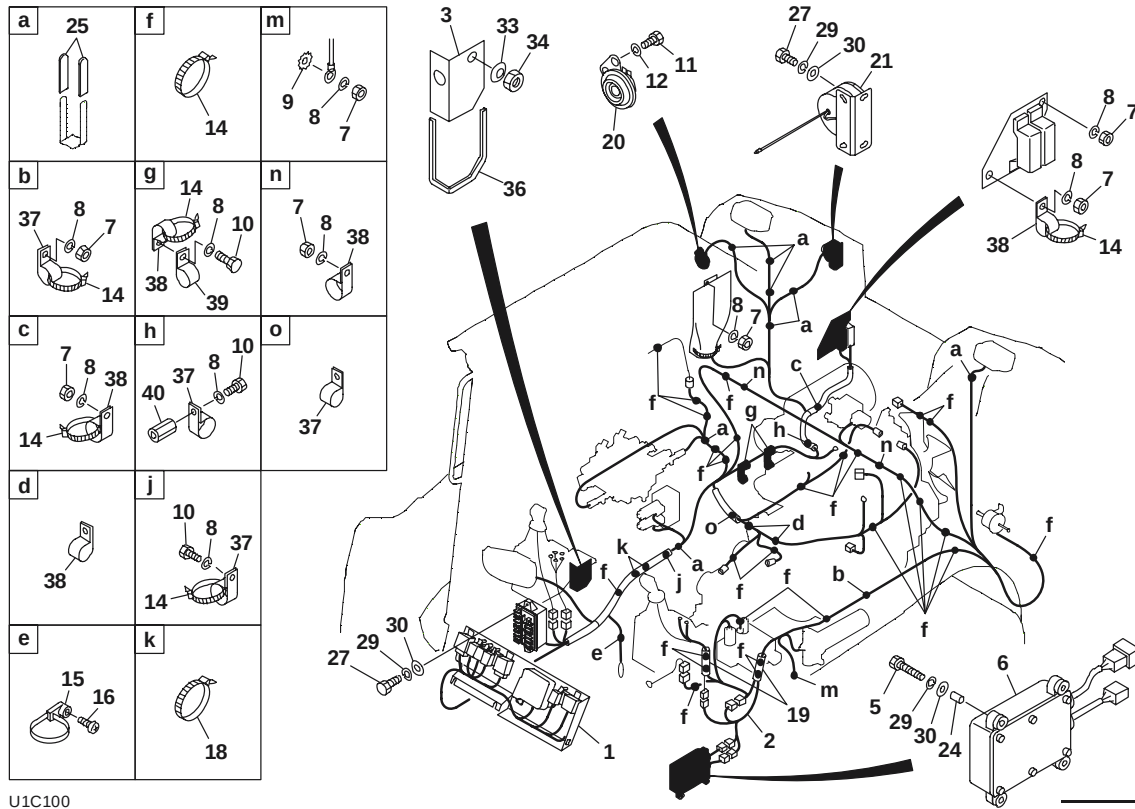
Ref. No.	Part No.	Description	Quantity
1	180241	COVER (L.H.)	1
3	180929	SWITCH	1
5	181532	SCREW, sems	4
6	180178	CAP	4
7	180179	CAP	1
10	180930	SWITCH	1



U1C090

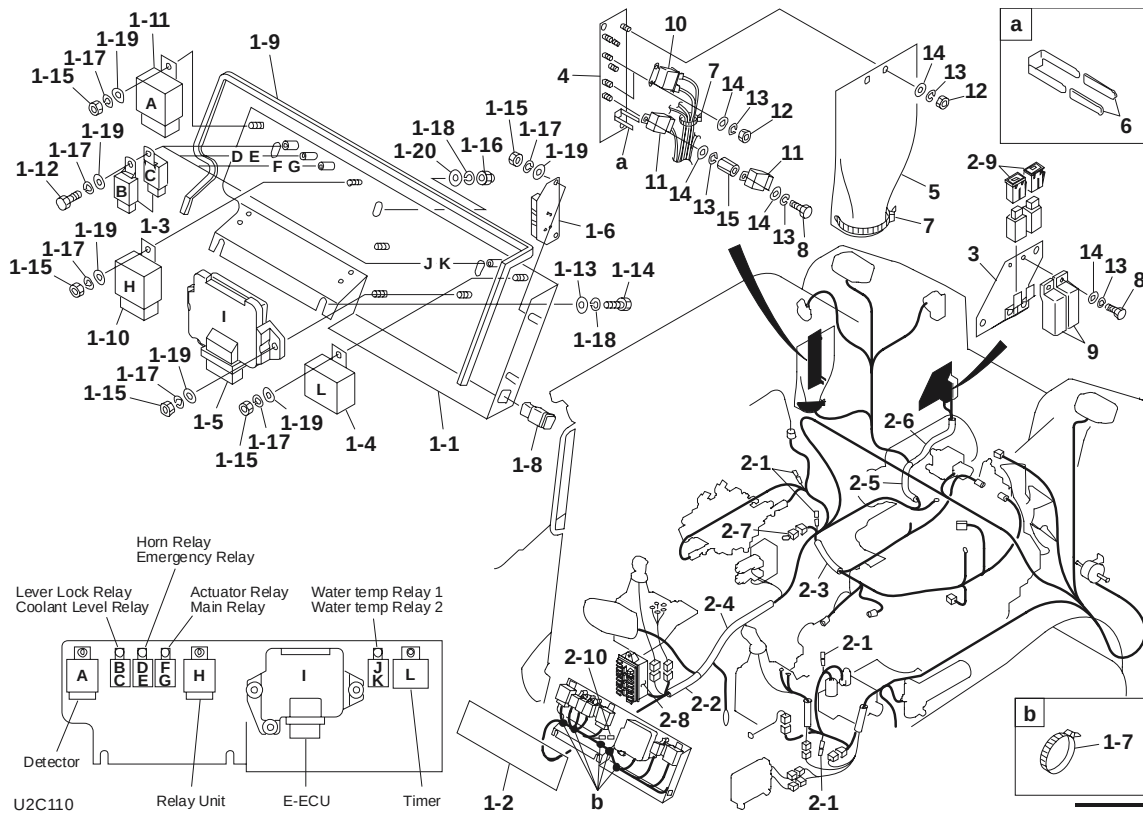
Ref. No.	Part No.	Description	Quantity
1	185885	LEVER	1
2	196034	END, rod	1
3	196033	END, rod	1
4	196107	SENSOR, accel.	1
5	180110	BOOT	1
6	185833	ROD	1
7	185020	WASHER, conical	2
8	180368	GRIP	1
9	181501	BOLT	1
11	180518	NUT	1
12	181034	WASHER	1
13	180515	NUT	2
14	180070	BOLT	2
15	181049	WASHER, spring	4
16	181021	WASHER	3
17	180516	NUT	3
18	196025	NUT	1

ELECTRICAL (1/2)



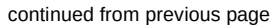
U1C100

Ref. No.	Part No.	Description	Quantity
1	196357	UNIT ASSY, relay	1
2	185890	HARNESS, wiring	1
3	196241	COVER	1
5	181499	BOLT	4
6	185112	CONTROLLER	1
7	180518	NUT	9
8	181051	WASHER, spring	12
9	181018	WASHER	1
10	180085	BOLT	3
11	180075	BOLT	2
12	181050	WASHER, spring	2
14	180046	BAND	25
15	185051	BAND	1
16	181532	SCREW	1
18	185476	BAND	3
19	181974	PROTECTOR	2
20	180386	HORN	1
21	196071	BUZZER	1
24	196138	HOSE 2 CM	4
25	180969	TUBE	10
27	181931	BOLT	4
29	181049	WASHER, spring	8
30	185211	WASHER	8
33	182016	WASHER	1
34	181964	NUT	1
36	185058	TRIM 37 CM	1
37	185108	CLAMP	4
38	181656	CLAMP	7
39	181657	CLAMP	2
40	196369	NUT	1

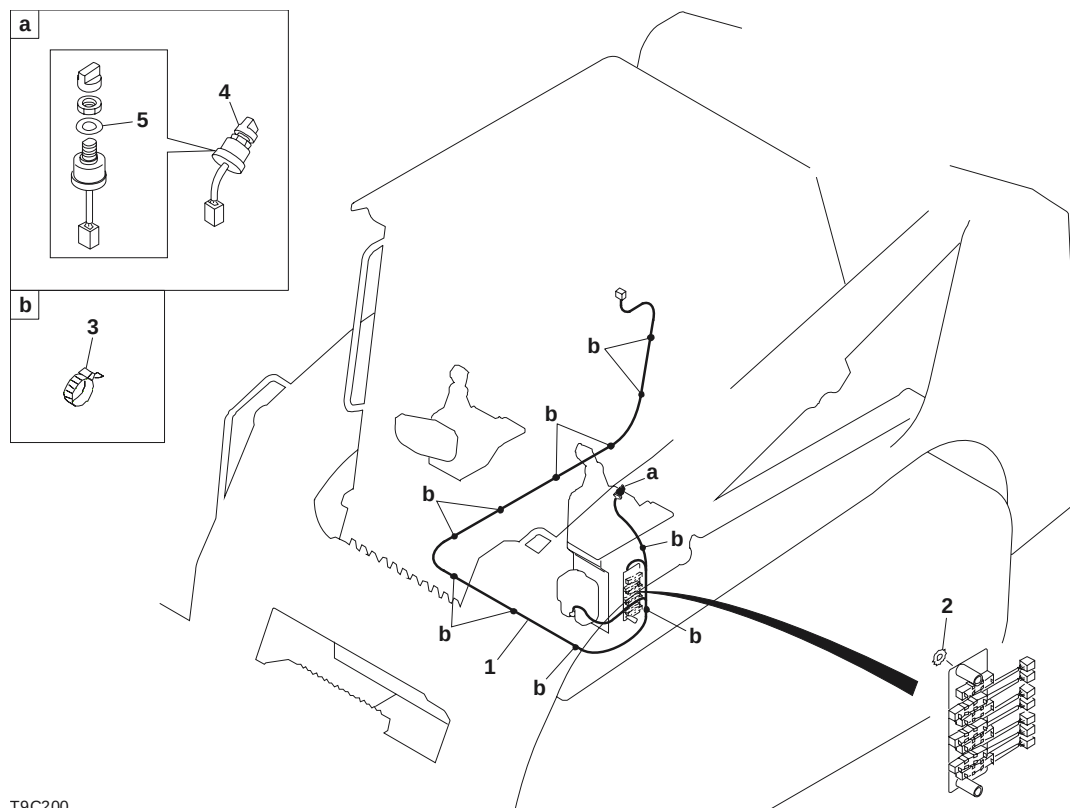


Ref. No.	Part No.	Description	Quantity
0-1	196357	UNIT ASSY, relay	1
1	196351	..RELAY UNIT	1
1-1	185891	..BOX	1
1-2	182835	..RUBBER	1
1-3	180733	..RELAY	8
1-4	196073	..UNIT, timer (30sec)	1
1-5		..CONTROLLER	1
1-6	185892	..RESISTOR	1
1-7	180046	..BAND	5
1-8	180931	..ORNAMENT	1
1-9	196065	..TRIM 100CM	1
1-10	180730	..RELAY	1
1-11	185730	..DETECTOR	1
1-12	180070	..BOLT	4
1-13	181012	..WASHER	2
1-14	180077	..BOLT	2
1-15	180516	..NUT	8
1-16	180527	..NUT	2
1-17	181049	..WASHER, spring	12
1-18	181050	..WASHER, spring	4
1-19	181021	..WASHER	12
1-20	181022	..WASHER	2

Parts Listing Continued On Next Page



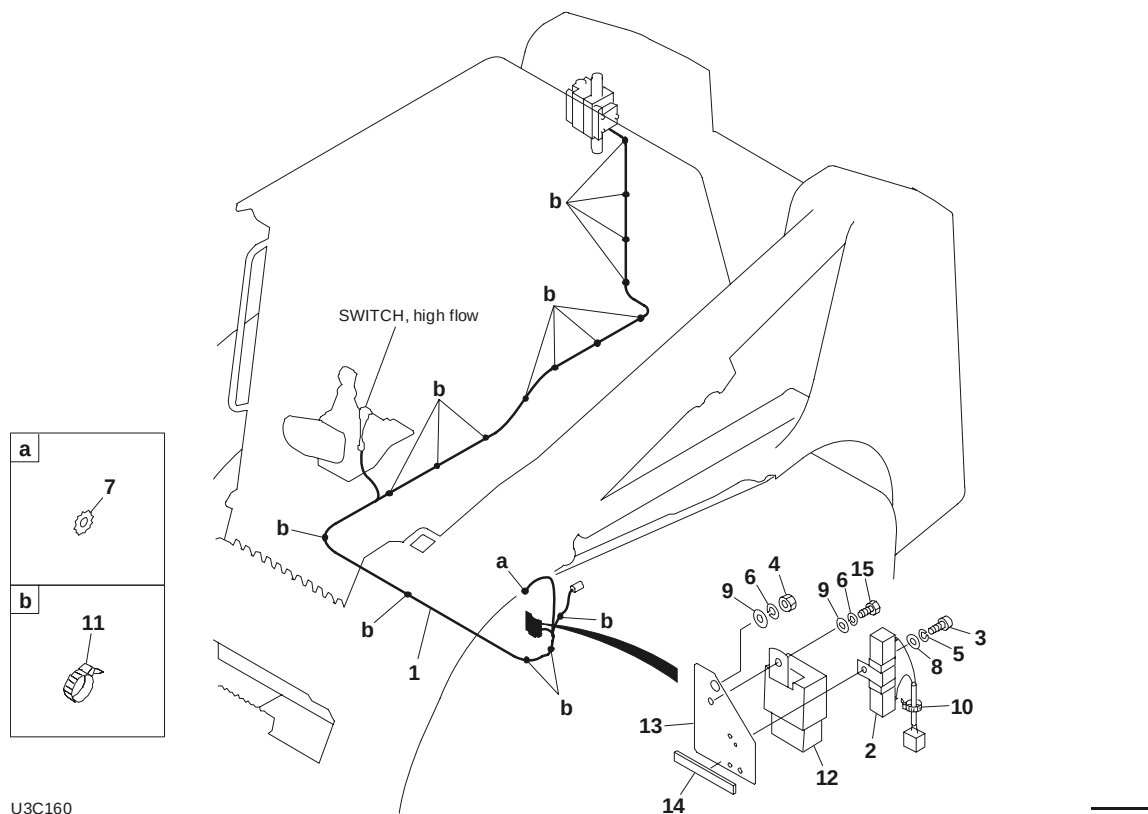
25 917318/BP0908 PRINTED IN USA



T9C200

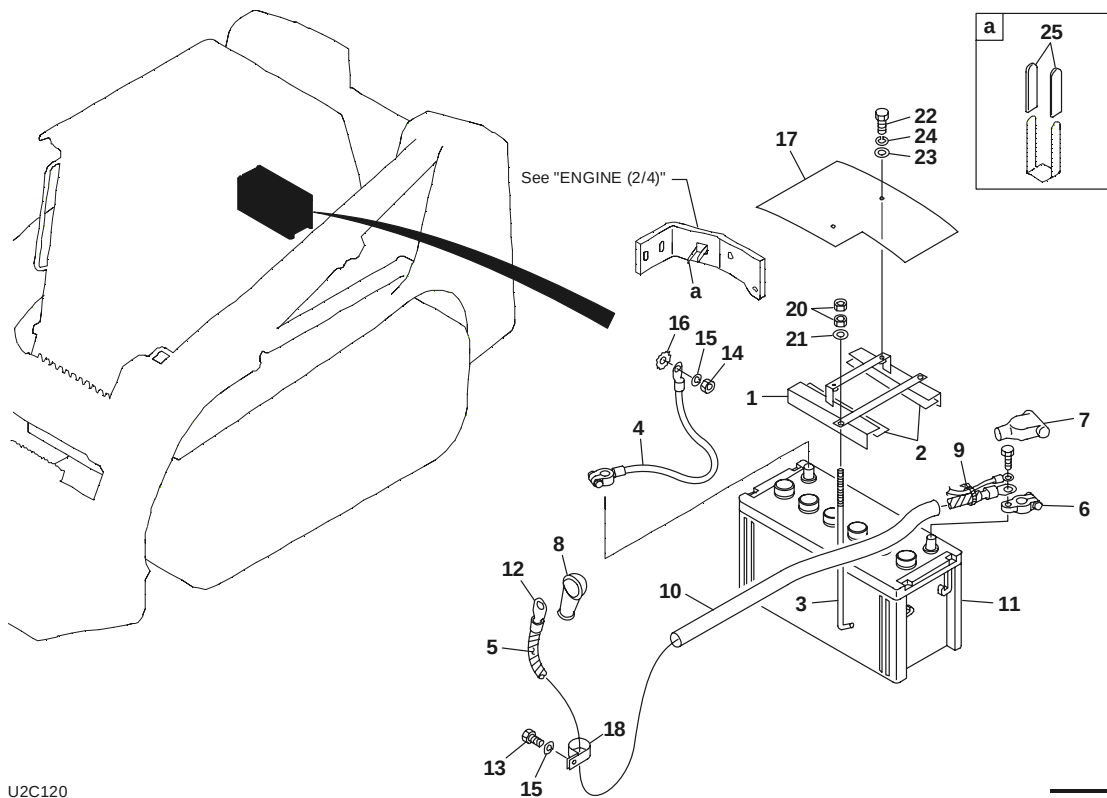
Ref. No.	Part No.	Description	Quantity
1	182662	HARNES, wiring	1
2	181018	WASHER	1
3	180046	BAND	10
4	185425	SWITCH, wiper	1
5	181036	WASHER	1

ELECTRICAL - HIGH FLOW



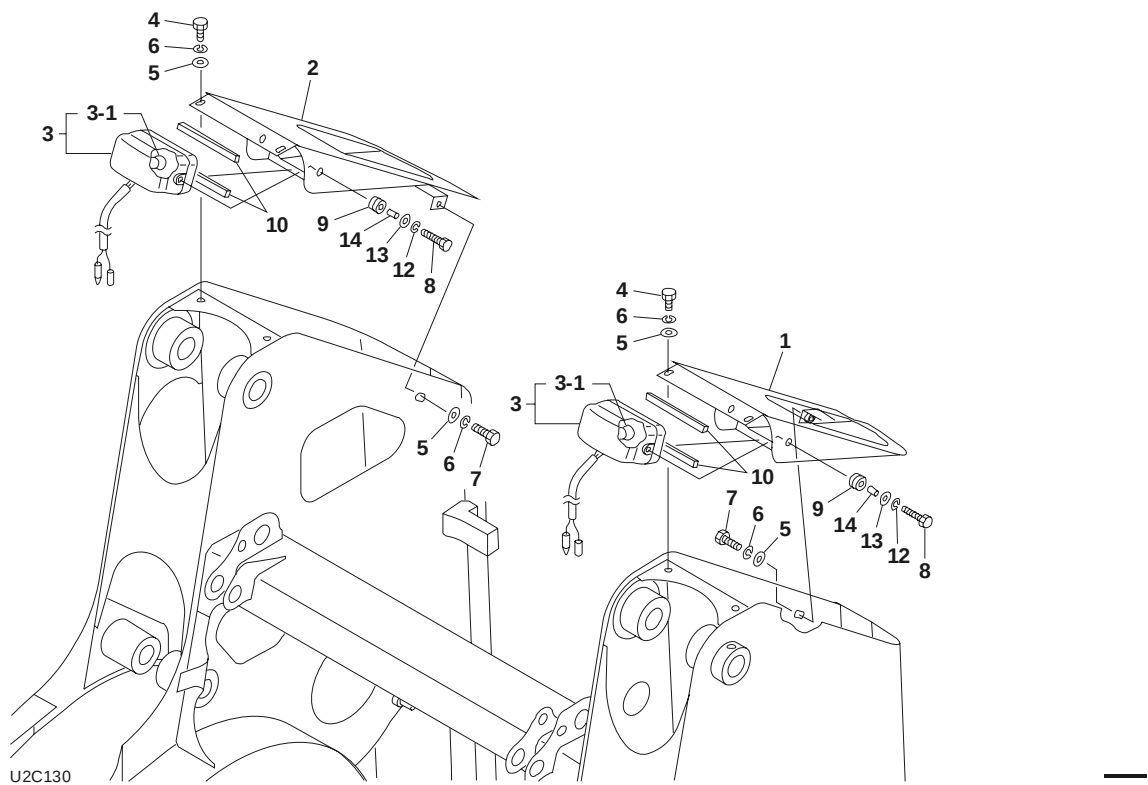
U3C160

Ref. No.	Part No.	Description	Quantity
1	196316	HARNES, wiring	1
1-1	180306	.DIODE (3A yellow)	1
2	199916	RESISTOR	1
3	181521	SCREW	1
4	180516	NUT	1
5	181047	WASHER, spring	1
6	181049	WASHER, spring	2
7	181018	WASHER	1
8	181019	WASHER	1
9	181021	WASHER	2
10	181614	BAND	1
11	180046	BAND	16
12	180733	RELAY	1
13	185993	BRACKET	1
14	196156	SPONGE 6 CM	1
15	181931	BOLT	1



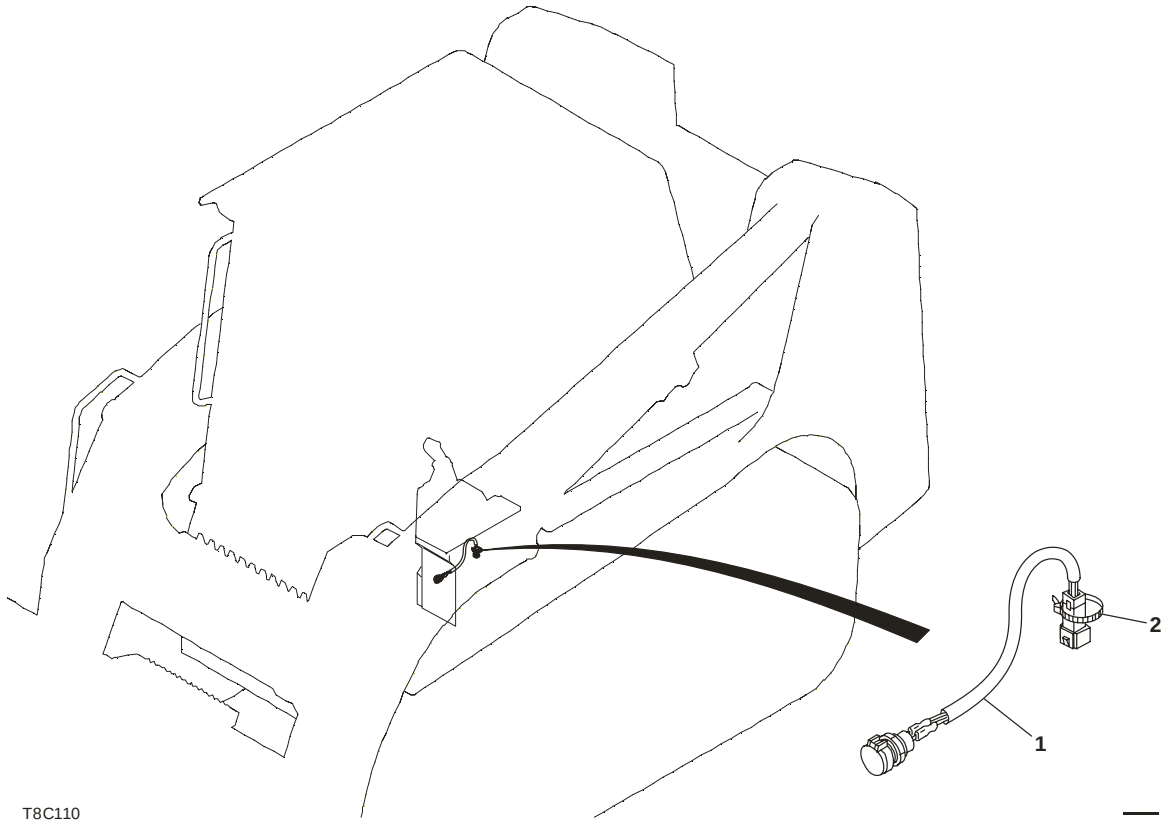
Ref. No.	Part No.	Description	Quantity
1	180194	CLAMP	1
2	181982	RUBBER	2
3	185102	BOLT	2
4	185103	CABLE, earth	1
5	196350	PROTECTOR 327 CM	1
6	180952	TERMINAL	1
7	181651	COVER	1
8	196070	CAP	1
9	180045	BAND	1
10	196203	PROTECTOR 125 CM	1
11		BATTERY 600 CCA, 100E41R GROUP, 182 RESERVE	1
12	196068	CABLE, battery	1
13	180085	BOLT	1
14	180518	NUT	1
15	181051	WASHER, spring	2
16	181018	WASHER	1
17	185511	SHEET	1
18	181657	CLAMP	1
20	180518	NUT	4
21	181022	WASHER	2
22	180070	BOLT	2
23	181011	WASHER	2
24	181049	WASHER, spring	2
25	180969	TUBE	6

REAR LAMP



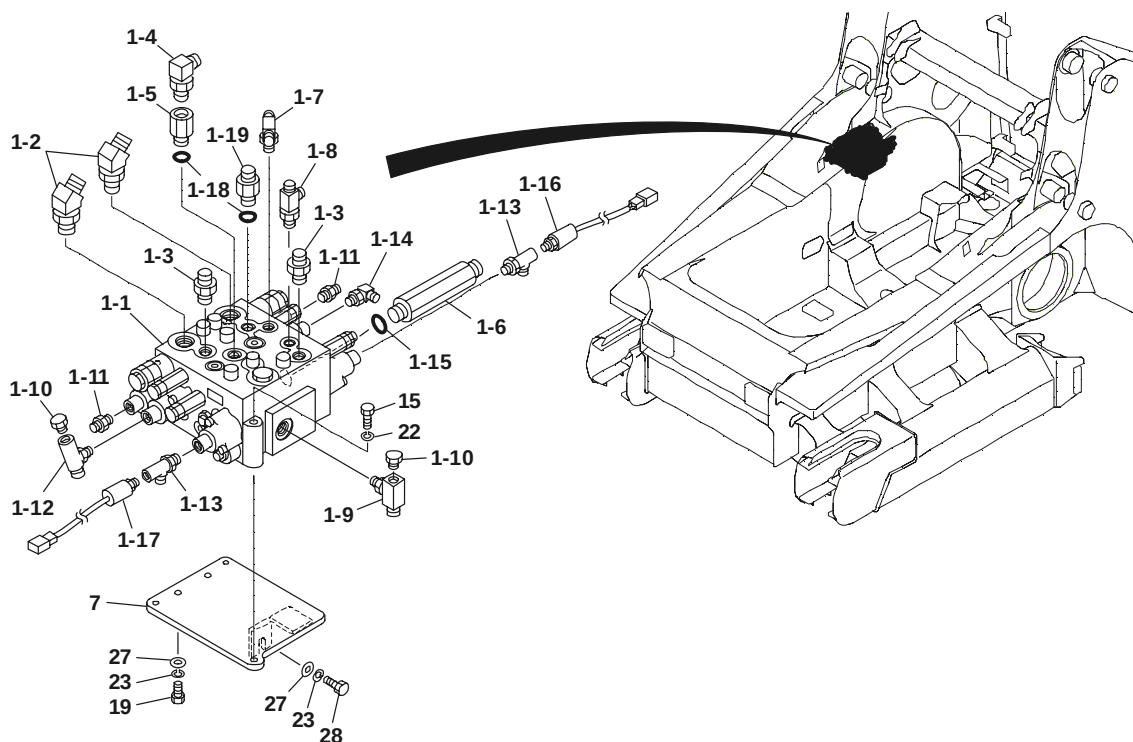
Ref. No.	Part No.	Description	Quantity
1	182846	COVER (L.H.)	1
2	182847	COVER (R.H.)	1
3	180498	LAMP ASSY	2
3-1	180147	.BULB 12 V, 55 W	1
4	180077	BOLT	4
5	181012	WASHER	6
6	181050	WASHER, spring	6
7	180079	BOLT	2
8	196323	BOLT	4
9	185043	GROMMET	4
10	182844	SPONGE	4
12	181049	WASHER, spring	4
13	185211	WASHER	4
14	182845	COLLAR	4

MAINTENANCE LIGHT SOCKET



T8C110			
Ref. No.	Part No.	Description	Quantity
1	180871	SOCKET ASSY	1
2	180046	BAND	1

CONTROL VALVE AND ACCESSORIES (1/2)

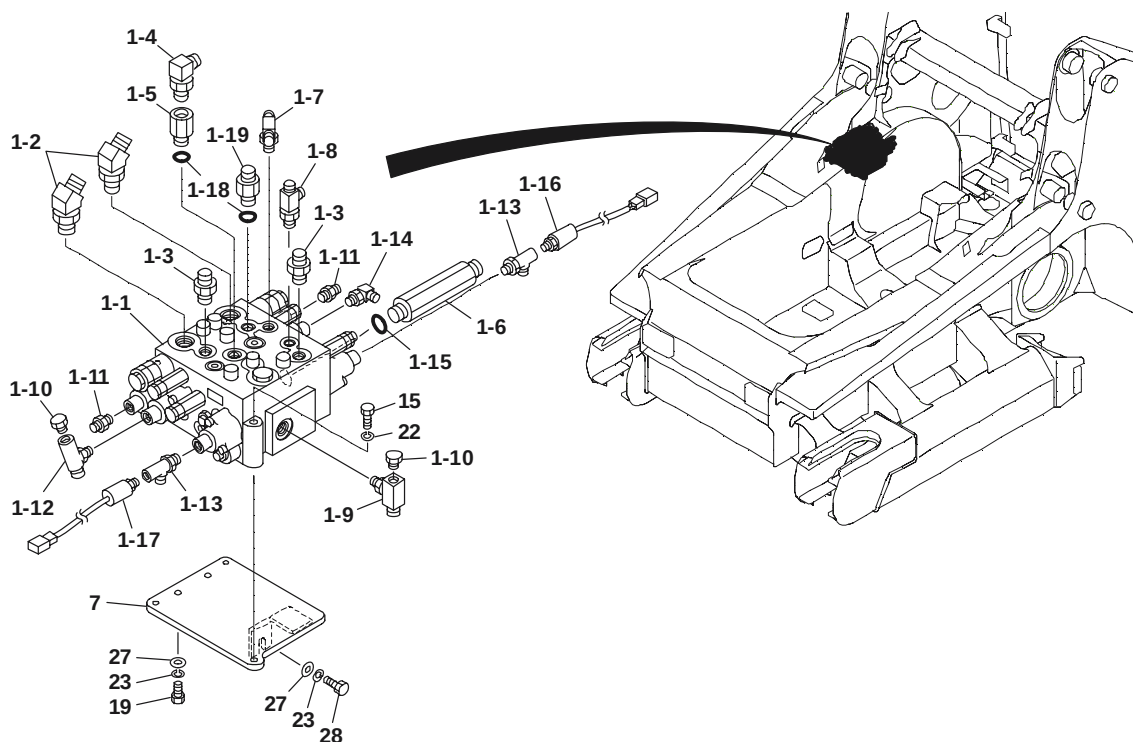


U2D010

Ref. No.	Part No.	Description	Quantity
1		VALVE ASSY, control	1
1-1	196335	.VALVE, control	1
1-2	196051	.ELBOW	2
	180547	..O-RING	1
1-3	180026	.ADAPTOR	2
	180544	..O-RING	1
1-4	180314	.ELBOW	1
	180544	..O-RING	1
1-5	181088	.BUSHING	1
1-6	185837	.ADAPTOR	1
1-7	196043	.TEE (with filter)	1
	180540	..O-RING	1
1-8	180944	.TEE	1
	180540	..O-RING	1
1-9	196047	.TEE	1
	180544	..O-RING	1
1-10	180680	.PLUG	2
	180540	..O-RING	1
1-11	180024	.ADAPTOR	2
	180540	..O-RING	1

Parts Listing Continued On Next Page

CONTROL VALVE AND ACCESSORIES (1/2)

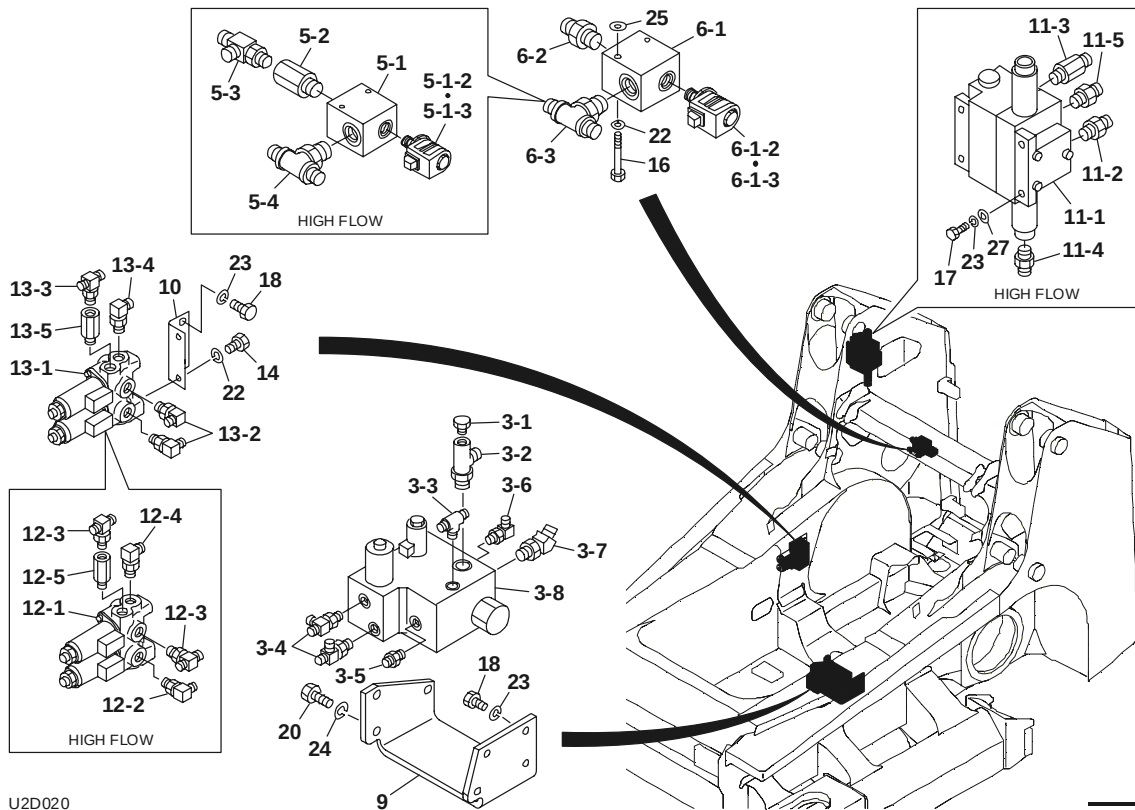


U2D010

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Ref. No.	Part No.	Description	Quantity
1-12	180950	.TEE	1
	180540	..O-RING	1
1-13	181574	.ELBOW	2
	180540	..O-RING	1
1-14	180312	.ELBOW	1
	180540	..O-RING	1
1-15	180547	.O-RING	1
1-16	196066	.SWITCH, pressure	1
	180540	..O-RING	1
1-17	196067	.SWITCH, pressure	1
	180540	..O-RING	1
1-18	180544	.O-RING	2
1-19	196212	.ADAPTOR	1
7	196242	BRACKET	1
15	196016	BOLT	3
19	180089	BOLT	2
22	181050	WASHER, spring	3
23	181051	WASHER, spring	3
27	181007	WASHER	3
28	180087	BOLT	1

CONTROL VALVE AND ACCESSORIES (2/2)

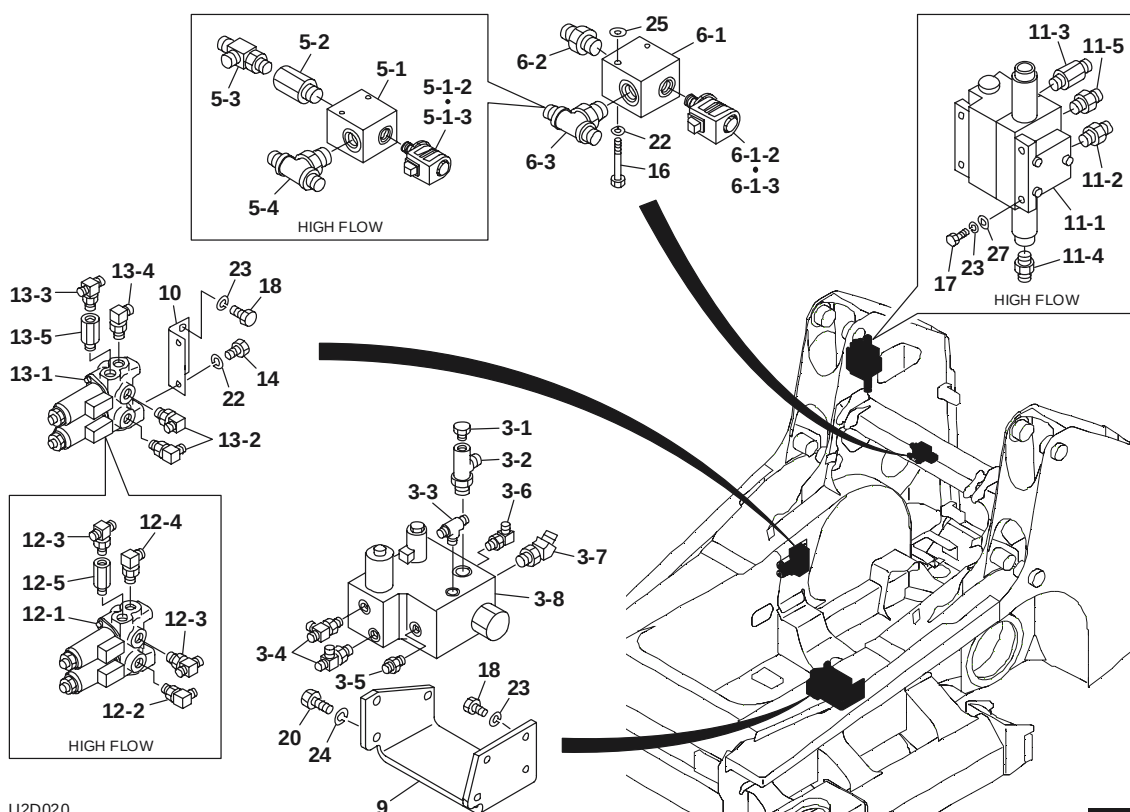


U2D020

Ref. No.	Part No.	Description	Quantity
3		VALVE SUB ASSY	1
3-1	180680	.PLUG	1
	180540	..O-RING	1
3-2	180310	.TEE	1
	180544	..O-RING	1
3-3	180023	.TEE	1
	180540	..O-RING	1
3-4	180944	.TEE	2
	180540	..O-RING	1
3-5	180024	.ADAPTOR	1
	180540	..O-RING	1
3-6	180312	.ELBOW	1
	180540	..O-RING	1
3-7	180318	.ELBOW	1
	180544	..O-RING	1
3-8	196081	.VALVE, sub	1
5		VALVE ASSY, solenoid (high flow)	1
5-1	196096	.VALVE, solenoid	1
5-1-2	196097	..SOLENOID	1
5-1-3	196098	..COIL	1
5-2	181091	.BUSHING	1
5-3	185994	.TEE	1
5-4	181576	.TEE	1
	180547	..O-RING	1

Parts Listing Continued On Next Page

CONTROL VALVE AND ACCESSORIES (2/2)



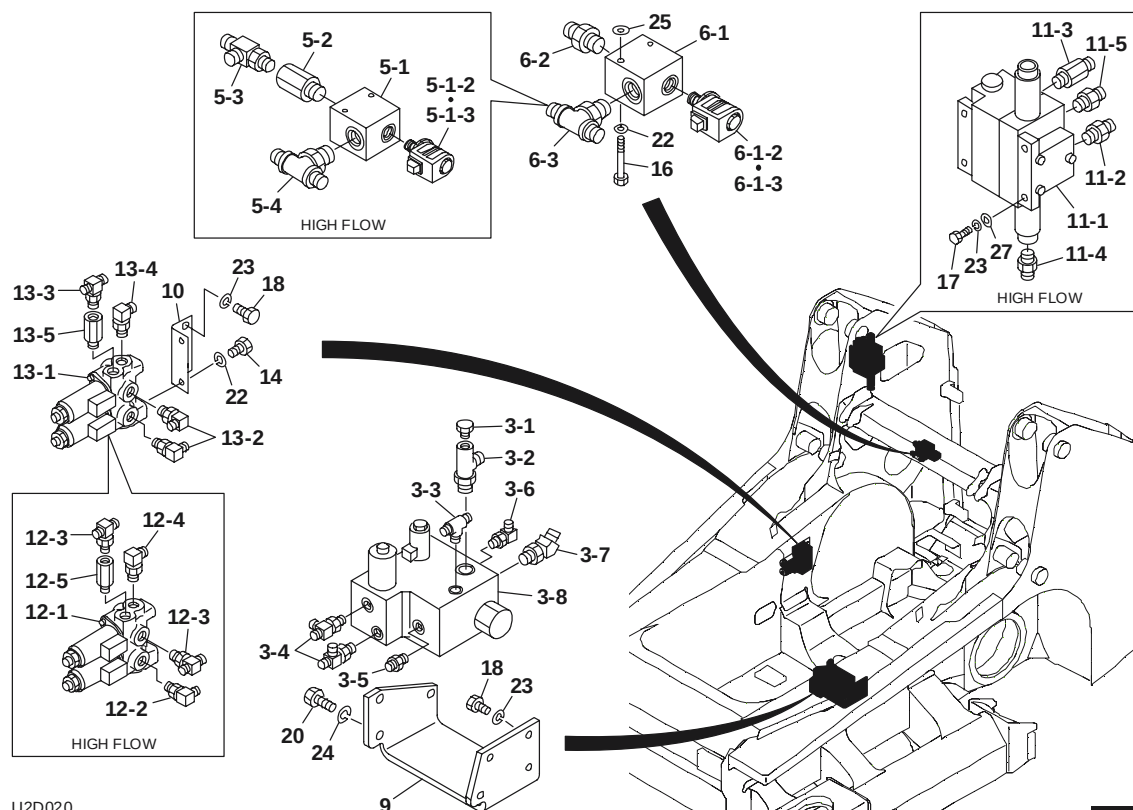
U2D020

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Ref. No.	Part No.	Description	Quantity
6		VALVE ASSY, solenoid	1
6-1	196096	.VALVE, solenoid	1
6-1-2	196097	..SOLENOID	1
6-1-3	196098	..COIL	1
6-2	181586	.ADAPTOR	1
	180547	..O-RING	1
6-3	180947	.TEE	1
	180547	..O-RING	1
9	185894	BRACKET	1
10	182857	BRACKET	1
11		VALVE SUB ASSY (high flow)	1
11-1	185438	.VALVE, control	1
11-2	185217	.ADAPTOR	1
	055896	..O-RING	1
11-3	185220	.ADAPTOR	1
	180544	..O-RING	1
11-4	180024	.ADAPTOR	1
	180540	..O-RING	1
11-5	180026	.ADAPTOR	1
	180544	..O-RING	1
12		VALVE SUB ASSY (high flow)	1
12-1	196094	.VALVE, proportional control	1
12-2	180312	.ELBOW	1
	180540	..O-RING	1
12-3	180023	.TEE	2
	180540	..O-RING	1

Parts Listing Continued On Next Page

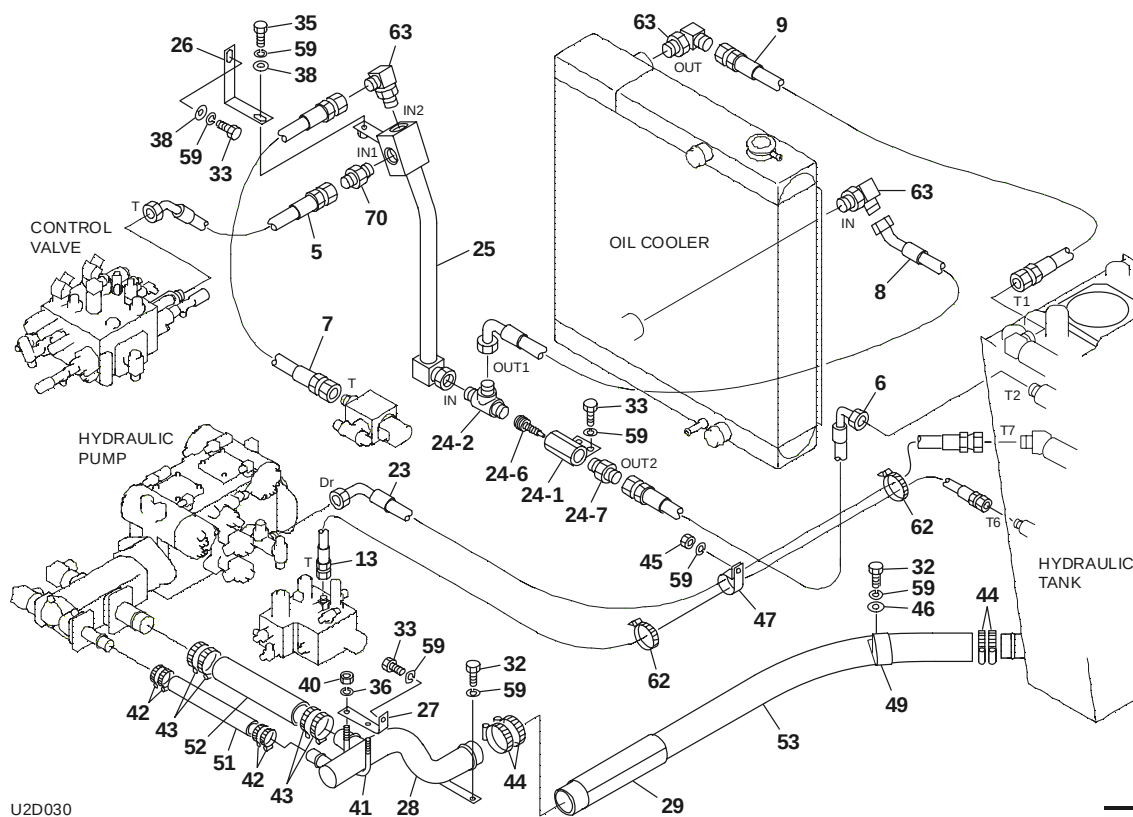
CONTROL VALVE AND ACCESSORIES (2/2)



U2D020

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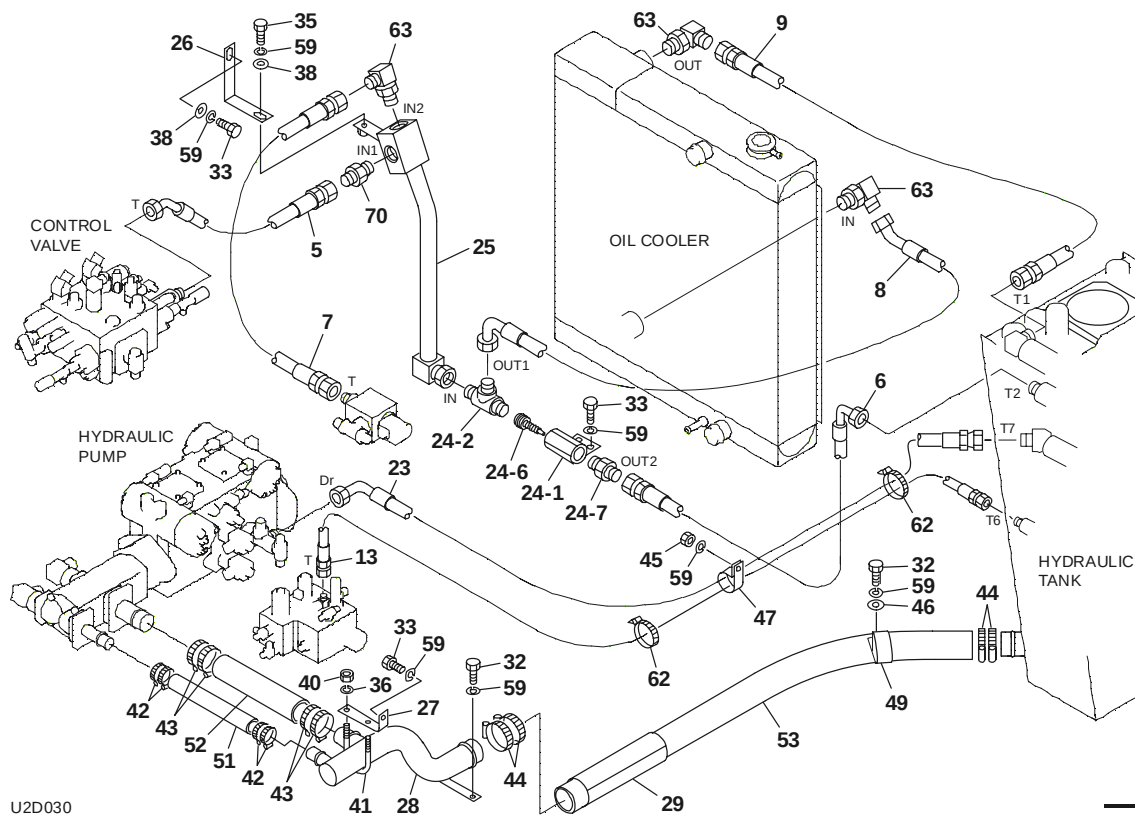
Ref. No.	Part No.	Description	Quantity
12-4	185025	.ELBOW (with filter)	1
	180540	..O-RING	1
12-5	181090	.BUSHING	1
	180540	..O-RING	1
13		VALVE SUB ASSY	1
13-1	196094	.VALVE, proportional control	1
13-2	180312	.ELBOW	2
	180540	..O-RING	1
13-3	180023	.TEE	1
	180540	..O-RING	1
13-4	185025	.ELBOW (with filter)	1
	180540	..O-RING	1
13-5	181090	.BUSHING	1
	180540	..O-RING	1
14	180077	BOLT	2
16	180084	BOLT	2
17	181510	BOLT	3
18	181494	BOLT	6
20	180092	BOLT	3
22	181050	WASHER, spring	4
23	181051	WASHER, spring	6
	181051	WASHER, spring	9
24	181052	WASHER, spring 12 MM	3
25	181022	WASHER	2
27	181007	WASHER	3



Ref. No.	Part No.	Description	Quantity
5	196258	HOSE ASSY	1
6	196259	HOSE ASSY	1
7	196260	HOSE ASSY	1
8	196251	HOSE ASSY	1
9	196252	HOSE ASSY	1
13	182876	HOSE ASSY	1
23	196267	HOSE ASSY	1
24		MANIFOLD ASSY	1
24-1	185908	.JOINT	1
24-2	182887	.TEE	1
24-6	185040	.VALVE, check	1
24-7	180027	.ADAPTOR	1
	180547	..O-RING	1
25	196254	PIPE	1
26	196268	BRACKET	1
27	182889	PLATE	1
28	196255	PIPE	1
29	180719	PROTECTOR	1
32	180085	BOLT	2
33	181494	BOLT	4

Parts Listing Continued On Next Page

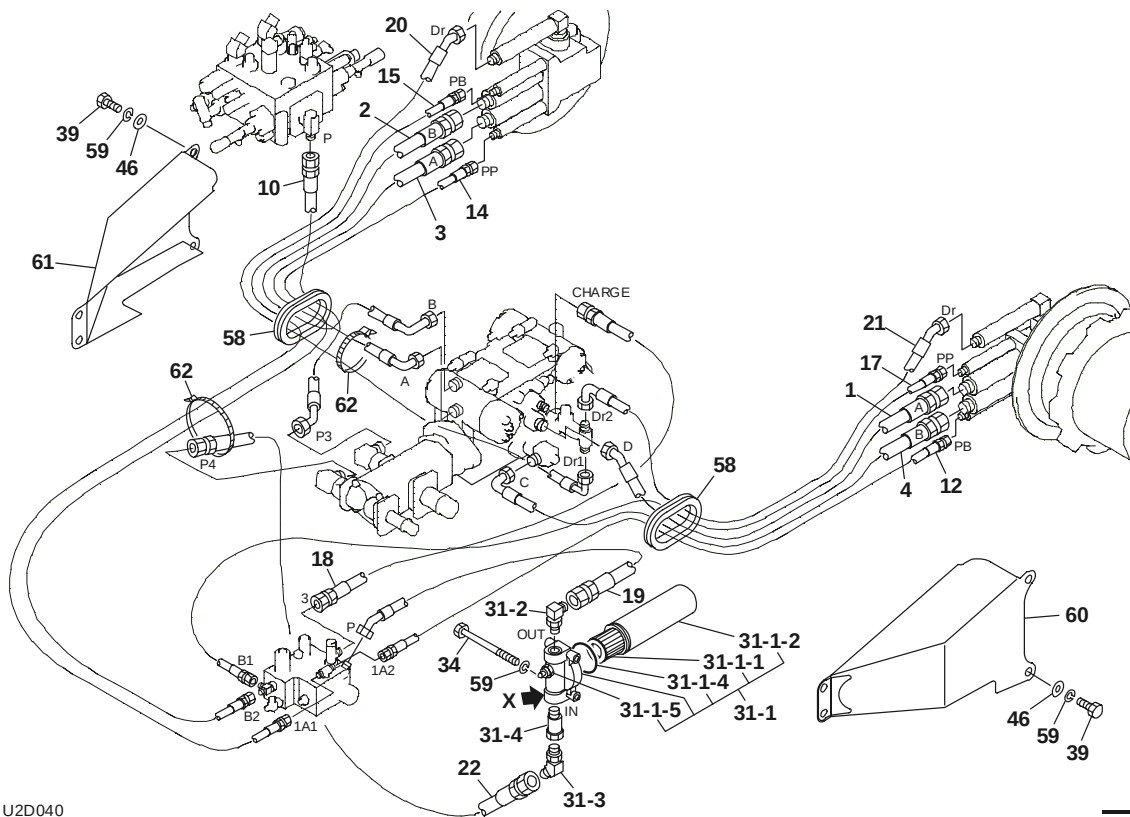
PIPING; HYDRAULIC TANK (1/2)



U2D030

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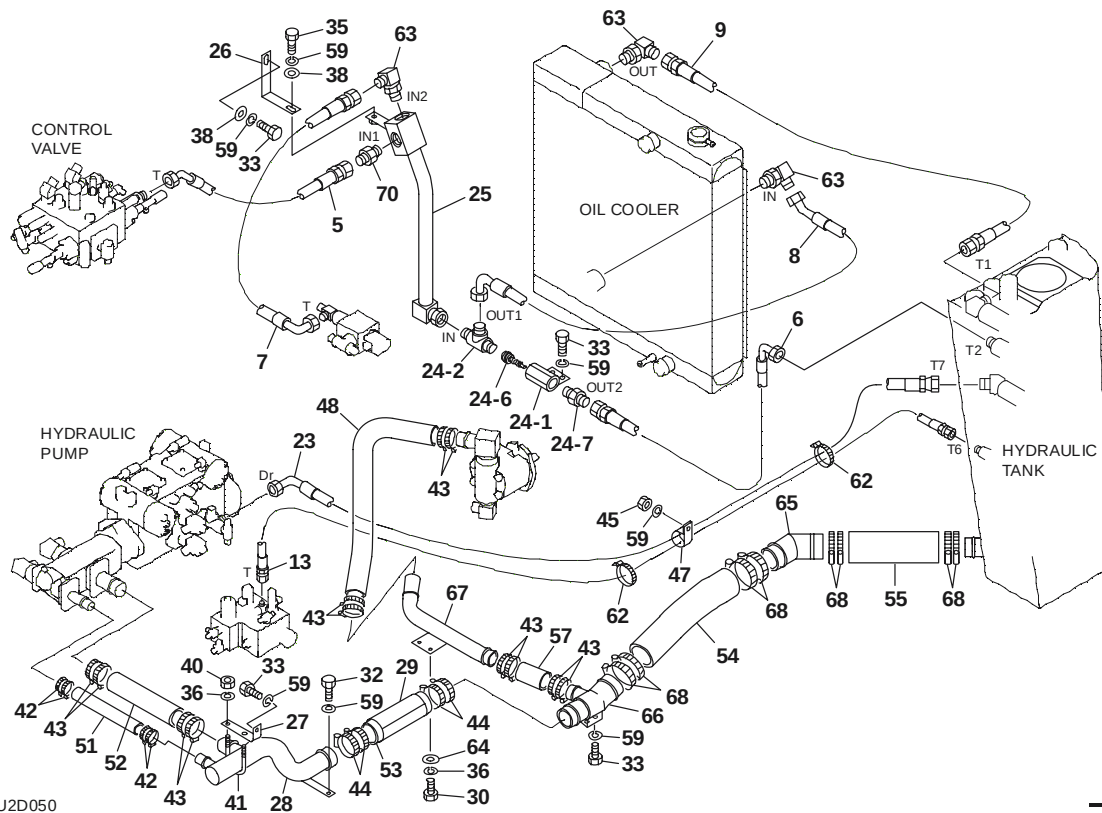
Ref. No.	Part No.	Description	Quantity
35	180088	BOLT	1
36	181050	WASHER, spring	2
38	181008	WASHER	2
40	182094	NUT	2
41	181600	U-BOLT	1
42	181601	BAND	4
43	181602	BAND	4
44	180204	BAND	4
45	180518	NUT	1
46	181007	WASHER	1
47	181096	CLAMP	1
49	181098	CLAMP	1
51	181293	HOSE	1
52	181294	HOSE	1
53	182894	HOSE	1
59	181051	WASHER, spring	8
62	180048	BAND	2
63	181583	ELBOW	3
	180548	.O-RING	1
70	185027	ADAPTOR	1
	180548	.O-RING	1



U2D040

Ref. No.	Part No.	Description	Quantity
1	196247	HOSE ASSY	1
2	196248	HOSE ASSY	1
3	196249	HOSE ASSY	1
4	196250	HOSE ASSY	1
10	196261	HOSE ASSY	1
12	182875	HOSE ASSY	1
14	182877	HOSE ASSY	1
15	196262	HOSE ASSY	1
17	182879	HOSE ASSY	1
18	196263	HOSE ASSY	1
19	196264	HOSE ASSY	1
20	196265	HOSE ASSY	1
21	196266	HOSE ASSY	1
22	196253	HOSE ASSY	1
31		FILTER ASSY	1
31-1	180330	.FILTER	1
31-1-1	180324	..ELEMENT	1
31-1-2	180330	..CASE	1
31-1-4	180554	..O-RING	1
31-1-5	182104	..SWITCH, pressure	1
31-2	180314	.ELBOW	1
	180544	..O-RING	1
31-3	180318	.ELBOW	1
	180544	..O-RING	1
31-4	185222	.BUSHING	1
34	180091	BOLT	2
39	180087	BOLT	8
46	181007	WASHER	8
58	195936	GROMMET	2
59	181051	WASHER, spring	10
60	196269	COVER (L.H.)	1
61	196270	COVER (R.H.)	1
62	180048	BAND	2

PIPING; HYDRAULIC TANK (1/2) - HIGH FLOW

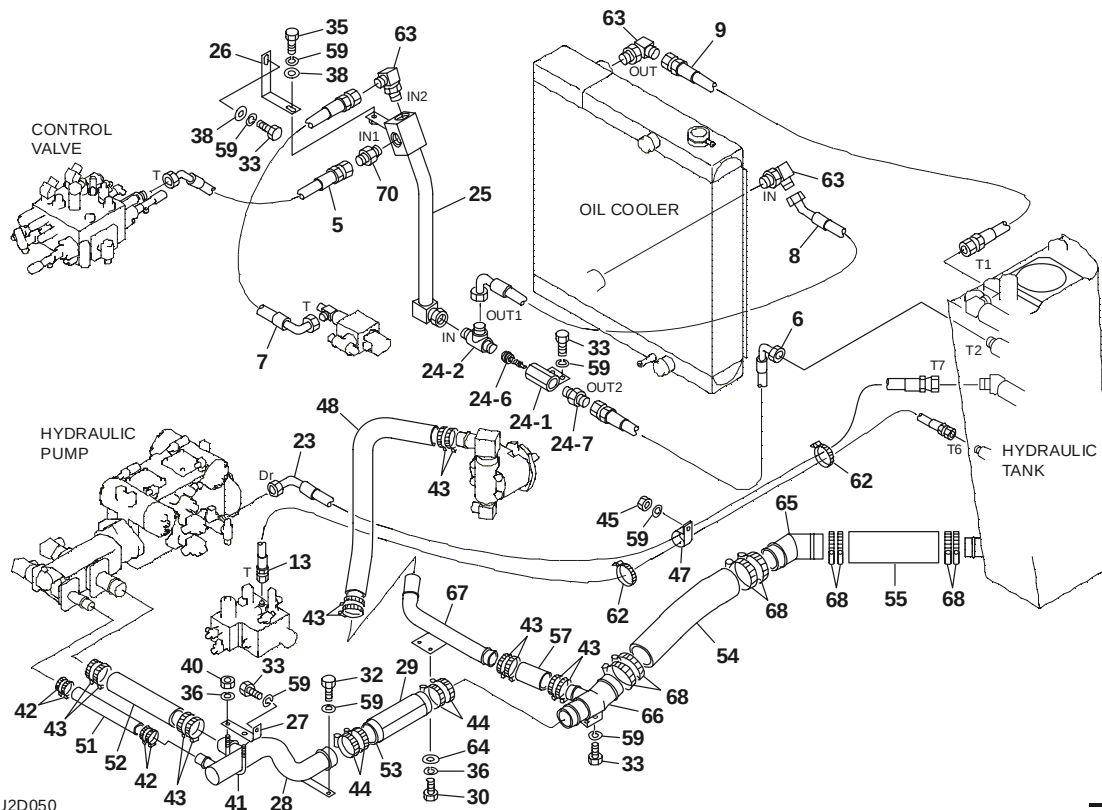


U2D050

Ref. No.	Part No.	Description	Quantity
5	196258	HOSE ASSY	1
6	196259	HOSE ASSY	1
7	196271	HOSE ASSY	1
8	196251	HOSE ASSY	1
9	196252	HOSE ASSY	1
13	182876	HOSE ASSY	1
23	196267	HOSE ASSY	1
24		MANIFOLD ASSY	1
24-1	185908	.JOINT	1
24-2	182887	.TEE	1
24-6	185040	.VALVE, check	1
24-7	180027	.ADAPTOR	1
	180547	..O-RING	1
25	196254	PIPE	1
26	196268	BRACKET	1
27	182889	PLATE	1
28	196255	PIPE	1
29	180719	PROTECTOR	1
30	180077	BOLT	2
32	180085	BOLT	1
33	181494	BOLT	6
35	180088	BOLT	1
36	181050	WASHER, spring	4
38	181008	WASHER	2

Parts Listing Continued On Next Page

PIPING; HYDRAULIC TANK (1/2) - HIGH FLOW

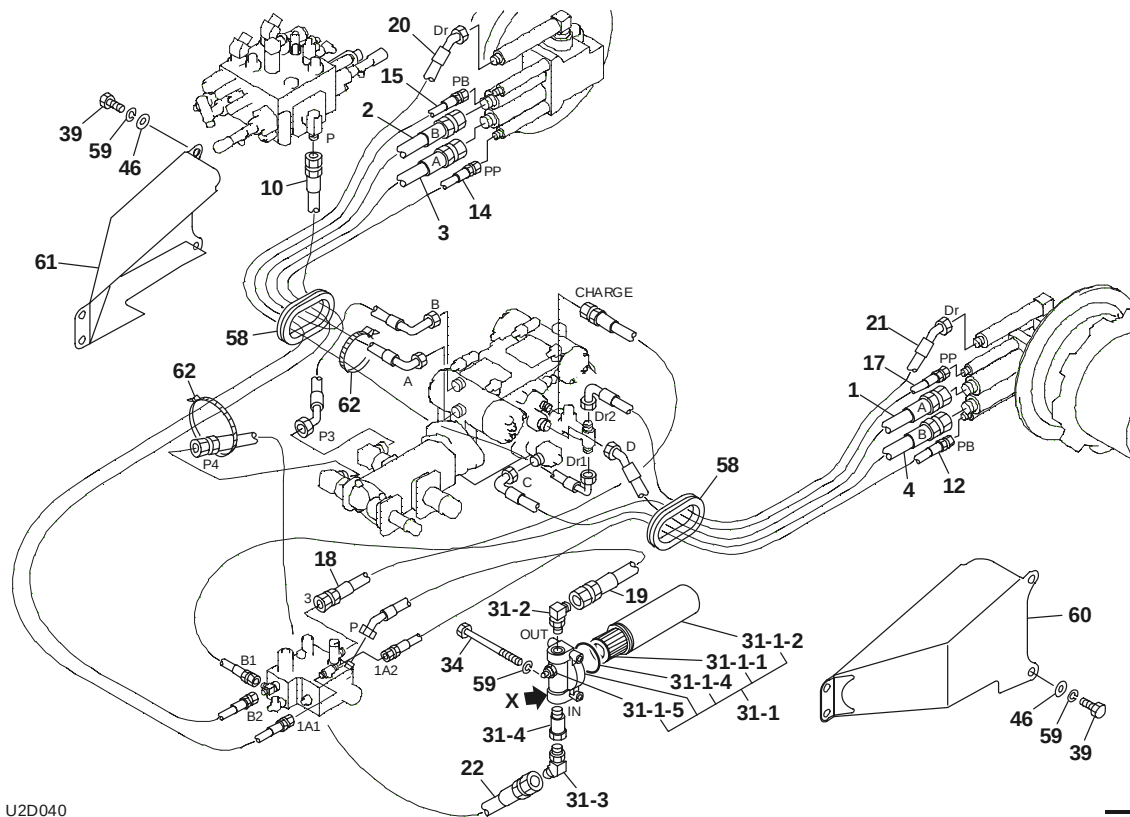


U2D050

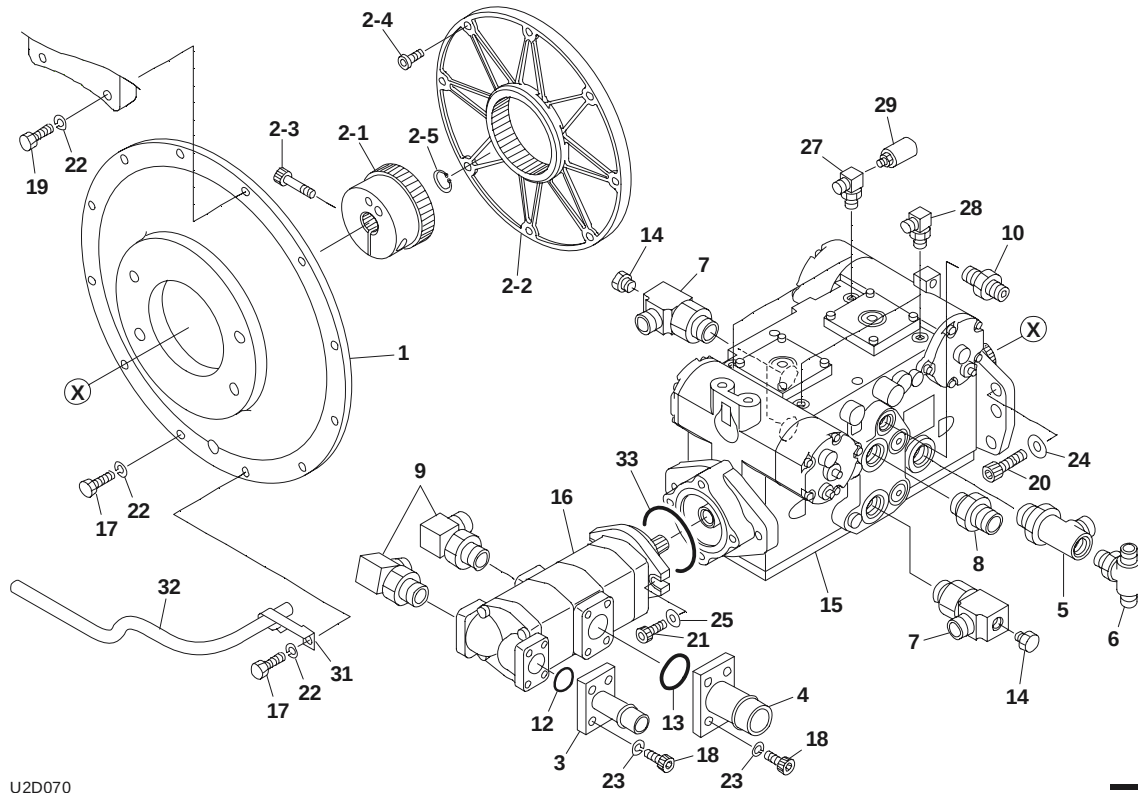
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Ref. No.	Part No.	Description	Quantity
40	182094	NUT	2
41	181600	U-BOLT	1
42	181601	BAND	4
43	181602	BAND	12
44	180204	BAND	4
45	180518	NUT	1
47	181096	CLAMP	1
48	196256	HOSE	1
51	181293	HOSE	1
52	181294	HOSE	1
53	196322	HOSE	1
54	196321	HOSE	1
55	181379	HOSE	1
57	196326	HOSE 12 CM	1
59	181051	WASHER, spring	9
62	180048	BAND	2
63	181583	ELBOW	3
	180548	.O-RING	1
64	185214	WASHER	2
65	196215	PIPE	1
66	196272	PIPE	1
67	196257	PIPE	1
68	181604	BAND	8
70	185027	ADAPTOR	1
	180548	.O-RING	1

PIPING; DRIVE MOTORS (2/2) - HIGH FLOW



Ref. No.	Part No.	Description	Quantity
1	196247	HOSE ASSY	1
2	196248	HOSE ASSY	1
3	196249	HOSE ASSY	1
4	196250	HOSE ASSY	1
10	196261	HOSE ASSY	1
12	182875	HOSE ASSY	1
14	182877	HOSE ASSY	1
15	196262	HOSE ASSY	1
17	182879	HOSE ASSY	1
18	196263	HOSE ASSY	1
19	196264	HOSE ASSY	1
20	196265	HOSE ASSY	1
21	196266	HOSE ASSY	1
22	196253	HOSE ASSY	1
31		FILTER ASSY	1
31-1	180330	..FILTER	1
31-1-1	180324	..ELEMENT	1
31-1-2	180330	..CASE	1
31-1-4	180554	..O-RING	1
31-1-5	182104	..SWITCH, pressure	1
31-2	180314	..ELBOW	1
	180544	..O-RING	1
31-3	180318	..ELBOW	1
	180544	..O-RING	1
31-4	185222	..BUSHING	1
34	180091	BOLT	2
39	180087	BOLT	8
46	181007	WASHER	8
58	195936	GROMMET	2
59	181051	WASHER, spring	10
60	196269	COVER (L.H.)	1
61	196270	COVER (R.H.)	1
62	180048	BAND	2

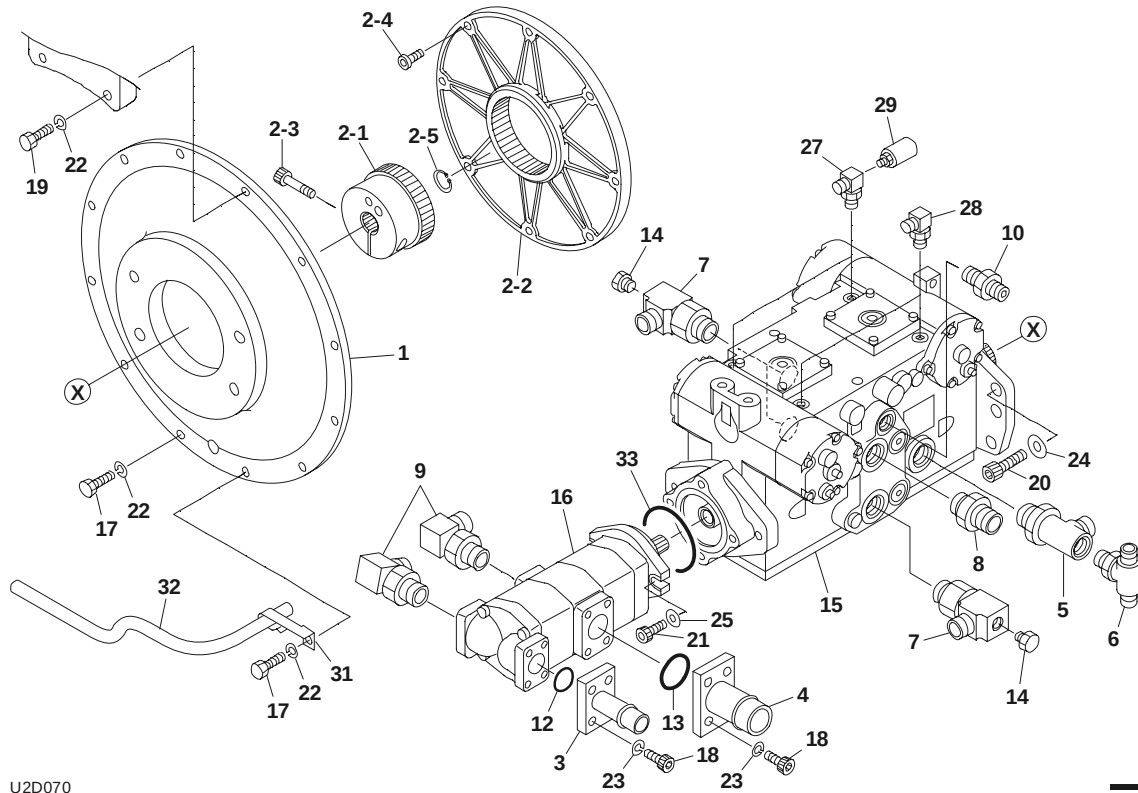


U2D070

Ref. No.	Part No.	Description	Quantity
1	196359	HOUSING	1
2	196329	COUPLING ASSY	1
2-1	196370	.HUB	1
2-2	196371	.FLANGE	1
2-3	196020	.SCREW, cap	1
2-4	196019	.BOLT	8
2-5	196030	.RING, snap	1
3	181247	FLANGE	1
4	185280	FLANGE	1
5	181246	TEE	1
	058674	.O-RING	1
6	180947	TEE	1
	180547	.O-RING	1
7	185996	TEE	3
	058674	.O-RING	1
8	196344	ADAPTOR	1
	058674	.O-RING	1
9	181584	ELBOW	2
	180547	.O-RING	1
10	196052	ADAPTOR	1
	055898	.O-RING	1
12	180551	O-RING	1

Parts Listing Continued On Next Page

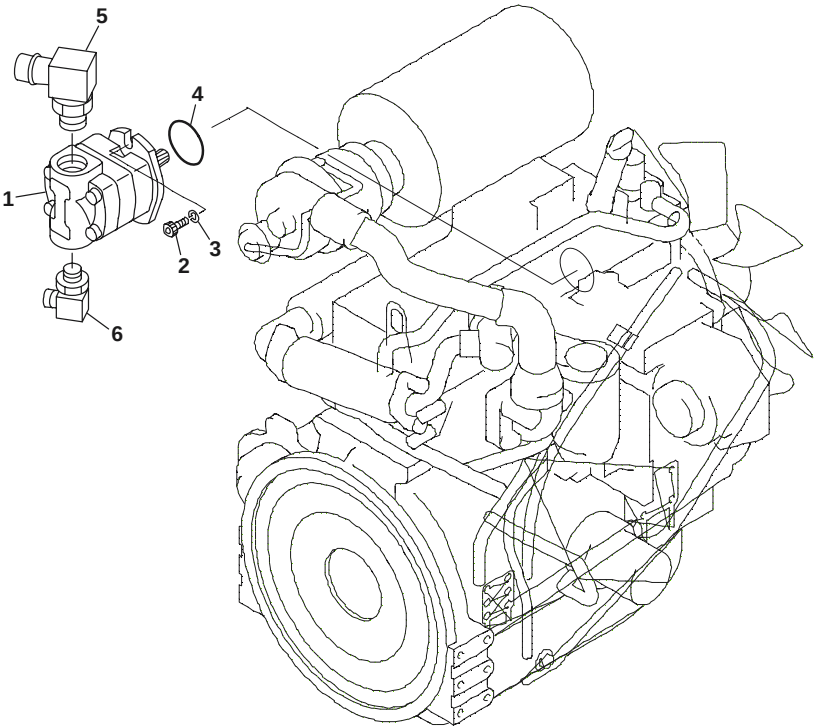
PUMP DRIVE



U2D070

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Ref. No.	Part No.	Description	Quantity
13	180553	O-RING	1
14	180680	PLUG	3
	180540	.O-RING	1
15	196336	PUMP, hydraulic	1
16	196337	PUMP, gear	1
17	180089	BOLT	10
18	180827	SCREW, cap	8
19	185352	BOLT	2
20	196325	SCREW, cap	4
21	181987	SCREW, cap	2
22	181051	WASHER, spring	12
23	181044	WASHER, spring	8
24	196211	WASHER	4
25	182014	WASHER	2
27	196039	ELBOW	2
	055897	.O-RING	1
28	196046	ELBOW	2
	055897	.O-RING	1
29	180933	SWITCH, pressure	2
31	196008	CLAMP	1
32	196174	HOSE 65 CM	1
33	181557	O-RING	1



U2D080

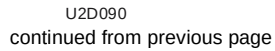
Ref. No.	Part No.	Description	Quantity
1	196338	PUMP, gear	1
2	196324	SCREW, cap	2
3	181531	WASHER	2
4	181551	O-RING	1
5	181360	ELBOW	1
6	180548	.O-RING	1
	180314	ELBOW	1
	180544	.O-RING	1

This exploded view diagram illustrates the assembly of a water pump. The main components are labeled with numbers 1 through 38. Key features include:

- Callout 9 (HIGH FLOW):** Points to a specific pump head configuration.
- Callout X:** Indicates a specific internal component or seal.
- Port Labels:** T1, T2, T3, T4, T5, and T6 are labeled on the side of the main pump body (1).
- Assembly Sequence:** The diagram shows the relationship between various parts, including the motor (1), impeller (2), housing (3), and various seals and fasteners.

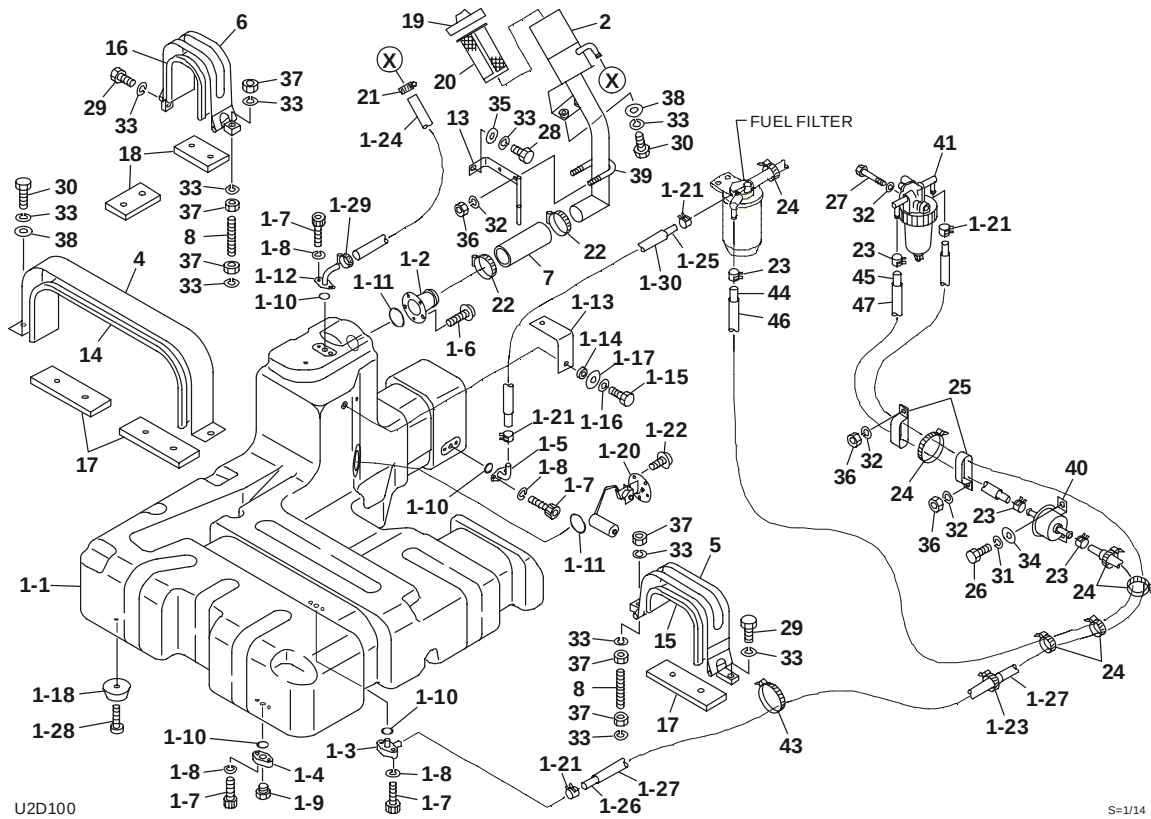
U2D090

Parts Listing Continued On Next Page



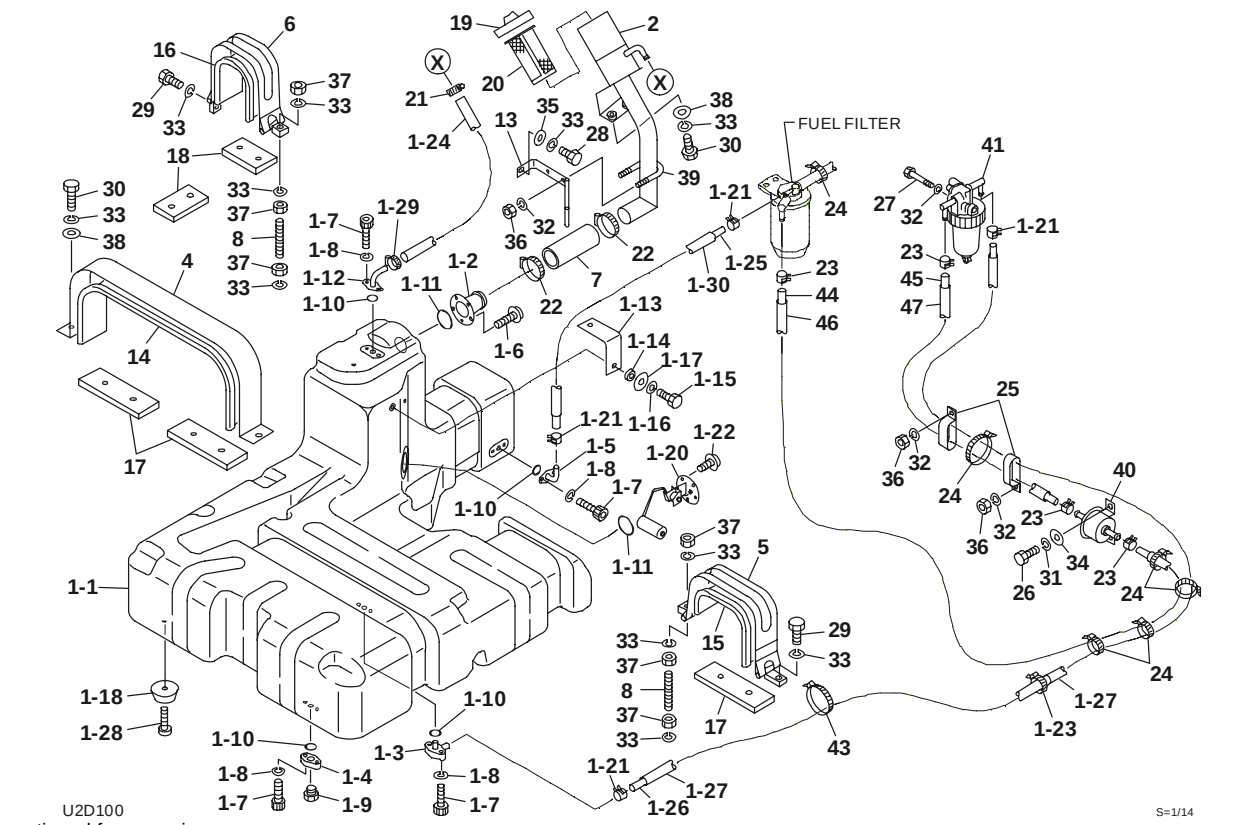
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FUEL TANK AND PIPING



Ref. No.	Part No.	Description	Quantity
1		TANK SUB ASSY, fuel	1
1-1	182950	.TANK, fuel	1
1-2	180335	.FLANGE	1
1-3	180336	.FLANGE	1
1-4	180993	.VALVE, drain	1
1-5	180337	.FLANGE	1
1-6	180802	.SCREW	5
1-7	180824	.SCREW, cap	8
1-8	181049	.WASHER, spring	8
1-9	180680	.PLUG	1
	180540	.O-RING	1
1-10	180544	.O-RING	4
1-11	180564	.O-RING	2
1-12	180338	.FLANGE	1
1-13	180041	.BAND	1
1-14	180206	.COLLAR	1
1-15	181498	.BOLT	1
1-16	181049	.WASHER, spring	1
1-17	181009	.WASHER	1
1-18	181017	.RUBBER	5
1-20	180845	.SENDER, fuel	1
1-21	188313	.BAND	4
1-22	180801	.SCREW	5
1-23	181928	.BAND	1

Parts Listing Continued On Next Page

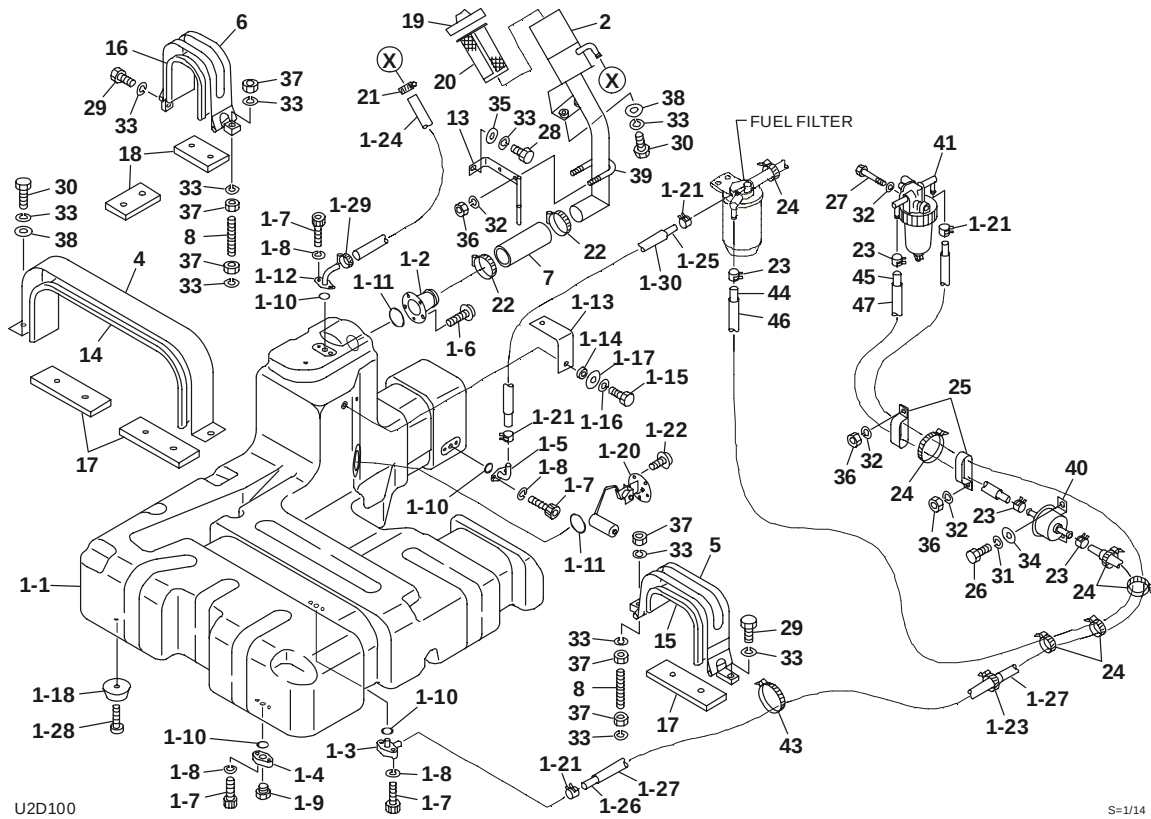


U2D100
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Ref. No.	Part No.	Description	Quantity
1-24	185028	.HOSE 57 CM	1
1-25	196199	.HOSE 150 CM	1
1-26	196200	.HOSE 317 CM	1
1-27	181592	.PROTECTOR 156 CM	2
1-28	180799	.SCREW	5
1-29	180196	.BAND	1
1-30	196195	.PROTECTOR 112 CM	1
2	182951	PORT, supply	1
4	182940	PLATE	1
5	182941	CLAMP	1
6	182942	CLAMP	1
7	182943	HOSE	1
8	180067	BOLT	2
13	182944	PLATE	1
14	182945	RUBBER	1
15	182946	RUBBER	1
16	182947	RUBBER	1
17	181404	RUBBER	3
18	181405	RUBBER	2
19	180176	CAP	1
20	180927	STRAINER	1
21	180196	BAND	1
22	180203	BAND	2

Parts Listing Continued On Next Page

FUEL TANK AND PIPING

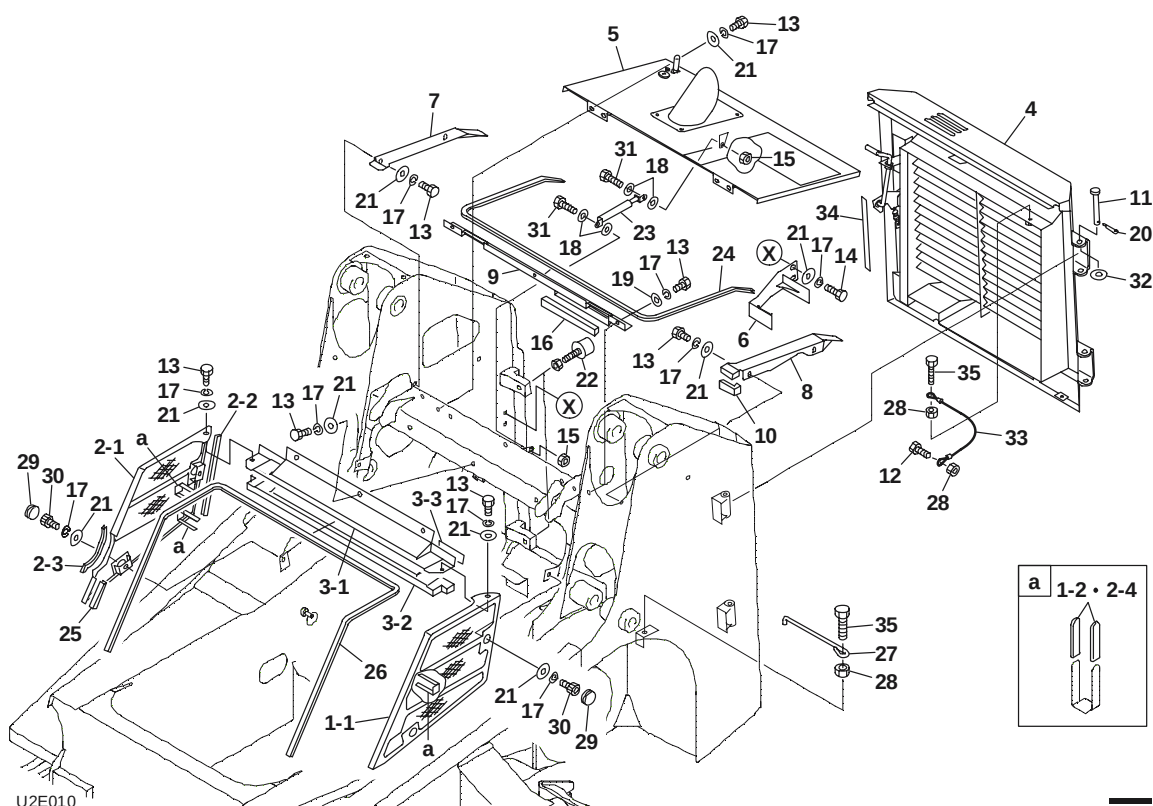


U2D100

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S=1/14

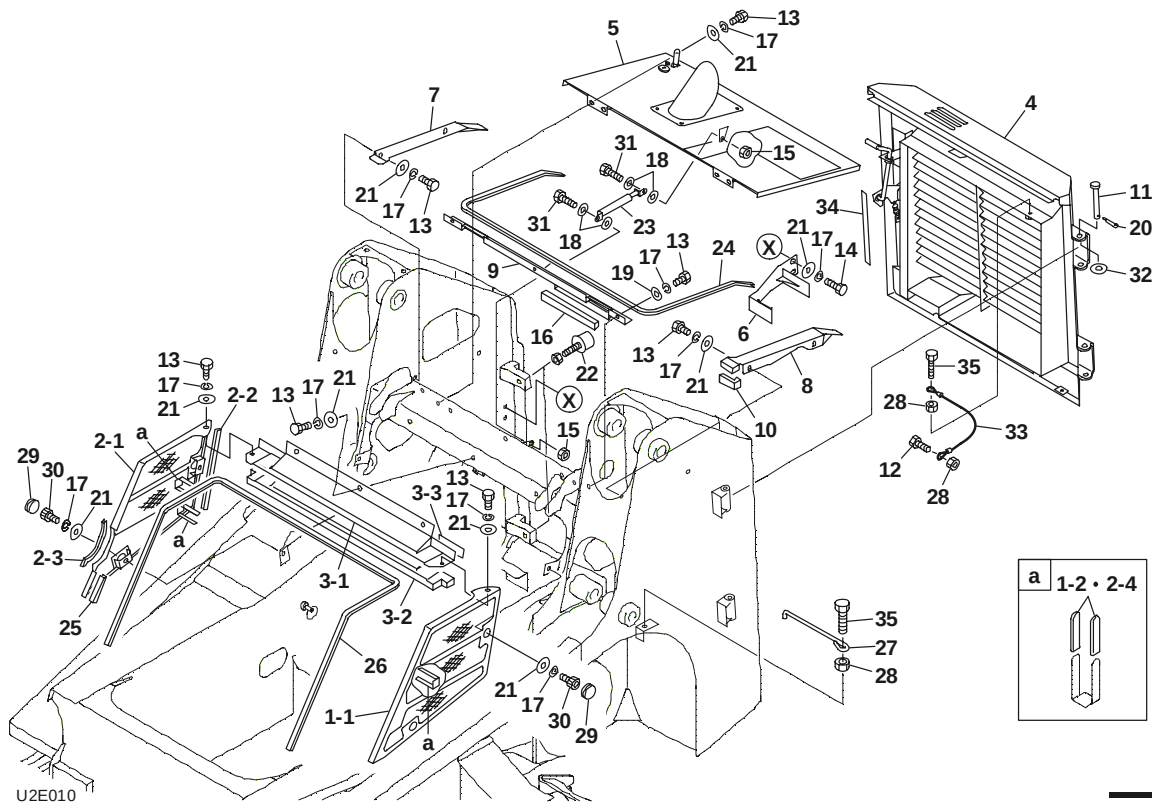
Ref. No.	Part No.	Description	Quantity
23	188313	BAND	4
24	180046	BAND	6
25	180191	CLAMP	2
26	196323	BOLT	2
27	180084	BOLT	1
28	181494	BOLT	1
29	180087	BOLT	2
30	180088	BOLT	4
31	181049	WASHER, spring	2
32	181050	WASHER, spring	5
33	181051	WASHER, spring	13
34	181021	WASHER	2
35	181023	WASHER	1
36	180518	NUT	4
37	180518	NUT	6
38	181008	WASHER	4
39	180976	U-BOLT	1
40	186483	PUMP, feed	1
41	194317	SEPARATOR, water	1
43	185476	BAND	1
44	196198	HOSE 145 CM	1
45	196197	HOSE 84 CM	1
46	196196	PROTECTOR 135 CM	1
47	196194	PROTECTOR 74 CM	1



Ref. No.	Part No.	Description	Quantity
1	196305	COVER ASSY, side (L.H.)	1
1-1	196306	.COVER, side (L.H.)	1
1-2	180969	.TUBE	2
2	196307	COVER ASSY, side (R.H.)	1
2-1	196308	.COVER, side (R.H.)	1
2-2	196206	.SPONGE 31 CM	1
2-3	185481	.TRIM 20 CM	1
2-4	180969	.TUBE	4
3	185764	COVER ASSY, center	1
3-1	196368	.COVER	1
3-2	182954	.ABSORBENT, noise	1
3-3	185765	.SPONGE 12 CM	1
4	196309	DOOR ASSY, rear	1
5	196313	HOOD, engine	1
6	196303	BRACKET	1
7	182957	PLATE (R.H.)	1
8	196302	PLATE (L.H.)	1
9	185767	TABLE	1
10	196349	SPONGE 12 CM	1
11	182777	PIN	2
12	196182	BOLT	1
13	181494	BOLT	16

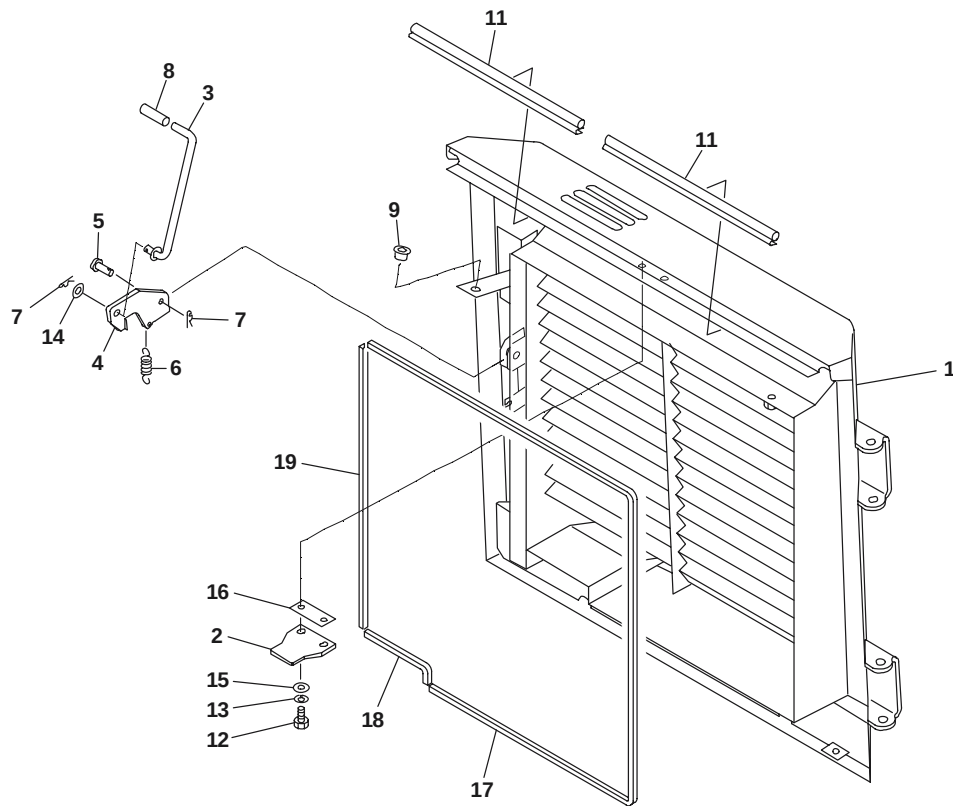
Parts Listing Continued On Next Page

COVER



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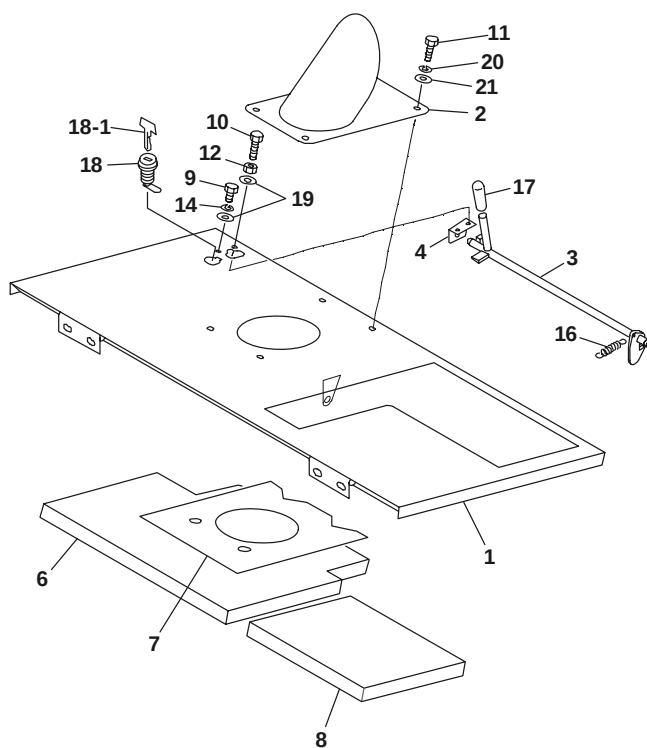
Ref. No.	Part No.	Description	Quantity
14	180088	BOLT	2
15	180518	NUT	2
16	185824	PACKING 22 CM	1
17	181051	WASHER, spring	22
18	181022	WASHER	4
19	181023	WASHER	3
20	185017	PIN, split	2
21	181007	WASHER	19
22	185045	RUBBER	2
23	180916	SPRING, gas	1
24	185094	TRIM 200 CM	1
25	185488	RUBBER 10 CM	1
26	181635	TRIM 290 CM	1
27	185849	ROD	1
28	180518	NUT	3
29	185049	GROMMET	4
30	180819	SCREW, cap	4
31	180079	BOLT	2
32	185375	WASHER	2
33	181871	ROPE	1
34	181984	RUBBER	1
35	180089	BOLT	2



U2E020

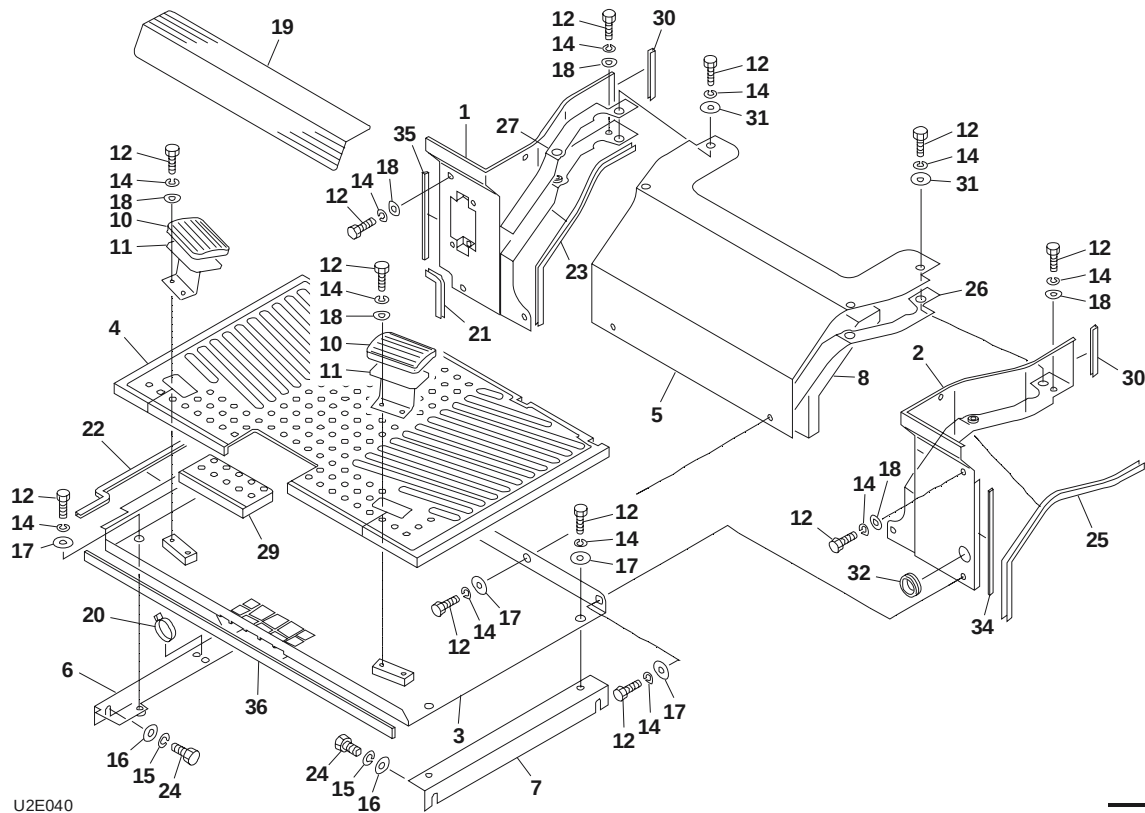
Ref. No.	Part No.	Description	Quantity
0-1	196309	DOOR ASSY, rear	1
1	196311	.DOOR, rear	1
2	196002	.STRIKER	1
3	196310	.ROD	1
4	196005	.PLATE	1
5	182649	.PIN	1
6	182653	.SPRING	1
7	180614	.PIN, snap	2
8	180177	.CAP	1
9	180165	.BUSHING	1
11	185087	.TRIM 41 CM	2
12	180079	.BOLT	2
13	181050	.WASHER, spring	2
14	181024	.WASHER	1
15	181012	.WASHER	2
16	181082	.SPACER 4.5 MM	AR
17	196188	.TRIM 180 CM	1
18	181639	.TRIM 18 CM	1
19	196209	.TRIM 59 CM	1

ENGINE COVER



U2E030

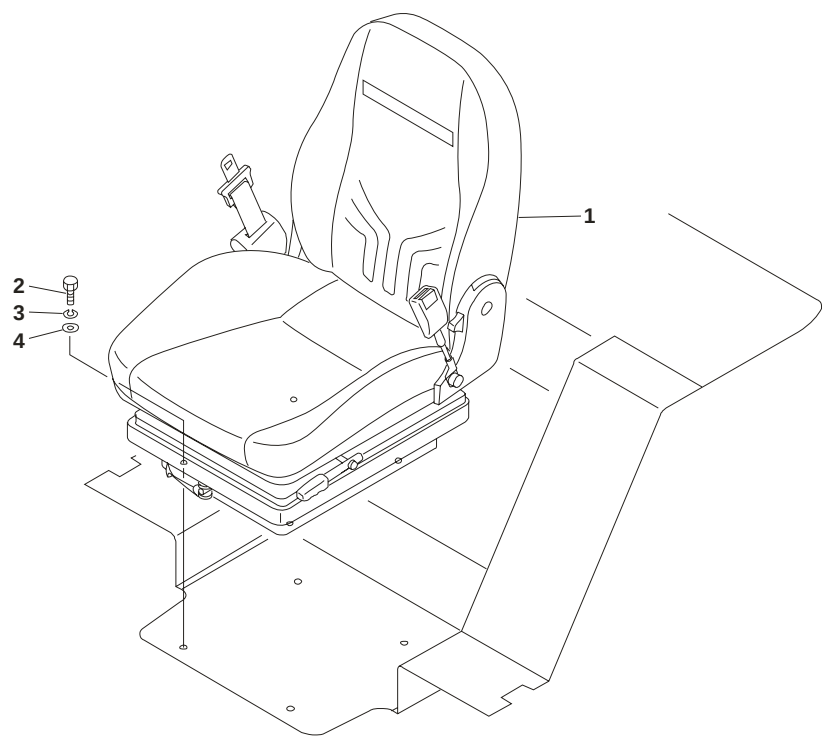
Ref. No.	Part No.	Description	Quantity
0-2	196313	HOOD ASSY, engine	1
1	196315	.HOOD, engine	1
2	196304	.NOZZLE	1
3	181112	.LEVER	1
4	181106	.ANGLE	1
6	196362	.ABSORBENT, noise	1
7	196314	.INSULATOR	1
8	196312	.ABSORBENT, noise	1
9	185349	.BOLT	1
10	181498	.BOLT	1
11	180077	.BOLT	4
12	180516	.NUT	1
14	181049	.WASHER, spring	1
16	180888	.SPRING	1
17	180177	.CAP	1
18	180508	.LOCK	1
18-1	180486	.KEY	1
19	181021	.WASHER	2
20	181050	.WASHER, spring	4
21	181012	.WASHER	4



U2E040

Ref. No.	Part No.	Description	Quantity
1	196363	COVER (R.H.)	1
2	185788	COVER (L.H.)	1
3	185791	PLATE	1
4	185782	MAT, floor	1
5	185793	COVER	1
6	180920	STAY	1
7	180919	STAY	1
8	180007	ABSORBENT, noise	1
10	180220	COVER	2
11	180738	REST, foot	2
12	180808	BOLT	22
14	181050	WASHER, spring	22
15	181051	WASHER, spring	4
16	181023	WASHER	4
17	181012	WASHER	8
18	181022	WASHER	10
19	180857	SHEET	1
20	180046	BAND	1
21	182001	TRIM 7 CM	1
22	180960	TRIM 48 CM	1
23	196205	TRIM 36 CM	1
24	181494	BOLT	4
25	182004	TRIM 43 CM	1
26	185228	SPONGE	1
27	185229	SPONGE	1
29	185780	MAT	1
30	196210	RUBBER 10 CM	2
31	185214	WASHER	4
32	180371	GROMMET	1
34	185794	SPONGE 22 CM	1
35	185795	SPONGE 18 CM	1
36	185797	SPONGE 74 CM	1

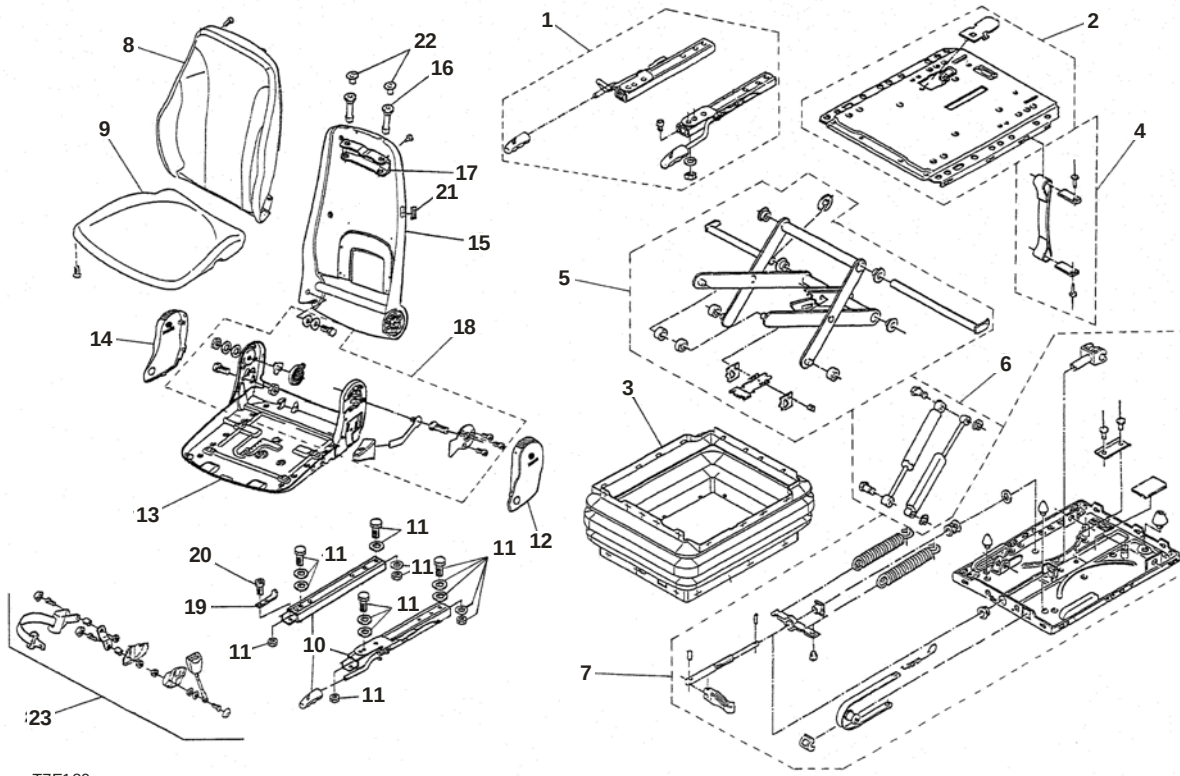
SEAT



T7E170

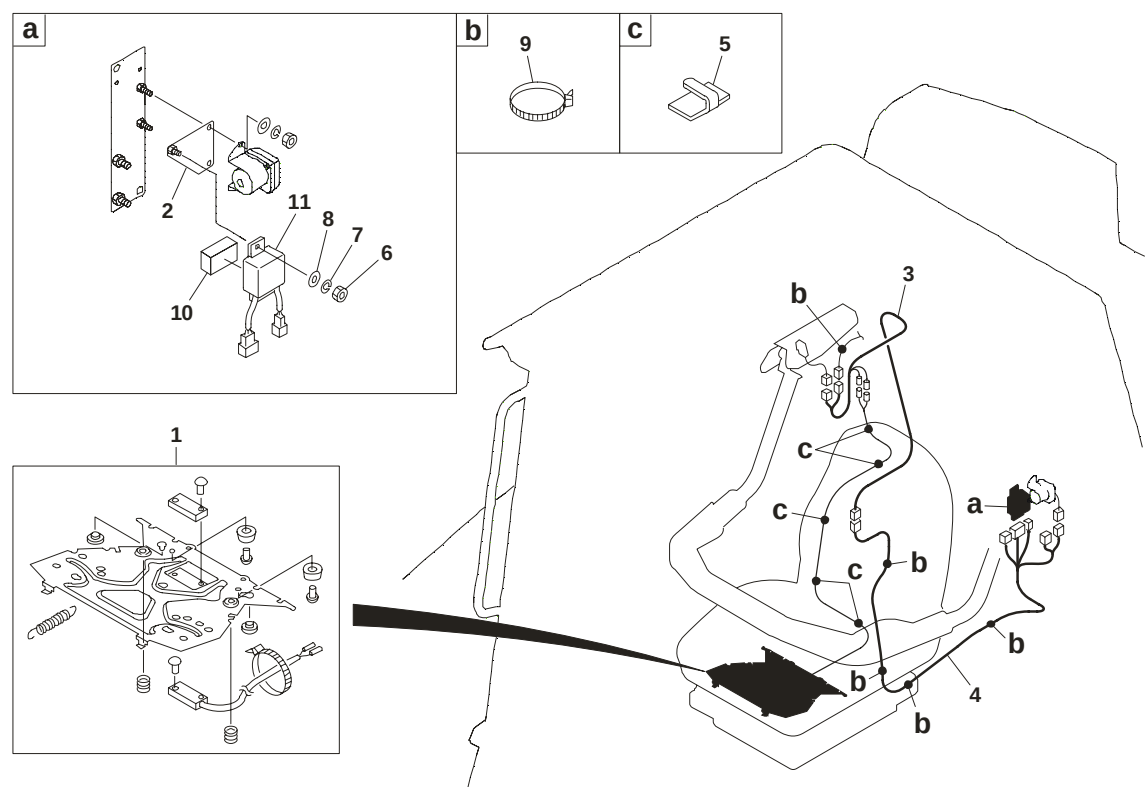
Ref. No.	Part No.	Description	Quantity
1	185475	SEAT	1
2	180808	BOLT	4
3	181050	WASHER, spring	4
4	181022	WASHER	4

SEAT COMPONENTS



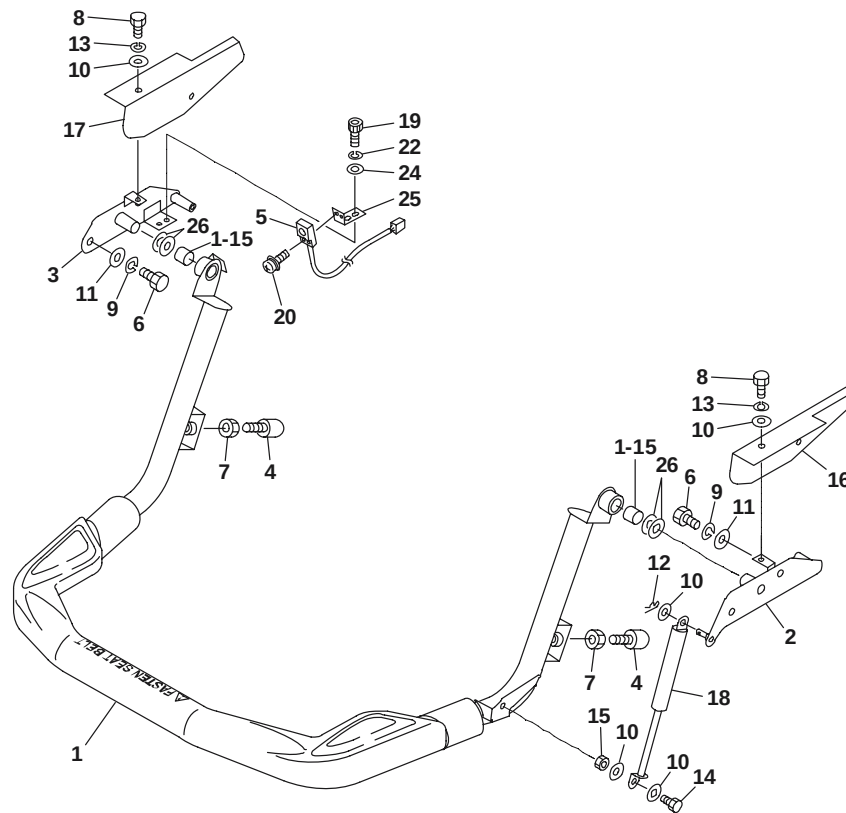
Ref. No.	Part No.	Description	Quantity
0	185475	SEAT ASSY	1
1	180727	RAIL ASSY	1
2	180674	PLATE ASSY	1
3	180114	BOOT	1
4	180032	ANGLE ASSY	1
5	180504	LINK ASSY	1
6	180270	DAMPER ASSY	1
7	180911	SPRING ASSY	1
8	188409	TRIM	1
9	180968	CUSHION/SEAT BOTTOM	1
10	180728	RAIL ASSY	1
11	180109	BOLT ASSY	1
12	180242	COVER (L.H.)	1
13	180345	FRAME	1
14	180245	COVER (R.H.)	1
15	180346	FRAME	1
16		GUIDE	2
17	180131	BRACKET	1
18	180484	JOINT ASSY	1
19	180672	PLATE	1
20	180828	SCREW/cap	1
21	180673	PLATE	1
22	180701	PLUG	2
23	180060	BELT ASSY/seat	1

SEAT SWITCH



T9E120

Ref. No.	Part No.	Description	Quantity
0	188264	SWITCH ASSY, seat	1
1	185474	.SWITCH, seat	1
2	188266	.BRACKET	1
3	185267	.HARNESS, wiring	1
4	188265	.HARNESS, wiring	1
5	185426	.STICKER	5
6	180516	.NUT	1
7	181049	.WASHER, spring	1
8	181021	.WASHER	1
9	180046	.BAND	6
10	185421	.SPONGE 5 CM	1
11	180730	.RELAY	1

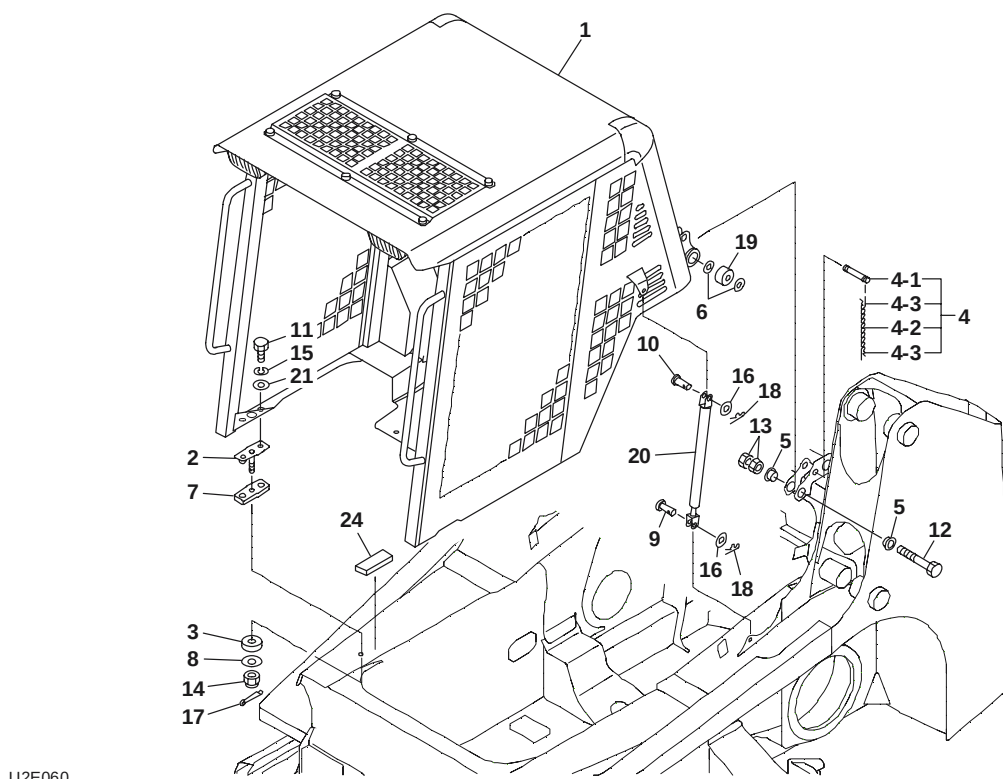


T9E132

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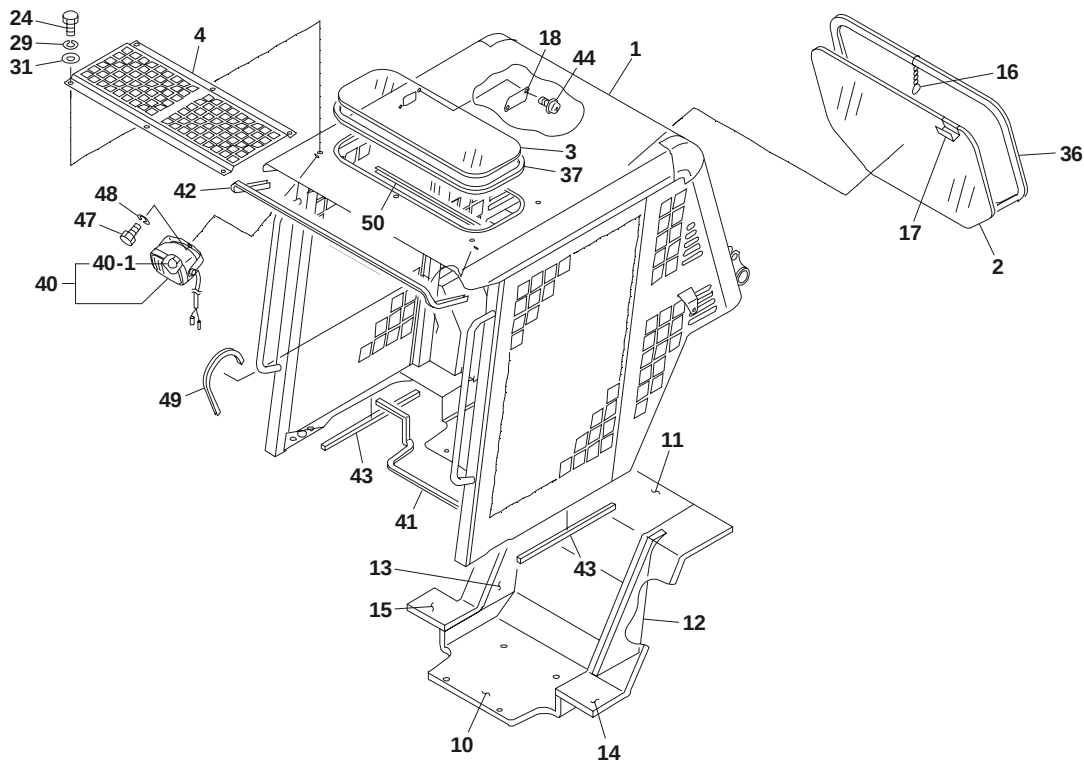
Ref. No.	Part No.	Description	Quantity
1	181231	BAR, safety	1
1-15	180161	.BUSHING	2
2	181230	BRACKET(L.H.)	1
3	180143	BRACKET(R.H.)	1
4	180925	STOPPER	2
5	180934	SWITCH, proximity	1
6	181494	BOLT	4
7	180519	NUT	2
8	180077	BOLT	4
9	181051	WASHER, spring	4
10	181022	WASHER	7
11	181023	WASHER	4
12	180613	PIN, snap	1
13	181050	WASHER, spring	4
14	181501	BOLT	1
15	180518	NUT	1
16	180251	COVER(L.H.)	1
17	180256	COVER(R.H.)	1
18	180916	SPRING, gas	1
19	180814	SCREW, cap	2
20	199940	SCREW	2
22	181048	WASHER, spring	2
24	181020	WASHER	2
25	180659	PLATE	1
26	199897	WASHER	4

ROPS - CANOPY MOUNT



U2E060

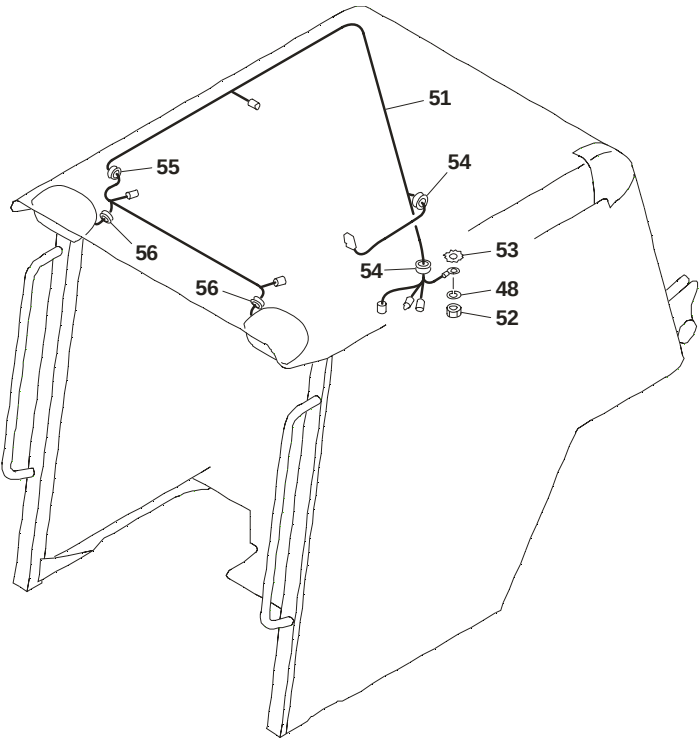
Ref. No.	Part No.	Description	Quantity
1	196006	CANOPY ASSY	1
2	185338	BOLT	2
3	185340	RUBBER, cushion	2
4	180612	PIN ASSY	1
4-1	180604	.PIN	1
4-2	196331	.CHAIN	1
4-3	180615	.PIN, snap	2
5	180207	COLLAR	4
6	181015	WASHER	4
7	185339	RUBBER, cushion	2
8	185215	WASHER	2
9	180598	PIN	2
10	180595	PIN	2
11	180092	BOLT	4
12	180098	BOLT	2
13	180520	NUT	4
14	188290	NUT	2
15	181052	WASHER, spring 12 MM	4
16	181023	WASHER	4
17	180619	PIN, split	2
18	180613	PIN, snap	4
19	180791	RUBBER, cushion	2
20	180915	SPRING, gas	2
21	181010	WASHER	4
24	185822	SPONGE 8 CM	2



T8E600

Ref. No.	Part No.	Description	Quantity
0	196006	CANOPY ASSY	1
1	182668	.CANOPY	1
2	180366	.GLASS	1
3	180365	.GLASS	1
4	180656	.PLATE	1
10	181469	.ABSORBENT, noise	1
11	181921	.ABSORBENT, noise	1
12	181470	.ABSORBENT, noise (L.H.)	1
13	181471	.ABSORBENT, noise (R.H.)	1
14	180005	.ABSORBENT, noise	1
15	180006	.ABSORBENT, noise	1
16	180749	.RING, pull	1
17	180374	.HANDLE	1
18	180662	.PLATE	1
24	180077	.BOLT	6
29	181050	.WASHER, spring	6
31	181022	.WASHER	6
36	180473	.H-RUBBER 253 CM	1
37	180472	.H-RUBBER 200 CM	1
40	185104	.LAMP ASSY	2
40-1	180147	..BULB 12 V, 55 W	1
41	180966	.TRIM 120 CM	1
42	180958	.TRIM 153 CM	1
43	188332	.SPONGE 57 CM	2
44	180804	.SCREW	2
47	181494	.BOLT	2
48	181051	.WASHER, spring	2
49	182003	.TRIM 38 CM	1
50	182007	.TRIM 60 CM	1

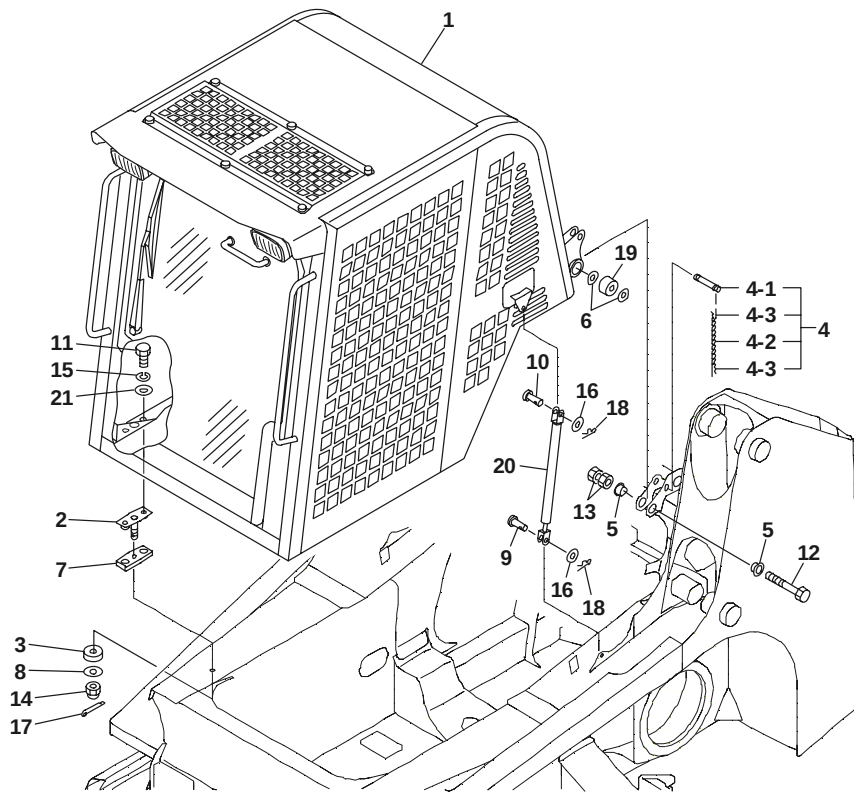
ROPS - CANOPY - LIGHTS AND HARNESS



T8E530

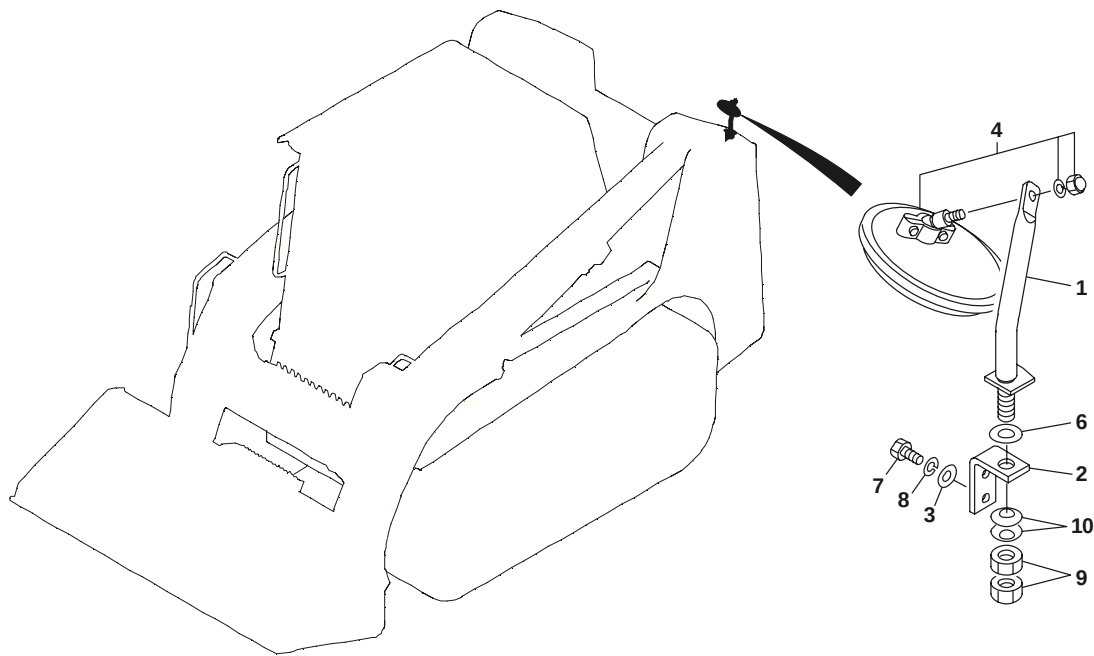
Ref. No.	Part No.	Description	Quantity
0	196006	CANOPY ASSY	1
48	181051	.WASHER, spring	1
51	188256	.HARNESS, wiring	1
52	180518	.NUT	1
53	181018	.WASHER	1
54	180370	.GROMMET	3
55	180371	.GROMMET	1
56	181612	.GROMMET	2

U2E090



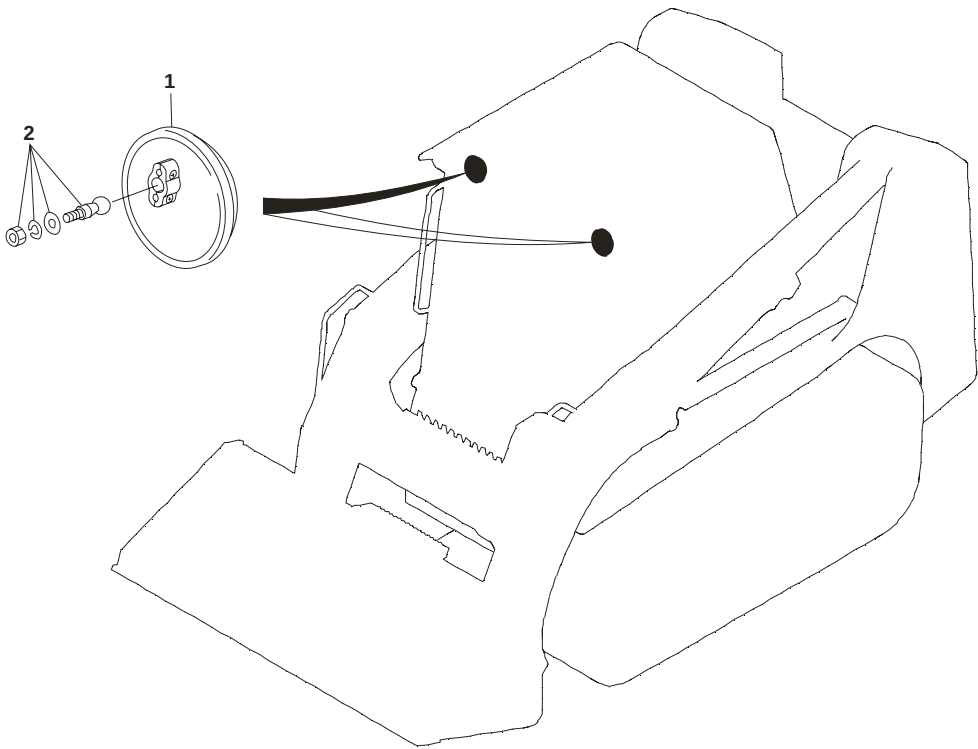
Ref. No.	Part No.	Description	Quantity
1	196352	CAB	1
2	185338	BOLT ASSY	2
3	185340	RUBBER, cushion	2
4	180612	PIN ASSY	1
4-1	180604	.PIN	1
4-2	196331	.CHAIN	1
4-3	180615	.PIN, snap	2
5	180207	COLLAR	4
6	181015	WASHER	4
7	185339	RUBBER, cushion	2
8	185215	WASHER	2
9	180598	PIN	2
10	180595	PIN	2
11	180092	BOLT	4
12	180098	BOLT	2
13	180520	NUT	4
14	188290	NUT	2
15	181052	WASHER, spring 12 MM	4
16	181023	WASHER	4
17	180619	PIN, split	2
18	180613	PIN, snap	4
19	180791	RUBBER, cushion	2
20	185056	SPRING, gas	2
21	181010	WASHER	4

REAR MIRROR



U2E100

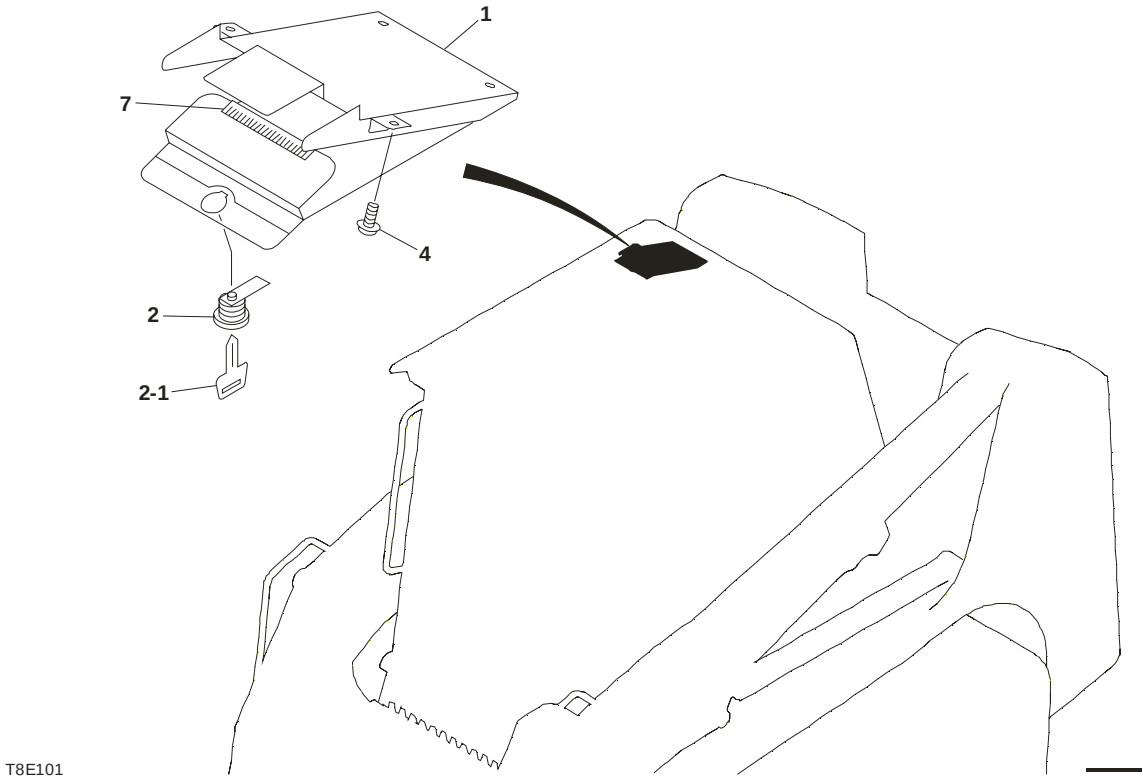
Ref. No.	Part No.	Description	Quantity
1	180918	STAY	1
2	180130	BRACKET	1
3	181012	WASHER	2
4	188337	MIRROR	1
6	181029	WASHER	1
7	180077	BOLT	2
8	181050	WASHER, spring	2
9	180523	NUT	2
10	181045	WASHER, conical	2



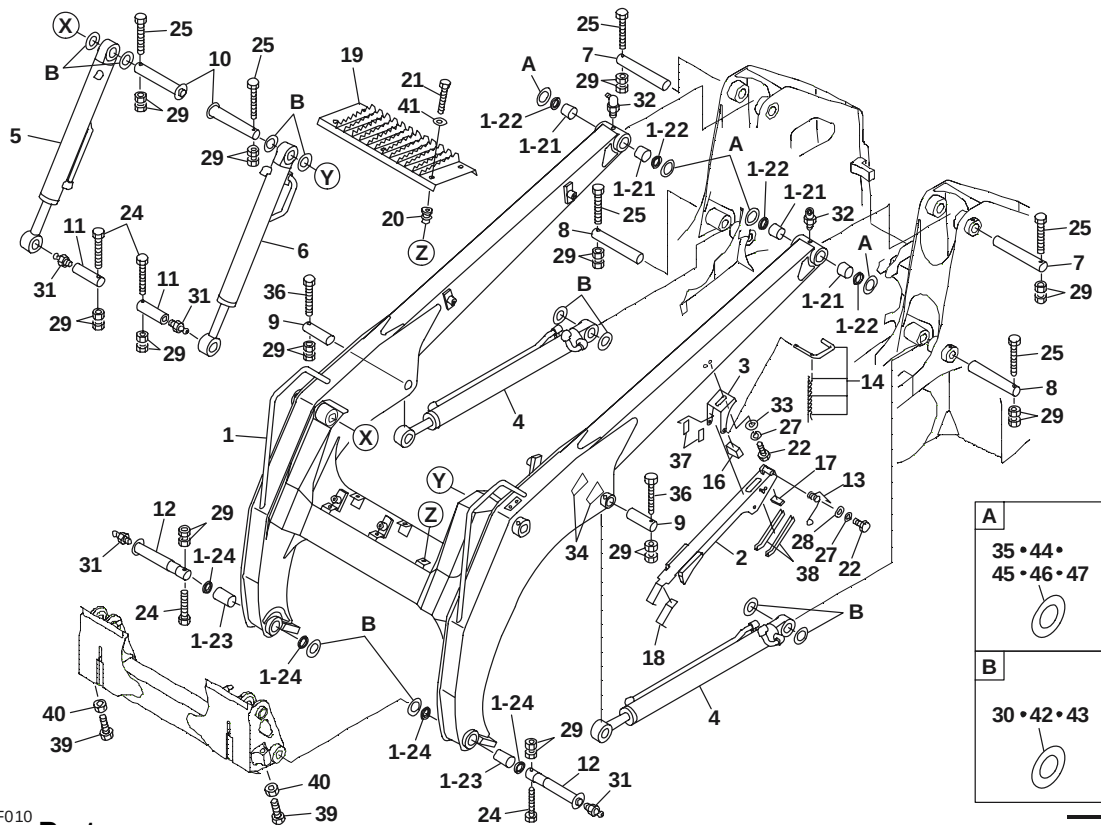
S=1/5, 1/25

Ref. No.	Part No.	Description	Quantity
1	188337	MIRROR	2
2	180640	PIVOT	2

MANUAL STORAGE



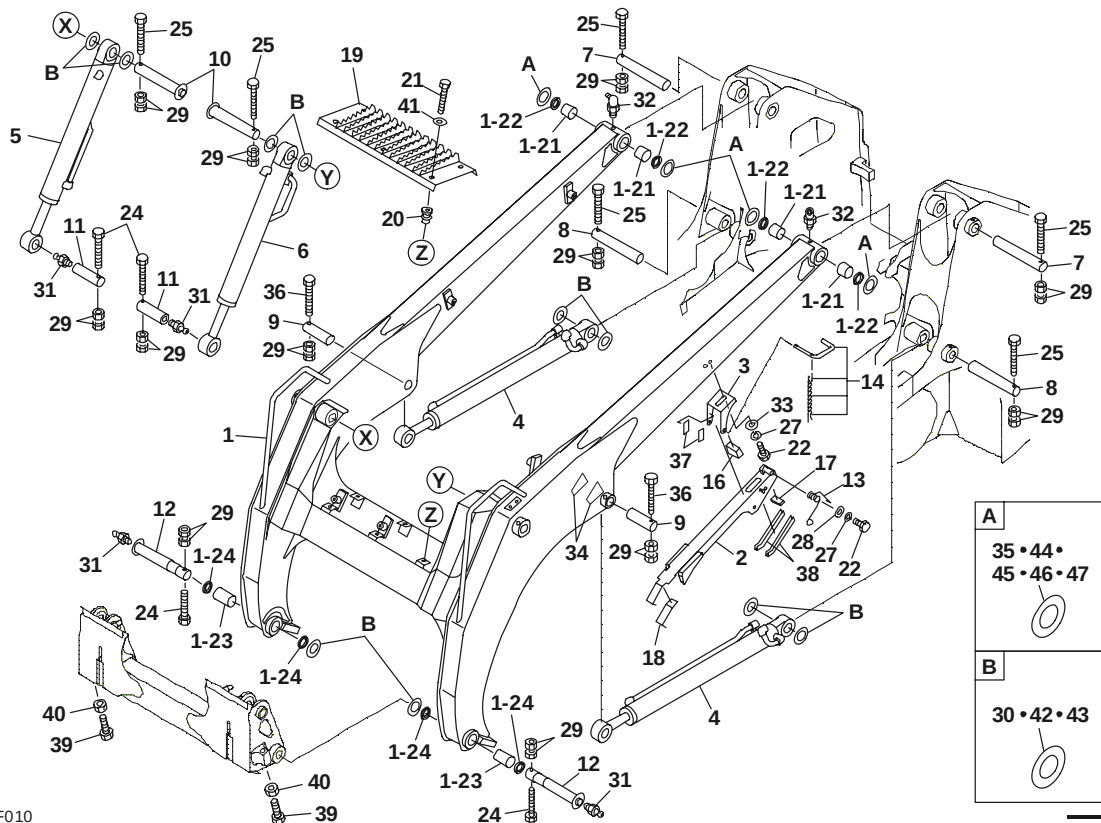
Ref. No.	Part No.	Description	Quantity
1	180117	BOX	1
2	180508	LOCK	1
2-1	180486	KEY	1
4	185710	SCREW	4
7	180796	RUBBER, sash 10 CM	1



Ref. No.	Part No.	Description	Quantity
1	196244	ARM	1
1-21	181068	.BUSHING	4
1-22	181565	.SEAL, dust	4
1-23	182648	.BUSHING	2
1-24	180834	.SEAL, dust	4
2	188272	LOCK	1
3	182126	BRACKET	1
4	185119	CYLINDER, arm	2
5	185127	CYLINDER, bucket (R.H.)	1
6	185131	CYLINDER, bucket (L.H.)	1
7	182655	PIN	2
8	182646	PIN	2
9	182645	PIN	2
10	182644	PIN	2
11	182647	PIN	2
12	182656	PIN	2
13	182127	SPRING	1
14	185283	PIN ASSY	1
16	182139	URETHANE	1
17	180783	RUBBER	1
18	180784	RUBBER	1
19	180921	STEP	1
20	180049	BAND	6
21	181501	BOLT	6

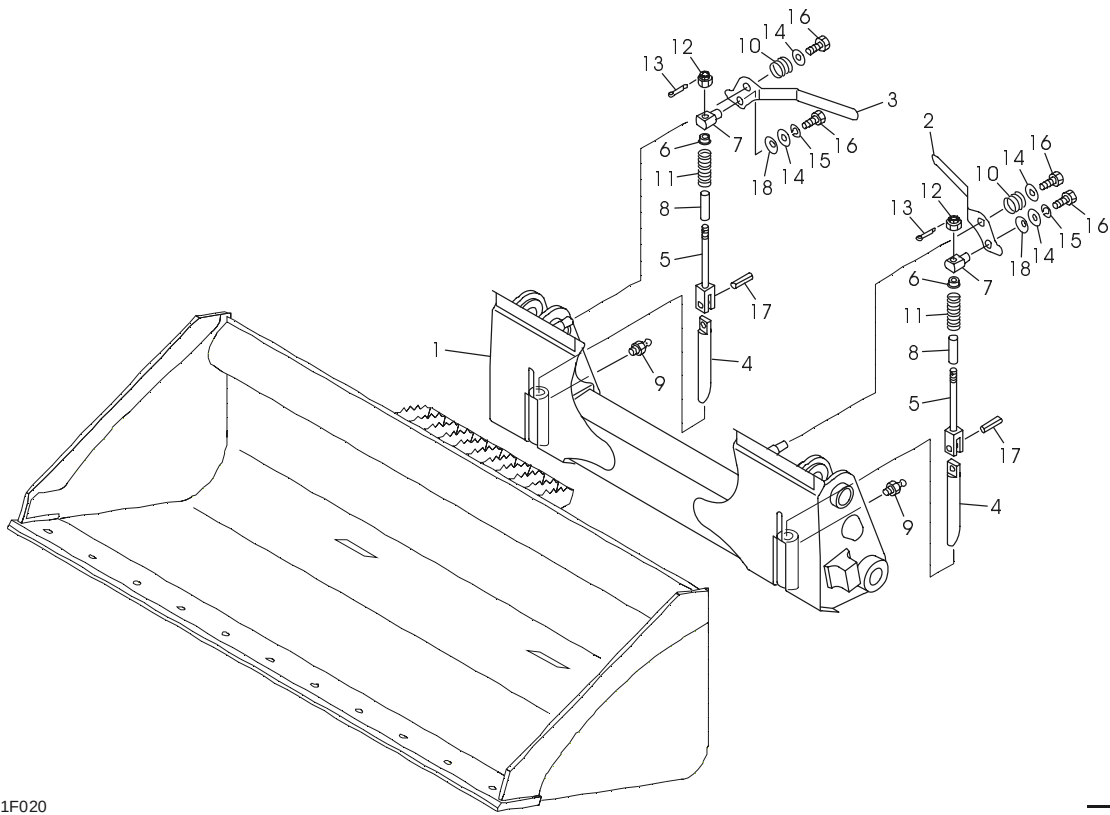
Parts Listing Continued On Next Page

LIFT ARM



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previous page

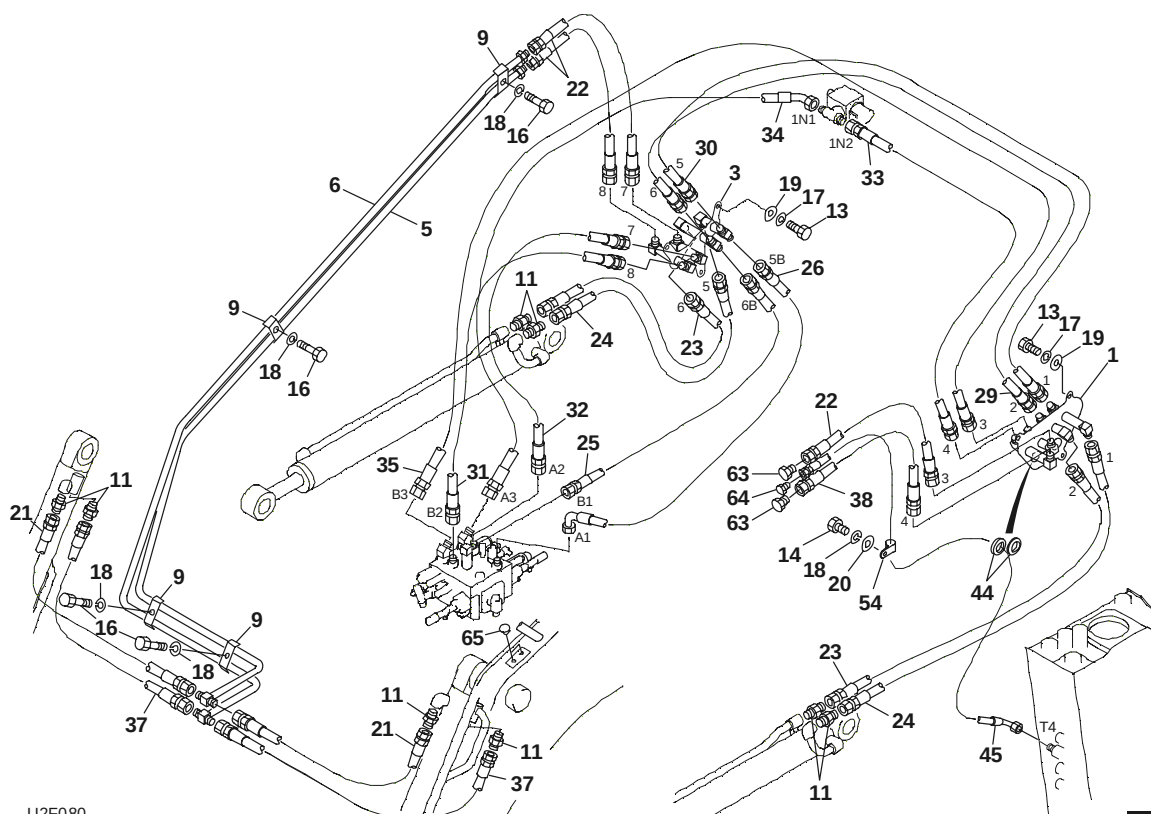
Ref. No.	Part No.	Description	Quantity
22	180077	BOLT	3
24	185358	BOLT	4
25	185359	BOLT	6
27	181050	WASHER, spring	3
28	181012	WASHER	1
29	180521	NUT	24
30	180865	SHIM 1.0 MM PLASTIC	AR
31	180331	FITTING, grease	4
32	180332	FITTING, grease	2
33	181022	WASHER	2
34	180777	RUBBER	2
35	181075	SHIM 1.0 MM PLASTIC	AR
36	180103	BOLT	2
37	182140	RUBBER	2
38	185423	TRIM 20 CM	2
39	185344	BOLT	2
40	185281	NUT	2
41	185214	WASHER	6
42	180859	SHIM 0.2 MM METAL	AR
43	180860	SHIM 0.5 MM METAL	AR
44	181074	SHIM 0.2 MM METAL	AR
45	181072	SHIM 0.5 MM METAL	AR
46	185212	SHIM 3.2 MM	AR
47	185213	SHIM 4.5 MM	AR



U1F020

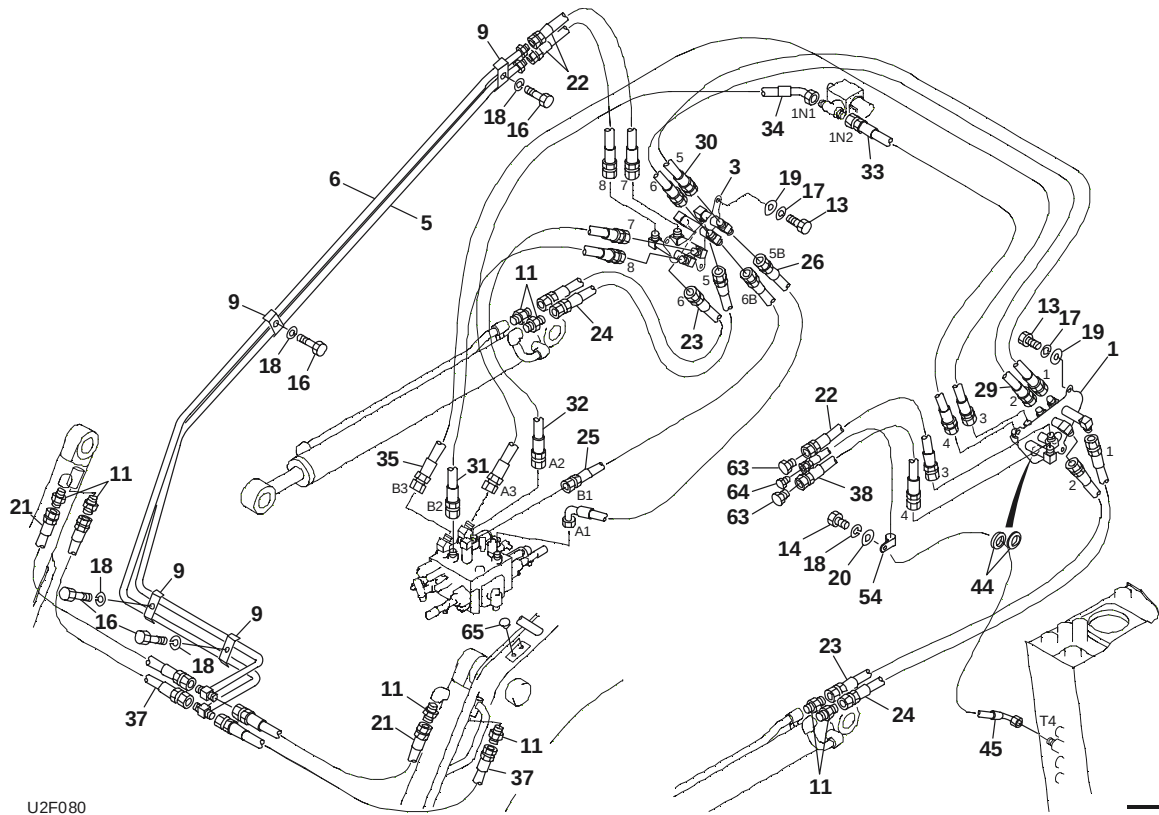
Ref. No.	Part No.	Description	Quantity
0	196246	ATTACHMENT ASSY, quick	1
1	196245	.BRACKET	1
2	196318	.LEVER(L.H.)	1
3	196319	.LEVER(R.H.)	1
4	186230	.PIN	2
5	182774	.YOKE	2
6	196320	.WASHER	2
7	180599	.PIN	2
8	186231	.PIPE	2
9	180331	.FITTING, grease	2
10	180887	.SPRING	2
11	186229	.SPRING	2
12	185367	.NUT	2
13	181534	.PIN, split	2
14	181008	.WASHER	4
15	181051	.WASHER, spring	2
16	181494	.BOLT	4
17	180622	.PIN, spring	2
18	181046	.WASHER, conical	2

PIPING; LIFT ARM



Ref. No.	Part No.	Description	Quantity
1	196295	BRACKET (L.H.)	1
3	196289	BRACKET (R.H.)	1
5	182932	PIPE	1
6	182933	PIPE	1
9	180195	CLAMP	4
11	180026	ADAPTOR	8
	180544	.O-RING	1
13	180808	BOLT	6
14	180085	BOLT	1
16	180087	BOLT	4
17	181050	WASHER, spring	6
18	181051	WASHER, spring	5
19	181022	WASHER	6
20	181023	WASHER	1
21	182914	HOSE ASSY	2
22	182915	HOSE ASSY	3
23	185114	HOSE ASSY	2

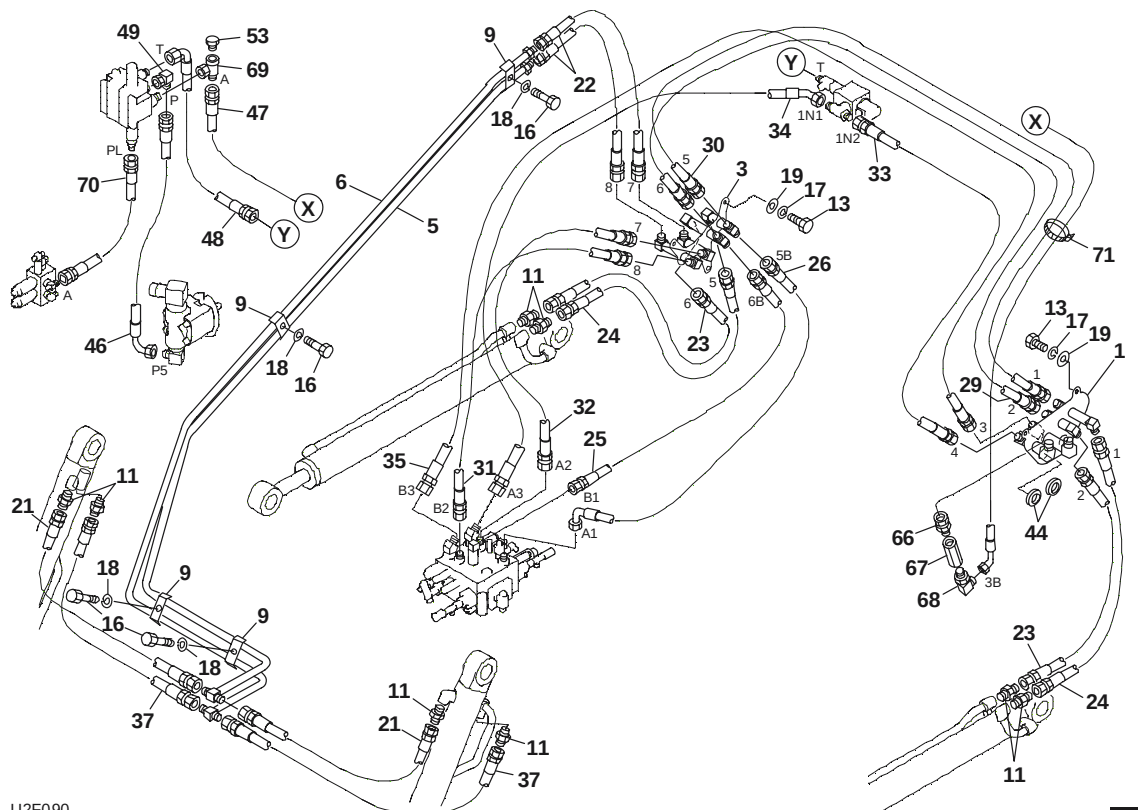
Parts Listing Continued On Next Page



U2F080
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Ref. No.	Part No.	Description	Quantity
24	185113	HOSE ASSY	2
25	196290	HOSE ASSY	1
26	196291	HOSE ASSY	1
29	182921	HOSE ASSY	1
30	182922	HOSE ASSY	1
31	196296	HOSE ASSY	1
32	196297	HOSE ASSY	1
33	182925	HOSE ASSY	1
34	196292	HOSE ASSY	1
35	196293	HOSE ASSY	1
37	182929	HOSE ASSY	2
38	188280	HOSE ASSY	1
44	185802	BUSHING	2
45	196298	HOSE ASSY	1
54	181656	CLAMP	1
63	188302	PLUG	2
64	188301	PLUG	1
65	188317	CAP	2

PIPING; LIFT ARM - HIGH FLOW (1/2)

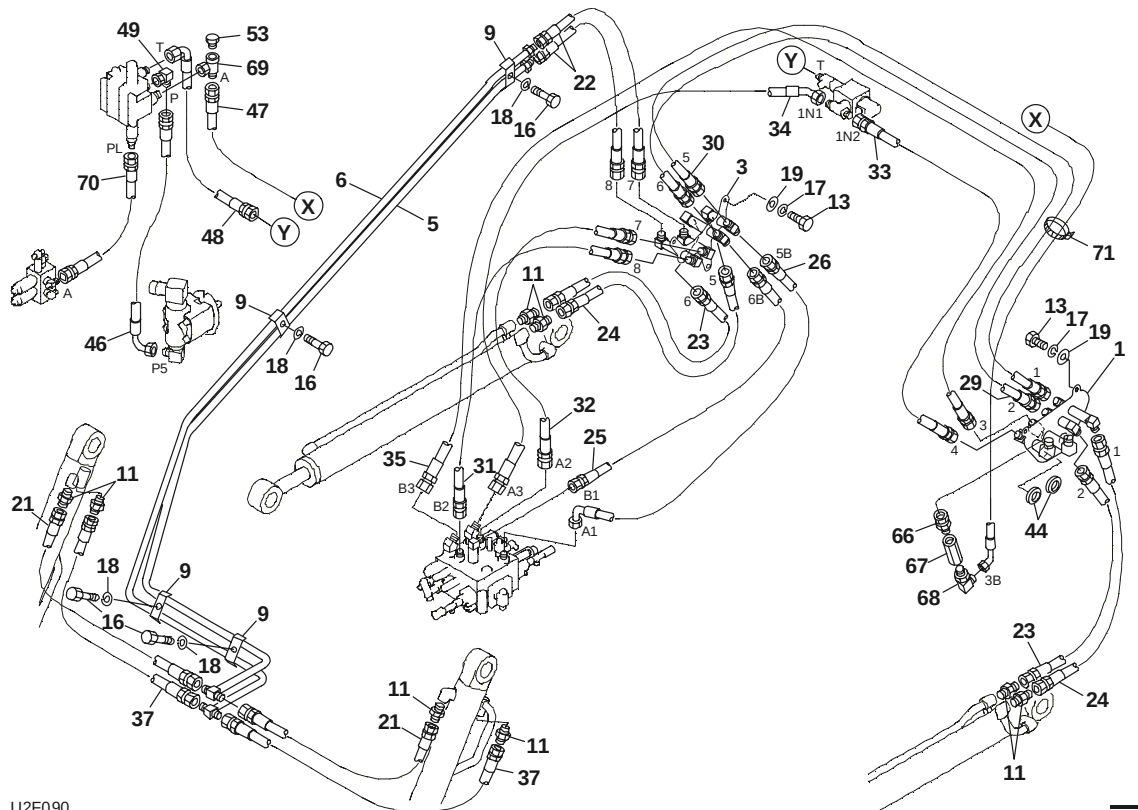


U2F090

Ref. No.	Part No.	Description	Quantity
1	196299	BRACKET (L.H.)	1
3	196289	BRACKET (R.H.)	1
5	182932	PIPE	1
6	182933	PIPE	1
9	180195	CLAMP	4
11	180026	ADAPTOR	8
	180544	O-RING	1
13	180808	BOLT	6
16	180087	BOLT	4
17	181050	WASHER, spring	6
18	181051	WASHER, spring	4
19	181022	WASHER	6
21	182914	HOSE ASSY	2
22	182915	HOSE ASSY	2
23	185114	HOSE ASSY	2
24	185113	HOSE ASSY	2
25	196290	HOSE ASSY	1
26	196291	HOSE ASSY	1
29	182921	HOSE ASSY	1
30	182922	HOSE ASSY	1

Parts Listing Continued On Next Page

PIPING; LIFT ARM - HIGH FLOW (1/2)

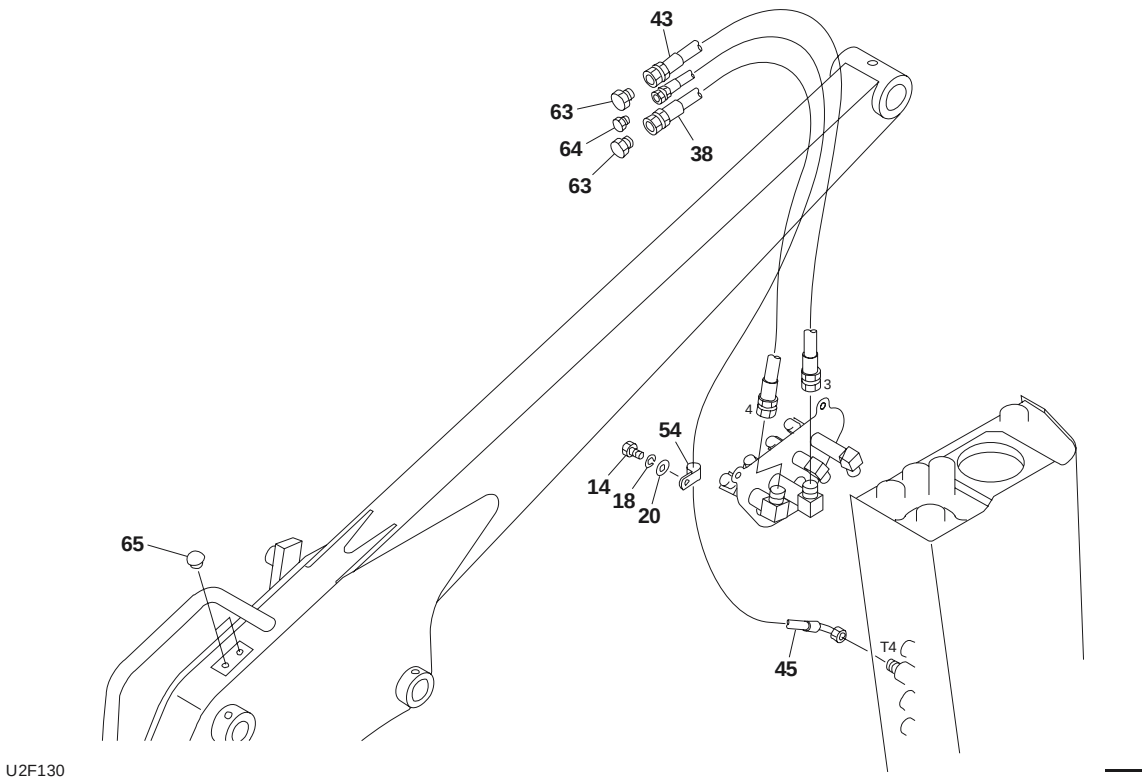


U2F090

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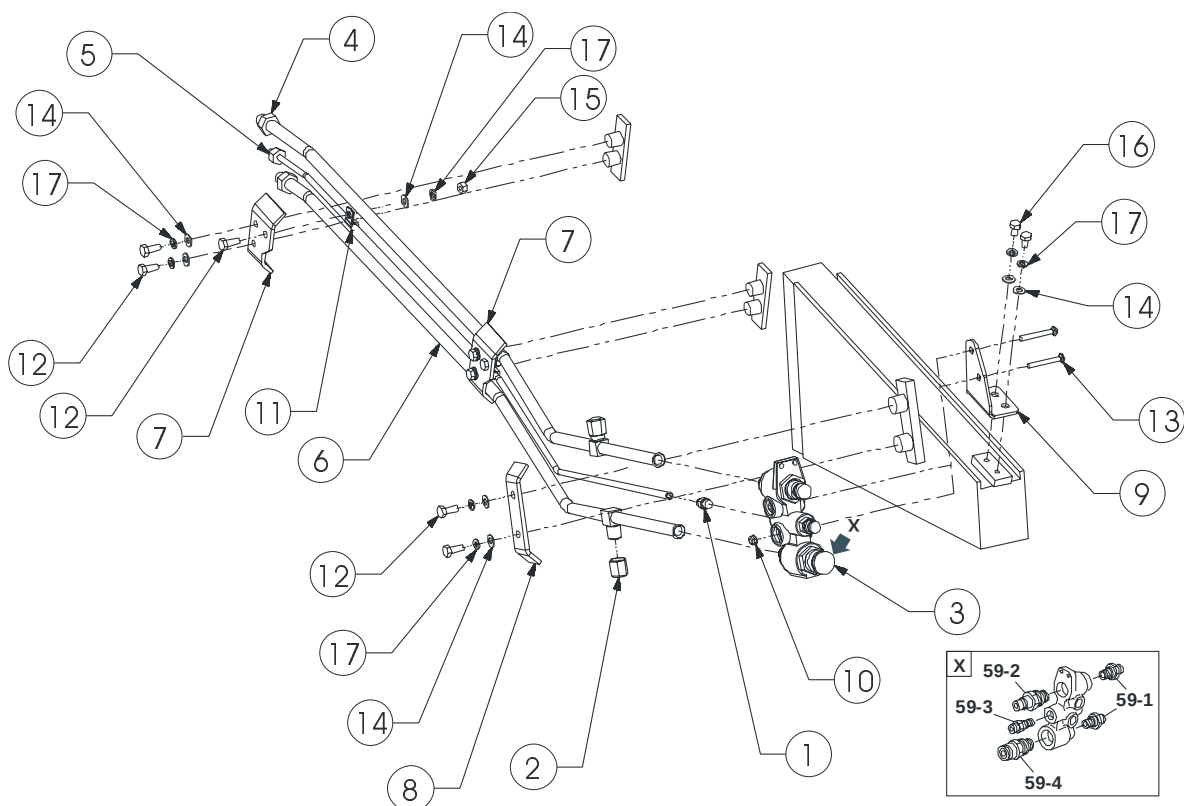
Ref. No.	Part No.	Description	Quantity
31	196296	HOSE ASSY	1
32	196297	HOSE ASSY	1
33	196364	HOSE ASSY	1
34	196292	HOSE ASSY	1
35	196293	HOSE ASSY	1
37	182929	HOSE ASSY	2
44	185802	BUSHING	2
46	196294	HOSE ASSY	1
47	196300	HOSE ASSY	1
48	196367	HOSE ASSY	1
49	196048	ELBOW	1
53	180680	PLUG	1
	180540	.O-RING	1
66	185224	ADAPTOR	1
	180544	.O-RING	1
67	185455	VALVE, check	1
68	180314	ELBOW	1
	180544	.O-RING	1
69	196049	TEE	1
70	196301	HOSE ASSY	1
71	180048	BAND	1

PIPING; LIFT ARM - HIGH FLOW (2/2)



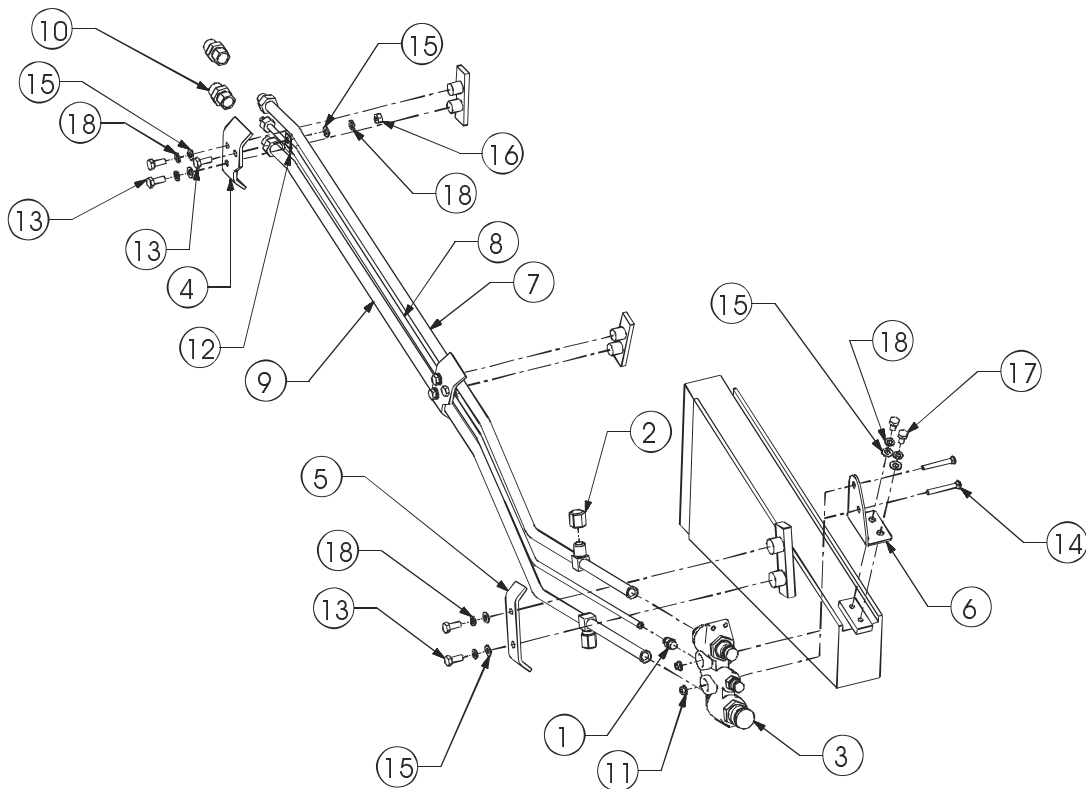
Ref. No.	Part No.	Description	Quantity
14	180085	BOLT	1
18	181051	WASHER, spring	1
20	181023	WASHER	1
38	196365	HOSE ASSY	1
43	196366	HOSE ASSY	1
45	196298	HOSE ASSY	1
54	181656	CLAMP	1
63	199947	PLUG	2
64	188301	PLUG	1
65	188317	CAP	2

PIPING; LIFT ARM - AUXILIARY HYDRAULICS

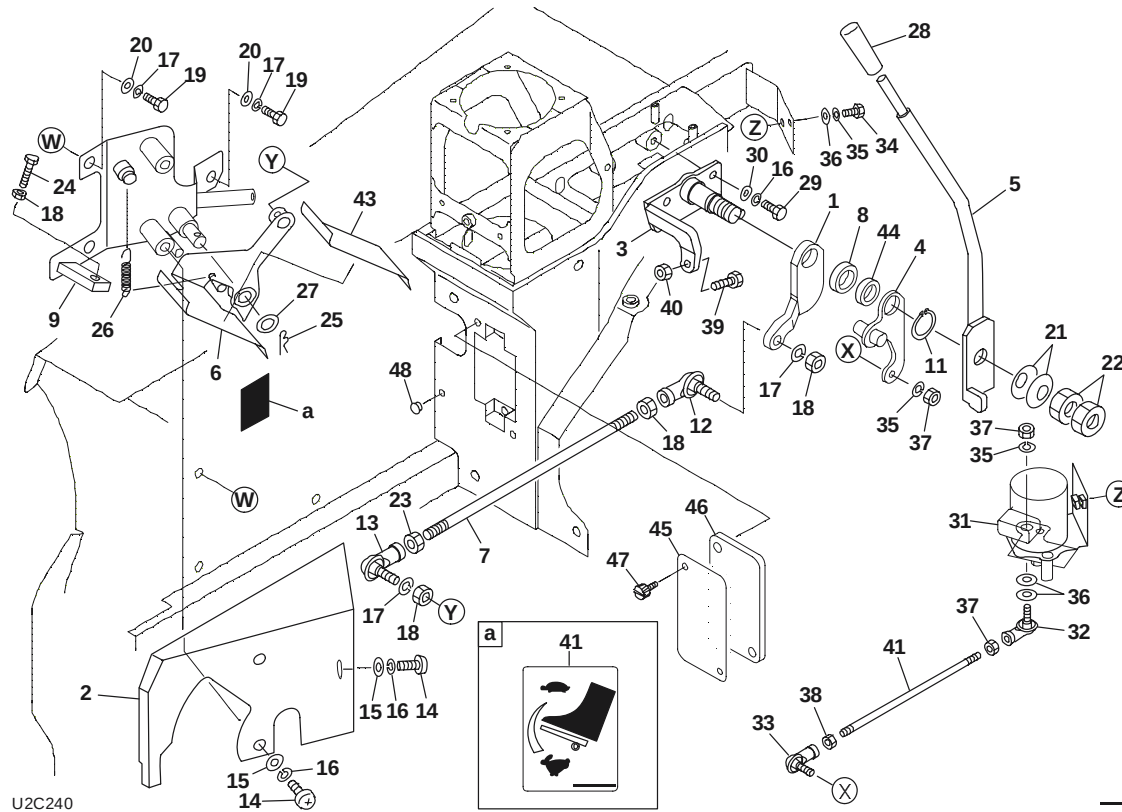


Ref. No.	Part No.	Description	Quantity
1	054994	FITTING/STRAIGHT 06MJ-06MORB	1
2	075236	CAP JIC10	2
3	184130	BLOCK/COUPLER PRESSURE RELIEF	1
4	186873	TUBE/TOP	1
5	186874	TUBE/MIDDLE	1
6	186875	TUBE/BOTTOM	1
7	186787	CLAMP	2
8	186788	CLAMP/HOLDDOWN	1
9	186789	BRACKET/VALVE	1
10	210-19470	NUT/HEX WHIZLOCK 5/16	2
11	420-19671	CLAMP/TUBE	2
12	651394	SCREW/CAP M10 X 25 MM	8
13	652040	BOLT/CARRIAGE 5/16 X 2-1/2	2
14	654049	WASHER/FLAT 3/8	10
15	656049	NUT/HEX M10	2
16	656090	SCREW/CAP M10 X 16 MM	2
17	656103	WASHER/LOCK M10	10
59-1	184685	FITTING/STRAIGHT 3/4 SAE	2
59-2	184682	COUPLER/MALE	1
59-3	184684	COUPLER/RETURN	1
59-4	184683	COUPLER/FEMALE	1

PIPING; LIFT ARM - AUXILIARY HYDRAULICS - HIGH FLOW



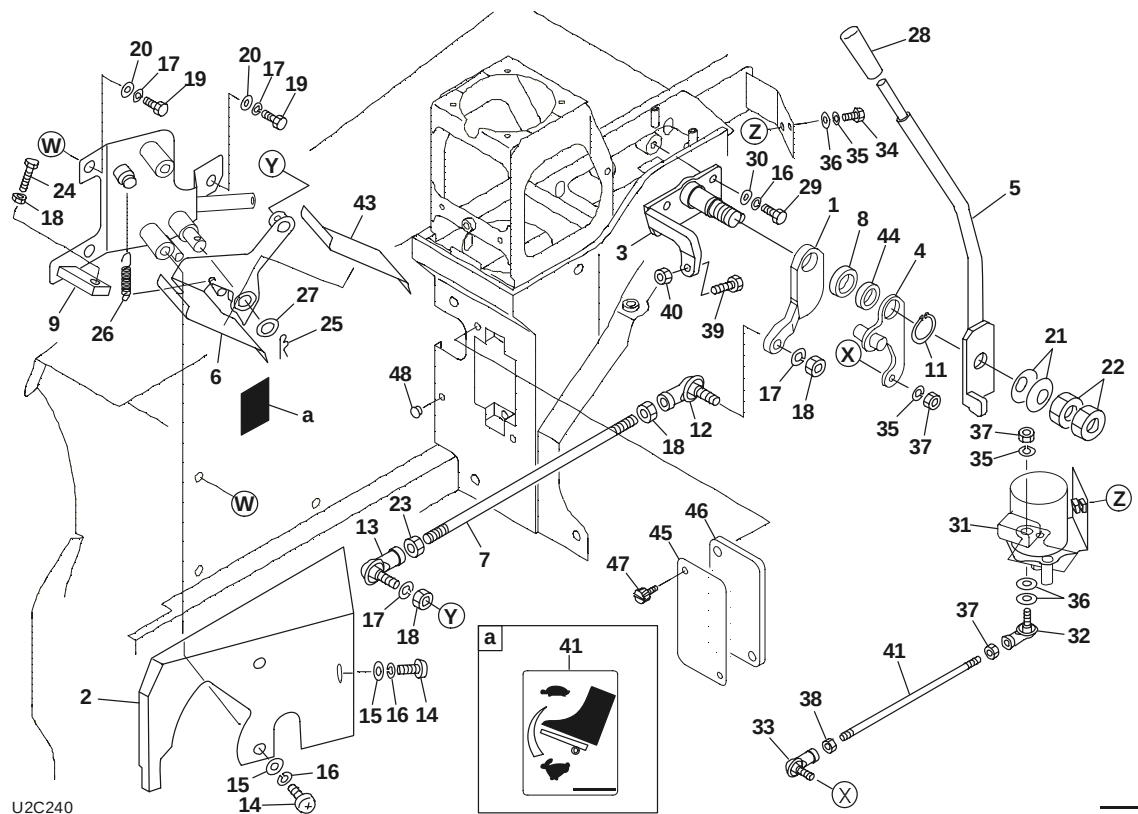
Ref. No.	Part No.	Description	Quantity
1	054994	FITTING/STRAIGHT 06MJ-06MORB	1
2	075236	CAP JIC10	2
3	184130	BLOCK/COUPLER PRESSURE RELIEF	1
4	186787	CLAMP	2
5	186788	CLAMP/HOLDDOWN	1
6	186789	BRACKET/VALVE	1
7	186873	TUBE/TOP	1
8	186874	TUBE/MIDDLE	1
9	186875	TUBE/BOTTOM	1
10	195447	FITTING/STRAIGHT 12MBSP X 08FBSP	2
11	210-19470	NUT/HEX WHIZLOCK 5/16	2
12	420-19671	CLAMP/TUBE	2
13	651394	SCREW/CAP M10 X 25 MM	8
14	652040	BOLT/CARRIAGE 5/16 X 2-1/2	2
15	654049	WASHER/FLAT 3/8	10
16	656049	NUT/HEX M10	2
17	656090	SCREW/CAP M10 X 16 MM	2
18	656103	WASHER/LOCK M10	10



Ref. No.	Part No.	Description	Quantity
		CONTROL ASSY, engine (with foot pedal)	1
1	196653	.PLATE, pedal	1
2	196645	.COVER	1
3	196654	.LEVER, base	1
4	196655	.PLATE	1
5	196656	.LEVER	1
6	196657	.PEDAL ASSY	1
7	196407	.ROD	1
8	196658	.COLLAR	1
9	196647	.FRAME, pedal	1
11	196691	.RING, retaining	1
12	196692	.END, rod	1
13	196693	.END, rod	1
14	196681	.SCREW	3
15	181012	.WASHER	3
16	181050	.WASHER, conical	5
17	181051	.WASHER, spring	5
18	180518	.NUT	4
19	181494	.BOLT	3
20	181023	.WASHER	3
21	185020	.WASHER, conical	2
22	180515	.NUT	2
23	196684	.NUT	1
24	181934	.BOLT	1
25	196690	.PIN, snap	1

Parts Listing Continued On Next Page

FOOT THROTTLE



continued from previous page

Ref. No.	Part No.	Description	Quantity
26	196408	.SPRING	1
27	185374	.WASHER	1
28	180368	.GRIP	1
29	180808	.BOLT	2
30	181022	.WASHER	2
31	196107	.SENSOR	1
32	196033	.END, rod	1
33	196034	.END, rod	1
34	180070	.BOLT	2
35	181049	.WASHER, conical	4
36	181021	.WASHER	4
37	180516	.NUT	3
38	196025	.NUT	1
39	181505	.BOLT	1
40	180518	.NUT	1
41	185833	.ROD	1
42	196643	.DECAL	1
43	196659	.SHEET	1
44	196404	.WASHER, thrust	1
45	180231	.COVER	1
46	196648	.INSULATOR	1
47	180806	.SCREW	2
48	196718	.CAP	1

GENERAL INFORMATION



CAUTION

ALWAYS follow safety precautions on decals. Replace decals if they become damaged or if the unit is repainted. If repainting, **BE SURE** that all applicable decals are affixed in their proper locations.

Decal location information assists in the selection and application of new decals, in the event the original decals become damaged or the machine is repainted.

For decal replacement compare the location photographs to your machine **BEFORE** starting to refinish. Check off each required decal using the illustrated reference number. Find the part number, description and quantity. Refer to the illustration for replacement locations. Refer to Safety chapter of the Operator's Manual for information on the safety decals.

NEW DECAL APPLICATION

Surfaces **MUST** be free of dirt, dust, grease and foreign material before applying the decal. Remove smaller portion of decal backing paper and apply the exposed adhesive to the clean surface maintaining proper position and alignment. Peel off remaining backing paper and apply hand pressure to smooth out the decal surface.

Specific decal part numbers for type of model and the Gehl logo must be ordered separately.

PAINT FINISH. Use list below to order paint:

- | | |
|--------|----------------------------------|
| 167788 | One Gallon Gehl Yellow |
| 167789 | 6-Pack Spray Cans Gehl Yellow |
| 167754 | One Gallon Gun Metal Gray |
| 167755 | 6-Pack Spray Cans Gun Metal Gray |
| 167792 | One Gallon Red |
| 167793 | 6 (12 oz. Spray Cans) Red |

DECALS

Ref. No.	Part No.	Description	Quantity
1	180296	DECAL	1
2	180297	DECAL	1
3	180298	DECAL	1
4	180293	DECAL	1
5	180294	DECAL	1
6	180304	DECAL	1
7	180299	DECAL	1
8	180300	DECAL	1
9	180279	DECAL	1
10	180286	DECAL	1
11	180280	DECAL	1
12	180281	DECAL	1
13	180282	DECAL	1
14	180287	DECAL	1
15	180301	DECAL	1
16	180283	DECAL	1
17	180284	DECAL	1
18	180285	DECAL	2
19	180292	DECAL	1
20	180288	DECAL	2
21	180302	DECAL	1
22	180291	DECAL	1
23	180271	DECAL	2
24	180272	DECAL	1
25	180273	DECAL	1
26	180289	DECAL	1
27	180290	DECAL	1
28	180278	DECAL	1
29	180275	DECAL	1
30	180274	DECAL	1
31	180276	DECAL	1
32	180277	DECAL	1
33	180303	DECAL	1
34	181116	DECAL	1
35	199905	DECAL	1
36	199925	DECAL	1
37	199892	DECAL (HIGH FLOW)	1
38	199983	DECAL (HIGH FLOW)	2
39	185736	DECAL	1
52		DECAL/FOOT THROTTLE	1
55	139074	DECAL/AIR CONDITIONER (HVAC ONLY)	2

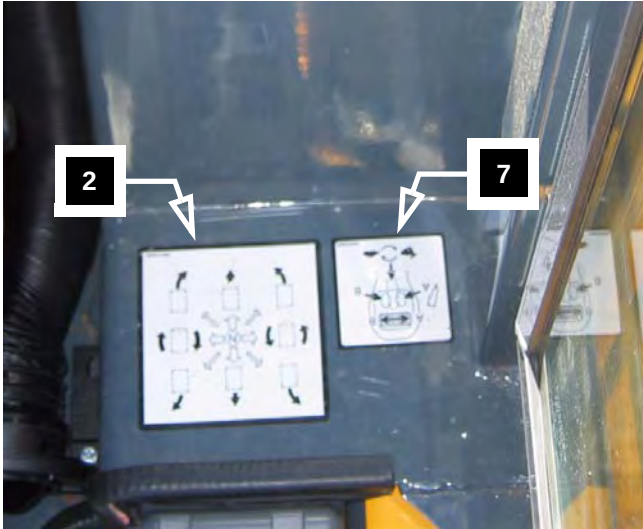
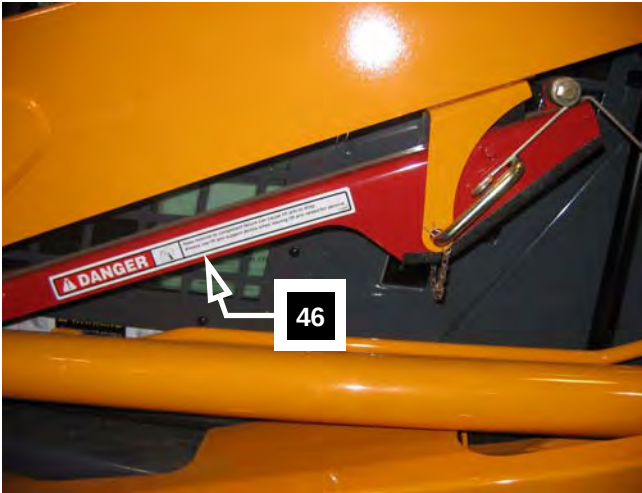
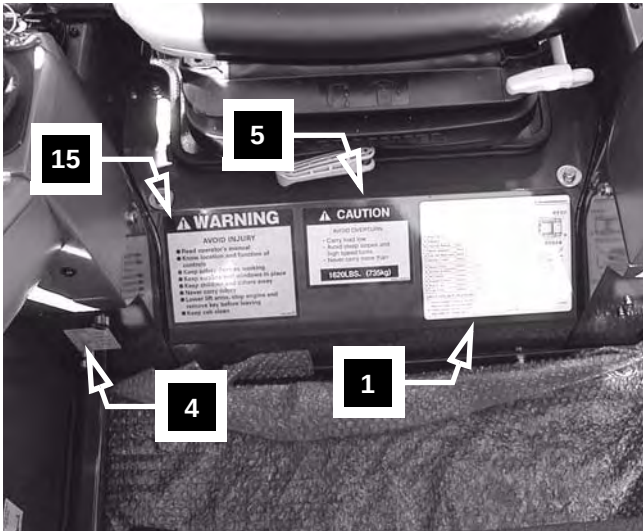
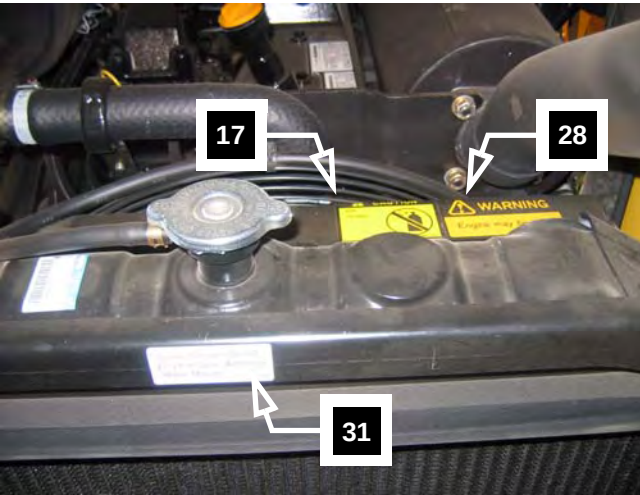
CTL75 Model Designation Decals

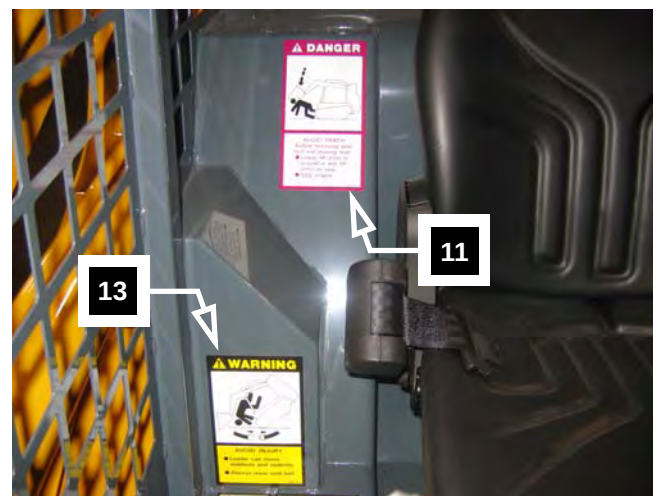
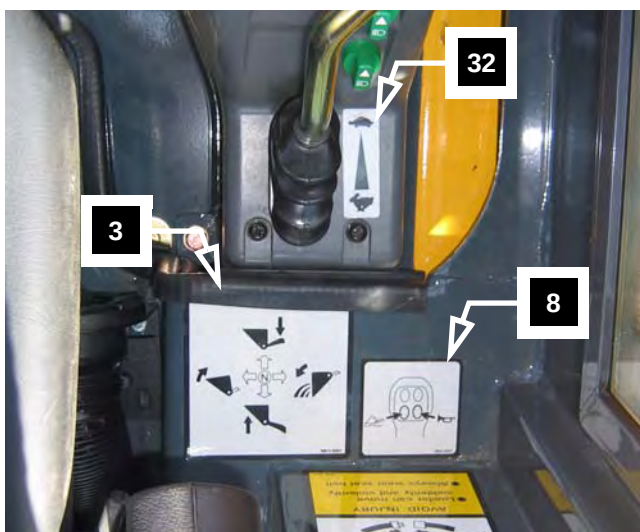
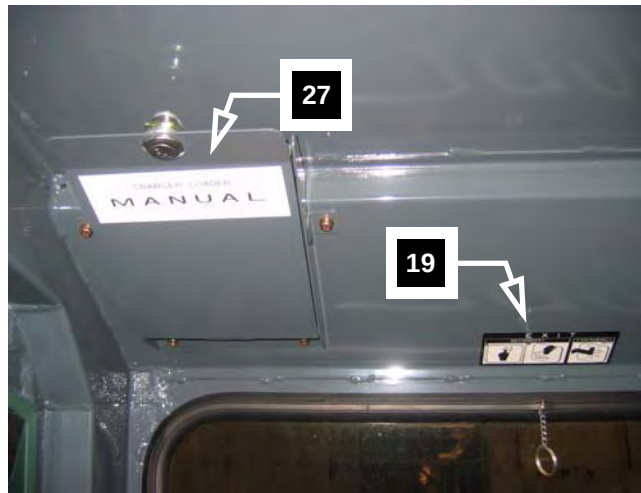
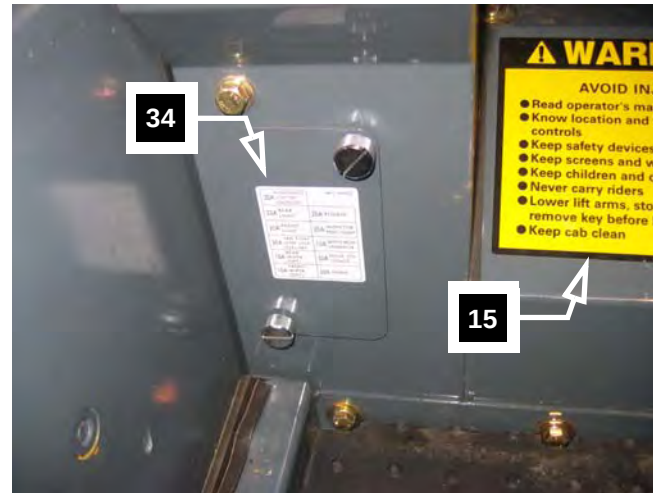
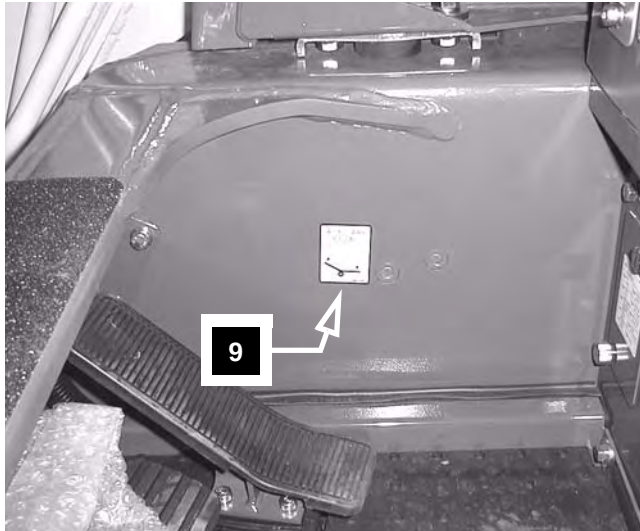
Ref. No.	Part No.	Description	Quantity
40	195017	DECAL/CTL75 RIGHT	1
41	195018	DECAL/CTL75 LEFT	1

Gehl Decals

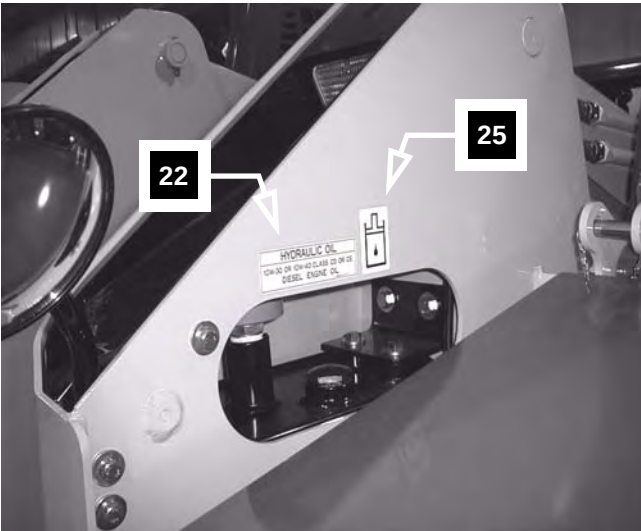
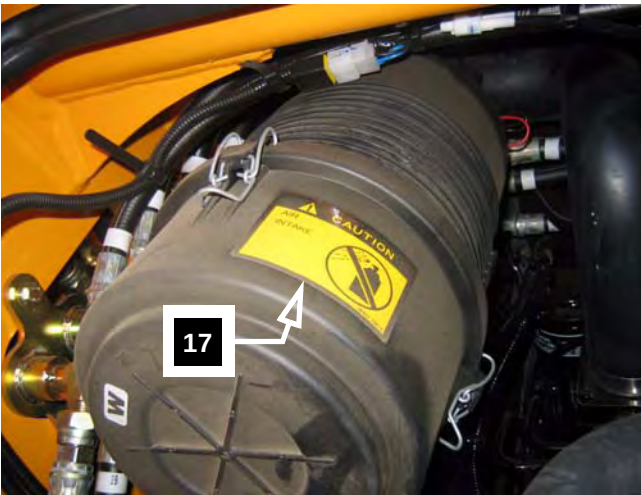
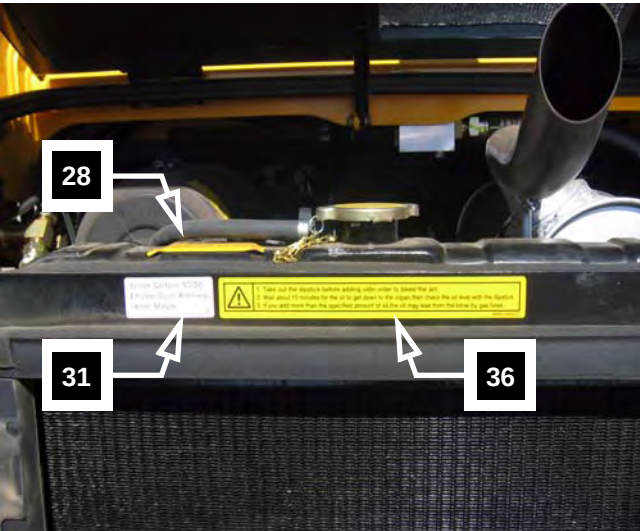
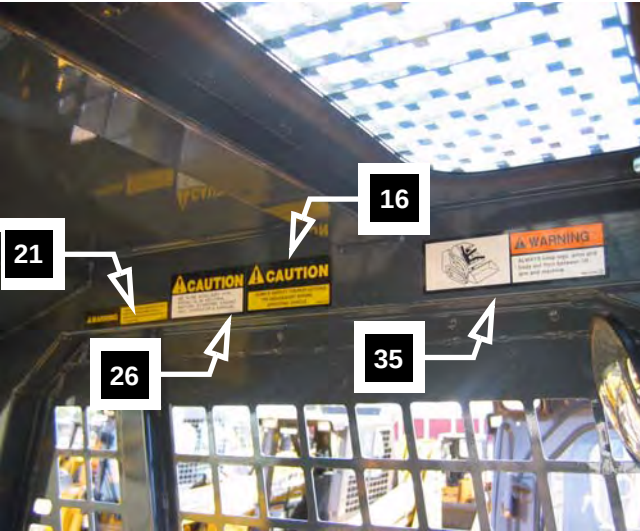
Ref. No.	Part No.	Description	Quantity
42	184043	DECAL/GEHL 3-3/4 X 16 (WHITE)	1
43	183963	DECAL/GEHL 3-3/4 X 16	1
44	184306	DECAL/GEHL LIFT ARM	2
45	137545	REFLECTOR/RED	2
46	137637	DECAL/LIFT ARM SUPPORT	1
47	181913	DECAL/GEHL CONTROL BOX	1
48	184116	DECAL/TWO-SPEED (SET)	1

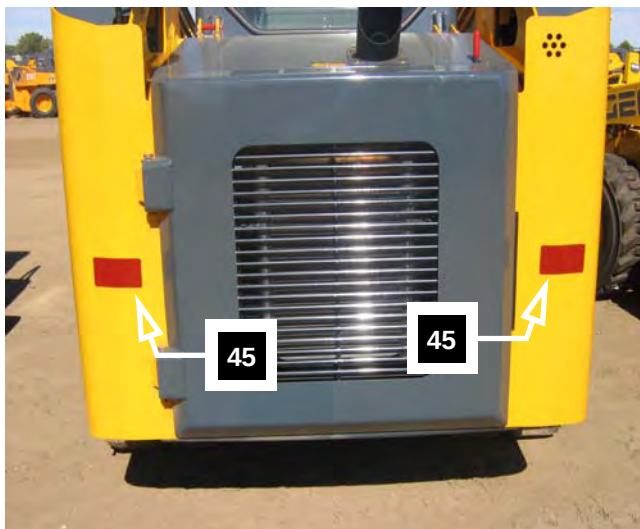
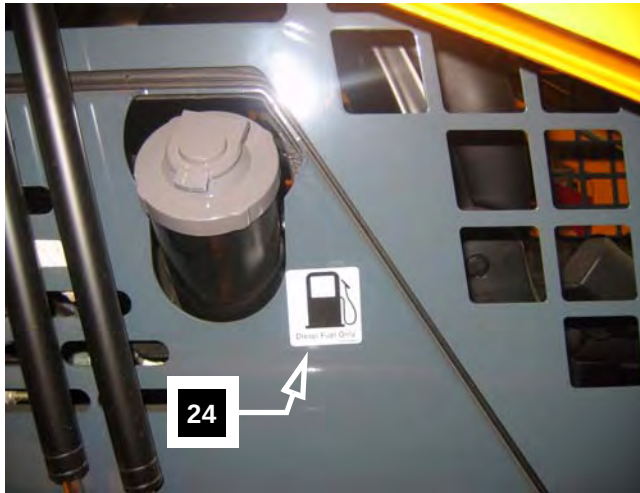
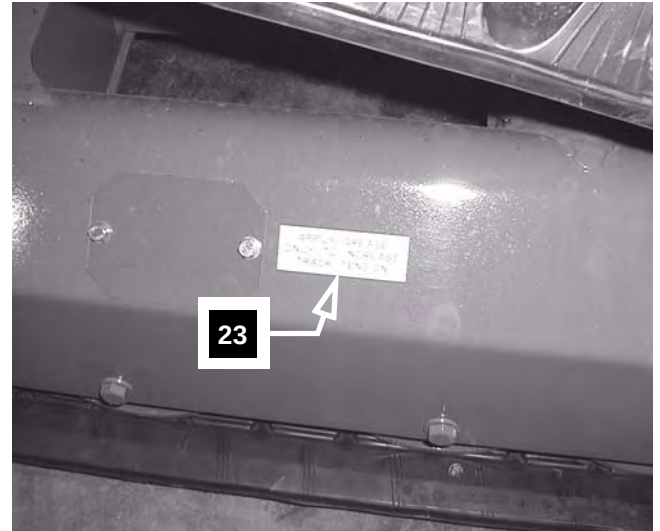
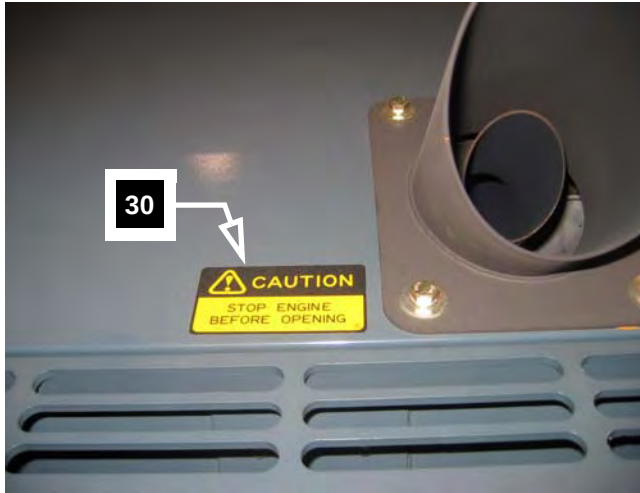
DECALS





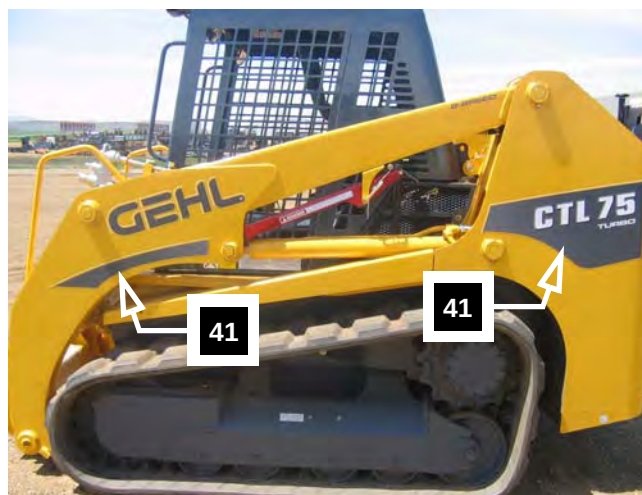
DECALS





DECALS





SECTION B: HYDRAULIC COMPONENTS

Control Valve - High-Flow 89

Sub Valve 90

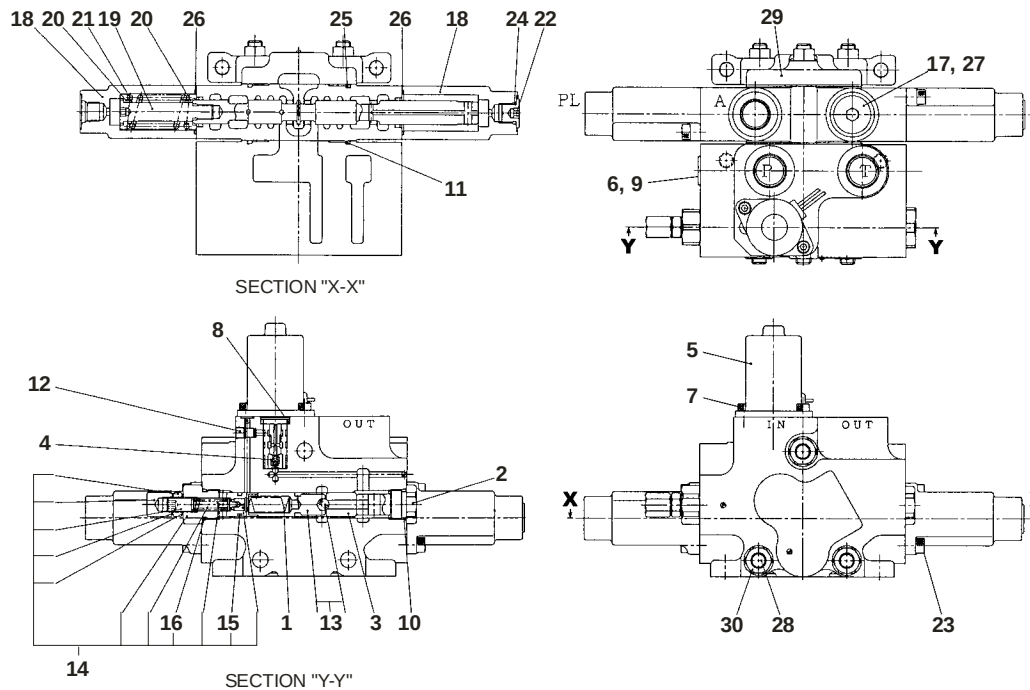
Solenoid Valve; 1 Block 91

Electrical Proportional Valve 92

Lift Cylinder 93

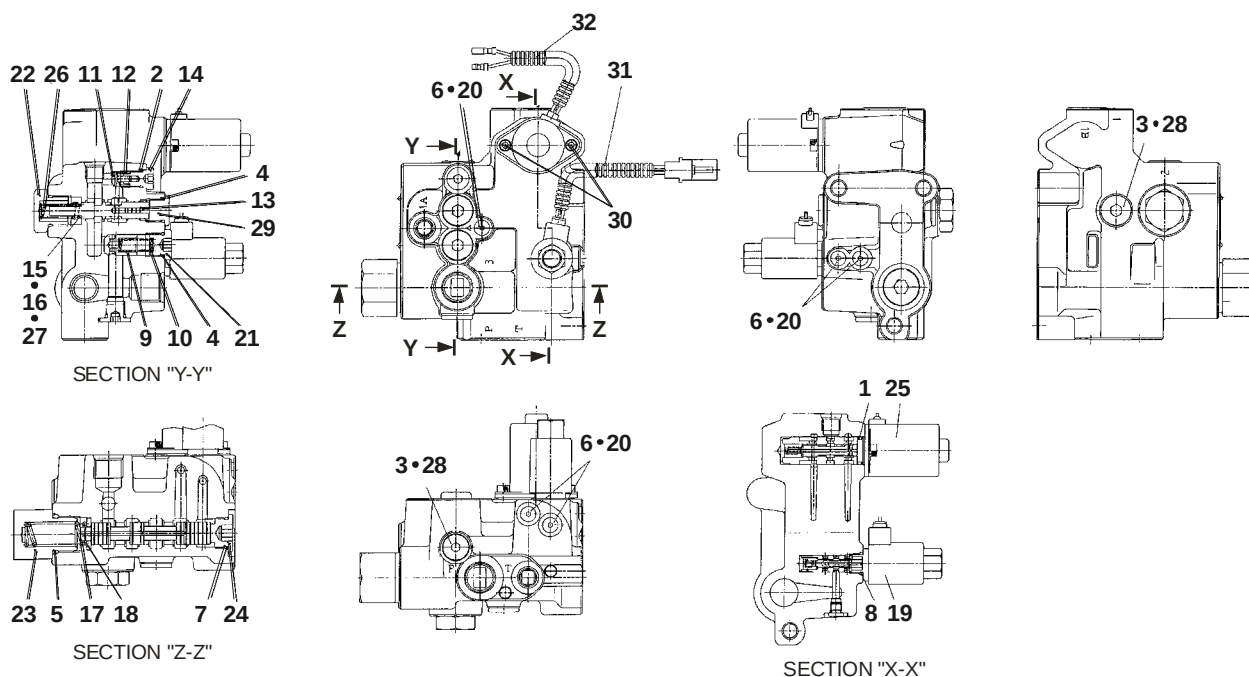
Tilt Cylinder 94

CONTROL VALVE - HIGH FLOW



T7H260

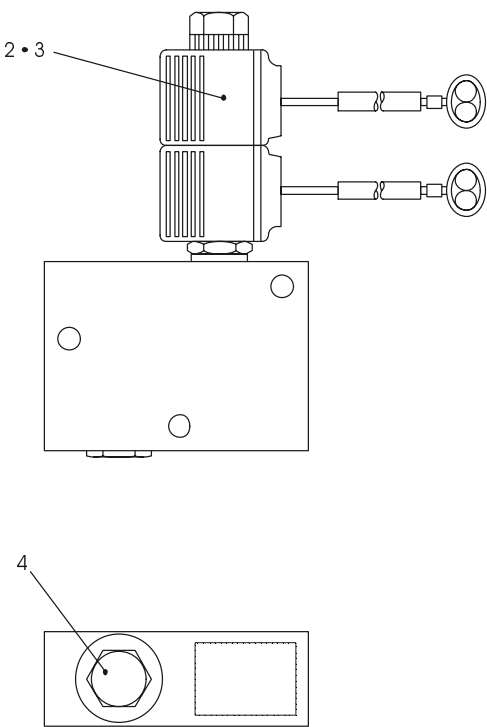
Ref. No.	Part No.	Description	Quantity
	185438	VALVE ASSY/control (INCLUDES ITEMS 1-30 AND SOLENOID BLOCK ASSY)	1
	185442	BLOCK ASSY/solenoid (INCLUDES ITEMS 1-14)	1
1	185448	SPRING	1
2	185443	PLUG	1
3	185446	HOLDER/spring	1
4	185449	SPRING	1
5	185445	SOLENOID	1
6	180691	PLUG	1
7	180814	SCREW/cap	2
8	180543	O-RING	1
9	180540	O-RING	1
10	180543	O-RING	1
11	180559	O-RING	1
12	185378	PLUG	1
13	185447	PLUNGER	1
14	185444	VALVE/relief (INCLUDES ITEMS 15, 16)	1
15	180541	O-RING	1
16	180543	O-RING	1
	185441	BLOCK ASSY (INCLUDES ITEMS 17-27)	1
17	185382	PLUG	1
18	180180	COVER	2
19	180326	END/spool	1
20	180383	HOLDER/spring	2
21	180893	SPRING	1
22	180691	PLUG	1
23	180810	SCREW/cap	4
24	180540	O-RING	1
25	180559	O-RING	1
26	180563	O-RING	2
27	055896	O-RING	1
28	185440	ROD/tie	3
29	185439	HOUSING/inlet	1
30	180518	NUT	6



T3H010

Ref. No.	Part No.	Description	Quantity
0	196081	VALVE, sub	1
0-1	196091	.KIT, seal	1
1		..O-RING	1
2		..O-RING	1
3		..O-RING	2
4		..O-RING	2
5		..O-RING	1
6		..O-RING	5
7		..O-RING	1
8		..O-RING	1
9	180715	.POPPET	1
10	180899	.SPRING	1
11	180713	.PLUNGER	1
12	180891	.SPRING	1
13	196079	.PISTON	1
14	180687	.PLUG	1
15	196077	.SHIM 0.1 MM	1
16	196078	.SHIM 0.2 MM	1
17	180900	.SPRING	1
18	181041	.WASHER	1
19	196082	.SOLENOID	1
20	196083	.PLUG	5
21	196084	.PLUG	1
22	196085	.PLUG	1
23	196086	.PLUG	1
24	196087	.PLUG	1
25	196088	.SOLENOID	1
26	196089	.SPRING	1
27	196090	.SHIM 0.1 MM	1
28	196080	.PLUG	2
29	180680	.PLUG	1
	180540	..O-RING	1
30	180814	.SCREW, cap	2
31	196074	.TUBE	1

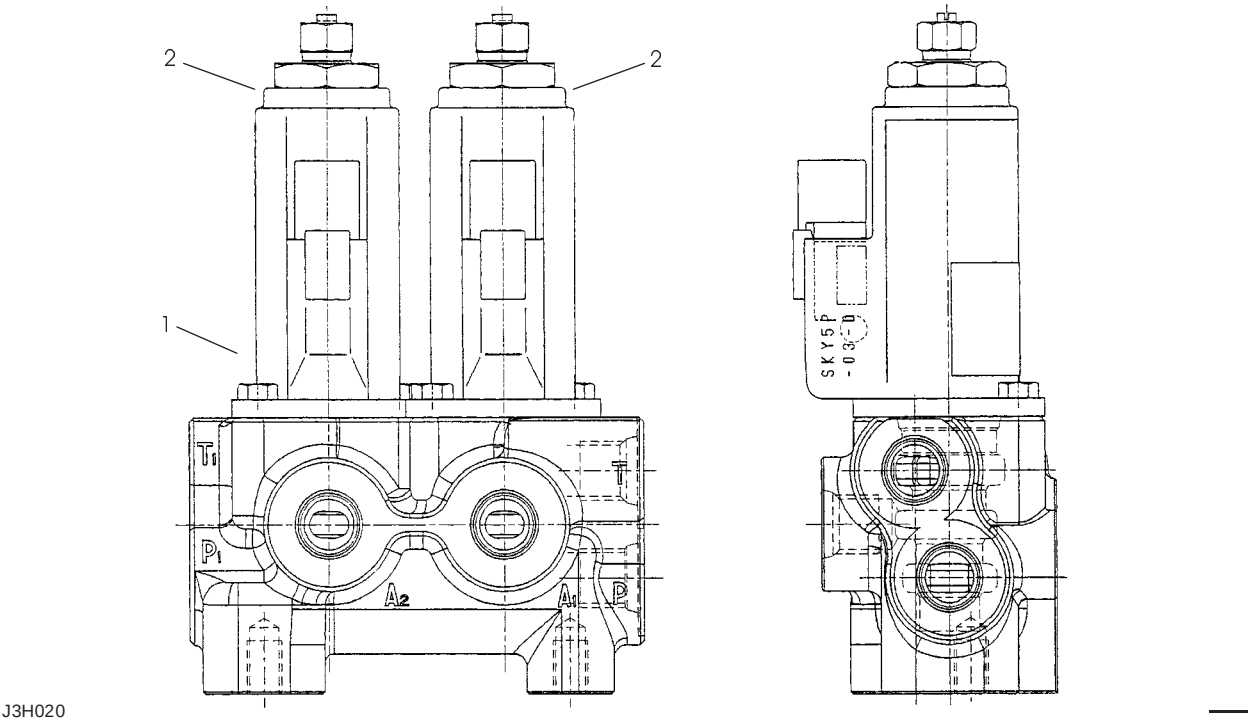
SOLENOID VALVE; 1 BLOCK



U1H020

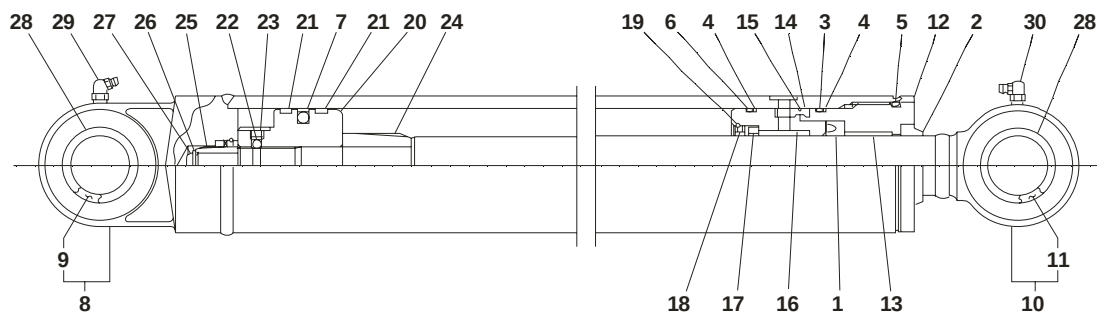
Ref. No.	Part No.	Description	Quantity
0	196093	VALVE ASSY, solenoid	1
2	196373	.VALVE, solenoid	1
3	196374	.COIL	2
4	196372	.PLUG	1

ELECTRICAL PROPORTION VALVE



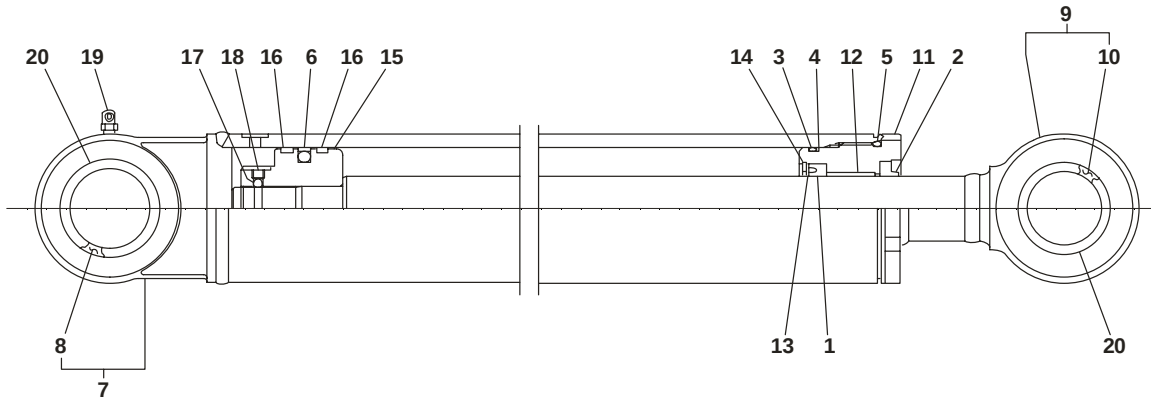
Ref. No.	Part No.	Description	Quantity
0	196094	VALVE ASSY, proportional	1
1	180814	.BOLT	4
2	196095	.VALVE, proportional	2

LIFT CYLINDER



T9H090

Ref. No.	Part No.	Description	Quantity
0	185119	CYLINDER ASSY	2
0-1	185126	.KIT, seal	1
1		..PACKING, rod	1
2		..SEAL, dust	1
3		..O-RING	1
4		..RING, back-up	2
5		..O-RING	1
6		..O-RING	1
7		..PACKING, piston	1
8		.TUBE ASSY	1
9	185436	..BUSHING	1
10		.ROD ASSY, piston	1
11	185436	..BUSHING	1
12	185115	.COVER, rod	1
13	180163	.BUSHING	1
14	185116	.CONNECTOR	1
15	185118	.STOPPER	1
16	185120	.RETAINER	1
17	180747	.RING, cushion	1
18	180875	.SPACER	1
19	180926	.STOPPER	1
20	185121	.PISTON	1
21	185437	.RING, wear	2
22	181544	.BALL, steel	1
23	181523	.SET-SCREW	1
24	185122	.BEARING, cushion	1
25	185123	.BEARING, cushion	1
26	181680	.WASHER	1
27	181681	.BOLT	1
28	180834	.SEAL, dust	4
29	180332	.FITTING, grease	1
30	180333	.FITTING, grease	1



T9H100

Ref. No.	Part No.	Description	Quantity
0	185127	CYLINDER ASSY (R.H.)	1
	185131	CYLINDER ASSY (L.H.)	1
0-1	185117	.KIT, seal	1
1		..PACKING, rod	1
2		..SEAL, dust	1
3		..O-RING	1
4		..RING, back-up	1
5		..O-RING	1
6		..PACKING, piston	1
7	185130	.TUBE ASSY (R.H.)	1
	185132	.TUBE ASSY (L.H.)	1
8	185436	..BUSHING	1
9	185129	.ROD ASSY, piston	1
10	185436	..BUSHING	1
11	185128	.COVER, rod	1
12	180163	.BUSHING	1
13	185491	.HOLDER, rod packing	1
14	185492	.RING, snap	1
15	185121	.PISTON	1
16	185437	.RING, wear	2
17	181544	.BALL, steel	1
18	181523	.SET-SCREW	1
19	180333	.FITTING, grease	1
20	180834	.SEAL, dust	4

SECTION C: KITS AND ACCESSORIES

810946 Universal Radio Kit	97
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811351 Power-A-Tach Kit	105
811348 HVAC Kit	107
811428 14-Pin Connector Kit	116

CTL75 FILTER PART NUMBERS

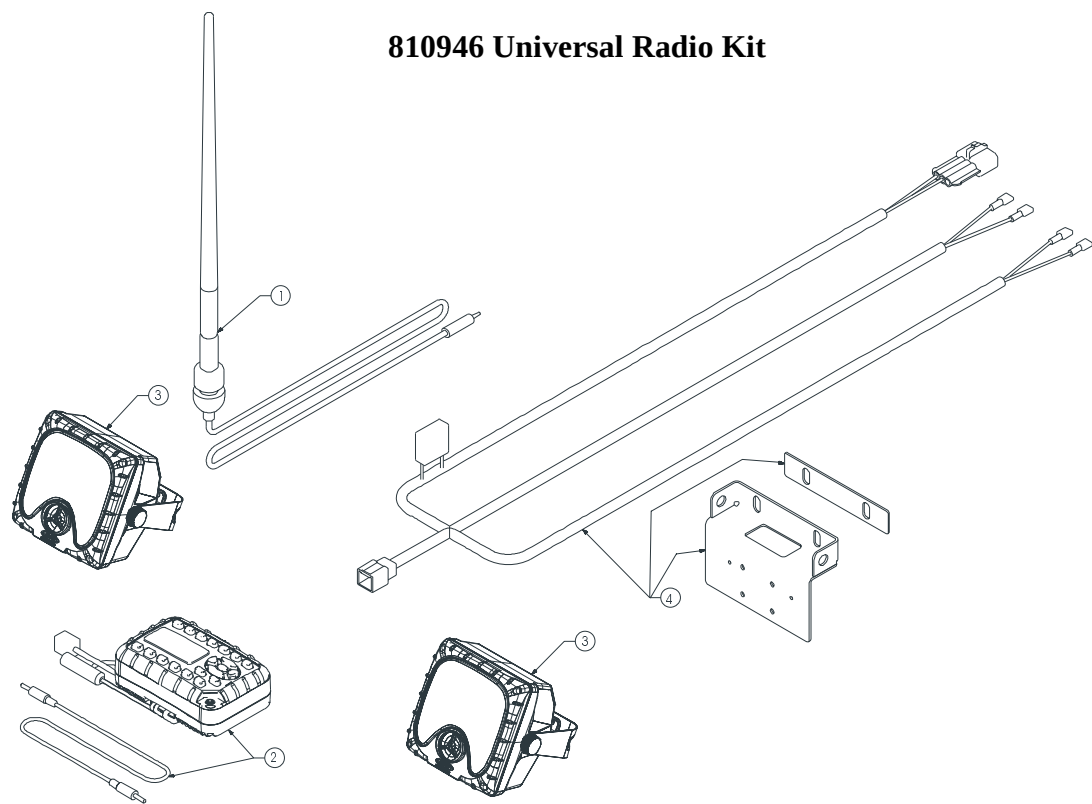
Fuel filter	193024
Engine oil filter	194315
Air cleaner - Outer	184146
Air cleaner - Inner	184195

Additional Accessories

Door Harness Jumper Plugs (for door kits when the door is removed) For part number 191155/193859 Door (Kits 810831/810898)	193749
Door Keys Short ROPS/FOPS	193806

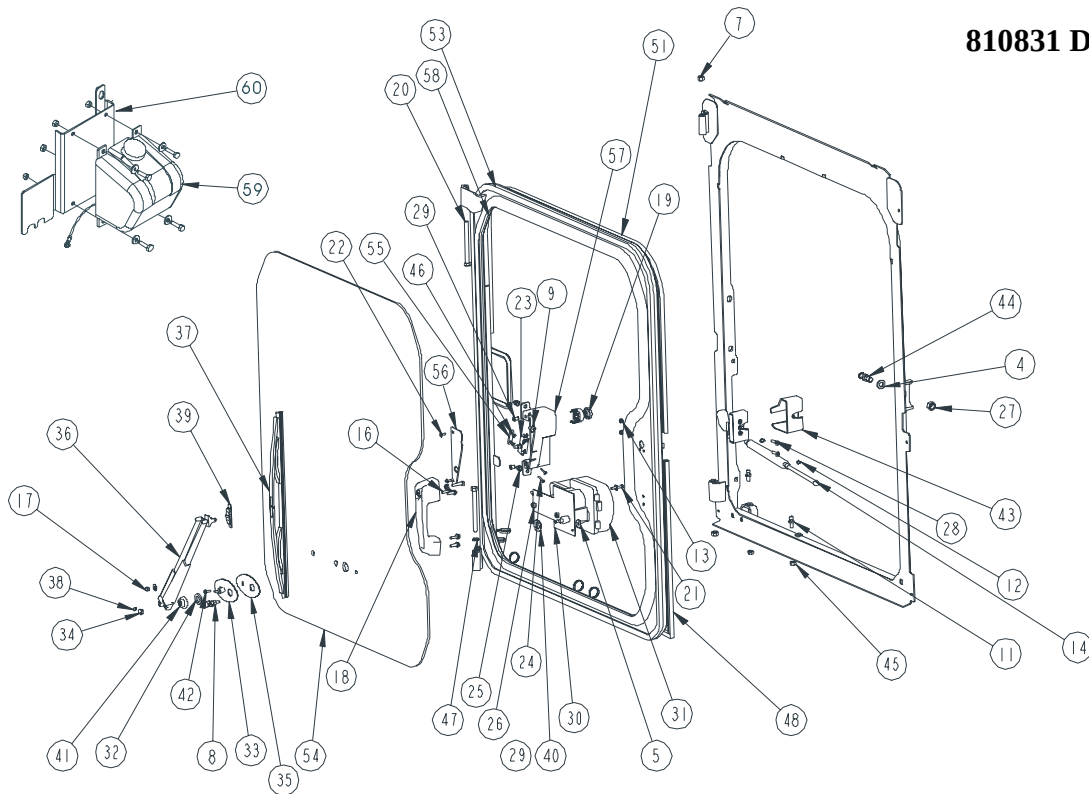
KITS AND ACCESSORIES

810946 Universal Radio Kit



Ref. No.	Part No.	Description	Quantity
1	184507	ANTENNA/RADIO	1
2	192454	RADIO/AM-FM-WB	1
3	192764	SPEAKER/PAIR 3-1/2	1
4	410010	KIT/UNIVERSAL INSTALL	1
	192763	HARNESS/RADIO/AM-FM-WB	1

810831 Door Kit

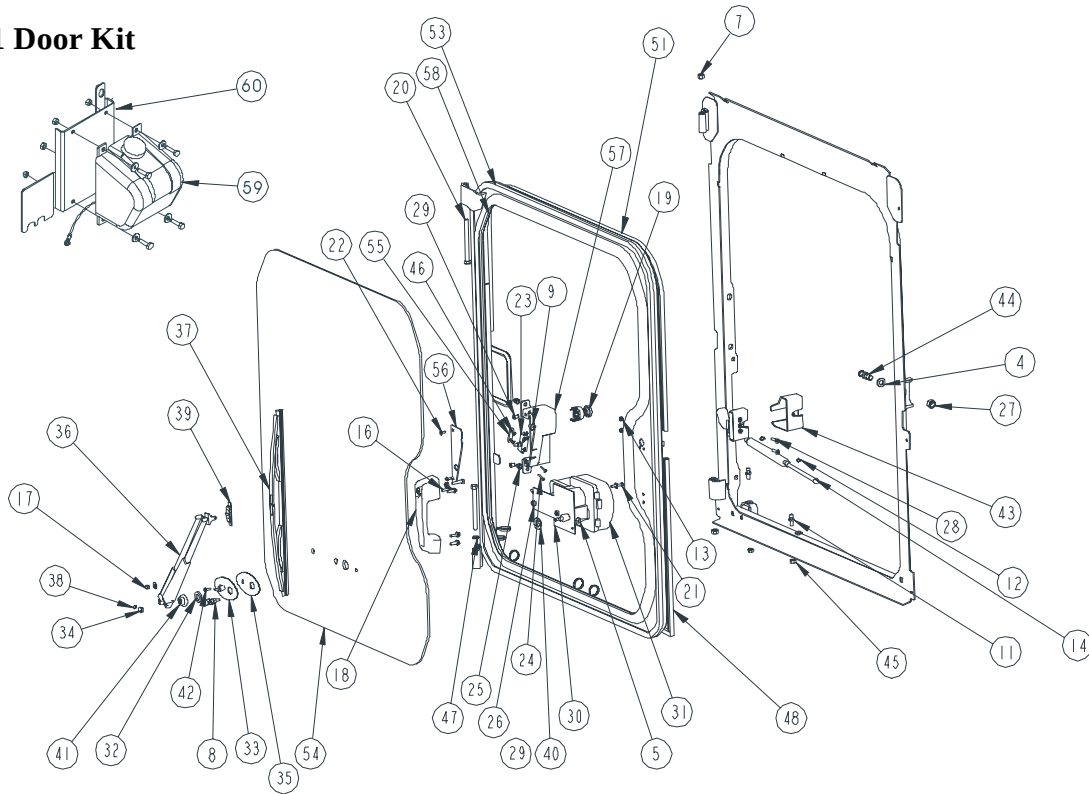


Ref. No.	Part No.	Description	Quantity
4	182107	WASHER/FLAT	1
5	L500098	WASHER/FLAT	1
7	L500049	NUT/HEX 3/8 CENTERLOCK	2
8	138265	ADAPTER/WET ARM	1
9	138260	BOLT 1/4 X 5/8	2
11	182056	STUD/BALL 5/16 X 1/2	2
12	182057	CLIP/BALL STUD	2
13	101753	NUT/HEX M6	2
14	182108	SPRING/GAS	1
16	138275	BOLT/HEX WHIZLOCK M6 X 120 MM	4
17	L500004	NUT/ACORN #10	1
18	138273	HANDLE/PUSHBUTTON	1
19	138264	SWITCH/WASHER/WIPER	1
20	101754	BOLT/HEX 3/8 X 4-1/2	2
21	139172	BOLT/HEX #10 X 1-1/4	1
22	651343	BOLT/BUTTON HEAD #10 X 1/2	2
23	138266	SWITCH/SAFETY SHUTOFF	1
24	138283	BOLT/PAN HEAD #6 X 7/8	2
25	191643	RNT/ROUND 1/4	2
26	182111	BUSHING/NYLON	2
27	101738	NUT/HEX M12	1
28	101755	BOLT/PAN HEAD M6 X 25 MM	3
29	191642	RNT/TOUND #10	2
30	L500695	MOTOR/WIPER W/ BRACKET	1
31	L500696	COVER/PLASTIC MOTOR	1
32	L500697	NUT M18	1
33	L500719	PLATE/PANTO SWIVEL	1
34	L500700	NUT/ACORN M8	1
35	L500701	GASKET/PANTO PLATE	1

Parts Listing Continued On Next Page

KITS AND ACCESSORIES

810831 Door Kit

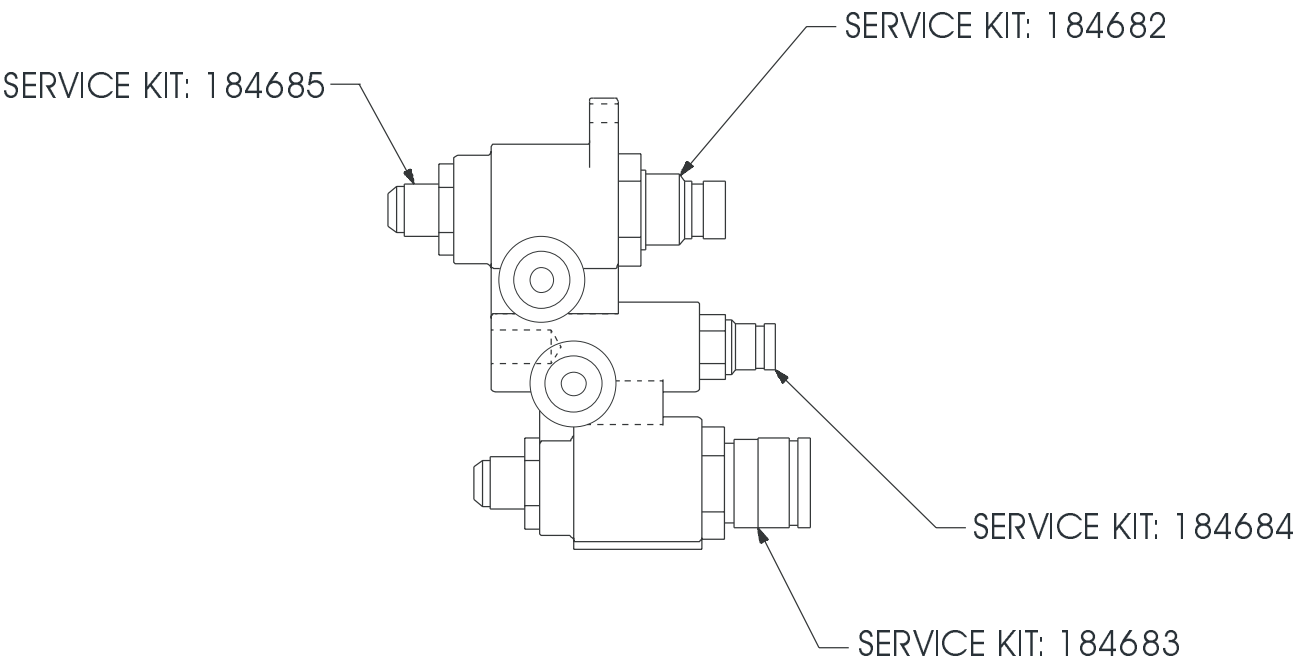


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Ref. No.	Part No.	Description	Quantity
36	L500702	ARM/WIPER 24" WET	1
37	L500703	BLADE/WIPER 28"	1
38	L500706	NUT/ACORN M5	1
39	L500707	ADAPTOR/PIN-LOCKING	1
40	L500708	SEAL/TOWER	1
41	L500709	SHIELD/RAIN	1
42	L500711	SCREW/PAN HEAD #10 X 1/2	1
43	182076	LATCH/ROTARY RIGHT	1
44	101710	STRIKER M12 X 25 MM	1
45	653034	NUT/HEX JAM 5/16	2
46	191644	NUT/HEX CAPTIVE #6	2
47	182116	WASHER/FLAT BRASS	1
48	191623	DOOR	1
51	191617	TRIM/INTERIOR	1
52	191618	HARNESS/WIRE	1
53	191619	SEAL/DOOR	1
54	191620	GLASS/DOOR	1
55	191621	MOUNT/SWITCH	1
56	191645	PLATE/SWITCH BOX	1
57	191646	BOX/SWITCH	1
58	191622	RUBBER/WINDOW	1
59	182087	BOTTLE/WASHER	1
60	184291	BRACKET/WASHER BOTTLE	1
61	191652	MOUNT/CLIP-ON (Not Shown)	2
62	191650	FOAM/LOWER (Not Shown)	1
63	193749	JUMPER/DOOR HARNESS (Not Shown)	1

193749 is a plug for the door harness when the front door is removed from the loader. It is not part of this kit.

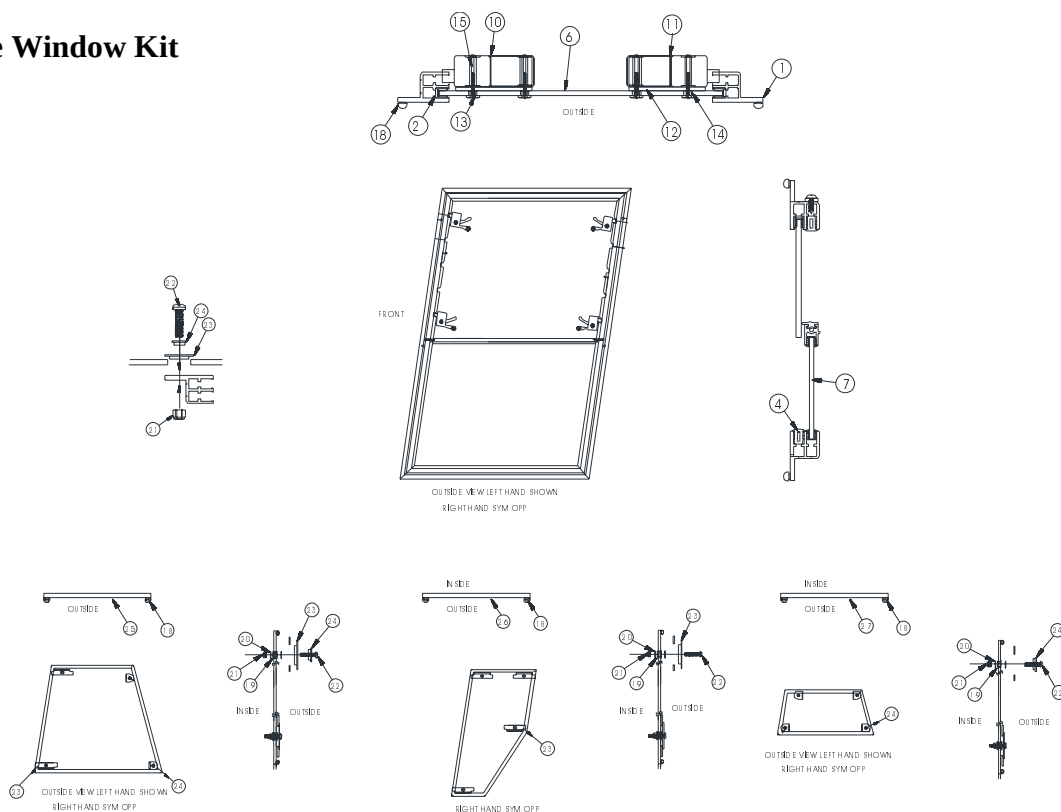
Auxiliary Couplers Service Kits



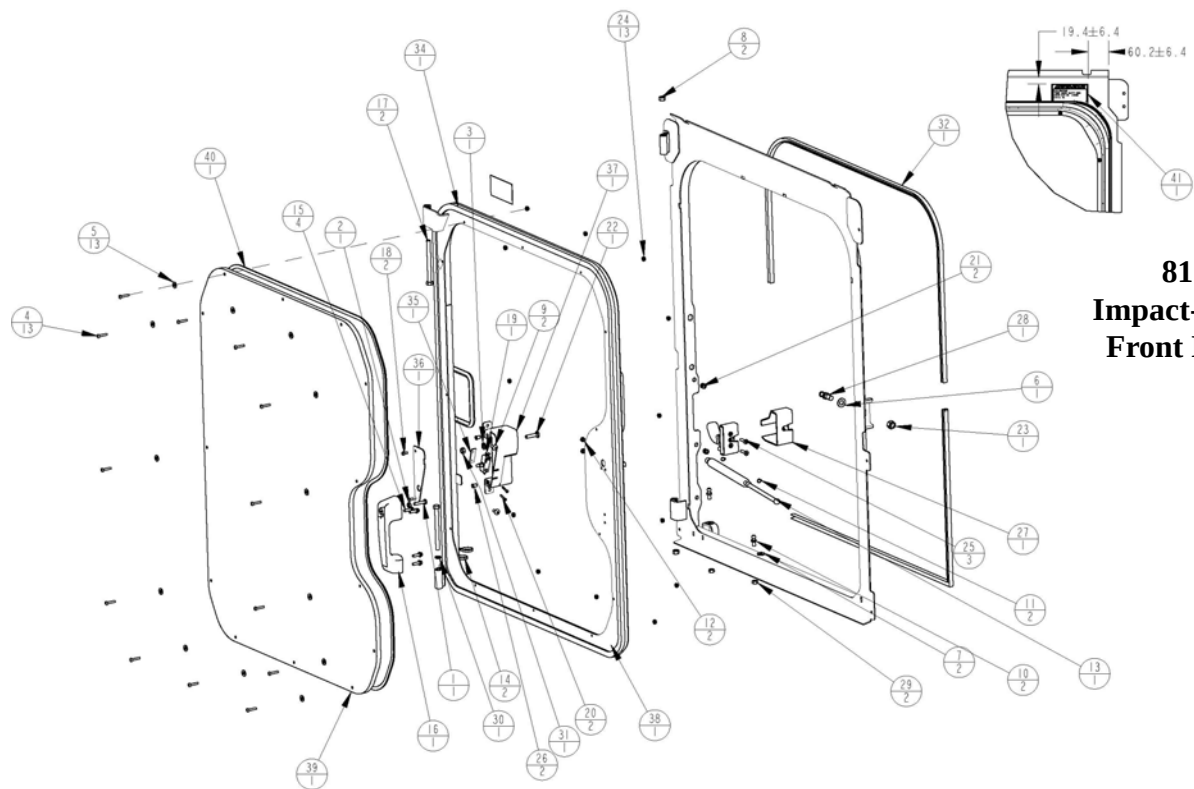
Ref. No.	Part No.	Description	Quantity
	184682	KIT/SERVICE MALE QUICK-COUPLER	1
	184683	KIT/SERVICE FEMALE QUICK-COUPLER	1
	184684	KIT/SERVICE RETURN QUICK-COUPLER	1
	184685	KIT/SERVICE 3/4 SAE FITTING	1

KITS AND ACCESSORIES

810901 Side Window Kit



Ref. No.	Part No.	Description	Quantity
1	194188	WINDOW/ASSY/FRONT LEFT	1
	194189	WINDOW/ASSY/FRONT RIGHT	1
2	184411	TRACK/FELT	2
4	184410	FILLER/VINYL	2
6	194193	SLIDER/GLASS	2
7	194194	GLASS/STATIONARY	2
10	194191	LATCH/LEFT	2
11	194192	LATCH/RIGHT	2
12	194190	SPACER/LATCH	4
13	194221	NUTSERT/S.S. #8	8
14	194219	GROMMET/LOCK	8
15	194220	SCREW/PHILLIPS #8 X 1	8
18	184402	SEAL/OUTSIDE D	1
19	194218	GROMMET/RUBBER	24
20	194222	WASHER/STEEL	24
21	194217	NUT/LOCK 1/4	44
22	184400	SCREW/PHILLIPS 1/4 X 1-1/4	44
23	194196	CLIP/RETAINER/LONG	32
24	194195	CLIP/RETAINER/D SHAPE	12
25	194200	WINDOW/ASSY/UP LEFT	1
	194201	WINDOW/ASSY/UP RIGHT	1
26	194184	WINDOW/ASSY/LF LEFT	1
	194199	WINDOW/ASSY/LF RIGHT	1
27	194197	WINDOW/ASSY/LR LEFT	1
	194198	WINDOW/ASSY/LR RIGHT	1



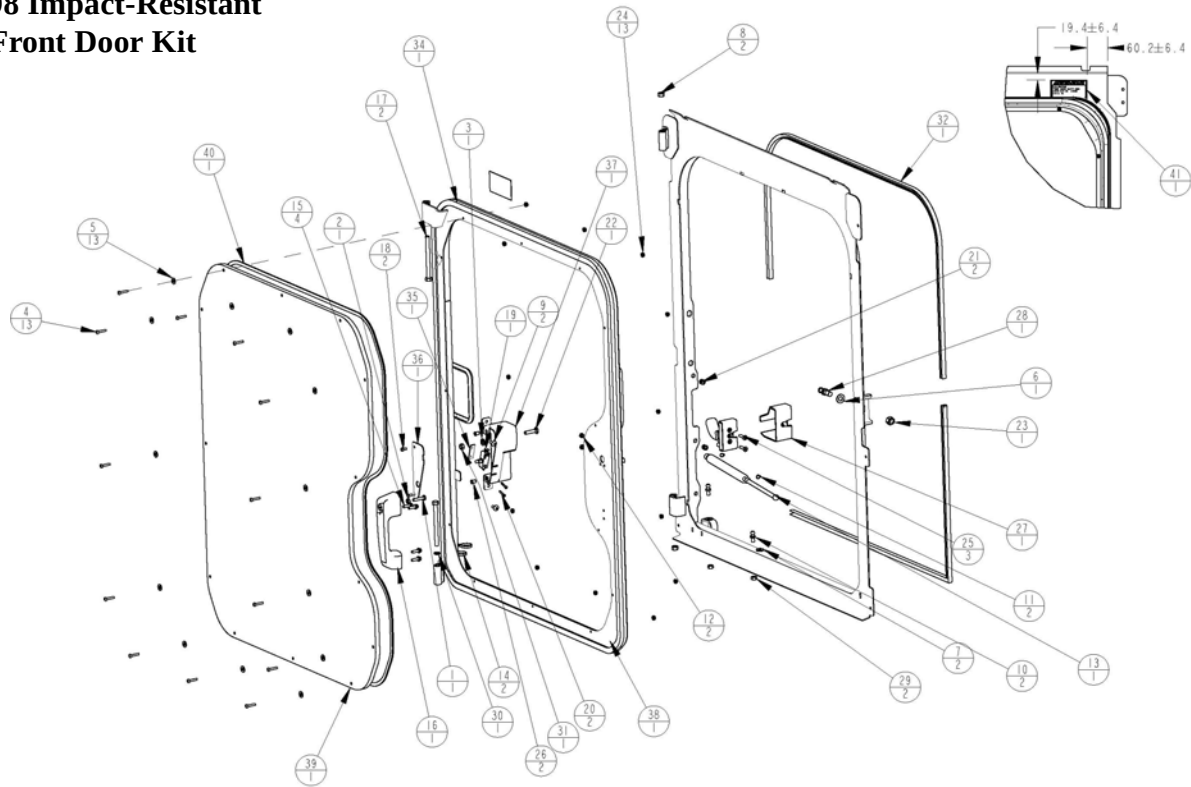
810898
Impact-Resistant
Front Door Kit

Ref. No.	Part No.	Description	Quantity
1	650426	SCREW/CAP 1/4 X 1-1/4	1
2	653005	NUT/HEX 1/4	1
3	656110	WASHER/LOCK M8	1
4	193846	BOLT/PHILLIPS PAN #10 X 1	13
5	193847	WASHER/WT	13
6	182107	WASHER/FLAT	1
7	654004	WASHER/FLAT 5/16	2
8	L500049	NUT/LOCK 3/8	2
9	138260	SCREW/TORX HEAD 1/4 X 3/4	2
10	182056	STUD/BALL	2
11	182057	SPRING/CLIP	2
12	101753	NUT/HEX M6	2
13	182108	SPRING/GAS	1
14	REF	TIE/WIRE	2
15	138275	SCREW/HEX FLANGE M6 X 20MM	4
16	138273	LATCH/DOOR HANDLE	1
17	101754	BOLT/HEX 3/8 X 4-1/2	2
18	651343	SCREW/MACHINE #10 X 1/2	2
19	138266	SWITCH/LIMIT	1
20	138283	SCREW/PHILLIPS #6 X 7/8	2
21	191643	RNT 1/4 ROUND	2
22	194047	BOLT/CARRIAGE M8 X 35 MM	1

Parts Listing Continued On Next Page

KITS AND ACCESSORIES

810898 Impact-Resistant Front Door Kit

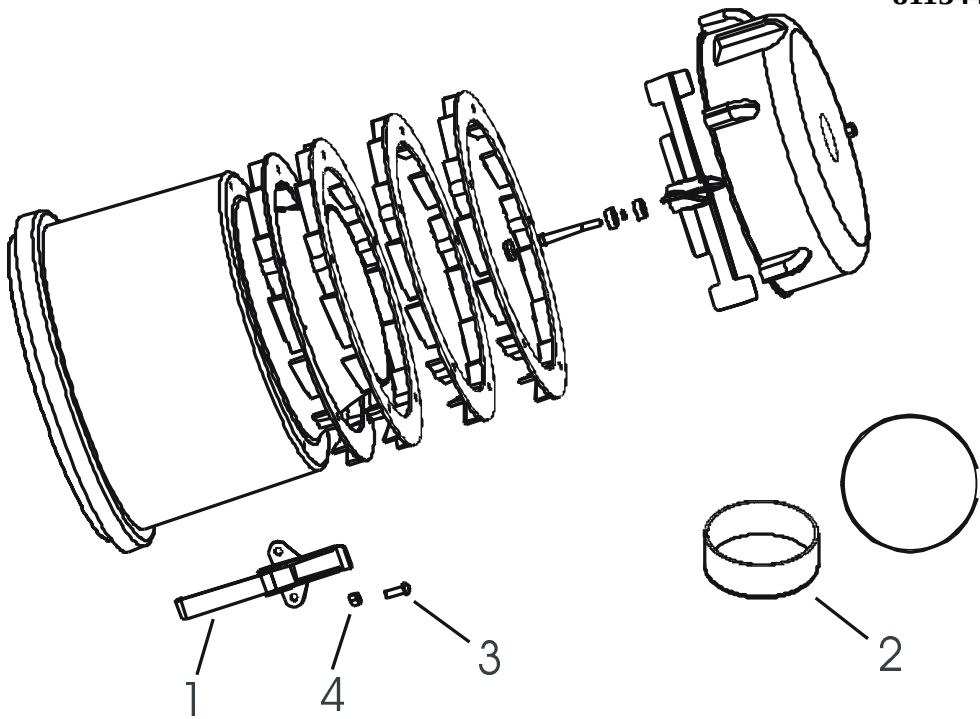


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Ref. No.	Part No.	Description	Quantity
23	101738	NUT/HEX M12	1
24	193848	NUT/HEX #10	13
25	651464	SCREW/CAP M6 X 25 MM	3
26	191642	RNT #10 ROUND	2
27	182076	LATCH/CAM	1
28	101710	STRIKER M12 X 25 MM	1
29	653034	NUT/HEX JAM 5/16	2
30	182116	WASHER/FLAT BRASS	1
31	656048	NUT/HEX M8	1
32	191617	TRIM/INTERIOR	1
33	191618	HARNESS/WIRE	1
34	191619	SEAL/DOOR	1
35	191621	MOUNT/SWITCH	1
36	191645	PLATE/SWITCH BOX	1
37	191646	BOX/SWITCH	1
38	193859	DOOR/IMPACT-RESISTANT	1
39	193804	WINDOW/LEXAN	1
40	193805	SEAL/LEXAN	1
41	REF	SERIAL TAG LOCATION	N/A
42	193749	JUMPER/DOOR HARNESS (Not Shown)	1

193749 is a plug for the door harness when the front door is removed from the loader. It is not part of this kit.

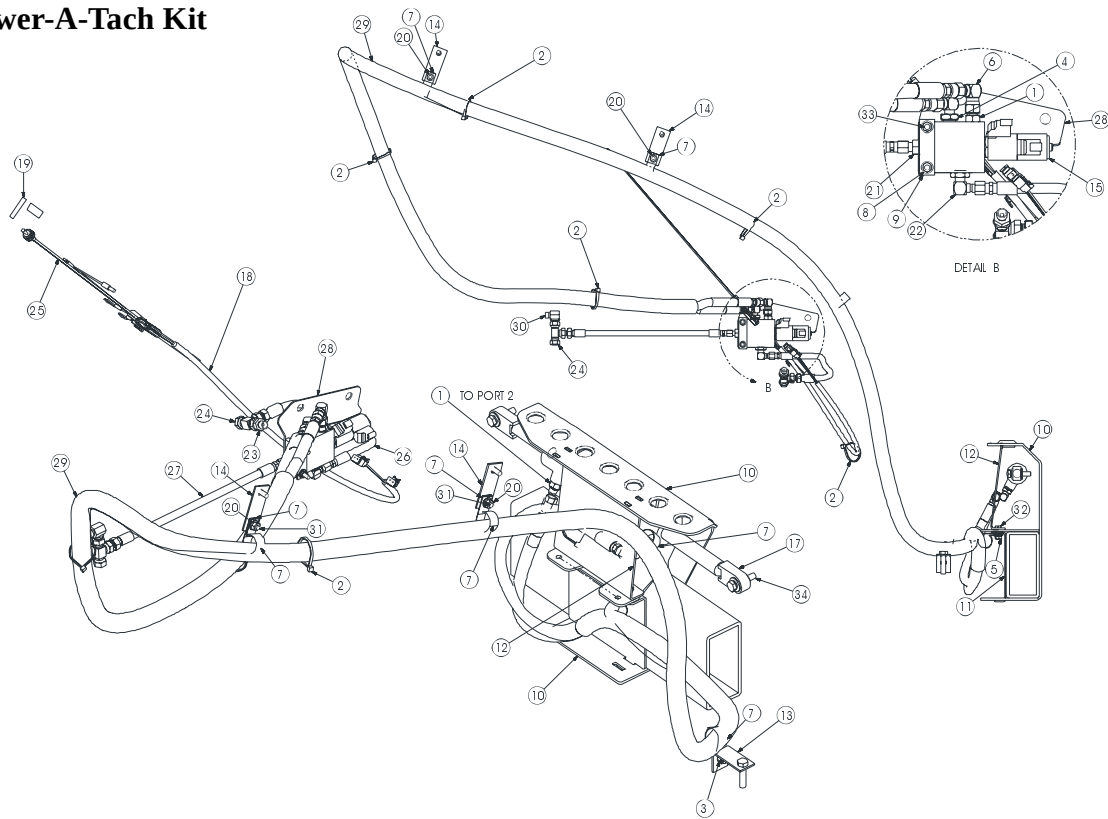
811344 Pre-Cleaner Kit



Ref. No.	Part No.	Description	Quantity
	240702	PRE-CLEANER/M&H 8"	1
1	188961	LONG CLAMP	1
2	195908	2.75" INLET COVER	1
3	650936	8-32 x ½ PPH BOLT	2
4	210-32183	8-32 LOCKNUT	1

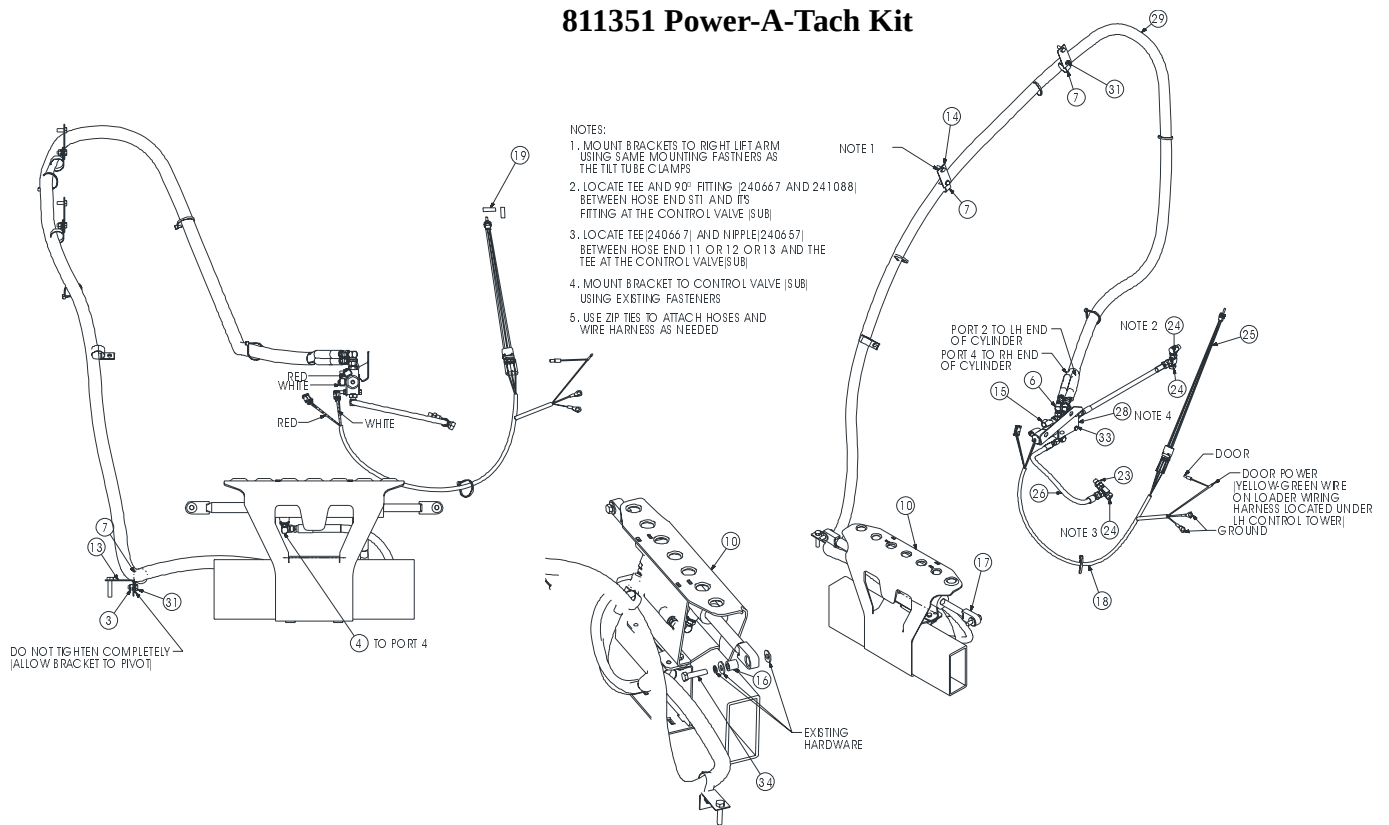
KITS AND ACCESSORIES

811351 Power-A-Tach Kit



Ref. No.	Part No.	Description	Quantity
1	054994	ST MJ06 MORB06	2
2	055648	TIE/WIRE	5
3	064260	HLN INST 5/16 CZY	1
4	068938	90 MJ06 MAORB06	2
5	070648	HN LF SLOC 5/16 CZ	2
6	091039	90 MJ06 FJS06	1
7	095619	CLAMP/HOSE	5
8	134588	NUT/SPIRALOCK 1/4-20	2
9	135331	STRAP	1
10	184680	GUARD/POWER TACH	1
11	184701	SPACER/GUARD MOUNT	1
12	184714	GUARD/GUSSET	1
13	184716	MOUNT/CLAMP	1
14	184718	MOUNT/HOSES	2
15	190520	VALVE/SOLENOID PWR F-A-T	1
16	192065	BUSHING/CYLINDER END	2
17	193787	CYLINDER/HYD POWER F-A-T	1
18	195607	WIRE HARNESS	1
19	195739	DECAL/LOCK-UNLOCK	1
20	210-19470	HN FL SLOC 5/16 CZY	2
21	230-18127	STRAIGHT-CONNECTOR-7/16J	1
22	230-32693	ADAP 60RM-4JICM 90	1
23	240657	NIPPLE/BSPP/04-04	1
24	240667	TEE/FEM RUN SWVL/04	2
25	240686	SWITCH W/HARNESS/F-A-T	1
26	240716	HOSE/MP .25 X 20	1
27	240733	HOSE/MP .25 X 16	1
28	240894	MOUNT/VALVE	1
29	241084	HOSE GROUP/P TACH/CTL75	1
30	241088	ELBOW/BSPP/04-04	1
31	650486	CS 5/16X3/4 C5ZY	3
32	650487	CS 5/16X1 C5ZY	2
33	650706	CS 1/4X2 C5ZY	2
34	656011	CS M10-1.5x45 C8.8 ZY DI	2

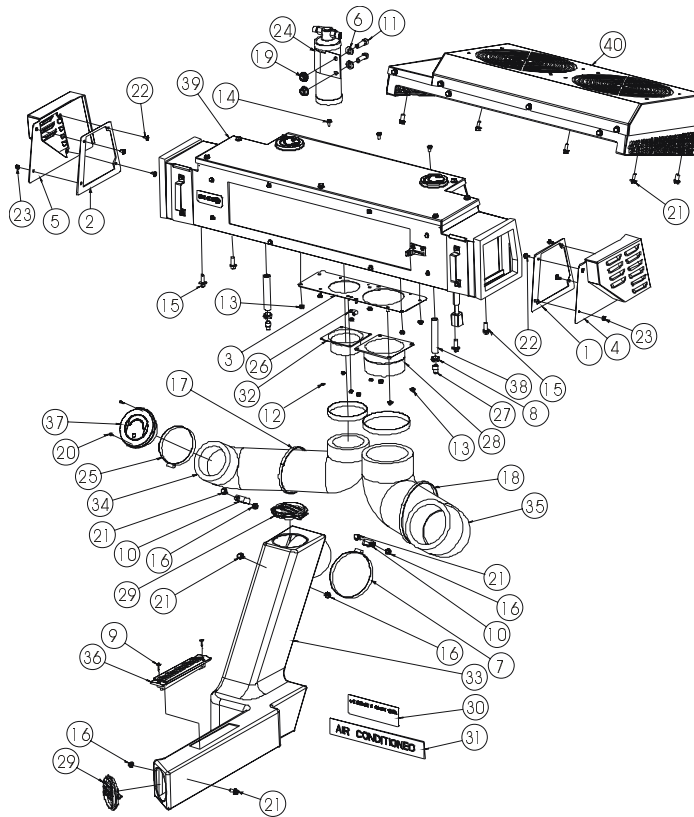
811351 Power-A-Tach Kit



Ref. No.	Part No.	Description	Quantity
1	054994	ST MJ06 MORB06	2
2	055648	TIE/WIRE	5
3	064260	HLN INST 5/16 CZY	1
4	068938	90 MJ06 MAORB06	2
5	070648	HN LF SLOC 5/16 CZ	2
6	091039	90 MJ06 FJS06	1
7	095619	CLAMP/HOSE	5
8	134588	NUT/SPIRALOCK 1/4-20	2
9	135331	STRAP	1
10	184680	GUARD/POWER TACH	1
11	184701	SPACER/GUARD MOUNT	1
12	184714	GUARD/GUSSET	1
13	184716	MOUNT/CLAMP	1
14	184718	MOUNT/HOSES	2
15	190520	VALVE/SOLENOID PWR F-A-T	1
16	192065	BUSHING/CYLINDER END	2
17	193787	CYLINDER/HYD POWER F-A-T	1
18	195607	WIRE HARNESS	1
19	195739	DECAL/LOCK-UNLOCK	1
20	210-19470	HN FL SLOC 5/16 CZY	2
21	230-18127	STRAIGHT-CONNECTOR-7/16J	1
22	230-32693	ADAP 60RM-4JICM 90	1
23	240657	NIPPLE/BSPP/04-04	1
24	240667	TEE/FEM RUN SWVL/04	2
25	240686	SWITCH W/HARNESS/F-A-T	1
26	240716	HOSE/MP .25 X 20	1
27	240733	HOSE/MP .25 X 16	1
28	240894	MOUNT/VALVE	1
29	241084	HOSE GROUP/P TACH/CTL75	1
30	241088	ELBOW/BSPP/04-04	1
31	650486	CS 5/16X3/4 C5ZY	3
32	650487	CS 5/16X1 C5ZY	2
33	650706	CS 1/4X2 C5ZY	2
34	656011	CS M10-1.5x45 C8.8 ZY DI	2

KITS AND ACCESSORIES

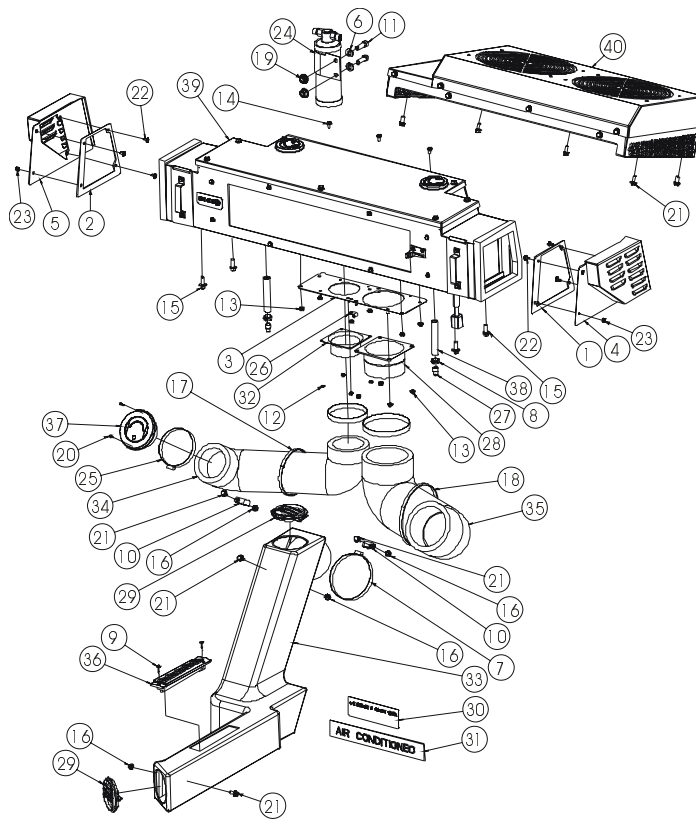
811348 HVAC Kit



Ref. No.	Part No.	Description	Quantity
1	193881	WELD,BRKT,GEHL CTL70/75 FA CVR INT,LS	1
2	193882	WELD,BRKT,GEHL CTL70/75 FA CVR INT,RS	1
3	193887	WELD,BRKT,GEHL CTL65/75 DUCT ADPTR PLATE	1
4	193890	WELD,BRKT,GEHL CTL70/75 FA CVR EXT,LS	1
5	193891	WELD,BRKT,GEHL CTL70/75 FA CVR EXT,RS	1
6	656133	WASHER,FLAT,M10,ZNC+CLR	2
7	193943	CLAMP, HOSE (2.5" TO 4.5") SCREW TYPE	2
8	193944	CLAMP,SPRING,9/16,WHEEL	2
9	193945	SCREW,PPH,#08 X 5/8",FOR PLASTICS	2
10	193946	CLAMP,HOSE GUIDE SINGLE,0.625ID,.281 MNT	2
11	656008	HHCS,M10 X 1.50 X 30,CL8.8,YZ,14mm HD	2
12	140410	NUT,HEX,KEPS,M04X0.70,ZP	4
13	140411	NUT,HEX,WHIZLOCK,M05X0.80,ZP	10
14	140413	HHFS,M05X0.80X 12,CL4.8,BLK ZP,W/O SERR	3
15	187996	HHFS,M8X1.25X 20,CL8.8,ZP,W/O SERR	4
16	193947	NUT,HEX,WHIZLOCK,M6X1.00,ZP	4
17	193948	TIE,NYLON-LARGE HD(4" DIA. MAX. BUNDLE)	1
18	193948	TIE,NYLON-LARGE HD(4" DIA. MAX. BUNDLE)	2
19	071043	NUT,HEX,WHIZLOCK,M10X1.50,CL8.8,ZP	2
20	193949	SCREW,#6 X 5/8",PLPS CNTRSUNK TAPPING,ZP	2

Parts Listing Continued On Next Page

811348 HVAC Kit

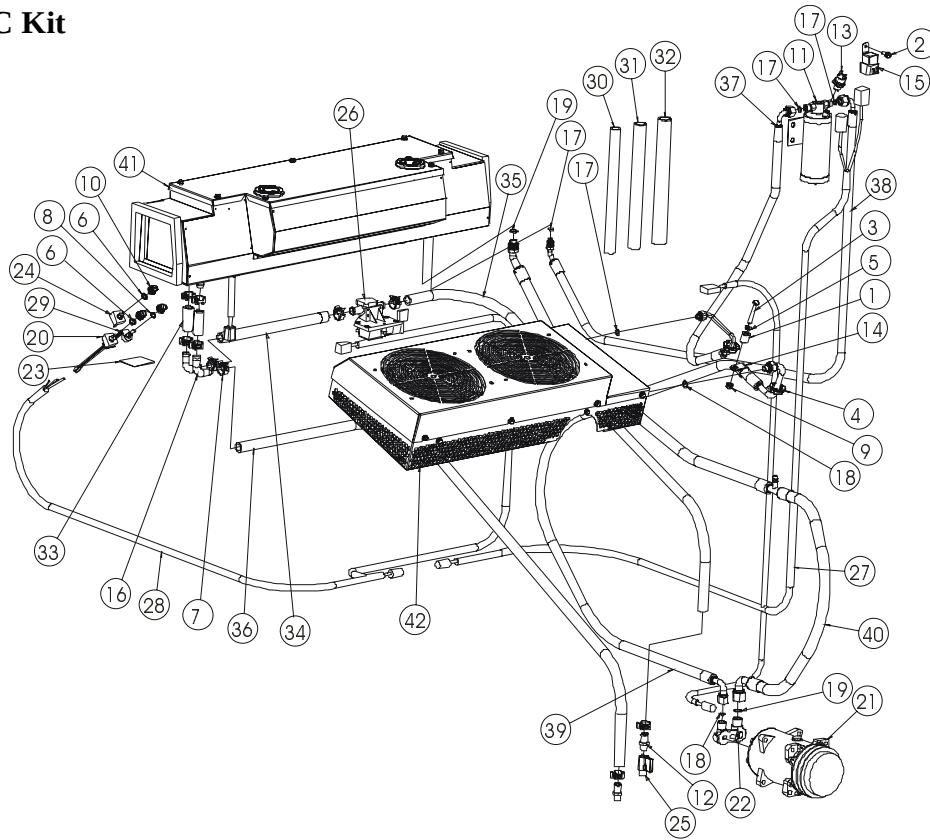


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Ref. No.	Part No.	Description	Quantity
21	193950	HHFS,M06X1.00X 16,CL8.8,BLK ZP,W/O SERR	9
22	193951	SCREW,M5X0.8X10,SCKT BUTTN FLANGE,BLK ZP	6
23	193952	NUT,CAP,M5X0.8,YLW ZP	2
24	140323	DRIER-RECEIVER,O-RING STYLE W/ BRKT	1
25	193954	CLAMP,HOSE (UP TO 3-3/4") SCREW TYPE	2
26	197423	CLAMP,CABLE,3/16 ID,NYLON,WHITE	1
27	193899	VALVE,DRAIN,CONDENSATE REDUCER,PLASTIC	2
28	193901	ADAPTOR,FLEX HOSE,4", SCREW MNT	1
29	140332	LOUVER,3.31" HOLE,SMALL LIP SPAL	2
30	140417	DECAL,R-134a WARNING & CHARGE AMOUNT	1
31	139074	DECAL, GEHL CTL65/75/85, "AIR CONDITIONED"	2
32	193957	ADAPTER,FLEX HOSE,3",SCREW-MOUNT	1
33	193903	DUCT,GEHL CTL SERIES LOADER,LH	1
34	193904	HOSE,DUCT,3.0"X 25",INSULATED	1
35	193905	HOSE,DUCT,4.0"X 25",INSULATED	1
36	193907	LOUVER,RECTANGULAR,1.57 X 7.87,PRIMA	1
37	193908	LOUVER,ROUND,3.87 OD,W/ 3.0" HA	1
38	140311	HOSE,CLEAR PLSTC,1/2ID X 5/8OD X .06WALL	2
39	193930	MODEL EE1150 SHELF MOUNT,12V,HVAC	1
40	197436	MODEL EE625,EC,12V,PUSHER,GEHL CTL65/75	1

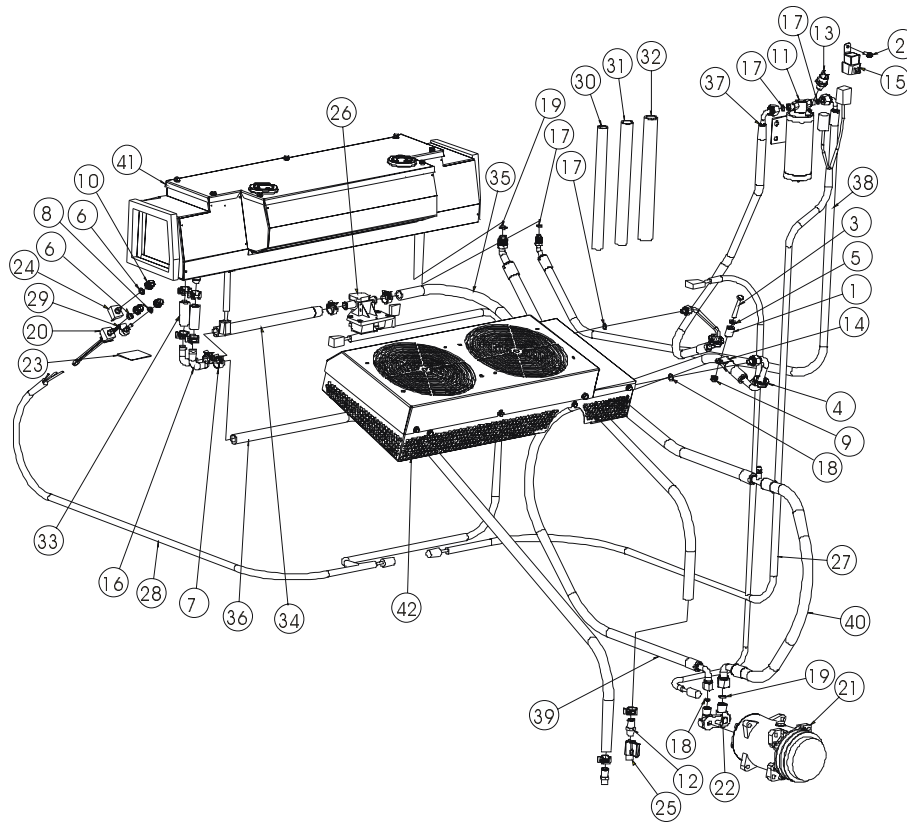
KITS AND ACCESSORIES

811348 HVAC Kit



Ref. No.	Part No.	Description	Quantity
1	193865	SPACER,TUBE, .750ODX.406IDX .875LG	1
2	651602	SCREW,HWH,TYPE 23,0.25 X 0.75	1
3	656004	HHCS,M8 X 1.25 X 55,CL8.8,PL	1
4	193932	GROMMET,PLSTC,1.38H,1.47OD,1.00ID	2
5	656111	WASHER,FLAT,M08,BRIGHT ZINC	1
6	140199	NUT,PANEL,7/16-28 UNEF	2
7	122496	CLAMP,HOSE,5/8"-CONSTANT PRESSURE	10
8	140448	NUT,PANEL,3/8-32 UNEF	1
9	187997	NUT,HEX,WHIZLOCK,M08X1.25,CL8.8,ZP	1
10	193933	KNOB,POINTER PUSH ON,.77 DIA,1/4" D SPR	3
11	140323	DRIER-RECEIVER,O-RING STYLE W/ BRKT	1
12	140203	FTG,HT,STR,3/8 NPT MALE X 5/8 HOSE	2
13	140331	SWITCH,PRESSURE,BINARY,(385/298-28/30)	1
14	140415	CLAMP,HOSE GUIDE SINGLE,1.000ID,.406 MNT	1
15	140337	RELAY,12V CHANGE OVER,WEATHERPRF,W/ BRKT	1
16	140190	FTG, COPPER, 90DEG, 5/8"OD X 5/8"OD HEATER	2
17	140454	O-RING,#6,HNBR,GREEN,.301X.070	4
18	140338	O-RING,#8,HNBR,GREEN,.426X.070	2
19	140455	O-RING,#10,HNBR,GREEN,.551X.070	2
20	140207	SWITCH,ROTARY,FAN(5 POST,3 SP),12V(25A)	1
21	140340	COMP,SANDEN#4860FLX7EAR125MM2A,12VPAG,GV	1

Parts Listing Continued On Next Page



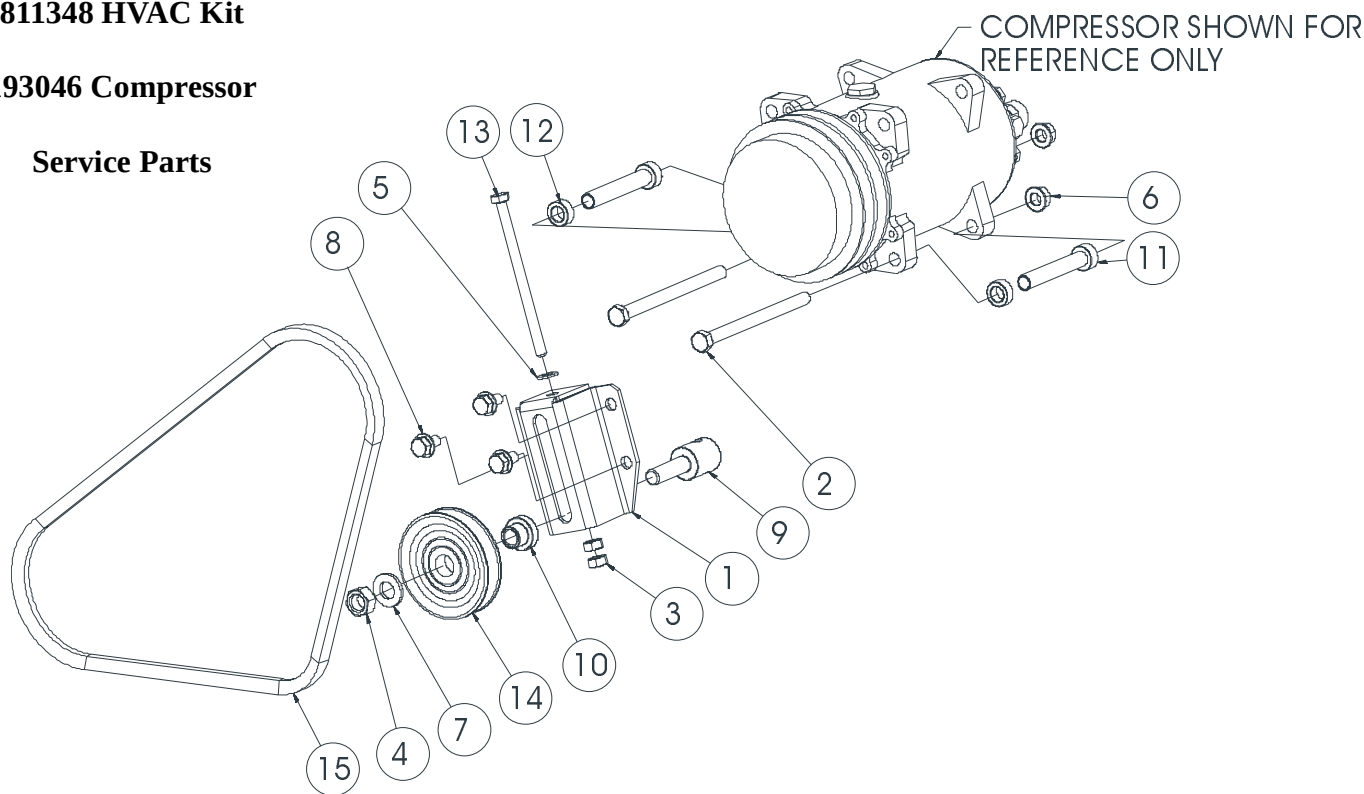
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Ref. No.	Part No.	Description	Quantity
22	193956	FTG,COMP,SANDEN,FLX7,VOR,#8x#10	1
23	140342	DECAL,CONTROLS,GEHL CTL65/75/85	1
24	140343	SWITCH,ROTARY,2 POST,OFF-ON,25A MAX	1
25	183596	VALVE,SHUT-OFF,STRAIGHT,BALL,90× ON/OFF	1
26	197424	VALVE,HEAT,ELECT,STR,5/8,PLSTC,12V,SMART	1
27	193914	WIRE HARNESS,GEHL CTL65/75 GEN3,COND-CMP	1
28	197427	WIRE HARNESS,GEHL CTL65/75/85,CTRLS-EVAP	1
29	193915	SWITCH,POT,10K,1/3W,.31 STEM,W/ MOLEX CN	1
30	140528	LOOM,CORRUGATED,SPLIT,NYL,.75ID,10.0 FT	1
31	140529	LOOM,CORRUGATED,SPLIT,NYL,.875ID,6 FT	1
32	194046	LOOM,CORRUGATED,SPLIT,NYL,1.00ID,7 FT	1
33	703924	HOSE,HTR,5/8" ID,BULK	2
34	703924	HOSE,HTR,5/8" ID,BULK	1
35	703924	HOSE,HTR,5/8" ID,BULK	1
36	703924	HOSE,HTR,5/8" ID,BULK	1
37	197431	HOSE ASSY,GEHL CTL75,#06,COND-DRIER,GEN3	1
38	197432	HOSE ASSY,GEHL CTL75,#06,DRIER-EVAP,GEN3	1
39	197433	HOSE ASSY,GEHL CTL75,#08,COMP-COND	1
40	197434	HOSE ASSY,GEHL CTL75,#10,EVAP-COMP	1
41	193930	MODEL EE1150 SHELF MOUNT,12V,HVAC	1
42	197436	MODEL EE625,EC,12V,PUSHER,GEHL CTL65/75	1

KITS AND ACCESSORIES

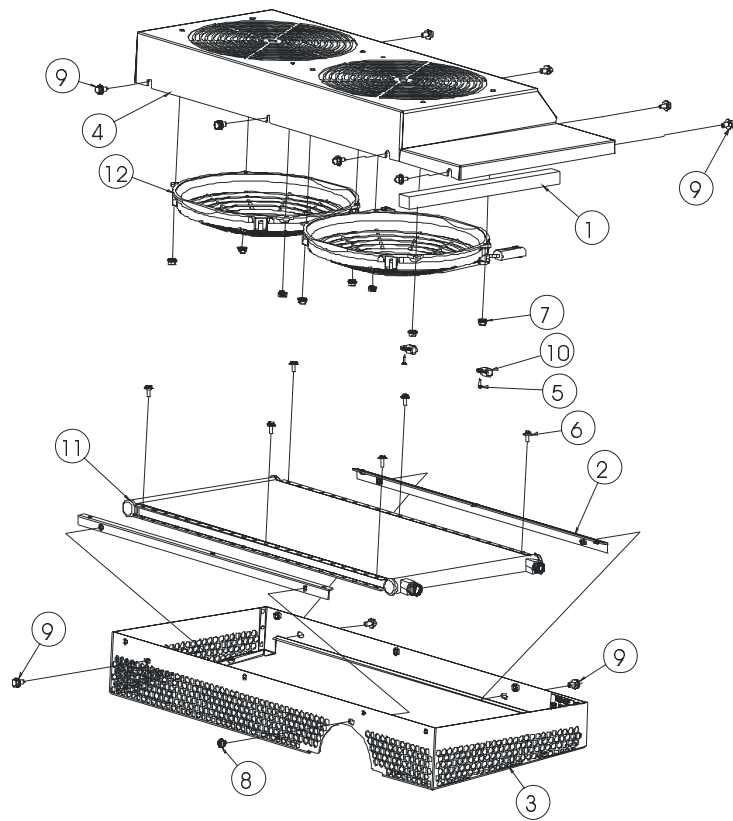
811348 HVAC Kit
193046 Compressor

Service Parts



Ref. No.	Part No.	Description	Quantity
1	193112	BRACKET/TENSIONER COMP MNT	1
2	650730	SCREW/CAP 3/8 X 5	2
3	656048	NUT/HEX M8	2
4	656050	NUT/HEX M12	1
5	656111	WASHER/FLAT M8	1
6	090666	NUT/LOCK FL SERR 3/8	2
7	194635	WASHER/FLAT 12MM ID	1
8	651685	SCREW/CAP FL LOCK M8 x 16 MM	3
9	193111	BOLT/SPECIAL BELT TENSION	1
10	193110	SPACER/TUBE W/ TAK MNT	1
11	193109	SPACER/TUBE COMP MNT	2
12	193108	SPACER/TUBE GEN 2 COM	2
13	194634	SCREW/CAP HEX HEAD M08 X 120 MM	1
14	184264	PULLEY/IDLER (PULLEY ONLY)	1
15	193107	BELT/BLUE (17405) 17/32 X 40-1/2	1

811348 HVAC Kit



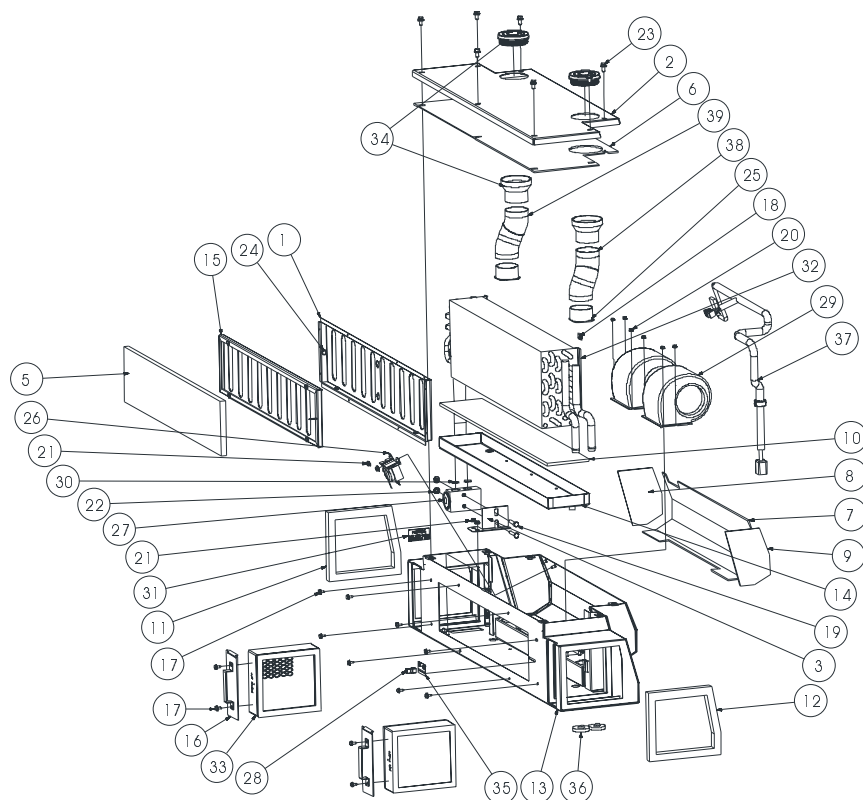
Ref. No.	Part No.	Description	Quantity
1	197414	FOAM,PES 4.1004,MODEL EE625,COIL SEAL	1
2	189784	WELD,BRKT,MODEL EE621,COND MOUNT	2
3	197419	WELD,HSG,COND LOWER,EE625	1
4	197420	WELD,HSG,COND UPPER,EE625	1
5	137370	SCREW,PHILLIPS RD HD,TAP,#6 X .50LG,ZP	2
6	140413	HHFS,M05X0.80X 12,CL4.8,BLK ZP,W/O SERR	6
7	193947	NUT,HEX,WHIZLOCK,M6X1.00,ZP	8
8	197440	SCREW,M6X1.0X 8,SCKT BUTTN FLANGE,BLK OX	1
9	167750	HHFS,M06X1.00X 12,CL8.8,BLK ZP,W/O SERR	11
10	193955	CLAMP,CABLE,3/8 ID,NYLON,WHITE	2
11	189785	COIL,COND,MULTIFLOW,12 X 24 X 0.7,4 PASS	1
12	140349	FAN,10 PULLER,12V,SPAL W/ WTHRPCK CNCTR	2

KITS AND ACCESSORIES

811348 HVAC Kit

Service Parts

193930



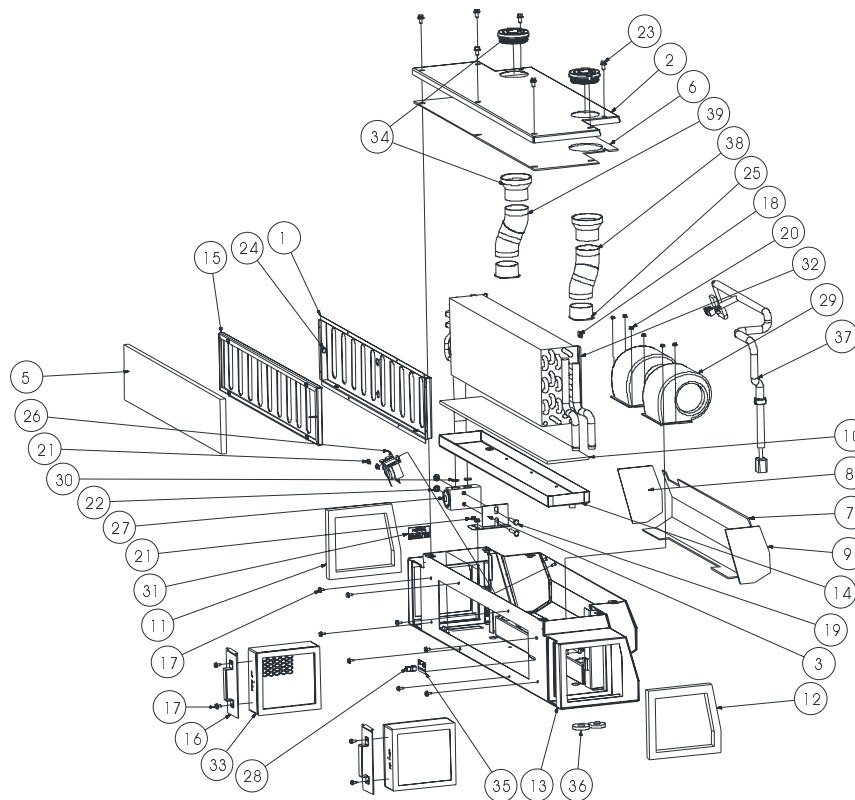
Ref. No.	Part No.	Description	Quantity
1	193867	S.M.HSG/ EE1150/RECIRC FILTER	1
2	193868	S.M.HSG/EE1150/COVER	1
3	193870	S.M.BRKT/TXV BLOCK MOUN	1
4	140526	INSULATION/TAR TAPE	1
5	193871	FILTER/FOAM 1/2 X 5.00 X 23-1/2	1
6	193872	FOAM/PES 4.1002/EE1150 COVER	1
7	193873	FOAM/PES 4.1002/EE1150 BLOWER	1
8	193874	FOAM/PES 4.1002/EE1150 BLOWER	1
9	193875	FOAM/PES 4.1002/EE1150 BLOWER	1
10	193876	FOAM/PES 4.1005 (10PPI) 1/4 X 4.00	1
11	193877	FOAM/PES 4.1008/EE1150 SEAL/L	1
12	193878	FOAM/PES 4.1008/EE1150 SEAL/R	1
13	193883	HOUSING/HSG/ EE1150	1
14	193884	DRAIN PAN/HSG/ EE1150	1
15	193885	RECIRC FILTR/HSG/ EE1150	1
16	193895	BRACKET/FA FILTER COVER EE1150	2
17	140187	SMS #10 X 1/2 TAB HWH BL	12
18	193898	CLIP/S-TYPE	1
19	656139	SCREW/CAP M6 X 35 MM	2

Parts Listing Continued On Next Page

811348 HVAC Kit

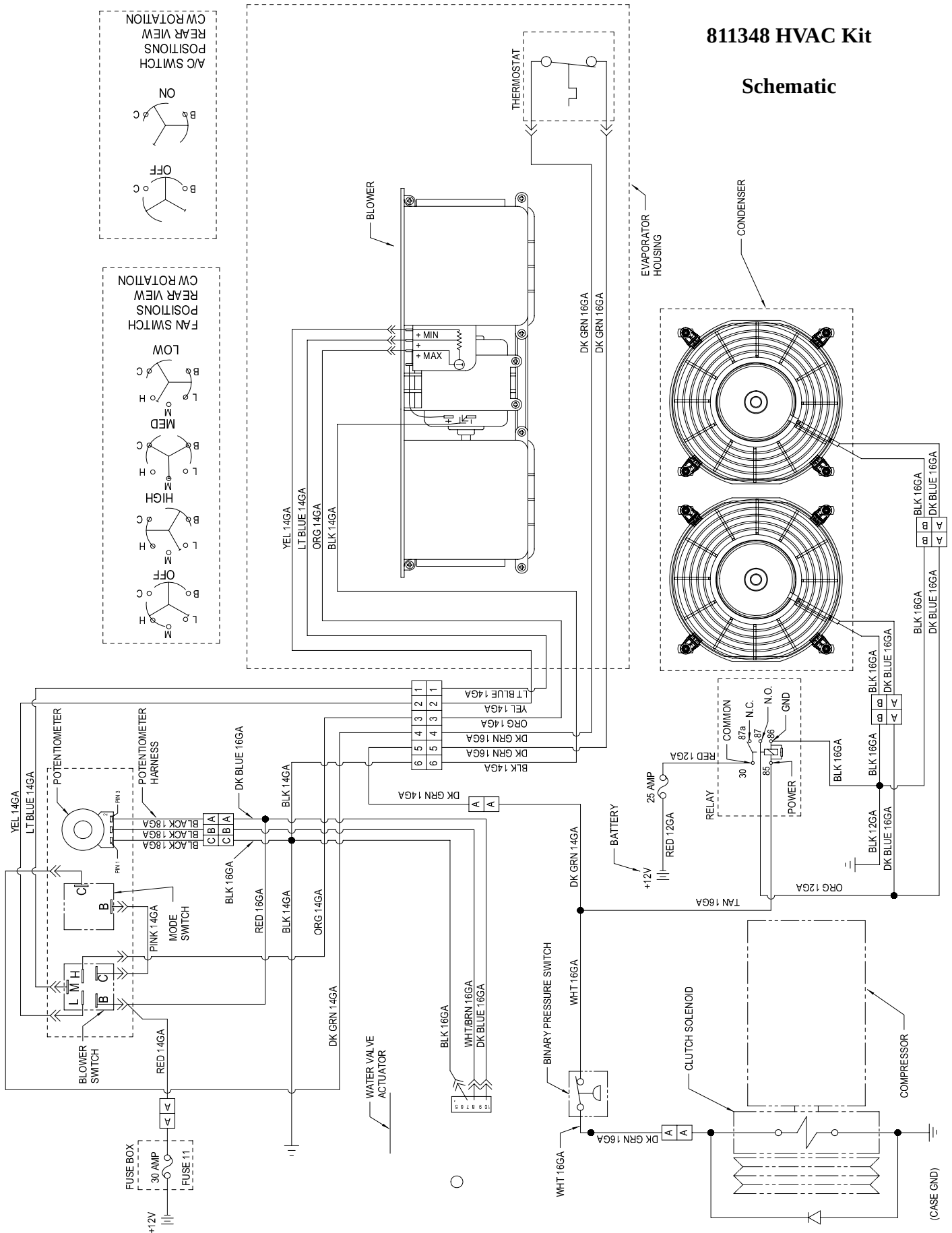
Service Parts

193930



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Ref. No.	Part No.	Description	Quantity
20	140410	NUT/HEX KEPS M4	8
21	140411	NUT/HEX FLANGED M5	4
22	193947	NUT/HEX WHIZLOCK M6	2
23	167750	HHFS M06 X 12 MM W/O SERR	7
24	193953	VELCOIN/LOOP ADHESIVE 3/8	10
25	193900	ADAPTER/FLEX HOSE/SNAP IN 2.0"	2
26	140329	SWITCH/THERMOSTAT PRESET	1
27	140330	VALVE/EXPANSION BLOCK-STYLE	1
28	193902	KNOB/PUSH-ON/SLIDE CONTROL	1
29	140335	BLOWER 12V AC	1
30	140338	O-RING AC #8	2
31	140416	DECAL/REFRIGERANT NOTICE R134a	1
32	193958	COIL/EVAP HT/TF	1
33	193906	FILTER/PAPER 1.88 X 5.70 X 6.00	2
34	193909	LOUVER/ROUND 2.79 OD, W/ 2.0	2
35	193910	DECAL/FRESH AIR RECIRC	1
36	193911	GROMMET/FOAM	2
37	193912	HARNESS/WIRE EE1150	1
38	194045	HOSE/FLEX DUCT 2.0"ID X 3'	1
39	194045	HOSE/FLEX DUCT 2.0"ID X 3'	1



811428 14-Pin Connector Kit



Ref. No.	Part No.	Description	Qty. Req.
1	196345	WIRE HARNESS/LARGE	1
2	196346	WIRE HARNESS/SMALL	1
3	180730	RELAY	2
4	196347	NUT/THREADED CONNECTOR	1
5	180070	BOLT	1
6	181049	WASHER/LOCK	2
7	181021	WASHER/FLAT	2
8	181018	WASHER/STAR	1
9	180046	TIE STRAP/SMALL PLASTIC	2
10	181928	TIE STRAP/LARGE PLASTIC	13
11	185638	MOLDING/TRIM	1
12	193850	MOUNT/CABLE CONNECTOR (NOT SHOWN)	1
13	650486	BOLT/PLATED 5/16 x 1 (NOT SHOWN)	2
14	654024	WASHER/LOCK 5/16 (NOT SHOWN)	2

SECTION NOTES

Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.
054994	74	1	140199	109	6	180026	71	11	180085	36	32
054994	75	1	140203	109	12	180027	36	24-7	180085	39	32
054994	105	1	140207	109	20	180027	39	24-7	180085	69	14
054994	106	1	140311	108	38	180027	46	24	180085	73	14
055648	98	19	140323	108	24	180029	10	12	180087	12	38
055648	105	2	140323	109	11	180032	56	4	180087	14	38
055648	106	2	140329	114	26	180041	47		180087	32	28
055896	34		140330	114	27	180042	15	79	180087	38	39
055896	89	27	140331	109	13	180045	28	9	180087	41	39
055897	43	27	140332	108	29	180046	19	8	180087	45	11
055897	43	28	140335	114	29	180046	20	17	180087	49	29
055898	42	10	140337	109	15	180046	23	14	180087	69	16
058674	42	5	140338	109	18	180046	24		180087	71	16
058674	42	7	140338	114	30	180046	25	7	180088	2	11
058674	42	8	140340	109	21	180046	26	3	180088	3	12
064260	105	3	140342	110	23	180046	27	11	180088	15	67
064260	106	3	140343	110	24	180046	30	2	180088	37	35
068938	105	4	140349	112	12	180046	49	24	180088	39	35
068938	106	4	140410	107	12	180046	54	20	180088	45	13
070648	105	5	140410	114	20	180046	57	9	180088	49	30
070648	106	5	140411	107	13	180046	116	9	180088	51	14
071043	107	19	140411	114	21	180048	11	27	180089	32	19
075236	74	2	140413	107	14	180048	37	62	180089	43	17
075236	75	2	140413	112	6	180048	38	62	180089	51	35
090666	111	6	140415	109	14	180048	40	62	180091	38	34
091039	105	6	140416	114	31	180048	41	62	180091	41	34
091039	106	6	140417	108	30	180048	72	71	180092	35	20
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122496	109	7	180005	60	14	180070	116	5	180103	67	36
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135331	105	9	180008	19		180077	14	36	180110	22	5
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137370	112	5	180009	19		180077	29	4	180117	65	1
137545	80	45	180009	20		180077	35	14	180130	63	2
137637	80	46	180010	19		180077	39	30	180131	56	17
138104	12	14	180010	20		180077	53	11	180143	58	3
138260	102	9	180014	10	11	180077	58	8	180144	45	7
138266	99	35	180015	5	6	180077	60	24	180147	29	
138266	102	19	180023	33		180077	63	7	180147	60	40-1
138273	102	16	180023	34		180077	67	22	180148	19	
138275	102	15	180023	35	13-3	180079	12	37	180148	20	
138283	99	36	180024	10	13	180079	29	7	180155	46	20
138283	102	20	180024	31		180079	51	31	180161	58	
138284	98	31	180024	33		180079	52	12	180163	93	13
139074	79	55	180024	34		180084	35	16	180163	94	12
139074	108	31	180024	46	23	180084	49	27	180165	52	9
139170	99	39	180025	46	25	180085	13	44	180176	48	19
139172	98	26	180026	31		180085	16	8	180177	52	8
140187	113	17	180026	34		180085	23	10	180177	53	17
140190	109	16	180026	69	11	180085	28	13	180178	21	6

Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.
180179	21	7	180293	79	4	180378	19	17-2	180540	10	14
180180	89	18	180294	79	5	180378	20		180540	31	
180191	49	25	180296	79	1	180383	89	20	180540	31	
180194	28	1	180297	79	2	180386	23	20	180540	31	
180195	69	9	180298	79	3	180472	60	37	180540	31	
180195	71	9	180299	79	7	180473	60	36	180540	32	
180196	48		180300	79	8	180478	19	3	180540	32	
180196	48	21	180301	79	15	180478	20	3	180540	32	
180197	15	70	180302	79	21	180479	19	16	180540	32	
180203	48	22	180303	79	33	180479	20	16	180540	32	
180204	37	44	180304	79	6	180484	56	18	180540	33	
180204	40	44	180306	25		180486	19	17-7-1	180540	33	
180206	11	22	180306	27		180486	20		180540	33	
180206	47		180310	33		180486	53	18-1	180540	33	
180207	59	5	180312	32		180486	65		180540	33	
180207	62	5	180312	33		180498	29	3	180540	34	
180218	7	14	180312	34		180504	56	5	180540	34	
180220	54	10	180312	35	13-2	180505	25		180540	34	
180221	19	17-4	180314	31		180508	53	18	180540	35	
180221	20		180314	38	31-2	180508	65	2	180540	35	
180222	7	6	180314	41	31-2	180515	22	13	180540	35	13-2
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180227	2	4	180314	72	68	180516	22	17	180540	35	13-4
180228	7	7	180318	33		180516	24		180540	35	13-5
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180231	77	45	180324	38	31-1-1	180516	53	12	180540	46	28
180233	25	9	180324	41	31-1-1	180516	57	6	180540	47	
180241	21	1	180325	45		180516	77	37	180540	72	53
180242	56	12	180326	89	19	180518	13	43	180540	89	9
180244	19	17-1	180328	45	6	180518	13	73	180540	89	24
180244	20		180330	38	31-1	180518	16	12	180540	90	29
180245	56	14	180330	38	31-1-2	180518	17	11	180541	89	15
180251	58	16	180330	41	31-1	180518	22	11	180542	46	25
180256	58	17	180330	41	31-1-2	180518	23	7	180543	89	8
180270	56	6	180331	67	31	180518	28	14	180543	89	10
180271	79	23	180331	68	9	180518	28	20	180543	89	16
180272	79	24	180332	67	32	180518	37	45	180544	5	9
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180274	79	30	180333	93	30	180518	49	36	180544	31	
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180278	79	28	180337	47		180518	58	15	180544	33	
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180280	79	11	180345	56	13	180518	76	18	180544	34	
180281	79	12	180346	56	15	180518	77	40	180544	38	31-2
180282	79	13	180358	45	8	180518	89	30	180544	38	31-3
180283	79	16	180365	60	3	180519	16	4	180544	41	31-2
180284	79	17	180366	60	2	180519	58	7	180544	41	31-3
180285	79	18	180367	19		180520	59	13	180544	44	6
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180287	79	14	180368	22	8	180521	67	29	180544	69	11
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180289	79	26	180370	61	54	180527	24		180544	72	66
180290	79	27	180371	54	32	180540	5	10	180544	72	68
180291	79	22	180371	61	55	180540	10	12	180547	5	7
180292	79	19	180374	60	17	180540	10	13	180547	5	8

Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.
180547	31		180662	60	18	180810	89	23	180960	54	22
180547	32		180672	56	19	180814	58	19	180966	60	41
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193882	107	2	194193	101	6	196055	46	36	196196	49	46
193883	113	13	194194	101	7	196060	16	15	196197	49	45
193884	113	14	194195	101	24	196063	17	8	196198	49	44
193885	113	15	194196	101	23	196065	24		196199	48	
193887	107	3	194197	101	27	196066	32		196200	48	
193890	107	4	194198	101	27	196067	32		196201	25	
193891	107	5	194199	101	26	196068	28	12	196202	25	
193895	113	16	194200	101	25	196070	28	8	196203	28	10
193898	113	18	194201	101	25	196071	23	21	196204	15	61
193899	108	27	194217	101	21	196073	24		196205	54	23
193900	114	25	194218	101	19	196074	90	31	196206	50	
193901	108	28	194219	101	14	196077	90	15	196207	16	23
193902	114	28	194220	101	15	196078	90	16	196208	16	
193903	108	33	194221	101	13	196079	90	13	196209	52	19
193904	108	34	194222	101	20	196080	90	28	196210	54	30
193905	108	35	194317	49	41	196081	33		196211	43	24
193906	114	33	194634	111	13	196081	90	0	196212	32	
193907	108	36	194635	111	7	196082	90	19	196213	9	7
193908	108	37	195017	80	40	196083	90	20	196214	12	5
193909	114	34	195018	80	41	196084	90	21	196215	40	65
193910	114	35	195447	75	10	196085	90	22	196216	7	2
193911	114	36	195564	46	37	196086	90	23	196217	16	3
193912	114	37	195607	105	18	196087	90	24	196218	16	19
193914	110	27	195607	106	18	196088	90	25	196219	16	20
193915	110	29	195739	105	19	196089	90	26	196220	14	20
193930	108	39	195739	106	19	196090	90	27	196221	13	82
193930	110	41	195908	104	2	196091	90	0-1	196222	17	1
193932	109	4	195936	38	58	196093	91	0	196223	12	1
193933	109	10	195936	41	58	196094	34		196224	12	2
193943	107	7	195998	16	6	196094	35	13-1	196225	12	3
193944	107	8	196002	52	2	196094	92	0	196226	16	21
193945	107	9	196005	52	4	196095	92	2	196227	16	22
193946	107	10	196006	59	1	196096	33		196228	16	1
193947	107	16	196006	60	0	196096	34		196229	16	
193947	112	7	196006	61	0	196097	33		196230	16	2
193947	114	22	196008	43	31	196097	34		196231	14	6
193948	107	17	196016	32	15	196098	33		196232	14	
193948	107	18	196019	42		196098	34		196233	12	12

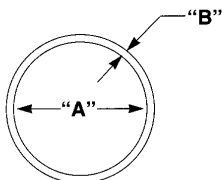
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196236	14	19	196274	11	2	196322	40	53	196418	10	
196237	12	11	196275	11	3	196323	29	8	196418	10	
196238	13	81	196276	11	9	196323	49	26	196643	77	42
196239	12	10	196277	11	12	196324	44	2	196645	76	2
196240	17	21	196278	11	13	196325	43	20	196647	76	9
196241	23	3	196279	11	14	196326	40	57	196648	77	46
196242	32	7	196280	11	15	196327	15	77	196649	10	5
196244	66	1	196281	11	18	196328	12	23	196650	10	
196245	68	1	196282	11	4	196329	42	2	196651	10	4
196246	68	0	196283	11	5	196330	12	30	196652	10	
196247	38	1	196284	11	6	196331	59		196653	76	1
196247	41	1	196285	11	7	196331	62		196654	76	3
196248	38	2	196286	11	8	196333	13	75	196655	76	4
196248	41	2	196287	11	16	196334	25		196656	76	5
196249	38	3	196288	11	17	196335	31		196657	76	6
196249	41	3	196289	69	3	196336	43	15	196658	76	8
196250	38	4	196289	71	3	196337	43	16	196659	77	43
196250	41	4	196290	70	25	196338	44	1	196660	10	1
196251	36	8	196290	71	25	196339	5	2	196681	76	14
196251	39	8	196291	70	26	196340	12	28	196684	76	23
196252	36	9	196291	71	26	196341	16	18	196690	76	25
196252	39	9	196292	70	34	196344	42	8	196691	76	11
196253	38	22	196292	72	34	196345	116	1	196692	76	12
196253	41	22	196293	70	35	196346	116	2	196693	76	13
196254	36	25	196293	72	35	196347	116	4	196710	10	
196254	39	25	196294	72	46	196349	50	10	196711	10	
196255	36	28	196295	69	1	196350	28	5	196718	77	48
196255	39	28	196296	70	31	196351	24	1	196802	10	
196256	40	48	196296	72	31	196352	62	1	196803	10	
196257	40	67	196297	70	32	196353	12	9	197000	10	
196258	36	5	196297	72	32	196353	17	0-2	197000	10	
196258	39	5	196298	70	45	196354	13	88	197001	10	
196259	36	6	196298	73	45	196355	25	4	197001	10	
196259	39	6	196299	71	1	196356	25	3	197002	10	
196260	36	7	196300	72	47	196357	23	1	197003	10	
196261	38	10	196301	72	70	196357	24	0-1	197005	10	
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196262	38	15	196303	50	6	196359	42	1	197007	10	
196262	41	15	196304	53	2	196360	45	1	197414	112	1
196263	38	18	196305	50	1	196361	45	9	197419	112	3
196263	41	18	196306	50		196362	53	6	197420	112	4
196264	38	19	196307	50	2	196363	54	1	197423	108	26
196264	41	19	196308	50		196364	72	33	197424	110	26
196265	38	20	196309	50	4	196365	73	38	197427	110	28
196265	41	20	196309	52	0-1	196366	73	43	197431	110	37
196266	38	21	196310	52	3	196367	72	48	197432	110	38
196266	41	21	196311	52	1	196368	50		197433	110	39
196267	36	23	196312	53	8	196369	23	40	197434	110	40
196267	39	23	196313	50	5	196370	42		197436	108	40
196268	36	26	196313	53	0-2	196371	42		197436	110	42
196268	39	26	196314	53	7	196372	91	4	197440	112	8
196269	38	60	196315	53	1	196373	91	2	199892	79	37
196269	41	60	196316	27	1	196374	91	3	199897	58	26
196270	38	61	196317	12	13	196375	13	85	199905	79	35
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199940	58	20	656049	75	16						
199942	15	78	656050	111	4						
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199958	20		656103	74	17						
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O-RING TABLE



FITTING THREAD SIZE	DIAMETER "A"	DIAMETER "B"	GEHL PART NUMBER
9/16 - 18	0.468	0.078	055897
3/4 - 16	0.644	0.087	055896
7/8 - 14	0.755	0.097	055898
1-1/16 - 12	0.924	0.116	048953
1-5/16 - 12	1.171	0.116	058674
1-5/8 - 12	1.475	0.118	077970

O-RING TABLE

JIS B2351	JIS B2401-1B	DIAMETER "A"	DIAMETER "B"	PART NUMBER
FITTING THREAD SIZE	O-RING SIZE			
G1/4	P11	10.8mm [0.425in.]	2.4mm [0.094in.]	180540
G3/8	P14	13.8 [0.543]	2.4 [0.094]	180542
G1/2	P18	17.8 [0.701]	2.4 [0.094]	180544
G3/4	P24	23.7 [0.933]	3.5 [0.138]	180547
G1	P29	28.7 [1.130]	3.5 [0.138]	180548

Recommended Coupling & Adapter Installation Torque Specifications

For SAE "0" Ring Boss (Steel)

Size		Ft-Lbs	
Dash	Fractional	Minimum	Maximum
-3	3/16	8	10
-4	1/4	14	16
-5	5/16	18	20
-6	3/8	24	26
-8	1/2	50	60
-10	5/8	72	80
-12	3/4	125	135
-14	7/8	160	180
-16	1	200	220
-20	1-1/4	210	280
-24	1-1/2	270	360

**For JIC 37° and 45°
(Machined or Flared)**

Steel			
Size		Ft-Lbs	
Dash	Fractional	Minimum	Maximum
-4	1/4	10	11
-5	5/16	13	15
-6	3/8	17	19
-8	1/2	34	38
-10	5/8	50	56
-12	3/4	70	78
-16	1	94	104
-20	1-1/4	124	138
-24	1-1/2	156	173
-32	2	219	243

TORQUE SPECIFICATIONS

Use these torque values when tightening hardware (excluding locknuts, and self-tapping, thread-forming, and sheet metal screws) unless otherwise specified.

UNIFIED NATIONAL THREAD	GRADE 2		GRADE 5		GRADE 8	
	DRY	LUBED	DRY	LUBED	DRY	LUBED
8-32	19*	14*	30*	22*	41*	31*
8-36	20*	15*	31*	23*	43*	32*
10-24	27*	21*	43*	32*	60*	45*
10-32	31*	23*	49*	36*	68*	51*
1/4-20	66*	50*	9	75*	12	9
1/4-28	76*	56*	10	86*	14	10
5/16-18	11	9	17	13	25	18
5/16-24	12	9	19	14	25	20
3/8-16	20	15	30	23	45	35
3/8-24	23	17	35	25	50	35
7/16-14	32	24	50	35	70	55
7/16-20	36	27	55	40	80	60
1/2-13	50	35	75	55	110	80
1/2-20	55	40	90	65	120	90
9/16-12	70	55	110	80	150	110
9/16-18	80	60	120	90	170	130
5/8-11	100	75	150	110	220	170
5/8-18	110	85	180	130	240	180
3/4-10	175	130	260	200	380	280
3/4-16	200	150	300	220	420	320
7/8-9	170	125	430	320	600	460
7/8-14	180	140	470	360	660	500
1-8	250	190	640	480	900	680
1-12	270	210	710	530	1000	740
METRIC COARSE THREAD	GRADE 8.8		GRADE 10.9		GRADE 12.9	
	DRY	LUBED	DRY	LUBED	DRY	LUBED
M6-1	8	6	11	8	13.5	10
M8-1.25	19	14	27	20	32.5	24
M10-1.5	37.5	28	53	39	64	47
M12-1.75	65	48	91.5	67.5	111.5	82
M14-2	103.5	76.5	145.5	108	176.5	131
M16-2	158.5	117.5	223.5	165.5	271	200

*All torque values are in ft-lbs except those marked with an * which are in lbs.

For metric torque value (N-m) multiply ft-lbs value by 1.355 or the in-lbs value by 0.113.



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